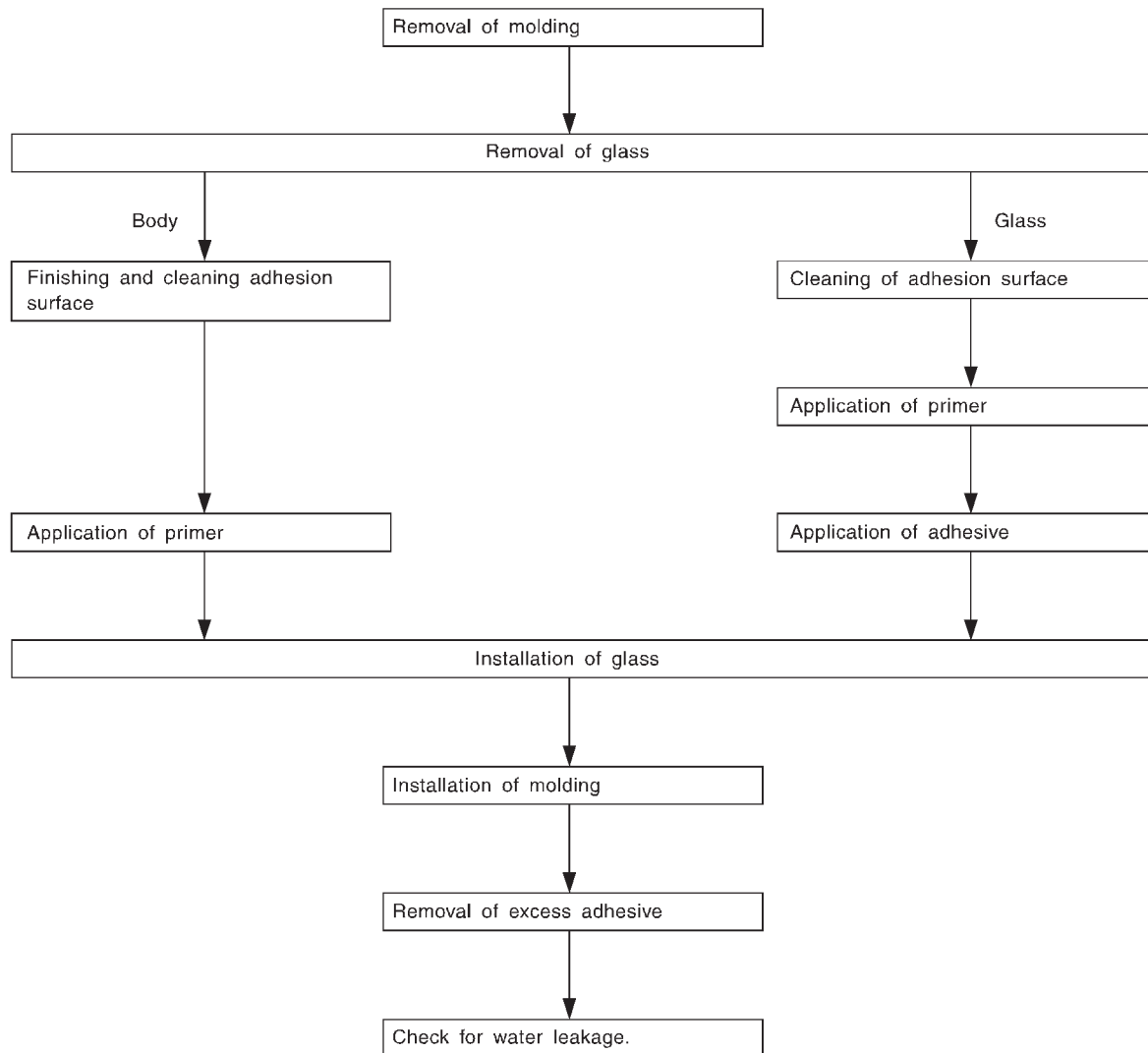


4. Procedure Chart for Removal and Installation of Window Glass

A: REMOVAL AND INSTALLATION



H5M0914A

1. MATERIALS REQUIRED FOR APPLICATION

Description	Remarks
Repair adhesive set ● Cartridge of single liquid urethane adhesive ● Primer for glass and body	Sunstar No. 580 or Essex Chemical Corp's Urethane E Sunstar No. 435-580
Windshield knife or piano wire	For cutting windshield.
Sealant gun	For applying adhesive.
Suction cups	For holding glass.
Putty knife	For finishing adhesion surface and cutting spacer.
Sponge	For applying primer.
Gauze or cloth	For cleaning.
Alcohol or white gasoline	For cleaning adhesion surface.
Tape	For preventing damage to painted surface.