

SEATS

SE

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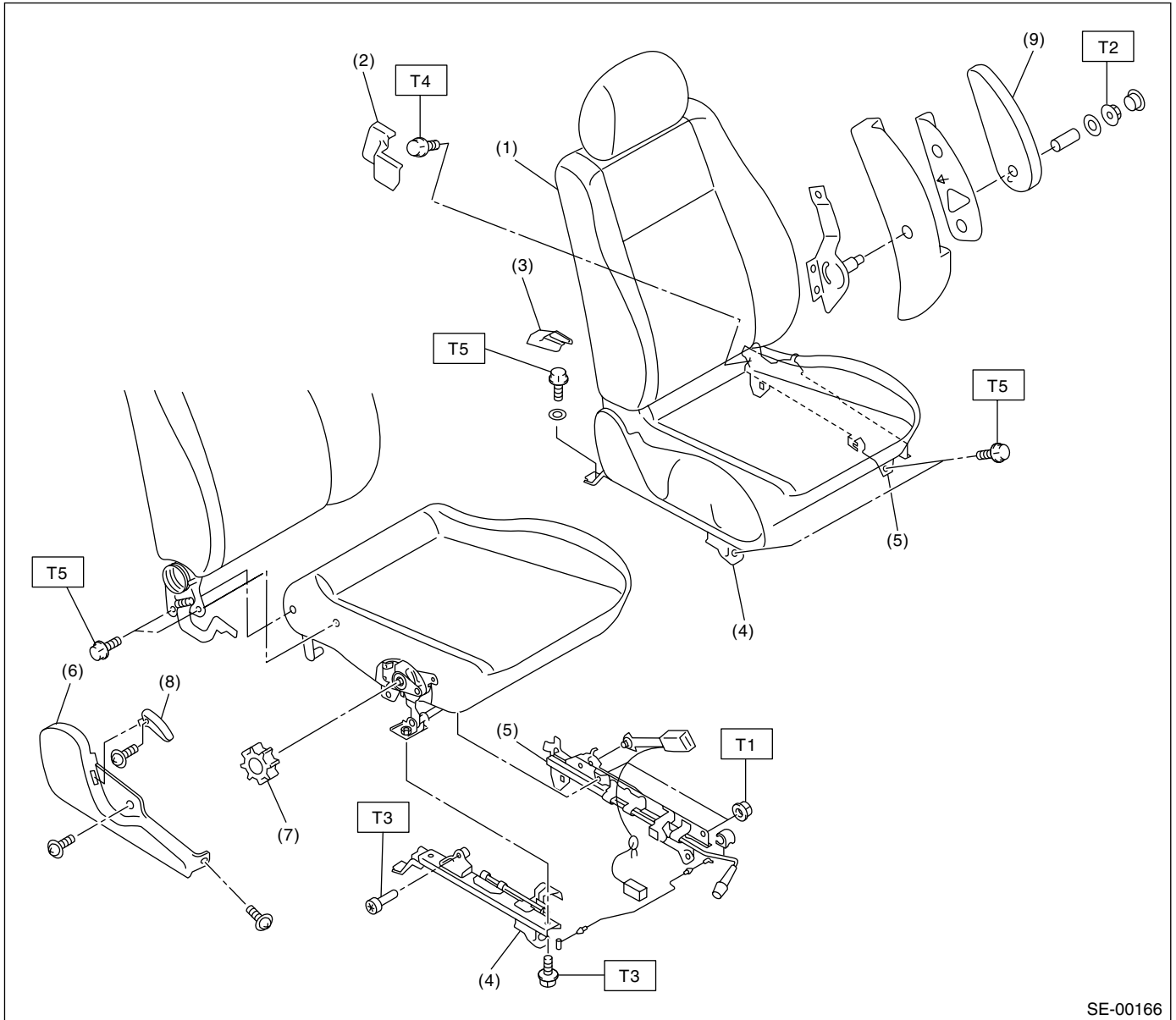
GENERAL DESCRIPTION

SEATS

1. General Description

A: COMPONENT

1. FRONT SEAT



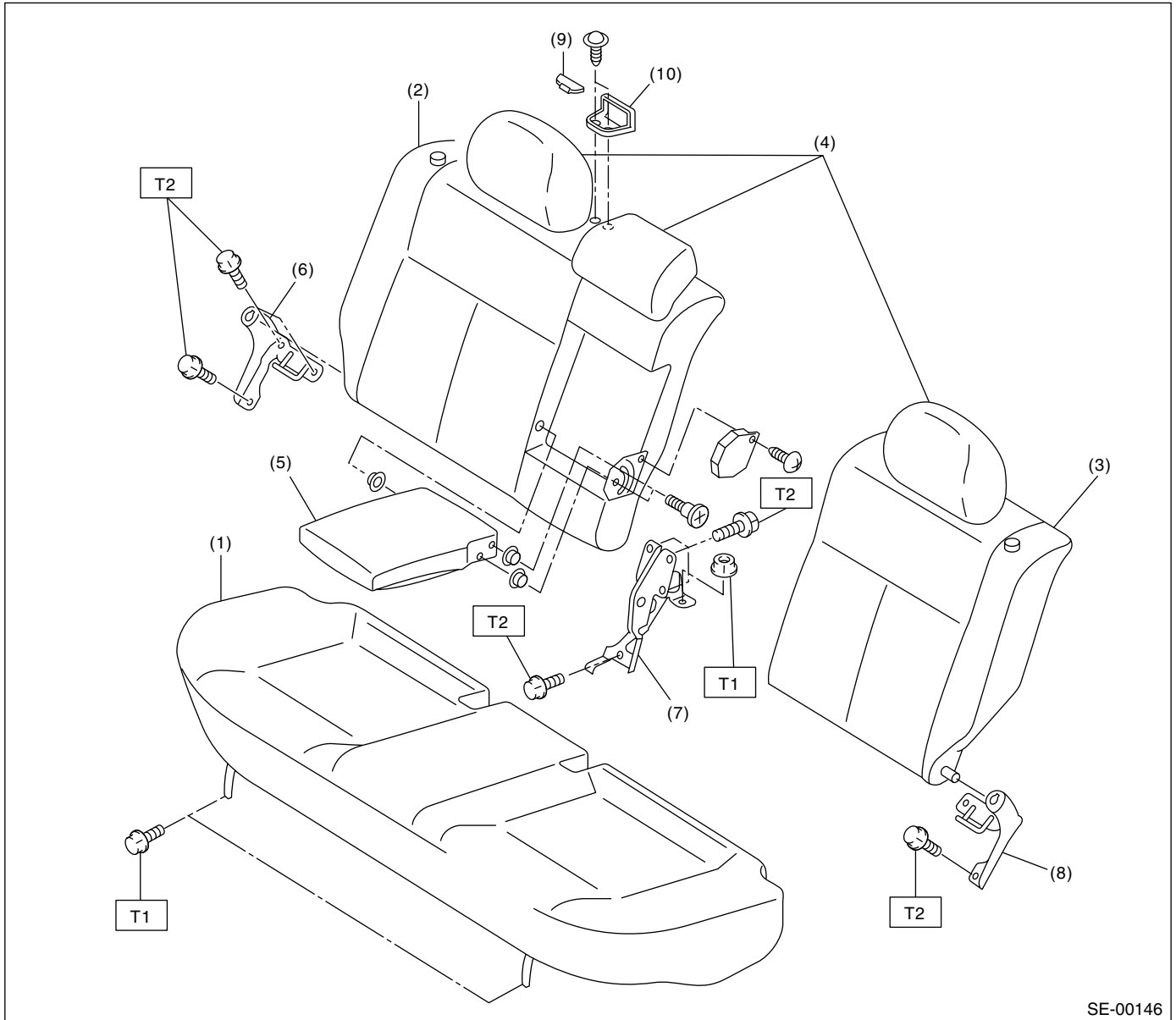
SE-00166

- (1) Front seat ASSY
- (2) Rail cover IN
- (3) Rail cover OUT
- (4) Slide rail OUT
- (5) Slide rail IN
- (6) Seat hinge cover
- (7) Seat lifter dial
- (8) Reclining lever
- (9) Arm rest

Tightening torque: N-m (kgf-m, ft-lb)

- T1: 10 (1.0, 7.3)**
- T2: 17 (1.7, 12.5)**
- T3: 23 (2.3, 17)**
- T4: 30 (3.1, 22)**
- T5: 53 (5.4, 39)**

2. REAR SEAT



SE-00146

- | | |
|--------------------|-----------------------|
| (1) Cushion | (6) Hinge RH |
| (2) Backrest RH | (7) Hinge CTR |
| (3) Backrest LH | (8) Hinge LH |
| (4) Head restraint | (9) Webbing guide cap |
| (5) Arm rest | (10) Webbing guide |

Tightening torque: N-m (kgf-m, ft-lb)

T1: 24.5 (2.5, 18.1)

T2: 33 (3.4, 24.6)

GENERAL DESCRIPTION

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B: CAUTION

When removing the front seat from a side airbag loaded vehicle, follow cautions given in the airbag section.

C: PREPARATION TOOL

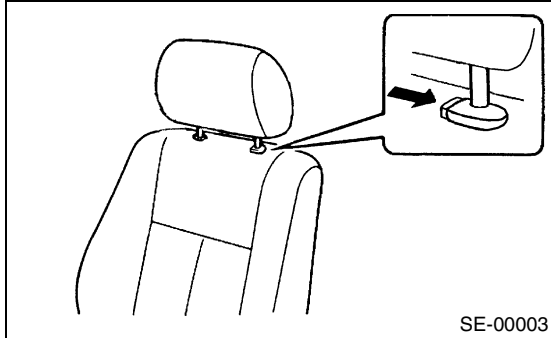
1. GENERAL TOOL

TOOL NAME	REMARKS
Long Nose Pliers	Used for removing and installing hog ring

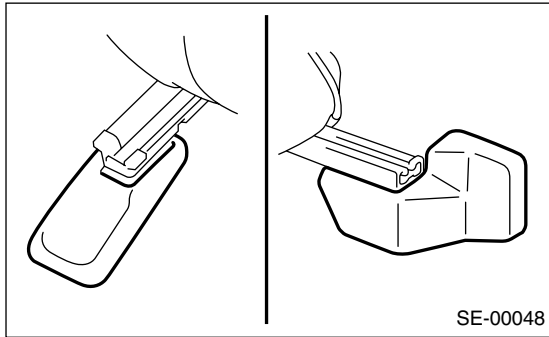
2. Front Seat

A: REMOVAL

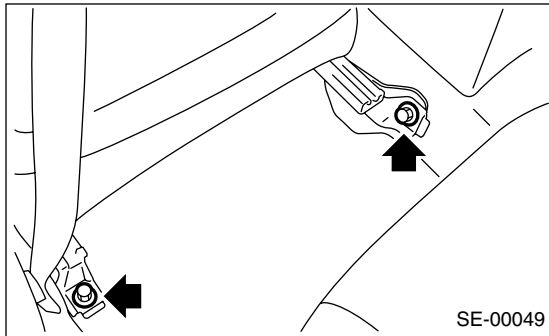
- 1) Disconnect the ground cable from battery.
- 2) While pressing the headrest lock button, remove the headrest.



- 3) Tilt forward the backrest.
- 4) Move the seat to full front end.
- 5) Remove the bolt cover at rear end of slide rail.

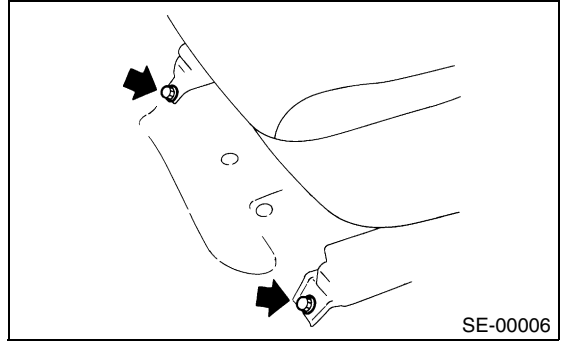


- 6) Remove the two bolts at rear side of seat rail.

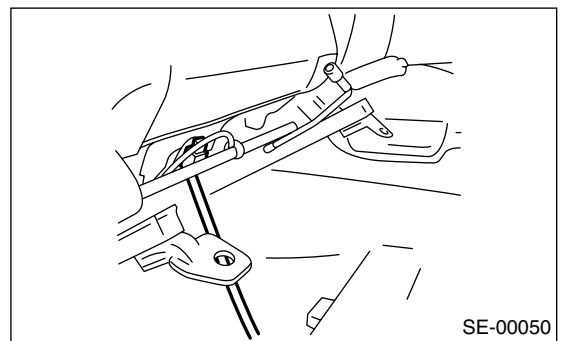


- 7) Move the seat to full rear end.

- 8) Remove the two bolts at front side of seat rail.



- 9) Disconnect the side airbag connector under seat. (Side airbag equipped vehicle)
- 10) Disconnect the connector of seat belt warning.



- 11) Remove the front seat from the vehicle.

B: INSTALLATION

Install in the reverse order of removal.

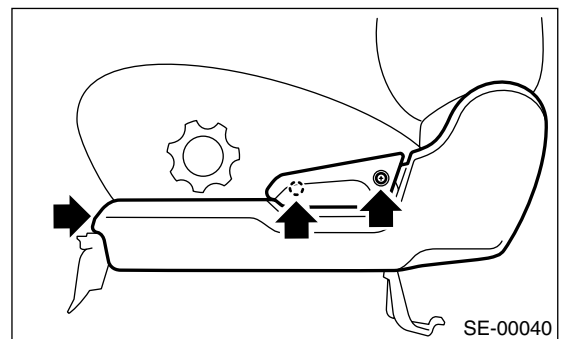
Tightening torque:

Refer to **COMPONENT** in *General Description*. <Ref. to SE-2, FRONT SEAT, COMPONENT, General Description.>

C: DISASSEMBLY

1. DRIVER'S SEAT

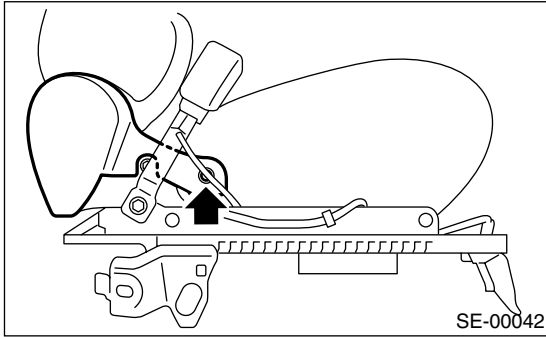
- 1) Remove the seat from the vehicle. <Ref. to SE-5, REMOVAL, Front Seat.>
- 2) Remove the reclining lever and reclining hinge cover.



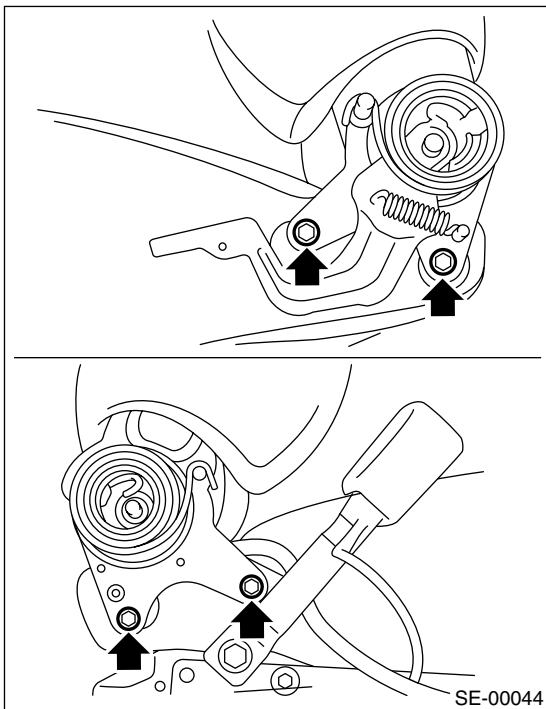
FRONT SEAT

SEATS

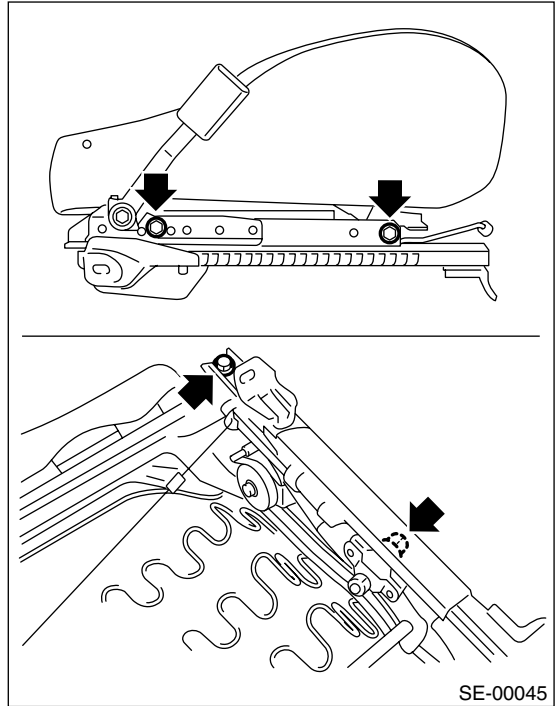
3) Loosen the screw, and then remove the hinge cover.



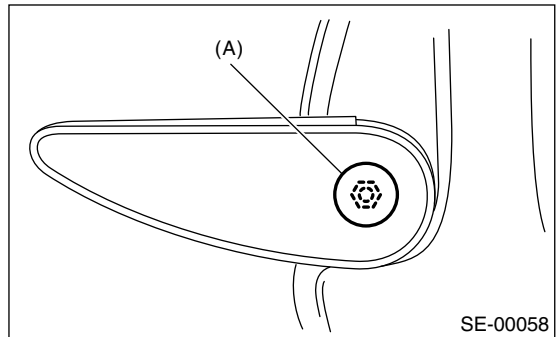
4) Remove two reclining hinge securing bolts on each side.



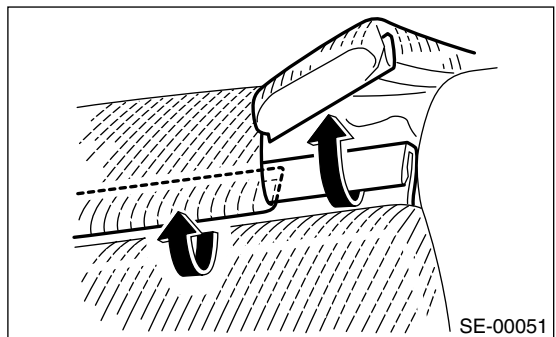
5) Loosen the bolt and nuts to remove slide rail.



6) Remove the cover (A), and then loosen the nuts to remove arm rest and arm rest guide plate.

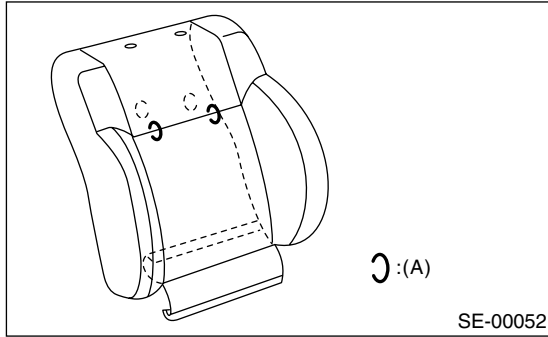


7) Remove the hook at bottom of seat backrest.



8) Remove the hog rings, and then remove the seat back rest cover.

- Without SIDE AIRBAG MODEL

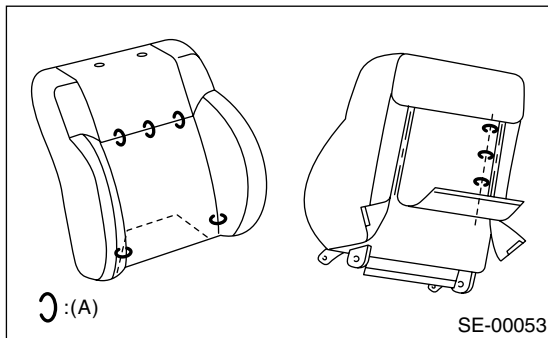


(A) Hog ring

- With SIDE AIRBAG MODEL

NOTE:

The back rest portion of side airbag equipped model is not allowed to be disassembled. However, in case of discarding the seat after side airbag is deployed, disassemble the back rest portion as follows.

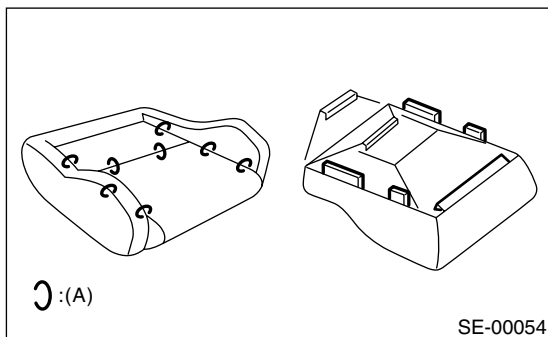


(1) Hog ring

CAUTION:

Because it may cause the side airbag to activate incorrectly, do not assemble and reuse the seat backrest after disassembling it. Replace the seat backrest as assembly.

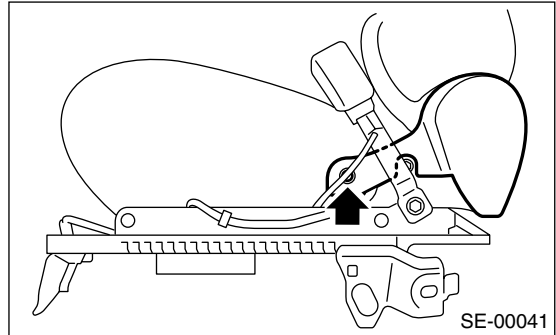
9) Remove the hog rings, and then remove the seat cushion cover.



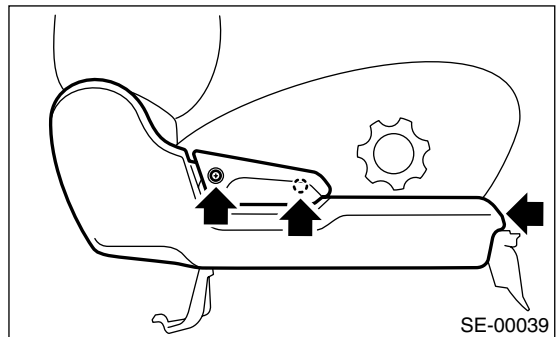
(1) Hog ring

2. PASSENGER'S SEAT

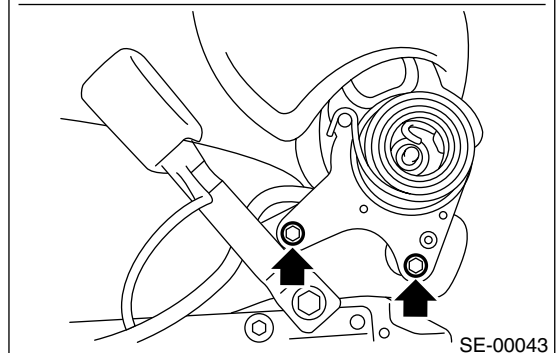
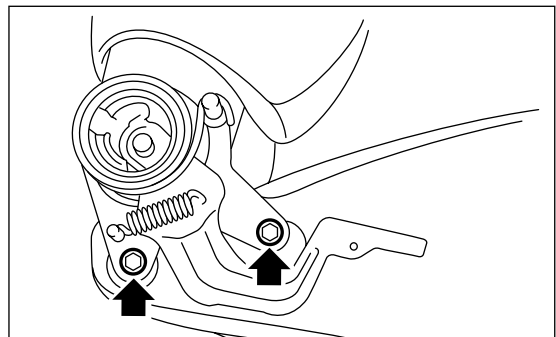
- 1) Remove the seat from vehicle. <Ref. to SE-5, REMOVAL, Front Seat.>
- 2) Loosen the screw, and then remove the hinge cover.



- 3) Remove the reclining lever cover and hinge cover.



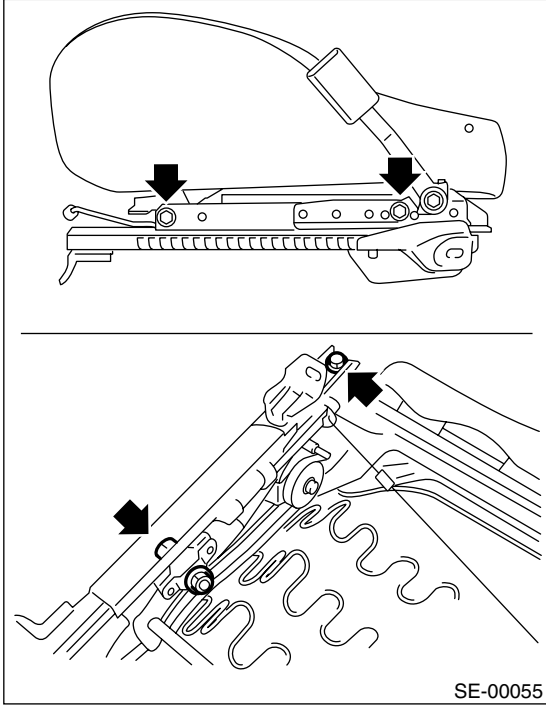
- 4) Remove two bolts from the reclining hinge on each side.



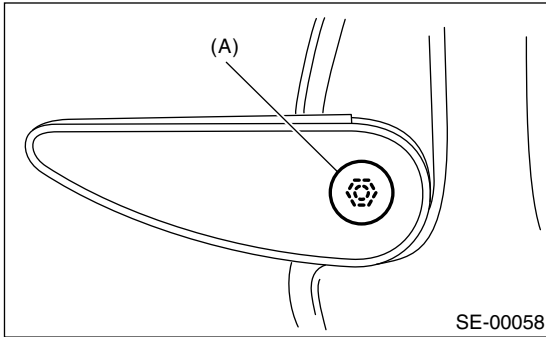
FRONT SEAT

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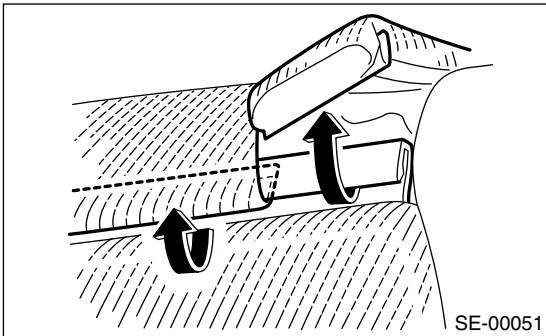
5) Loosen the four bolts to remove seat cushion.



6) Remove the cover (A), and then loosen the nuts to remove arm rest and arm rest guide plate.

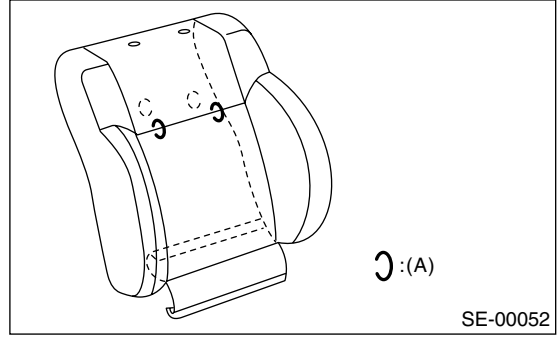


7) Remove the hook at bottom of seat back rest.



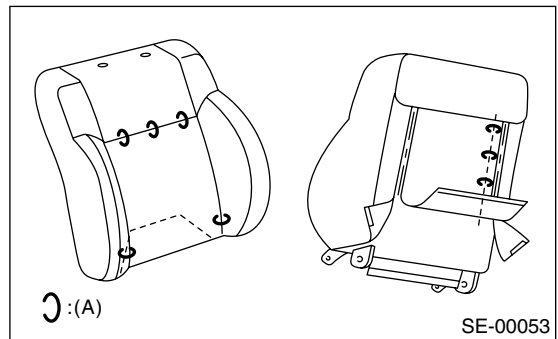
8) Remove the hog rings, and then remove the seat back rest cover.

• Without SIDE AIRBAG MODEL



(A) Hog ring

• With SIDE AIRBAG MODEL

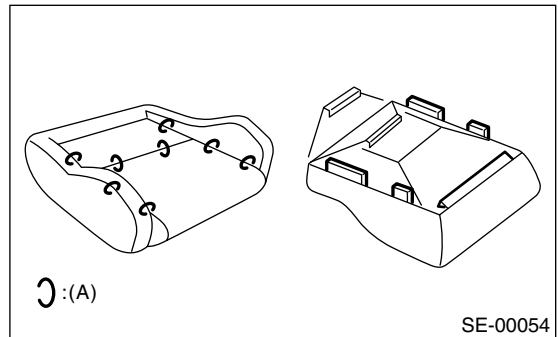


(A) Hog ring

CAUTION:

Because it may cause the side airbag to activate incorrectly, do not assemble and reuse the seat backrest after disassembling it. Replace the seat backrest as assembly.

9) Remove the hog rings, and then remove the seat cushion cover.



(A) Hog ring

D: ASSEMBLY

1. DRIVER'S SEAT

Assemble in the reverse order of disassembly.

2. PASSENGER'S SEAT

Assemble in the reverse order of disassembly.

Tightening torque:

Refer to COMPONENT in General Description. <Ref. to SE-2, FRONT SEAT, COMPONENT, General Description.>

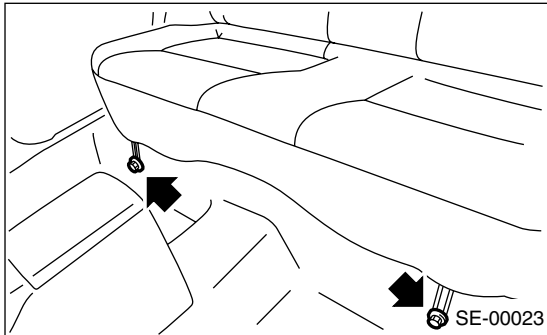
REAR SEAT

SEATS

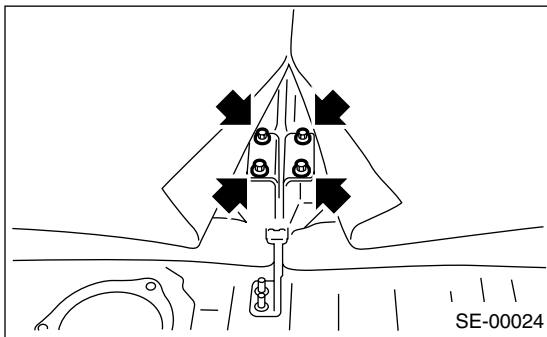
3. Rear Seat

A: REMOVAL

1) Remove the bolts, and then detach the rear seat cushion.



- 2) Remove the headrest.
- 3) Remove the luggage floor mat. <Ref. to EI-50, REMOVAL, Luggage Floor Mat.>
- 4) Fold down the rear seat backrest.
- 5) Turn over the mat to remove bolts.



6) Remove the rear seat backrest.



B: INSTALLATION

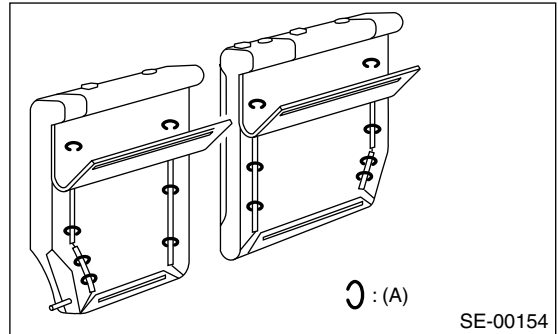
Install in the reverse order of removal.

Tightening torque:

Refer to **COMPONENT** in **General Description**. <Ref. to SE-3, REAR SEAT, COMPONENT, General Description.>

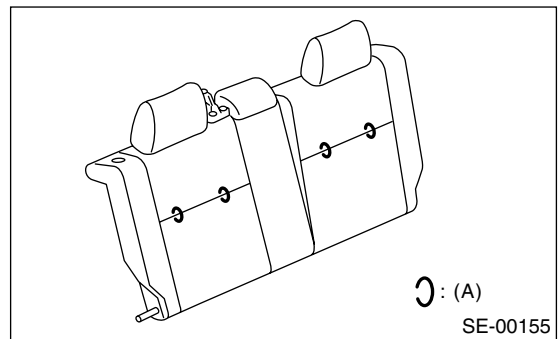
C: DISASSEMBLY

- 1) Remove the rear seat. <Ref. to SE-10, REMOVAL, Rear Seat.>
- 2) Remove the hog rings from around the seat backrest.



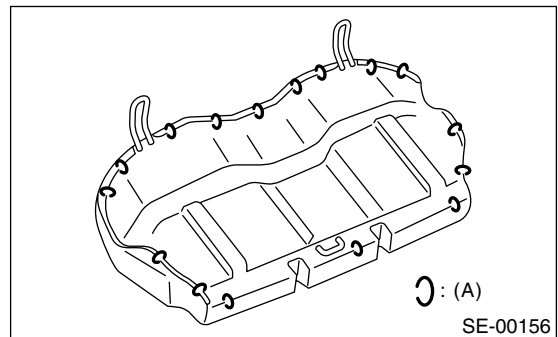
(A) Hog ring

3) Remove the hog rings on front side of cushion pad, and then remove the cover.



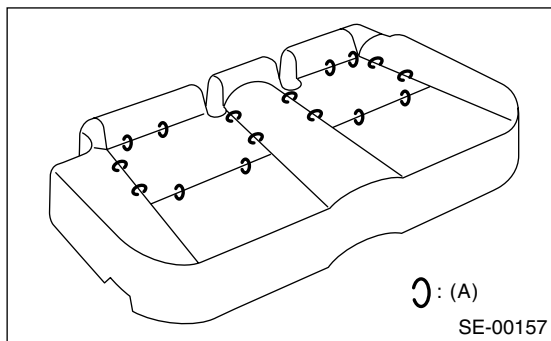
(A) Hog ring

4) Remove the hog rings from around the seat cushion.



(A) Hog ring

5) Remove the hog rings, and then remove the cover.



(A) Hog ring

D: ASSEMBLY

Assemble in the reverse order of disassembly.

REAR SEAT

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