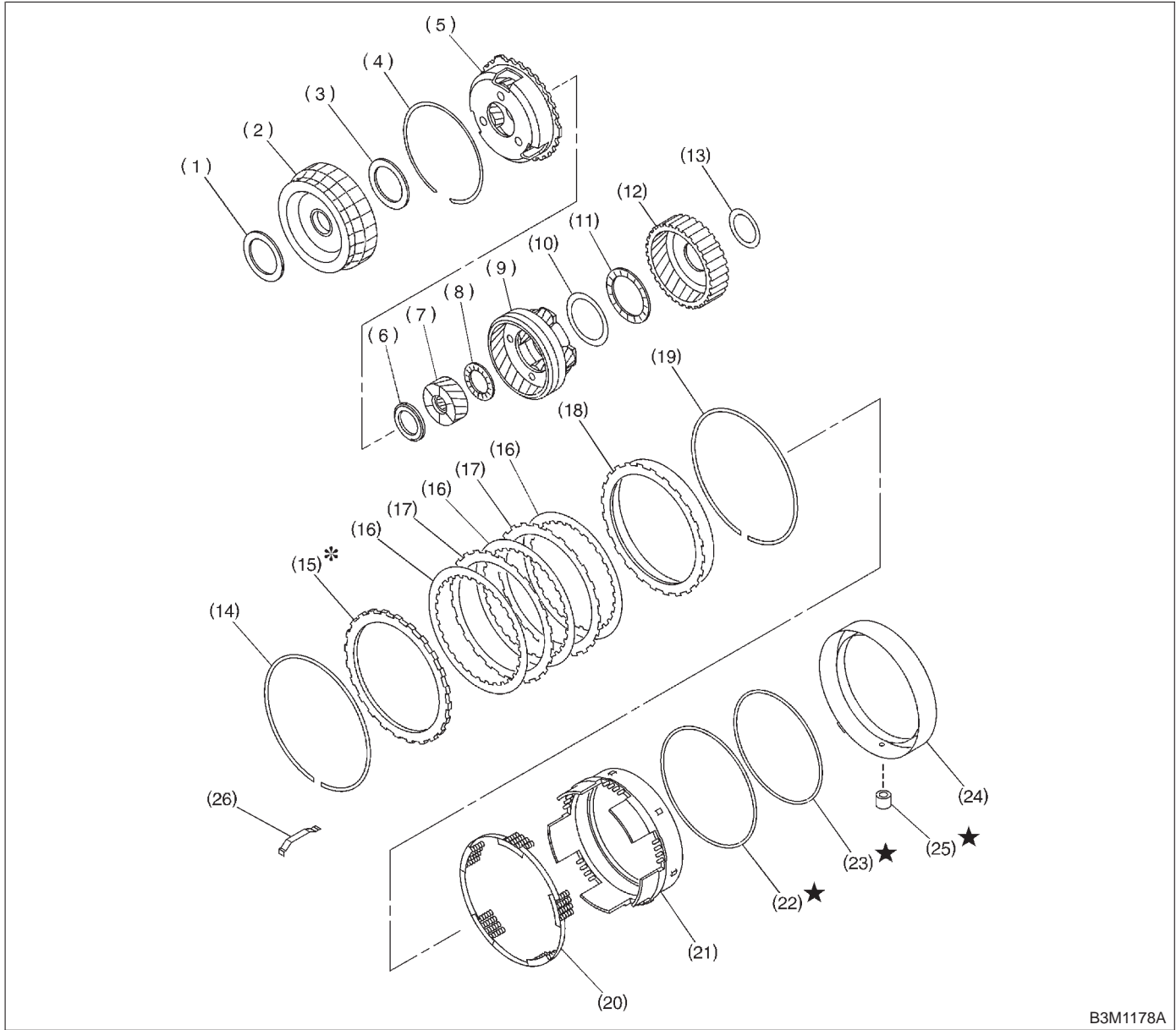


6. Planetary Gear and 2-4 Brake



B3M1178A

- | | | |
|-----------------------------|----------------------------|--------------------------------|
| (1) Thrust needle bearing | (10) Washer | (19) Snap ring |
| (2) Front sun gear | (11) Thrust needle bearing | (20) Spring retainer |
| (3) Thrust needle bearing | (12) Rear internal gear | (21) 2-4 brake piston |
| (4) Snap ring | (13) Washer | (22) Lathe cut seal ring |
| (5) Front planetary carrier | (14) Snap ring | (23) Lathe cut seal ring |
| (6) Thrust needle bearing | (15) Retaining plate | (24) 2-4 brake piston retainer |
| (7) Rear sun gear | (16) Drive plate | (25) 2-4 brake seal |
| (8) Thrust needle bearing | (17) Driven plate | (26) Leaf spring |
| (9) Rear planetary carrier | (18) Pressure rear plate | |