

1. Engine

A: SPECIFICATIONS

Engine	Type		Horizontally opposed, liquid cooled, 4-cylinder, 4-stroke gaso- line engine
	Valve arrangement		Belt driven, single over-head camshaft, 4-valve/cylinder
	Bore x Stroke		mm (in) 99.5 x 79.0 (3.917 x 3.110)
	Displacement		cm ³ (cu in) 2,457 (150)
	Compression ratio		10.0
	Compression pres- sure (at 200 — 300 rpm)		kPa (kg/cm ² , psi) 1,079 — 1,275 (11.0 — 13.0, 156 — 185)
	Number of piston rings		Pressure ring: 2, Oil ring: 1
	Intake valve timing	Opening	1° BTDC
		Closing	51° ABDC
	Exhaust valve timing	Opening	50° BBDC
		Closing	6° ATDC
	Valve clearance	Intake	mm (in) 0.20±0.02 (0.0079±0.0008)
		Exhaust	mm (in) 0.25±0.02 (0.0098±0.0008)
	Idling speed [At neutral position on MT, or "P" or "N" position on AT]		rpm 700±100 (No load) 850±100 (A/C switch ON)
Firing order		1 → 3 → 2 → 4	
Ignition timing		BTDC/rpm 10°±10°/700	

B: SERVICE DATA

NOTE:

STD: Standard I.D.: Inner Diameter O.D.: Outer Diameter US: Undersize OS: Oversize

Belt ten- sioner adjuster	Protrusion of adjuster rod		5.2 — 6.2 mm (0.205 — 0.244 in)	
Belt ten- sioner	Spacer O.D.		17.955 — 17.975 mm (0.7069 — 0.7077 in)	
	Tensioner bush I.D.		18.00 — 18.08 mm (0.7087 — 0.7118 in)	
	Clearance between spacer and bush	STD	0.025 — 0.125 mm (0.0010 — 0.0049 in)	
		Limit	0.175 mm (0.0069 in)	
Side clearance of spacer	STD	0.20 — 0.55 mm (0.0079 — 0.0217 in)		
	Limit	0.81 mm (0.0319 in)		
Valve rocker arm	Clearance between shaft and arm	STD	0.020 — 0.054 mm (0.0008 — 0.0021 in)	
		Limit	0.10 mm (0.0039 in)	
Camshaft	Bend limit		0.020 mm (0.0008 in)	
	Thrust clearance	STD	0.030 — 0.090 mm (0.0012 — 0.0035 in)	
		Limit	0.11 mm (0.0043 in)	
	Cam lobe height	Intake	STD	39.485 — 39.585 mm (1.5545 — 1.5585 in)
			Limit	39.385 mm (1.5506 in)
		Exhaust	STD	39.257 — 39.357 mm (1.5455 — 1.5495 in)
			Limit	39.157 mm (1.5416 in)
	Camshaft journal O.D.		31.928 — 31.945 mm (1.2570 — 1.2577 in)	
Camshaft journal hole I.D.		32.000 — 32.018 mm (1.2598 — 1.2605 in)		
Oil clearance	STD	0.055 — 0.090 mm (0.0022 — 0.0035 in)		
	Limit	0.10 mm (0.0039 in)		
Cylinder head	Surface warp page limit		0.05 mm (0.0020 in)	
	Surface grinding limit		0.1 mm (0.004 in)	
	Standard height		98.3 mm (3.870 in)	

SPECIFICATIONS AND SERVICE DATA

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Valve set	Refacing angle			90°	
	Contacting width	Intake	STD	1.0 mm (0.039 in)	
			Limit	1.7 mm (0.067 in)	
		Exhaust	STD	1.4 mm (0.055 in)	
Limit			2.1 mm (0.083 in)		
Valve guide	Inner diameter			6.000 — 6.012 mm (0.2362 — 0.2367 in)	
	Protrusion above head		Intake	20.0 — 20.5 mm (0.787 — 0.807 in)	
			Exhaust	16.5 — 17.0 mm (0.650 — 0.669 in)	
Valve	Head edge thickness	Intake	STD	1.0 mm (0.039 in)	
			Limit	0.6 mm (0.024 in)	
		Exhaust	STD	1.2 mm (0.047 in)	
			Limit	0.6 mm (0.024 in)	
	Stem diameter		Intake	5.950 — 5.965 mm (0.2343 — 0.2348 in)	
			Exhaust	5.945 — 5.960 mm (0.2341 — 0.2346 in)	
	Stem oil clearance	STD	Intake	0.035 — 0.062 mm (0.0014 — 0.0024 in)	
			Exhaust	0.040 — 0.067 mm (0.0016 — 0.0026 in)	
			Limit	— 0.15 mm (0.0059 in)	
Overall length		Intake	120.6 mm (4.75 in)		
		Exhaust	121.7 mm (4.79 in)		
Valve spring	Free length			54.30 mm (2.1378 in)	
	Squareness			2.5°, 2.4 mm (0.094 in)	
	Tension/spring height			214.8 — 246.2 N (21.9 — 25.1 kg, 48.3 — 55.3 lb)/45.0 mm (1.772 in) 526.6 — 581.6 N (53.7 — 59.3 kg, 118.4 — 130.8 lb)/34.7 mm (1.366 in)	
Cylinder block	Surface warpage limit (mating with cylinder head)			0.05 mm (0.0020 in)	
	Surface grinding limit			0.1 mm (0.004 in)	
	Cylinder bore	STD	A	99.505 — 99.515 mm (3.9175 — 3.9179 in)	
			B	99.495 — 99.505 mm (3.9171 — 3.9175 in)	
	Taper		STD	0.015 mm (0.0006 in)	
			Limit	0.050 mm (0.0020 in)	
	Out-of-roundness		STD	0.010 mm (0.0004 in)	
			Limit	0.050 mm (0.0020 in)	
	Piston clearance		STD	0.010 — 0.030 mm (0.0004 — 0.0012 in)	
Limit			0.050 mm (0.0020 in)		
Enlarging (boring) limit			0.5 mm (0.020 in)		
Piston	Outer diameter	STD	A	99.485 — 99.495 mm (3.9167 — 3.9171 in)	
			B	99.475 — 99.485 mm (3.9163 — 3.9167 in)	
		0.25 mm (0.0098 in) OS			99.725 — 99.735 mm (3.9262 — 3.9266 in)
		0.50 mm (0.0197 in) OS			99.975 — 99.985 mm (3.9360 — 3.9364 in)
Standard inner diameter of piston pin hole				23.000 — 23.006 mm (0.9055 — 0.9057 in)	
Piston pin	Outer diameter			22.994 — 23.000 mm (0.9053 — 0.9055 in)	
	Standard clearance between piston pin and hole in piston			0.004 — 0.008 mm (0.0002 — 0.0003 in)	
	Degree of fit			Piston pin must be fitted into position with thumb at 20°C (68°F).	

Piston ring	Piston ring gap	Top ring	STD	0.20 — 0.35 mm (0.0079 — 0.0138 in)	
			Limit	1.0 mm (0.039 in)	
		Second ring	STD	0.35 — 0.50 mm (0.0138 — 0.0197 in)	
			Limit	1.0 mm (0.039 in)	
		Oil ring	STD	0.20 — 0.70 mm (0.0079 — 0.0276 in)	
			Limit	1.5 mm (0.059 in)	
	Clearance between piston ring and piston ring groove	Top ring	STD	0.040 — 0.080 mm (0.0016 — 0.0031 in)	
			Limit	0.15 mm (0.0059 in)	
Second ring		STD	0.030 — 0.070 mm (0.0012 — 0.0028 in)		
		Limit	0.15 mm (0.0059 in)		
Connecting rod	Bend twist per 100 mm (3.94 in) in length		Limit	0.10 mm (0.0039 in)	
	Side clearance		STD	0.070 — 0.330 mm (0.0028 — 0.0130 in)	
			Limit	0.4 mm (0.016 in)	
Connecting rod bearing	Oil clearance		STD	0.020 — 0.046 mm (0.0008 — 0.0018 in)	
			Limit	0.05 mm (0.0020 in)	
	Thickness at center portion		STD	1.486 — 1.498 mm (0.0585 — 0.0590 in)	
			0.03 mm (0.0012 in) US	1.504 — 1.512 mm (0.0592 — 0.0595 in)	
			0.05 mm (0.0020 in) US	1.514 — 1.522 mm (0.0596 — 0.0599 in)	
			0.25 mm (0.0098 in) US	1.614 — 1.622 mm (0.0635 — 0.0639 in)	
Connecting rod bushing	Clearance between piston pin and bushing		STD	0 — 0.022 mm (0 — 0.0009 in)	
			Limit	0.030 mm (0.0012 in)	
Crankshaft	Bend limit			0.035 mm (0.0014 in)	
	Crank pin and crank journal	Out-of-roundness		0.020 mm (0.0008 in) or less	
		Grinding limit		0.250 mm (0.0098 in)	
	Crank pin outer diameter		STD	51.984 — 52.000 mm (2.0466 — 2.0472 in)	
			0.03 mm (0.0012 in) US	51.954 — 51.970 mm (2.0454 — 2.0461 in)	
			0.05 mm (0.0020 in) US	51.934 — 51.950 mm (2.0446 — 2.0453 in)	
			0.25 mm (0.0098 in) US	51.734 — 51.750 mm (2.0368 — 2.0374 in)	
	Crank journal outer diameter		#1, #5, #3	STD	59.992 — 60.008 mm (2.3619 — 2.3625 in)
				0.03 mm (0.0012 in) US	59.962 — 59.978 mm (2.3607 — 2.3613 in)
				0.05 mm (0.0020 in) US	59.942 — 59.958 mm (2.3599 — 2.3605 in)
				0.25 mm (0.0098 in) US	59.742 — 59.758 mm (2.3520 — 2.3527 in)
			#2, #4	STD	59.992 — 60.008 mm (2.3619 — 2.3625 in)
				0.03 mm (0.0012 in) US	59.962 — 59.978 mm (2.3607 — 2.3613 in)
				0.05 mm (0.0020 in) US	59.942 — 59.958 mm (2.3599 — 2.3605 in)
				0.25 mm (0.0098 in) US	59.742 — 59.758 mm (2.3520 — 2.3527 in)
	Thrust clearance		STD	0.030 — 0.115 mm (0.0012 — 0.0045 in)	
			Limit	0.25 mm (0.0098 in)	
	Oil clearance		STD	0.010 — 0.030 mm (0.0004 — 0.0012 in)	
			Limit	0.040 mm (0.0016 in)	

Crankshaft bearing	Crankshaft bearing thickness	#1, #5	STD	1.998 — 2.011 mm (0.0787 — 0.0792 in)
			0.03 mm (0.0012 in) US	2.017 — 2.020 mm (0.0794 — 0.0795 in)
			0.05 mm (0.0020 in) US	2.027 — 2.030 mm (0.0798 — 0.0799 in)
			0.25 mm (0.0098 in) US	2.127 — 2.130 mm (0.0837 — 0.0839 in)
		#2, #3, #4	STD	2.000 — 2.013 mm (0.0787 — 0.0793 in)
			0.03 mm (0.0012 in) US	2.019 — 2.022 mm (0.0795 — 0.0796 in)
			0.05 mm (0.0020 in) US	2.029 — 2.032 mm (0.0799 — 0.0800 in)
			0.25 mm (0.0098 in) US	2.129 — 2.132 mm (0.0838 — 0.0839 in)