

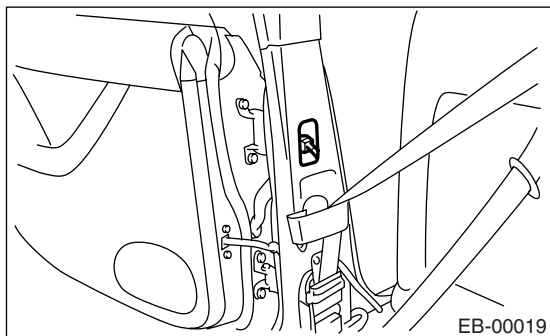
REAR DOOR PANEL

EXTERIOR BODY PANELS

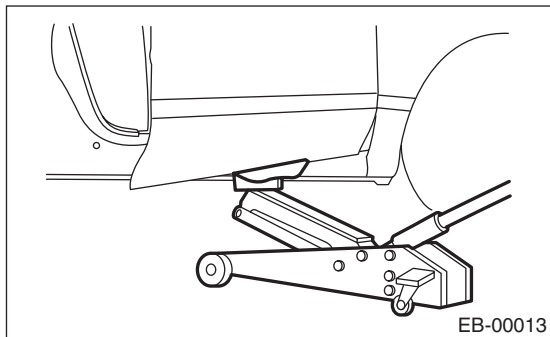
6. Rear Door Panel

A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove the rear door trim. <Ref. to EI-33, REMOVAL, Rear Door Trim.>
- 3) Remove the rear sealing cover. <Ref. to EB-16, REMOVAL, Rear Sealing Cover.>
- 4) Remove the rear door glass. <Ref. to GW-21, REMOVAL, Rear Door Glass.>
- 5) Remove the rear door regulator and motor assembly. <Ref. to GW-23, REMOVAL, Rear Regulator and Motor Assembly.>
- 6) Remove the rear door latch assembly. <Ref. to SL-33, REMOVAL, Rear Door Latch Assembly.>
- 7) Remove the rear outer handle. <Ref. to SL-32, REMOVAL, Rear Outer Handle.>
- 8) Remove the center pillar lower trim. <Ref. to EI-41, REMOVAL, Lower Inner Trim.>
- 9) Remove the seatbelt bracket and blind plug.
Disconnect the connector of door harness and remove the door hinge nut.



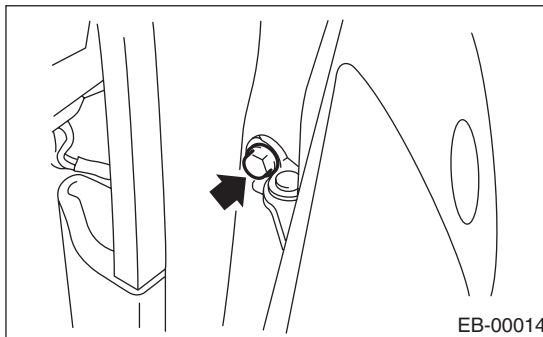
- 10) Put a wooden block on the jack and place the jack under the door. Support the door with the jack to protect it.



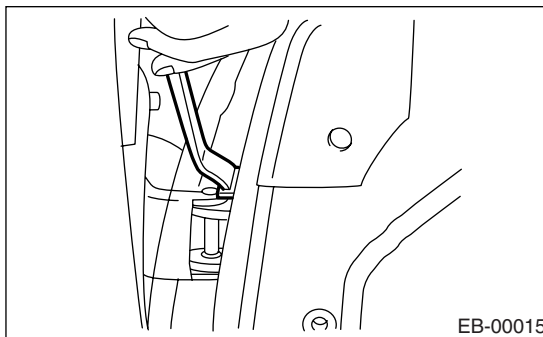
NOTE:

When supporting the door with a jack, be careful not to deform the door hinges while working.

- 11) Remove the checker bolts.



- 12) Remove the door-side bolts for upper and lower hinges to remove the rear door panel.



- 13) Using the ST, remove the body-side bolts for upper and lower hinges, and remove door hinges.
ST 925610000 WRENCH

B: INSTALLATION

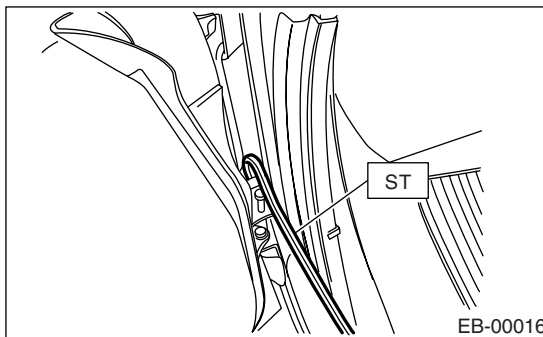
- 1) Install in the reverse order of removal.
- 2) Apply grease to the sliding area of door hinges.

Tightening torque:

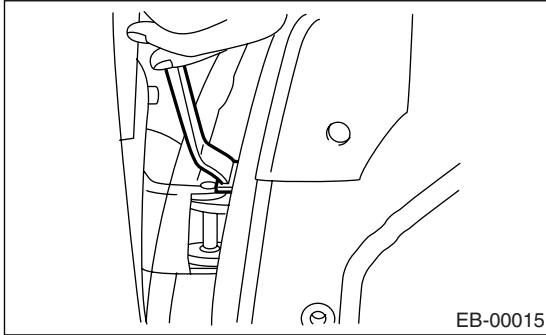
Refer to **COMPONENT** in *General Description*. <Ref. to EB-6, REAR DOOR PANEL, COMPONENT, General Description.>

C: ADJUSTMENT

- 1) Using the ST, loosen the body-side bolts of upper and lower hinges to align the position of rear door panel longitudinally and vertically.
ST 925610000 WRENCH



2) Loosen the door-side bolts of upper and lower hinges to align the position of rear door panel vertically and laterally at front-end.



3) Loosen the screw (A) and lightly tap striker (B) using plastic hammer to adjust striker to align the position of rear door panel vertically and laterally at the rear end.

CAUTION:

Do not use an impact wrench. The welding area on the striker nut plate is easily broken.

