

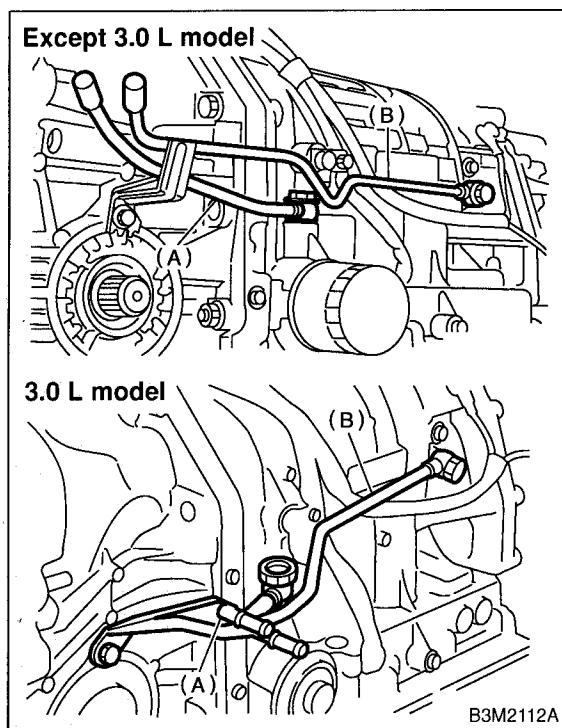
5. Oil Cooler Pipes SS10209

A: REMOVAL SS10209A18

- 1) Remove oil charger pipe. <Ref. to AT-28 REMOVAL, Oil Charger Pipe.>
- 2) Remove the oil cooler inlet and outlet pipes.

CAUTION:

When removing outlet pipes, be careful not to lose balls and springs used with retaining screws.



- (A) Outlet pipe
(B) Inlet pipe

B: INSTALLATION SS10209A11

- 1) Insert oil cooler outlet ball and spring.
- 2) Install the oil cooler outlet pipe with gaskets.

CAUTION:

Be sure to use a new gasket.

Tightening torque:

44 N·m (4.5 kgf·m, 32.5 ft-lb)

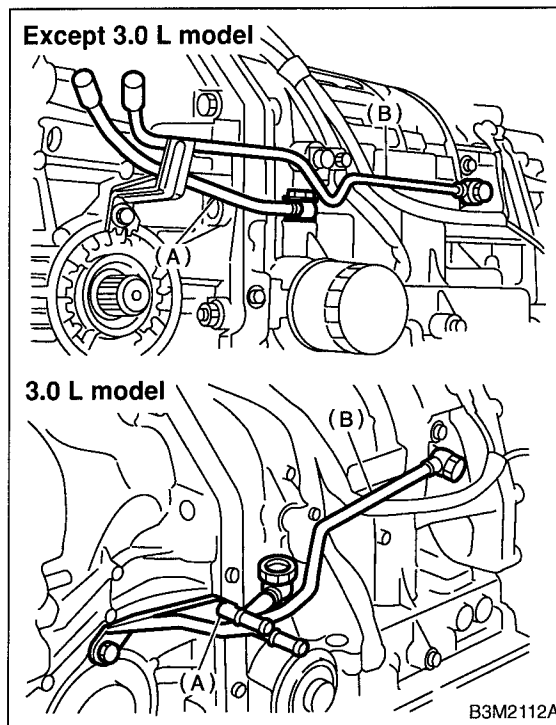
- 3) Install the oil cooler inlet pipe with gaskets.

CAUTION:

Be sure to use a new gasket.

Tightening torque:

25 N·m (2.5 kgf·m, 18.1 ft-lb)



- (A) Outlet pipe
(B) Inlet pipe

- 4) Install oil charger pipe with O-ring. <Ref. to AT-28 INSTALLATION, Oil Charger Pipe.>

C: INSPECTION SS10209A10

Make sure the oil cooler pipe is not deformed or otherwise damaged.