

7) Fill ATF up to the middle of the "COLD" side level gauge by using level gauge hole.

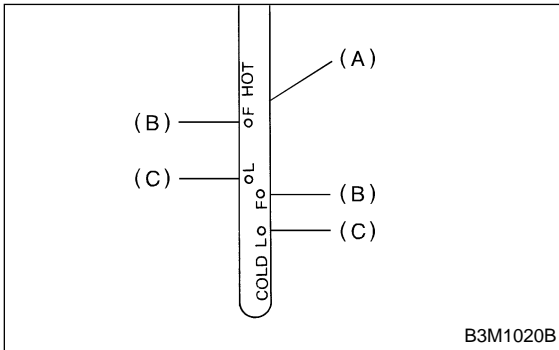
Recommended fluid:

Dexron II E or Dexron III type automatic transmission fluid

Fluid capacity:

9.3 — 9.6 ℓ (9.8 — 10.1 US qt, 8.2 — 8.4 Imp qt)

8) Run the vehicle until the ATF temperature rises from 60 to 80°C (140 to 176°F) and check the ATF level of the "HOT" side on level gauge.



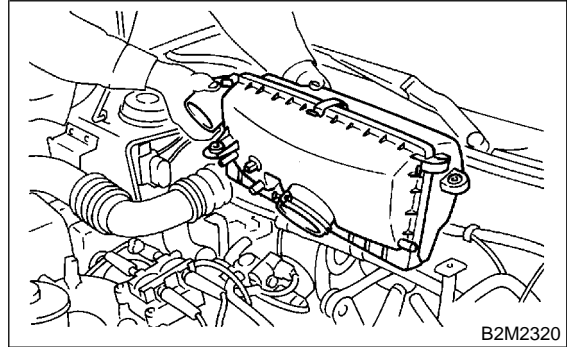
B3M1020B

- (A) ATF level gauge
- (B) Upper level
- (C) Lower level

5. Transfer Duty Solenoid and Transfer Valve Body

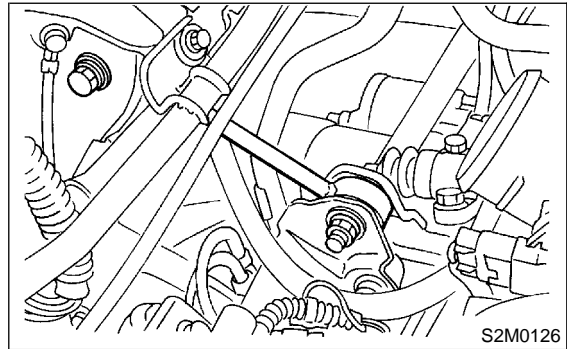
A: REMOVAL

1) Remove air cleaner case and chamber.
<Ref. to 2-7 [W1A0].>



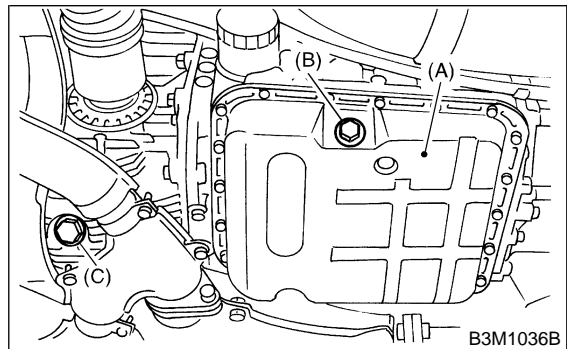
B2M2320

2) Remove pitching stopper.



S2M0126

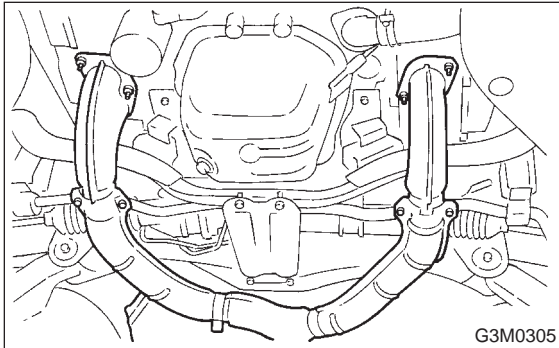
3) Raise vehicle and drain ATF.



B3M1036B

- (A) Oil pan
- (B) Drain plug
- (C) Differential oil drain plug

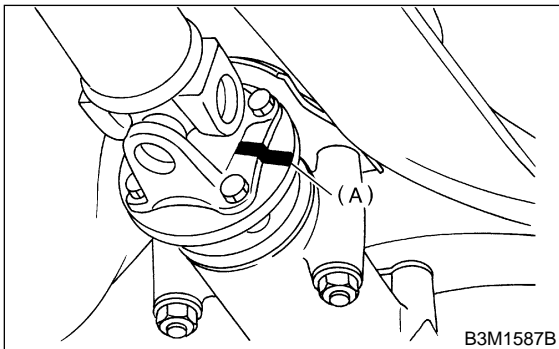
- 4) Remove front exhaust pipe.
Disconnect oxygen sensor connector, and remove front and center exhaust pipe.
<Ref. to 2-9 [W1A0].>



- 5) Remove propeller shaft.
<Ref. to 3-4 [W1B0].>

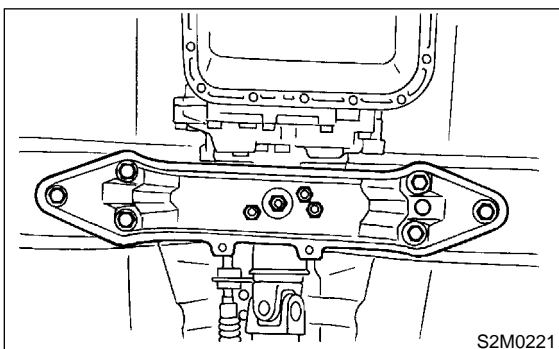
NOTE:

Before removing propeller shaft, scribe matching marks on propeller shaft and rear differential coupling.

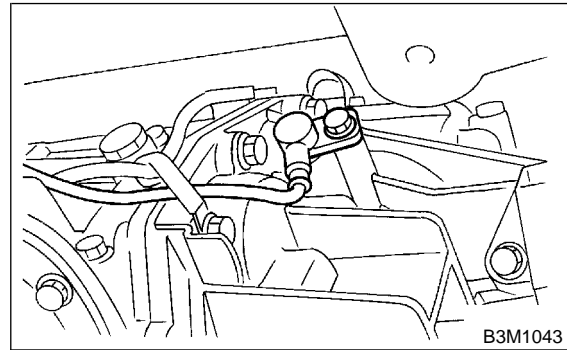


(A) Matching mark

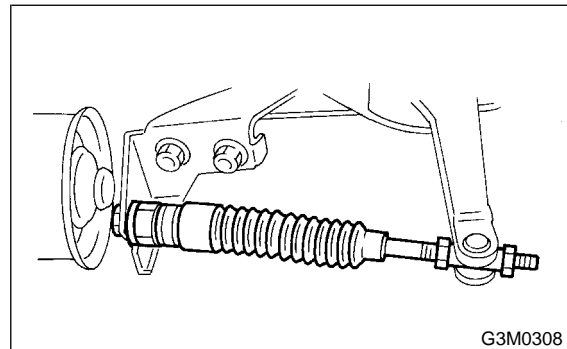
- 6) Remove rear crossmember.
(1) Support transmission using a transmission jack and raise slightly.
(2) Remove bolts and nuts as shown in Figure.



- 7) Remove vehicle speed sensor 1 (rear).



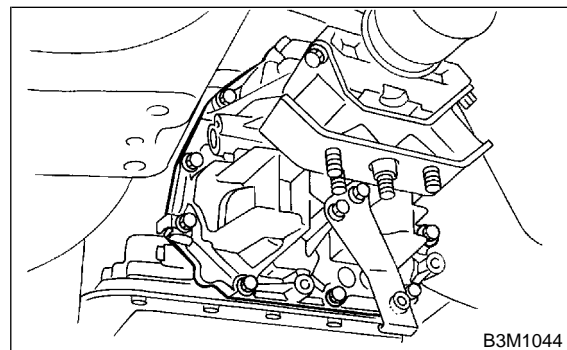
- 8) Remove extension and gasket.
(1) Remove select cable nut.



- (2) Move gear select cable so that extension bolts can be removed.
(3) Remove bolts.
(4) Remove extension case.

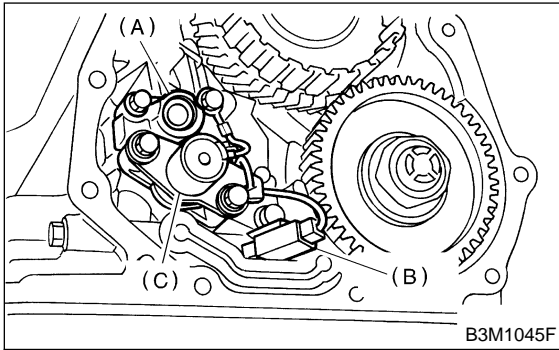
NOTE:

Use a container to catch oil flowing from extension.



5. Transfer Duty Solenoid and Transfer Valve Body

- 9) Disconnect transfer duty solenoid connector.
- 10) Remove transfer duty solenoid and transfer valve body.



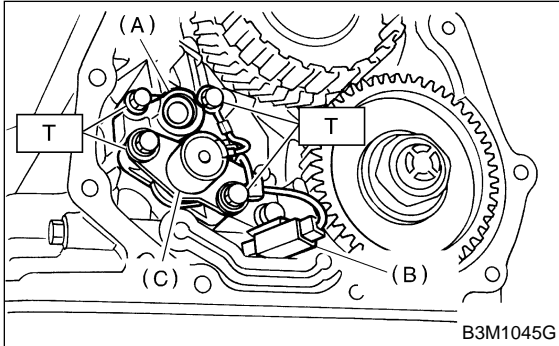
- (A) Transfer valve body
- (B) Transfer duty solenoid connector
- (C) Transfer duty solenoid

B: INSTALLATION

- 1) Install transfer duty solenoid and transfer valve body.
 - (1) Install transfer duty solenoid and transfer valve body.

Tightening torque:
T: 8±1 N·m (0.8±0.1 kg·m, 5.8±0.7 ft·lb)

- (2) Connect transfer duty solenoid connector.

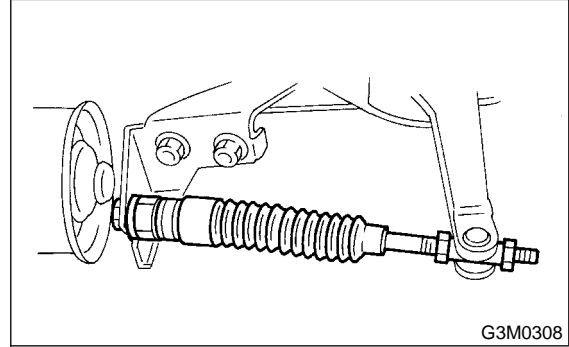


- (A) Transfer valve body
- (B) Transfer duty solenoid connector
- (C) Transfer duty solenoid

- 2) Install extension case to transmission case.
 - (1) Tighten the eleven bolts.

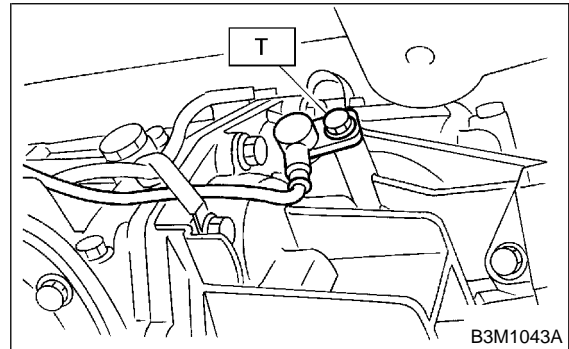
Tightening torque:
25±2 N·m (2.5±0.2 kg·m, 18.1±1.4 ft·lb)

- (2) Adjust the select cable. <Ref. to 3-3 [W2A0].>



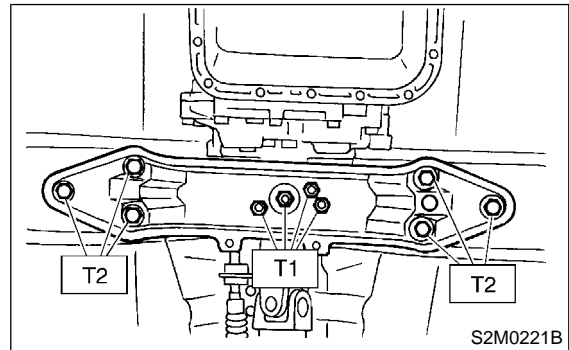
- 3) Install vehicle speed sensor 1 (rear).

Tightening torque:
T: 7±1 N·m (0.7±0.1 kg·m, 5.1±0.7 ft·lb)



- 4) Install rear crossmember.
 - (1) Tighten bolts.

Tightening torque:
T1: 34±5 N·m (3.5±0.5 kg·m, 25.3±3.6 ft·lb)
T2: 69±15 N·m (7.0±1.5 kg·m, 51±11 ft·lb)

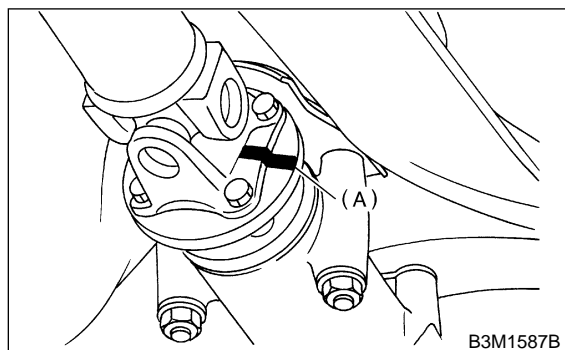


- (2) Lower and remove transmission jack.

5) Install propeller shaft.
 <Ref. to 3-4 [W1E0].>

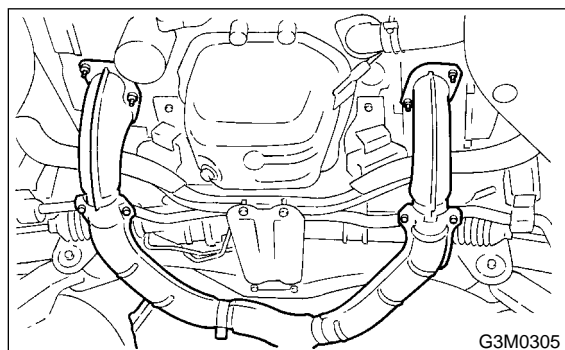
NOTE:

Align matching marks on propeller shaft and rear differential coupling.

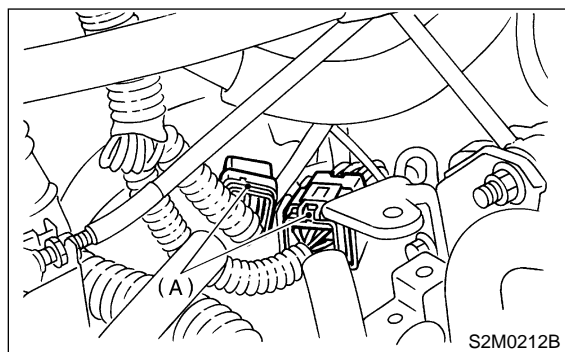


(A) Matching mark

6) Install front exhaust pipe.
 <Ref. to 2-9 [W1A0].>



- 7) Lower and remove jack.
- 8) Connect the following parts:
 - (1) Oxygen sensor connector
 - (2) Transmission harness connector



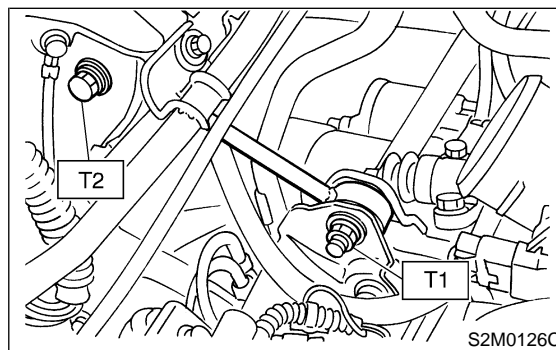
(A) Transmission harness connector

9) Install pitching stopper.

Tightening torque:

T1: 49±5 N·m (5.0±0.5 kg·m, 36.2±3.6 ft·lb)

T2: 57±10 N·m (5.8±1.0 kg·m, 42±7 ft·lb)



- 10) Install air cleaner duct and case.
- 11) Fill ATF up to the middle of the "COLD" side on level gauge by using gauge hole.

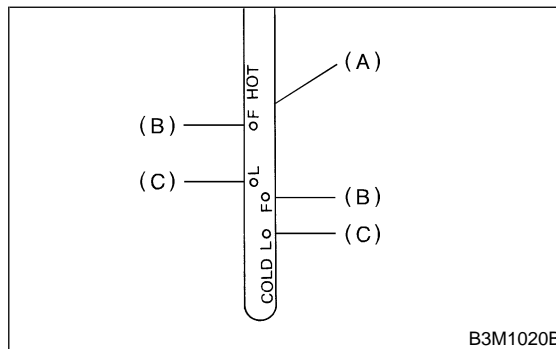
Recommended fluid:

Dexron II E or Dexron III type automatic transmission fluid

Fluid capacity:

9.3 — 9.6 l (9.8 — 10.1 US qt, 8.2 — 8.4 Imp qt)

12) Run the vehicle until the ATF temperature rises from 60 to 80°C (140 to 176°F) and check the ATF level of the "HOT" side on level gauge.



- (A) ATF level gauge
- (B) Upper level
- (C) Lower level