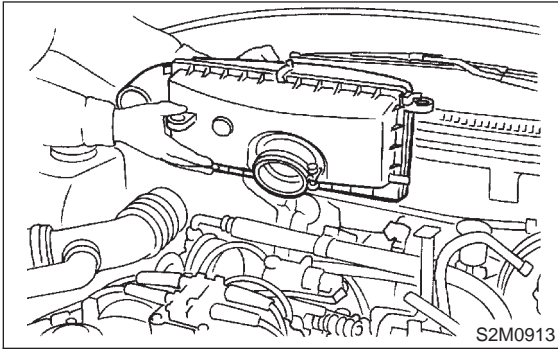


## 5. Operating Cylinder

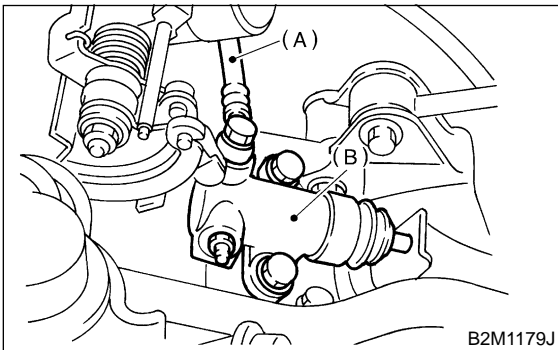
### A: REMOVAL AND INSTALLATION

- 1) Remove air cleaner case.



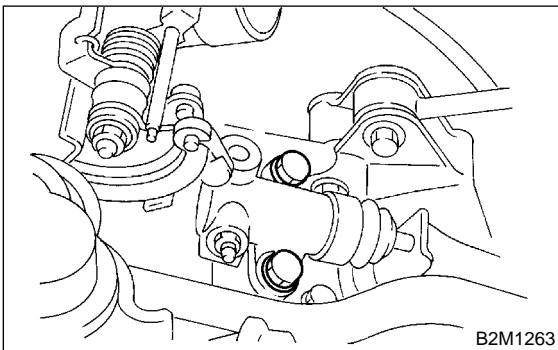
- 2) Remove clutch hose from operating cylinder.

**CAUTION:**  
Cover hose joint to prevent clutch fluid from flowing out.



- (A) Clutch hose
- (B) Operating cylinder

- 3) Remove operating cylinder from transmission.



- 4) Install in the reverse order of removal.

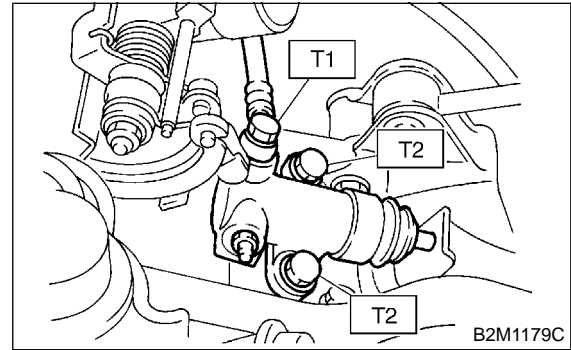
**NOTE:**

Before installing operating cylinder, apply grease (SUNLIGHT 2: P/N 003602010) to contact point of clutch release lever and operating cylinder.

**Tightening torque:**

**T1:  $18 \pm 3$  N·m ( $1.8 \pm 0.3$  kg·m,  $13.0 \pm 2.2$  ft·lb)**

**T2:  $37 \pm 3$  N·m ( $3.8 \pm 0.3$  kg·m,  $27.5 \pm 2.2$  ft·lb)**



- 5) After bleeding air from operating cylinder, ensure that clutch operates properly.  
<Ref. to 2-10 [W2A0].>