

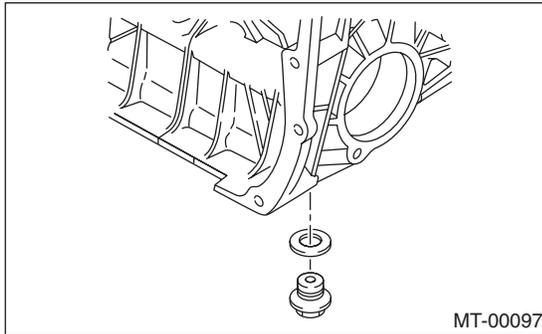
9. Preparation for Overhaul

A: PROCEDURE

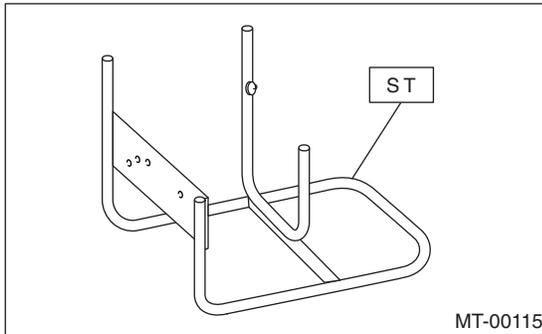
- 1) Clean oil, grease, dirt and dust from transmission.
- 2) Remove the drain plug to drain oil.
- 3) Tighten the drain plug using new gasket.

Tightening torque:

44 N·m (4.5 kgf·m, 32.5 ft·lb)



- 4) Attach the transmission to ST.
ST 499937100 TRANSMISSION STAND



- 5) Rotating parts should be coated with oil prior to assembly.
- 6) All disassembled parts, if to be reused, should be reinstalled in the original positions and directions.
- 7) Gaskets, lock washers and lock nut must be replaced with new ones.
- 8) Liquid gasket should be used where specified to prevent leakage.