

2. Transmission

A: GENERAL PRECAUTION

(1) Remove or install transmission in an area where chain hoists, lifting devices, etc. are available for ready use.

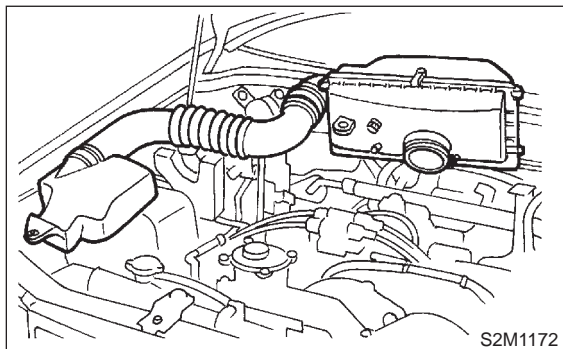
(2) Be sure not to damage coated surfaces of body panels with tools or stain seats and windows with coolant or oil. Place a cover over fenders, as required, for protection.

(3) Prior to starting work, prepare the following: Service tools, clean cloth, containers to catch coolant and oil, wire ropes, chain hoist, transmission jacks, etc.

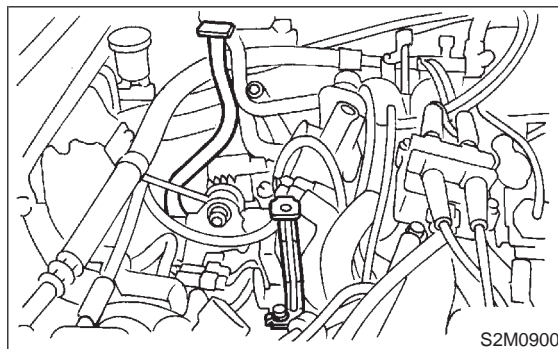
(4) Lift-up or lower the vehicle when necessary. Make sure to support the correct positions. <Ref. to 1-3 [G7B0].>

B: REMOVAL

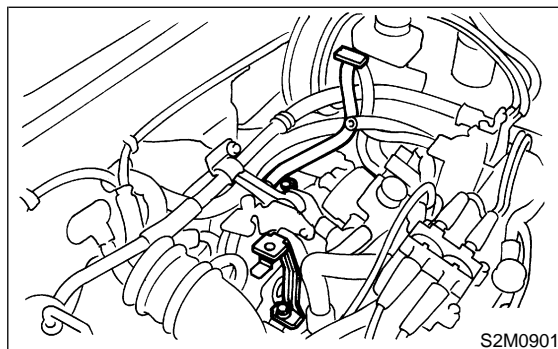
- 1) Open front hood fully, and support with stay.
- 2) Disconnect battery ground terminal.
- 3) Remove air intake duct and air cleaner case.



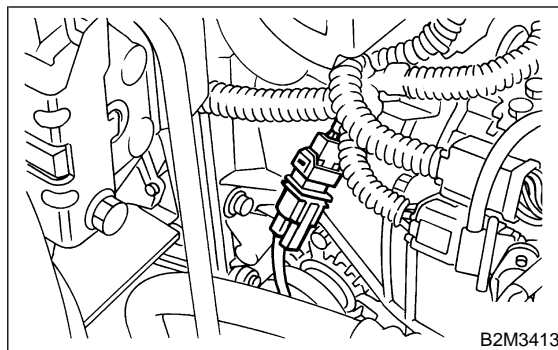
- 4) Remove air cleaner case stay.
 - MT vehicles



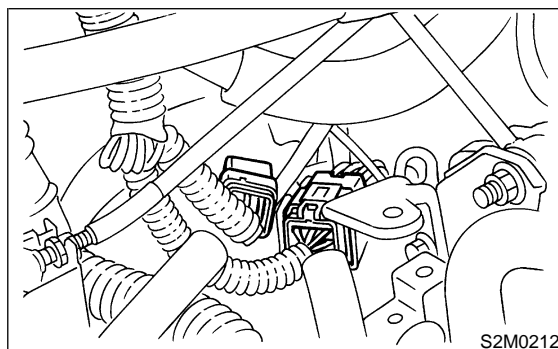
- AT vehicles



- 5) Disconnect the following connectors.
 - (1) Front oxygen sensor connector

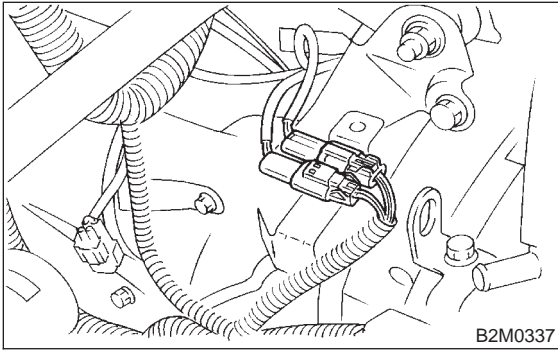


- (2) Transmission harness connector (AT vehicles)

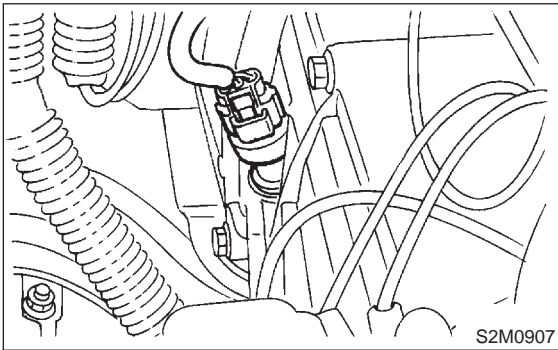


- (3) Transmission ground terminal

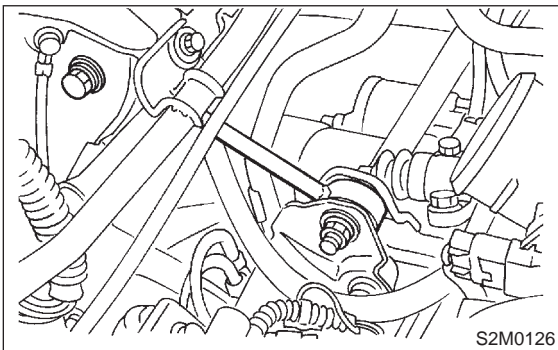
- (4) Neutral position switch connector (MT vehicles)
- (5) Back-up light switch connector (MT vehicles)



- (6) Vehicle speed sensor (MT vehicles)



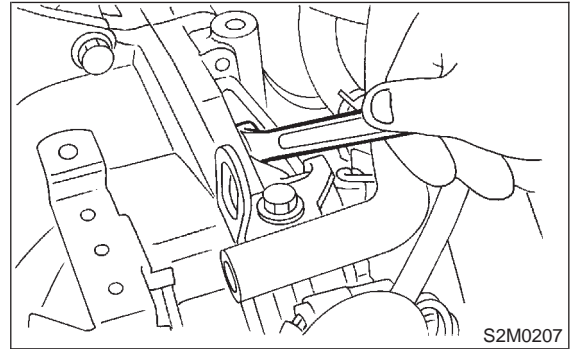
- 6) Disconnect connectors and terminal from starter.
- 7) Remove pitching stopper.



- 8) Separate torque converter from drive plate. (AT vehicles)
 - (1) Remove service hole plug.
 - (2) Remove bolts which hold torque converter to drive plate.
 - (3) While rotating the engine, remove other bolts using ST.

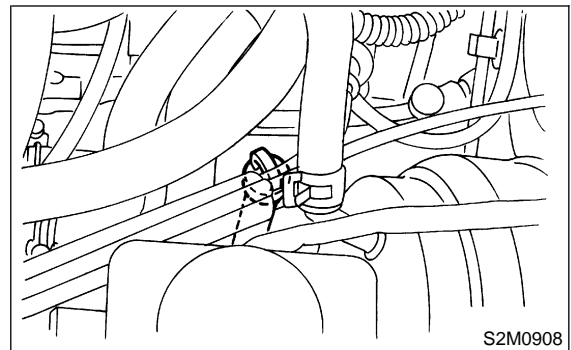
ST 499977100 CRANK PULLEY WRENCH

CAUTION:
Be careful not to drop bolts into torque converter housing.

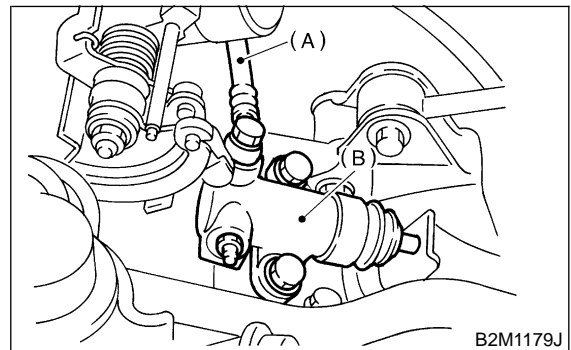


- 9) Remove ATF level gauge. (AT vehicles)

CAUTION:
Plug opening to prevent entry of foreign particles into transmission fluid.



- 10) Remove operating cylinder. (MT vehicles)

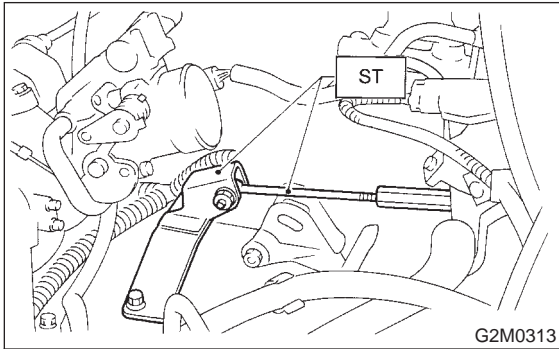


- (A) Clutch hose
- (B) Operating cylinder

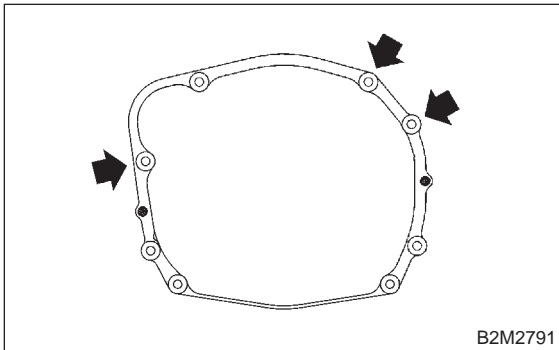
- 11) Set ST.
ST 41099AA020 ENGINE SUPPORT ASSY

NOTE:

Also is available Part No. 927670000.

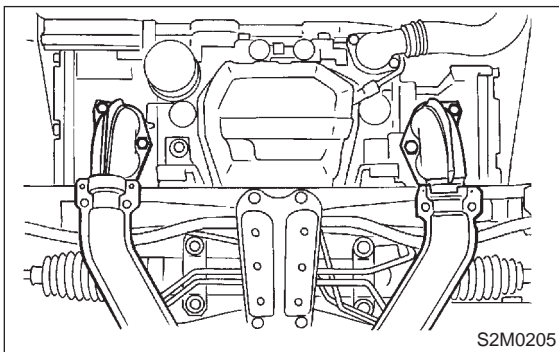


- 12) Remove bolt which holds right upper side of transmission to engine.

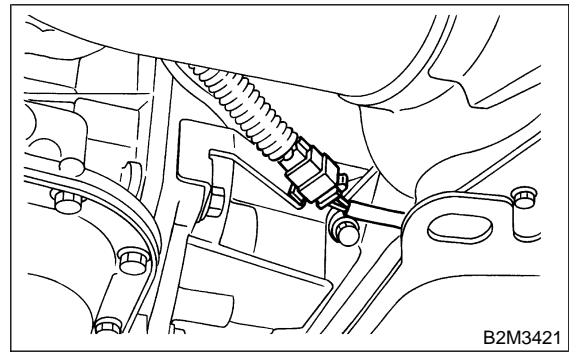


- 13) Remove exhaust system.

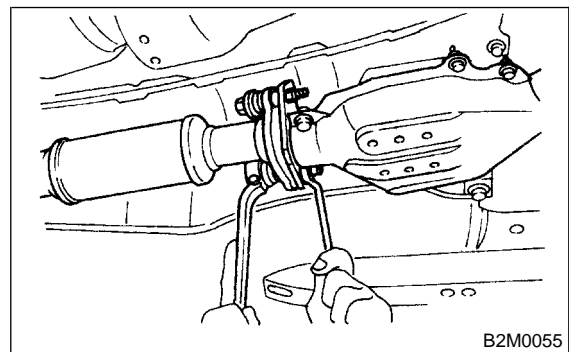
- (1) Lift-up the vehicle.
- (2) Remove nuts which install front exhaust pipe onto engine.



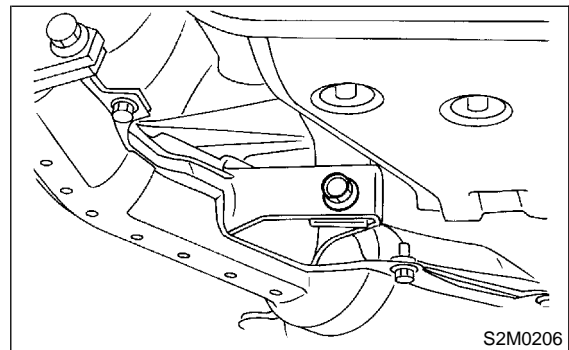
- (3) Disconnect connector from rear oxygen sensor.



- (4) Separate center exhaust pipe from rear exhaust pipe.



- (5) Remove bolt which installs center exhaust pipe to hanger bracket.

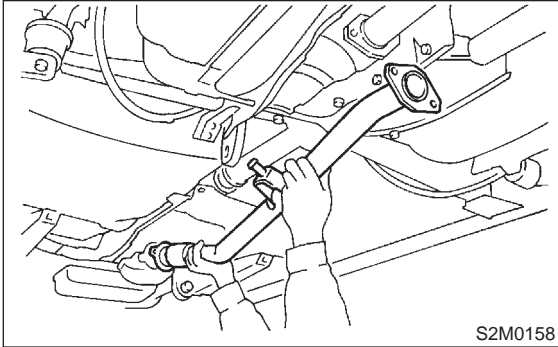


- (6) Take off front and center exhaust pipes.

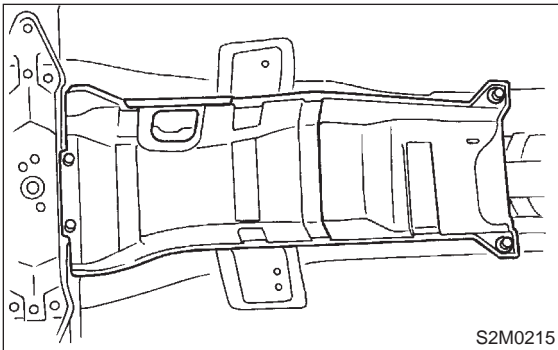
(7) Remove rear exhaust pipe.

CAUTION:

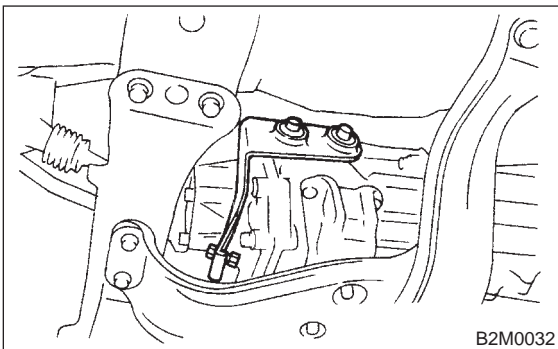
When removing exhaust pipes, be careful each exhaust pipe does not drop out.



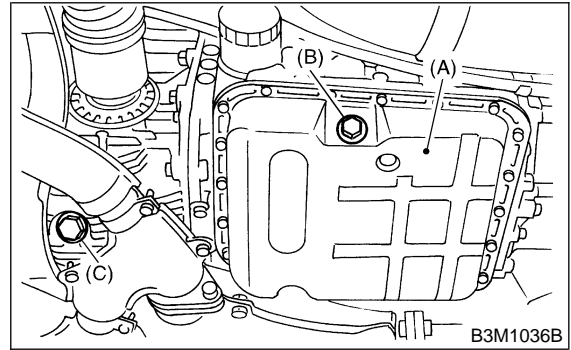
(8) Remove heat shield cover of rear exhaust pipe.



(9) Remove hanger bracket from right side of transmission.

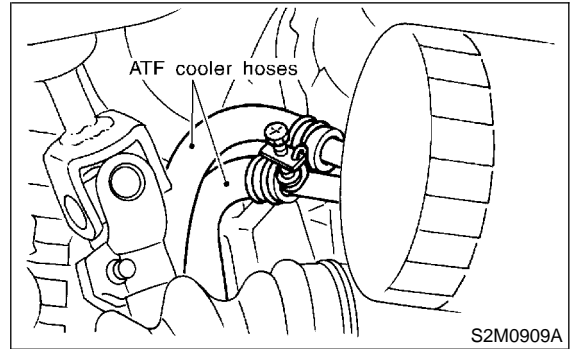


14) Drain ATF to remove ATF drain plug. (AT vehicles)



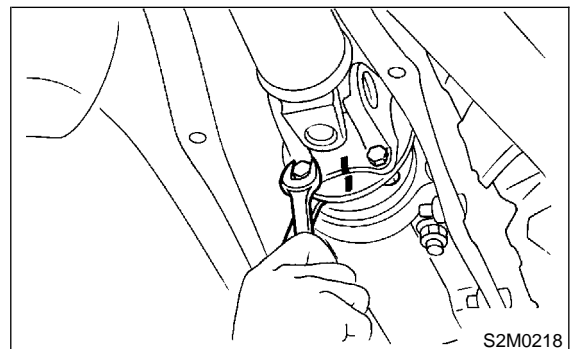
- (A) Oil pan
- (B) ATF drain plug
- (C) Differential oil drain plug

15) Disconnect ATF cooler hoses from pipes of transmission side, and remove ATF level gauge guide. (AT vehicles)



16) Remove propeller shaft.

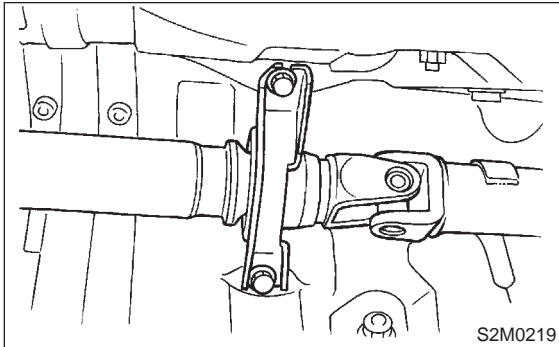
- (1) Remove front cover of rear differential mount.
- (2) Separate propeller shaft from rear differential.



- (3) Remove bolts which hold center bearing onto body.

CAUTION:

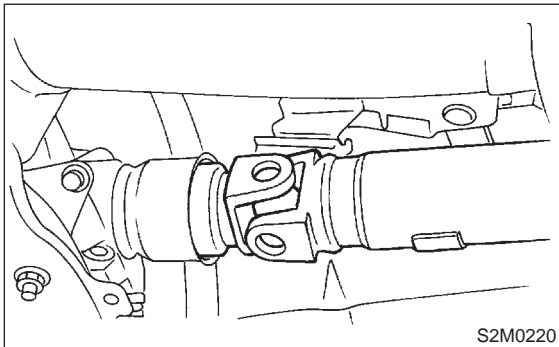
Be careful not to drop propeller shaft.



- (4) Remove propeller shaft from transmission.

CAUTION:

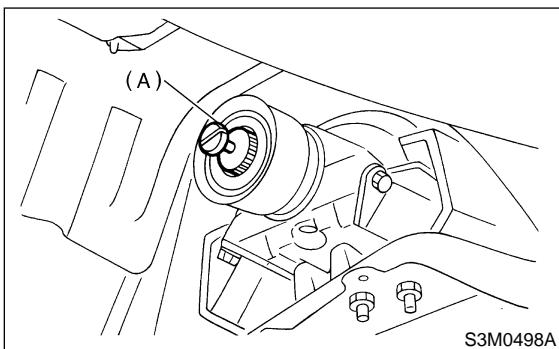
- Be sure to use an empty container to catch oil flowing out when removing propeller shaft.
- Be sure not to damage oil seals and the frictional surface of sleeve yoke.
- Be sure to plug the opening in transmission after removal of propeller shaft.



- (5) Install the extension cap to transmission.

NOTE:

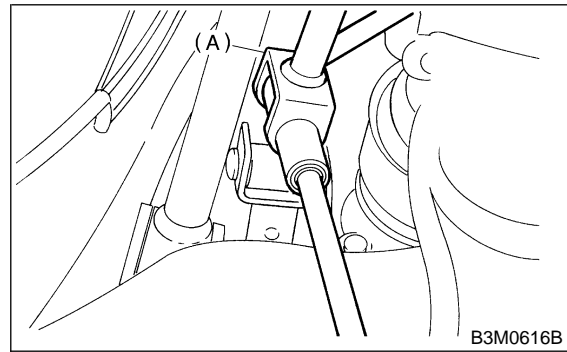
If extension cap is not available, place vinyl bag over opening and faster with string to prevent gear oil or ATF from leaking.



(A) Extension cap

- 17) Remove gear shift rod and stay from transmission. (MT vehicles)

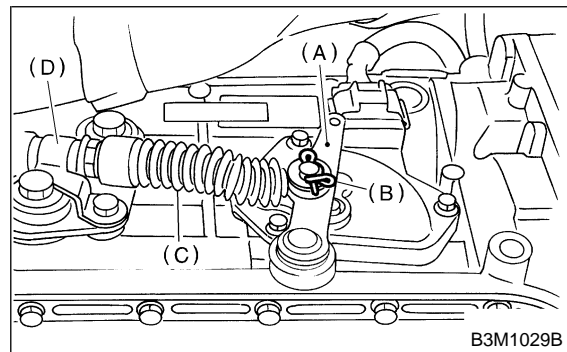
- (1) Disconnect stay from transmission.
(2) Disconnect rod from transmission.



(A) Joint

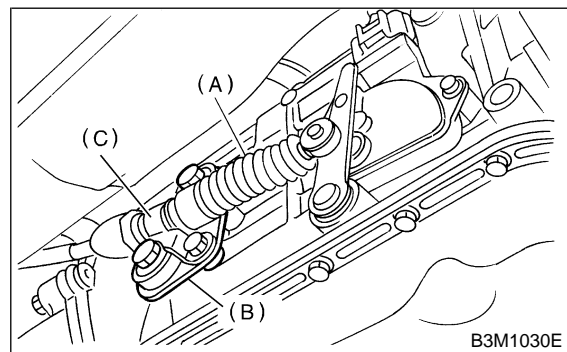
- 18) Remove shift select cable. (AT vehicles)

- (1) Remove snap pin from range select lever.



- (A) Range select lever
(B) Snap pin
(C) Select cable
(D) Clamp

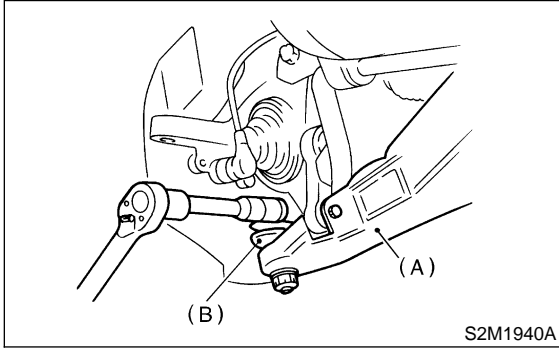
- (2) Remove select cable from plate assembly.



- (A) Select cable
(B) Plate ASSY
(C) Clamp

- 19) Remove front drive shafts from transmission.

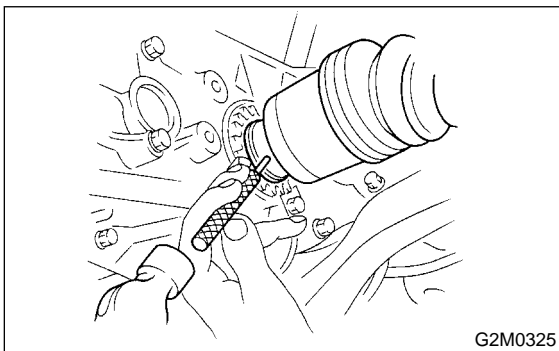
(1) Remove transverse link from housing.



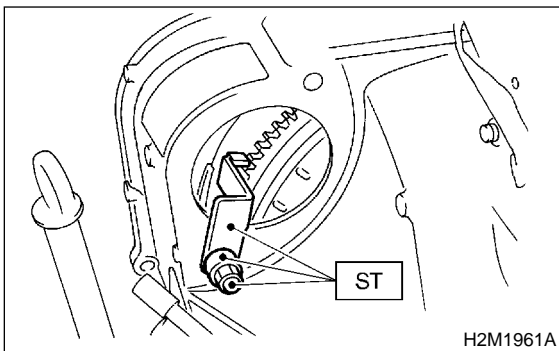
- (A) Transverse link
- (B) Ball joint

(2) Lower transverse link.
(3) Remove spring pins and separate front drive shafts from each side of the transmission.

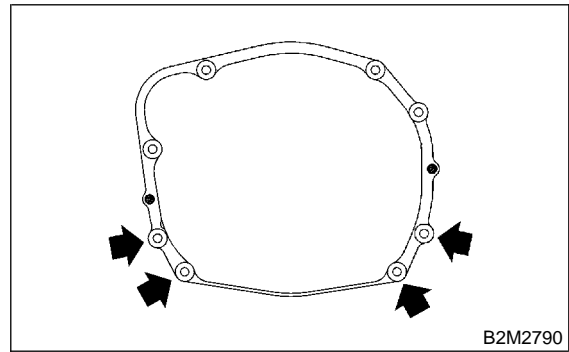
CAUTION:
Discard removing spring pin. Replace with a new one.



20) Remove starter.
(1) Remove bolt which installs upper side of starter.
(2) Remove nut which installs lower side of starter, and remove starter from transmission.
(3) Install ST to torque converter clutch case.
(AT model)
ST 498277200 STOPPER SET

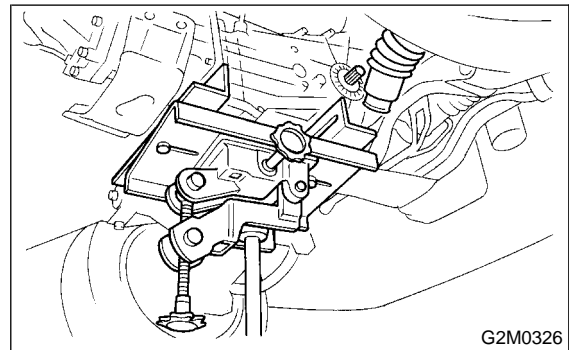


21) Remove nuts which hold lower side of transmission to engine.

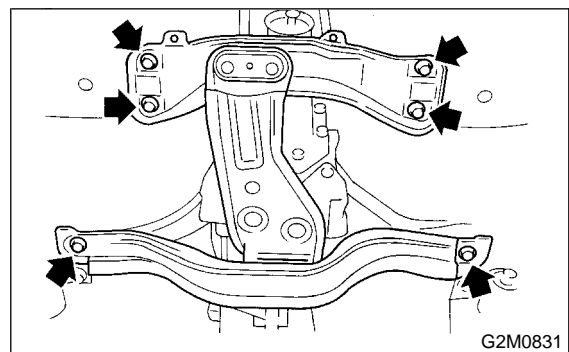


22) Place transmission jack under transmission.

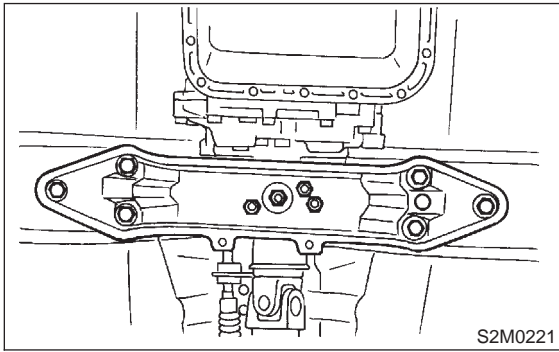
CAUTION:
● Always support transmission case with a transmission jack.
● On AT vehicles, make sure that the support plates of transmission jack don't touch the oil pan.



23) Remove transmission rear crossmember.
● MT vehicles



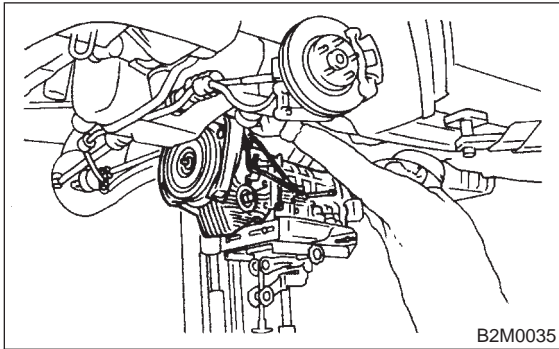
- AT vehicles



24) Remove transmission.

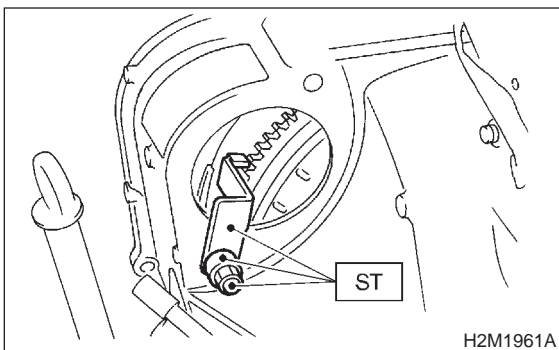
CAUTION:

- Move transmission jack toward rear until mainshaft is withdrawn from clutch cover. (MT vehicles)
- Move transmission and torque converter as a unit away from engine. (AT vehicles)

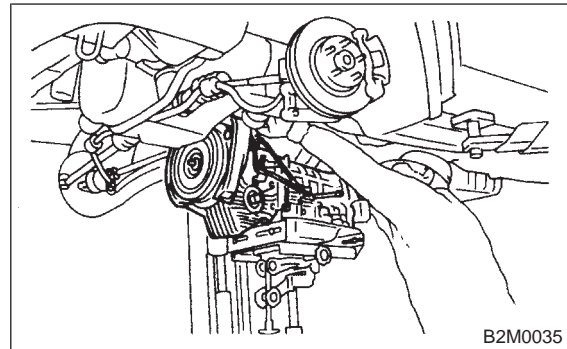


C: INSTALLATION

- 1) Install ST to torque converter clutch case. (AT vehicles)
ST 498277200 STOPPER SET



- 2) Install transmission to engine.
 - (1) Gradually raise transmission with transmission jack.



- (2) Engage them at splines.

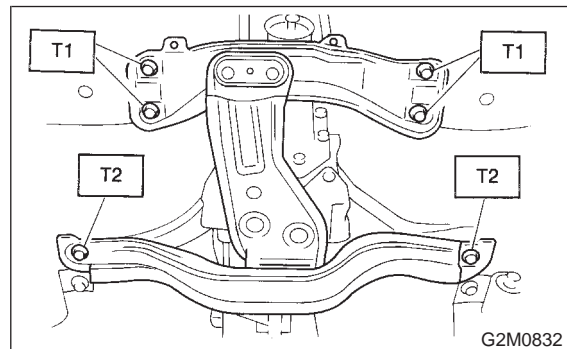
CAUTION:

Be careful not to strike mainshaft against clutch cover. (MT vehicles)

- 3) Install transmission rear crossmember.
 - MT vehicles

Tightening torque:

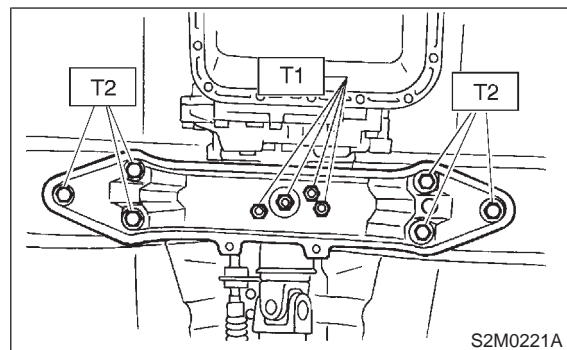
- T1: 69 ± 15 N·m (7.0 ± 1.5 kg·m, 51 ± 11 ft·lb)
- T2: 137 ± 20 N·m (14 ± 2 kg·m, 101 ± 14 ft·lb)



- AT vehicles

Tightening torque:

- T1: 34 ± 5 N·m (3.5 ± 0.5 kg·m, 25.3 ± 3.6 ft·lb)
- T2: 69 ± 15 N·m (7.0 ± 1.5 kg·m, 51 ± 11 ft·lb)

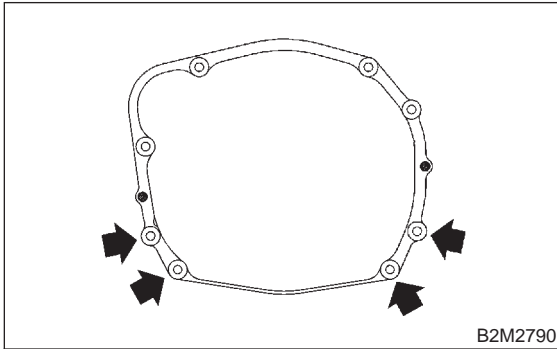


- 4) Take off transmission jack.

5) Tighten nuts which hold lower side of transmission to engine.

Tightening torque:

50±4 N·m (5.1±0.4 kg·m, 36.9±2.9 ft·lb)



6) Connect engine and transmission.

(1) Remove ST from torque converter clutch case. (AT vehicles)

NOTE:

Be careful not to drop the ST into the torque converter clutch case when removing ST.

ST 498277200 STOPPER SET

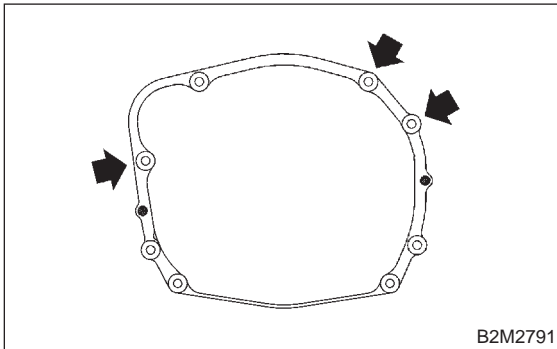
(2) Install starter.

<Ref. to 6-1 [W1A0].>

(3) Tightening bolt which holds right upper side of transmission to engine.

Tightening torque:

50±4 N·m (5.1±0.4 kg·m, 36.9±2.9 ft·lb)



7) Install torque converter to drive plate. (AT vehicles)

(1) Tighten bolts which hold torque converter to drive plate.

(2) Tighten other bolts while rotating the engine by using ST.

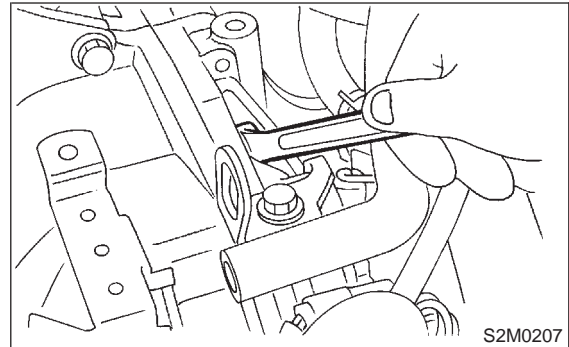
ST 499977100 CRANK PULLEY WRENCH

CAUTION:

Be careful not to drop bolts into torque converter housing.

Tightening torque:

25±2 N·m (2.5±0.2 kg·m, 18.1±1.4 ft·lb)

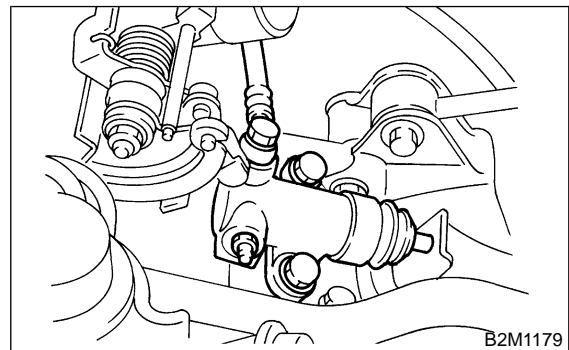


(3) Clog plug onto service hole.

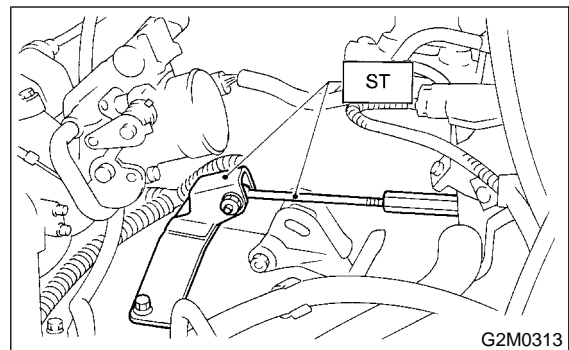
8) Install operating cylinder. (MT vehicles)

Tightening torque:

37±3 N·m (3.8±0.3 kg·m, 27.5±2.2 ft·lb)



9) Remove special tools.

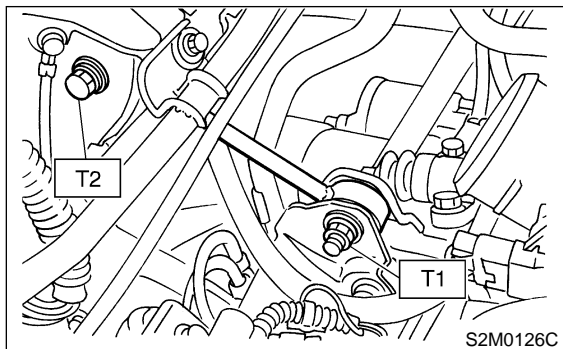


10) Install pitching stopper.

Tightening torque:

T1: 49±5 N-m (5.0±0.5 kg-m, 36.2±3.6 ft-lb)

T2: 57±10 N-m (5.8±1.0 kg-m, 42±7 ft-lb)

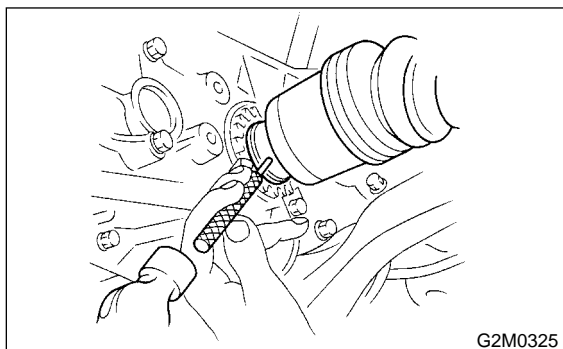


11) Install front drive shafts into transmission.

- (1) Lift-up the vehicle.
- (2) Install front drive shaft into transmission.
- (3) Drive spring pin into chamfered hole of drive shaft.

CAUTION:

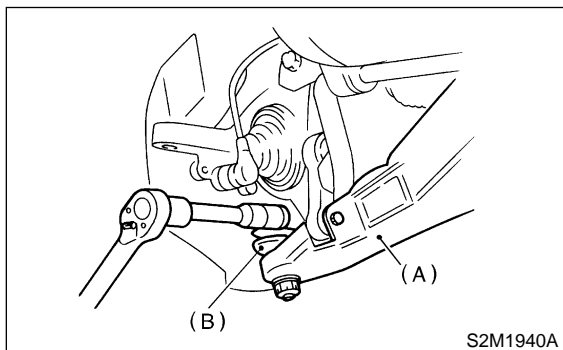
Always use a new spring pin.



(4) Install ball joints of lower arm into knuckle arm of housing, and tighten installing bolts.

Tightening torque:

49±10 N-m (5.0±1.0 kg-m, 36±7 ft-lb)



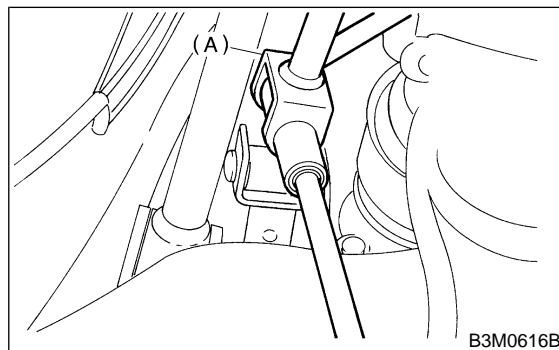
- (A) Transverse link
- (B) Ball joint

12) Install gear shift rod and stay. (MT vehicles)

(1) Install gear shift rod onto transmission.

Tightening torque:

18±5 N-m (1.8±0.5 kg-m, 13.0±3.6 ft-lb)



- (A) Joint

(2) Install stay onto transmission.

Tightening torque:

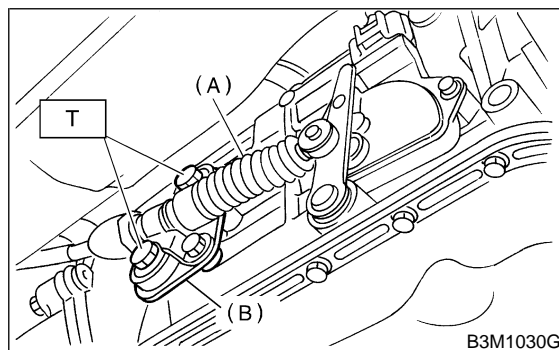
18±5 N-m (1.8±0.5 kg-m, 13.0±3.6 ft-lb)

13) Install shift select cable onto select lever. (AT vehicles)

(1) Install select cable to plate assembly.

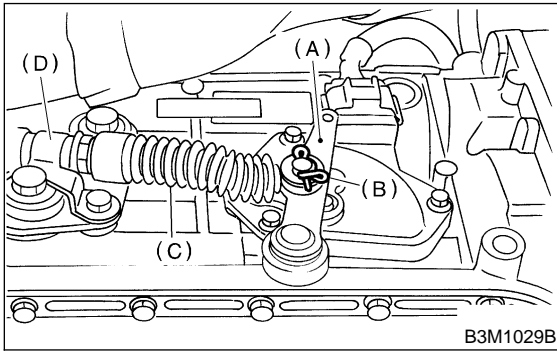
Tightening torque:

T: 33±10 N-m (3.3±1.0 kg-m, 24±7 ft-lb)



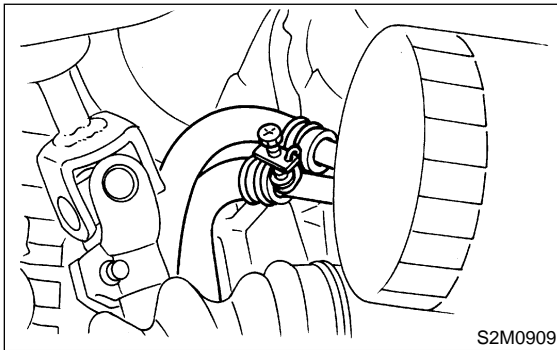
- (A) Select cable
- (B) Plate ASSY

(2) Install snap pin to range select lever.



- (A) Range select lever
- (B) Snap pin
- (C) Select cable
- (D) Clamp

14) Install ATF level gauge guide, and ATF cooler hoses onto pipe. (AT vehicles)

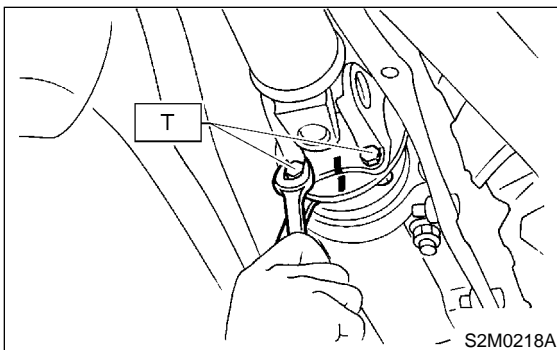


15) Install propeller shaft.

- (1) Install propeller shaft into transmission.
- (2) Tighten bolts which install propeller shaft onto companion flange of rear differential.

Tightening torque:

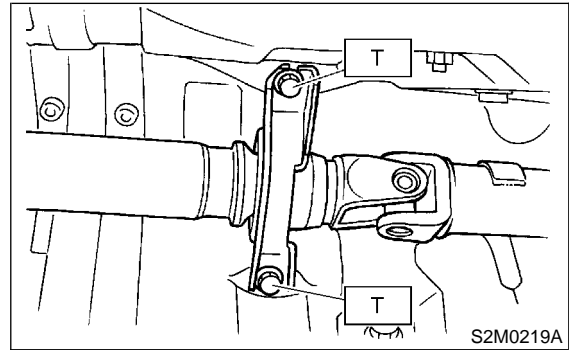
T: 31±8 N·m (3.2±0.8 kg·m, 23.1±5.8 ft·lb)



(3) Install center bearing bracket on body.

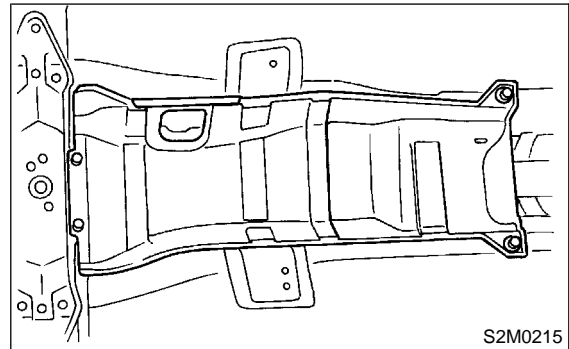
Tightening torque:

T: 52±5 N·m (5.3±0.5 kg·m, 38.3±3.6 ft·lb)



16) Install exhaust system.

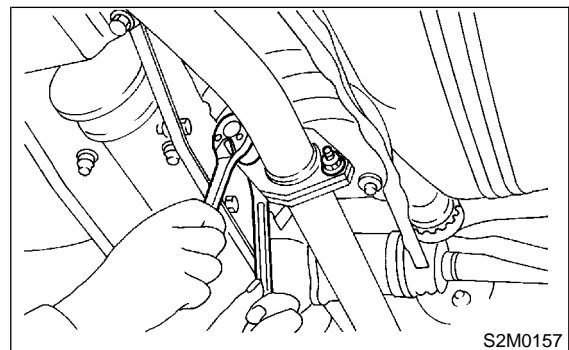
(1) Install heat shield cover.



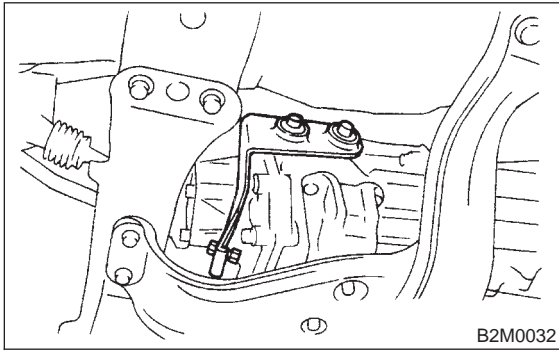
(2) Install rear exhaust pipe to muffler.

Tightening torque:

48±5 N·m (4.9±0.5 kg·m, 35.4±3.6 ft·lb)



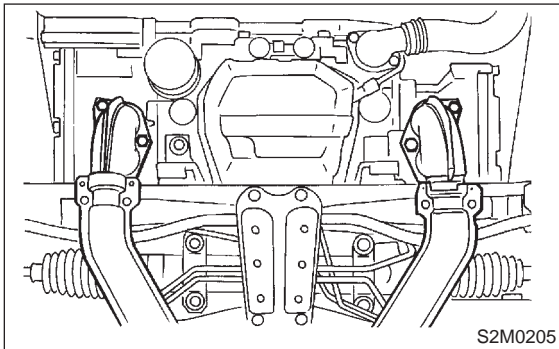
(3) Install hanger bracket on right side of transmission.



(4) Install front exhaust pipe onto engine.

Tightening torque:

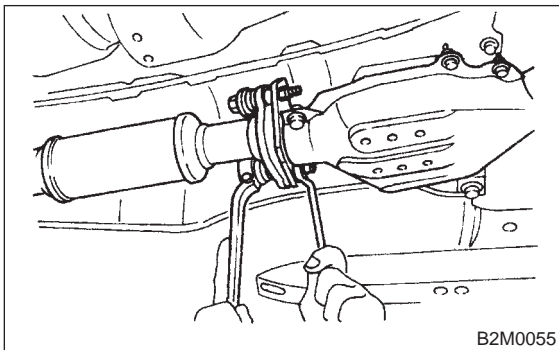
$30 \pm 5 \text{ N}\cdot\text{m}$ ($3.1 \pm 0.5 \text{ kg}\cdot\text{m}$, $22.4 \pm 3.6 \text{ ft}\cdot\text{lb}$)



(5) Install center exhaust pipe to rear exhaust pipe.

Tightening torque:

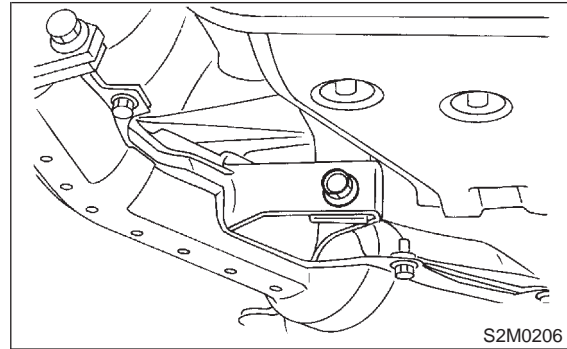
$18 \pm 5 \text{ N}\cdot\text{m}$ ($1.8 \pm 0.5 \text{ kg}\cdot\text{m}$, $13.0 \pm 3.6 \text{ ft}\cdot\text{lb}$)



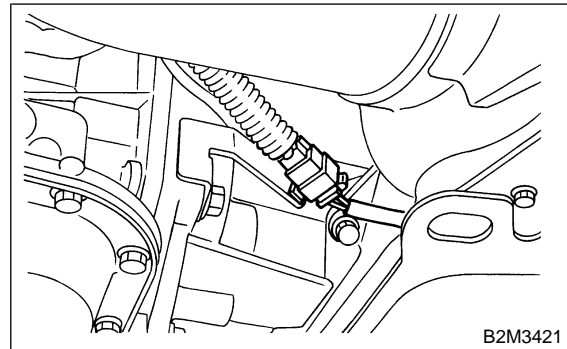
(6) Tighten bolt which installs center exhaust pipe to hanger bracket.

Tightening torque:

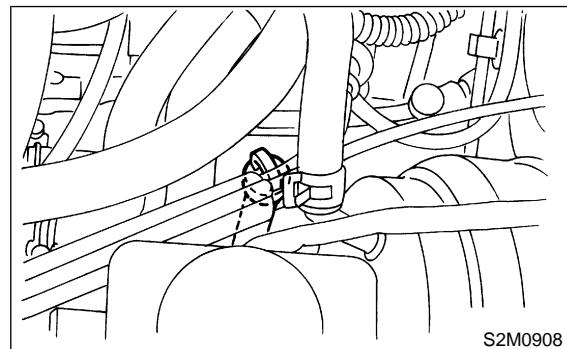
$35 \pm 5 \text{ N}\cdot\text{m}$ ($3.6 \pm 0.5 \text{ kg}\cdot\text{m}$, $26.0 \pm 3.6 \text{ ft}\cdot\text{lb}$)



(7) Connect connector to rear oxygen sensor.

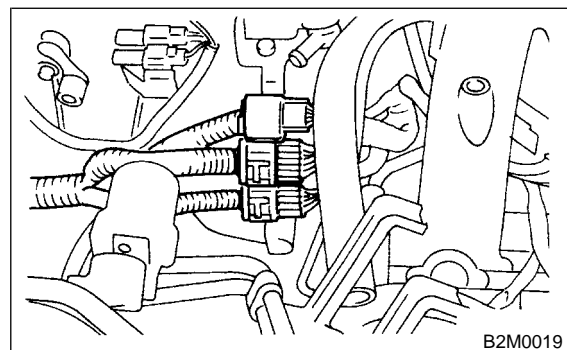


17) Install ATF level gauge. (AT vehicles)

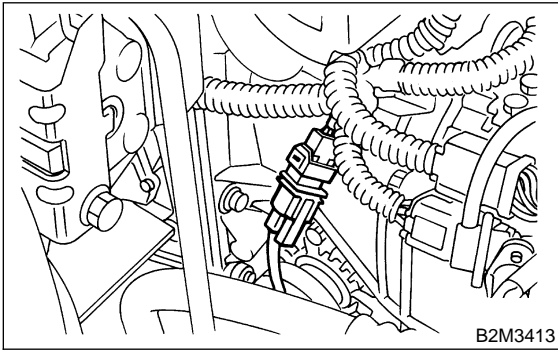


18) Connect the following connectors.

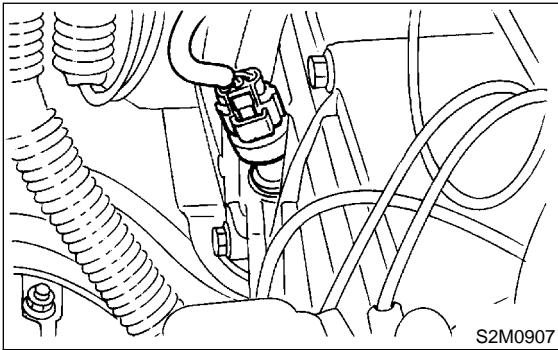
(1) Transmission harness connectors



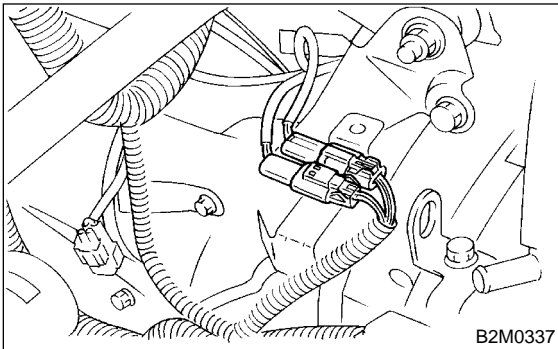
- (2) Transmission ground terminal
- (3) Front oxygen sensor connector



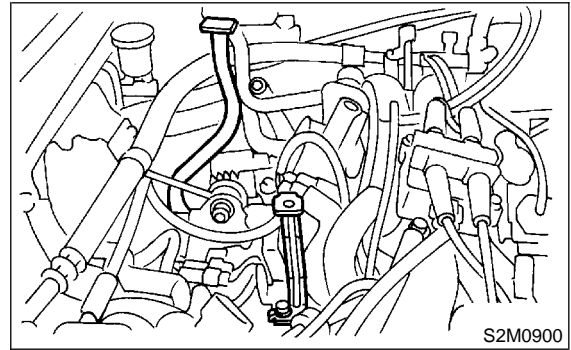
- (4) Vehicle speed sensor (MT vehicles)



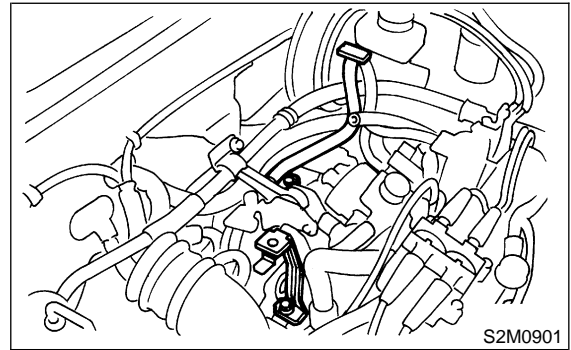
- (5) Neutral position switch and back-up light switch connector (MT vehicles)



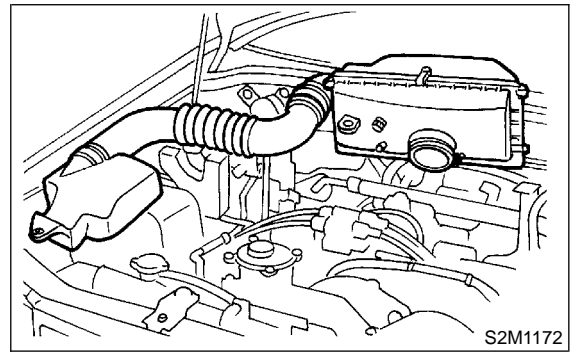
- 19) Install air cleaner case stay.
 - MT vehicles



- AT vehicles



- 20) Install air intake duct and air cleaner case.



- 21) Connect battery ground terminal.
- 22) Fill ATF up to the middle of the "COLD" side on level gauge by using the gauge hole. (AT vehicles)

Recommended fluid:

Dexron IIE or Dexron III type automatic transmission fluid

Fluid capacity:

9.3 — 9.6 l (9.8 — 10.1 US qt, 8.2 — 8.4 Imp qt)

- 23) Check select lever operation. (AT vehicles)
<Ref. to 3-2 [T2C0].>
- 24) Take off vehicle from lift arms.
- 25) Run the vehicle until ATF temperature rises from 60 to 80°C (140 to 176°F) and check the ATF level of the "HOT" side on level gauge. (AT vehicles)

26) Check the vehicle on road tester. (AT vehicles) <Ref. to 3-2 [W7A0].>

MEMO: