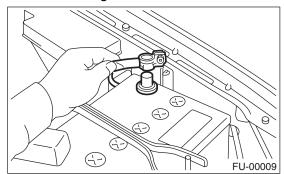
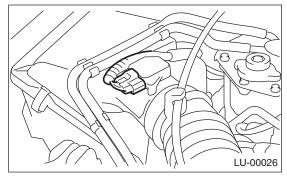
# 5. Oil Pan and Strainer

# A: REMOVAL

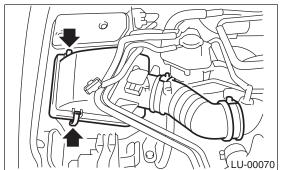
- 1) Set the vehicle on a lift.
- 2) Remove the front wheels.
- 3) Disconnect the ground cable from the battery.



- 4) Remove the collector cover. (Turbo model)
- 5) Disconnect the connector from the mass air flow and intake air temperature sensor.

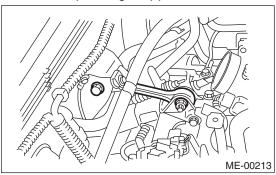


- 6) Remove the air intake duct and air cleaner case. (Non-turbo model) <Ref. to IN (H4SO)-7, REMOV-AL, Air Intake Duct.> <Ref. to IN (H4SO)-5, RE-MOVAL, Air Cleaner Case.>
- 7) Remove the air intake boot and air cleaner upper cover. (Turbo model)

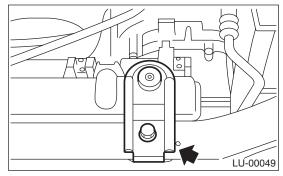


8) Remove the intercooler. (Turbo model) <Ref. to IN(H4DOTC)-11, REMOVAL, Intercooler.>

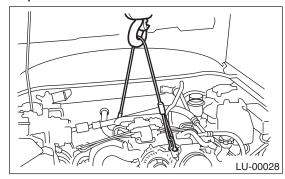
9) Remove the pitching stopper.



10) Remove the radiator upper brackets.



11) Support the engine with a lifting device and wire ropes.



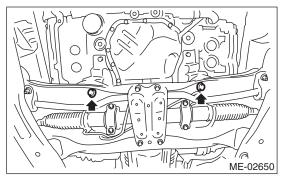
12) Lift-up the vehicle.

# **CAUTION:**

When lifting up the vehicle, raise up wire ropes at the same time.

- 13) Remove the under cover.
- 14) Drain the engine oil. <Ref. to LU (H4SO)-10, REPLACEMENT, Engine Oil.>
- 15) Remove the front and center exhaust pipes. (Non-turbo model) <Ref. to EX (H4SO)-4, REMOV-AL, Front Exhaust Pipe.>

16) Remove the nuts which install front cushion rubber onto front crossmember.

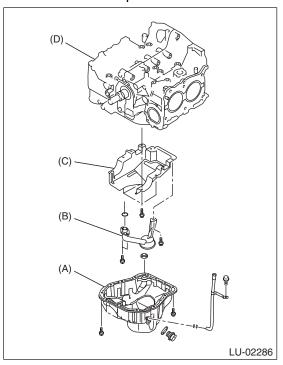


- 17) Remove the bolts which install oil pan on cylinder block with the engine raised up.
- 18) Insert the oil pan cutter blade into the gap between cylinder block and oil pan.

## **CAUTION:**

Do not use a screwdriver or similar tool in place of oil pan cutter.

- 19) Remove the oil strainer.
- 20) Remove the baffle plate.



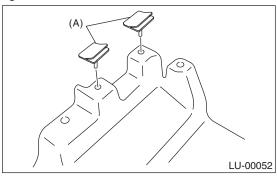
- (A) Oil pan
- (B) Oil strainer
- (C) Baffle plate
- (D) Cylinder block

# **B: INSTALLATION**

#### **CAUTION:**

Before installing the oil pan, clean the mating surface of oil pan and engine block.

1) Make sure that the seals (A) are installed securely on the buffle plate in a direction as shown in the figure below.



2) Install the baffle plate.

# Tightening torque:

6.4 N⋅m (0.65 kgf-m, 4.7 ft-lb)

3) Install the oil strainer onto baffle plate.

#### NOTE:

Replace the O-ring with a new part.

# Tightening torque:

10 N·m (1.0 kgf-m, 7.2 ft-lb)

4) Tighten the strainer stay together with the baffle plate.

### Tightening torque:

6.4 N·m (0.65 kgf-m, 9.7 ft-lb)

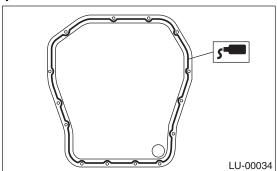
5) Apply liquid gasket to the mating surfaces, and install the oil pan.

#### NOTE:

Install within 5 min. after applying liquid gasket.

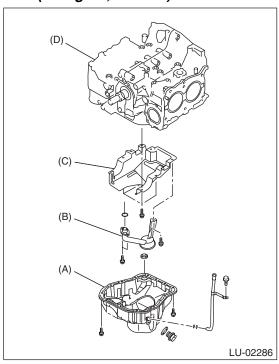
# Liquid gasket:

THREE BOND 1207C (Part No. 004403012) or equivalent



6) Tighten the bolt which installs oil pan to engine block.

# Tightening torque: 5 N·m (0.5 kgf-m, 3.6 ft-lb)

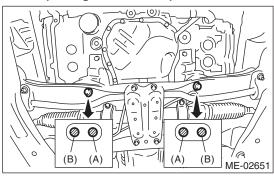


- (A) Oil pan
- (B) Oil strainer
- (C) Baffle plate
- (D) Cylinder block
- 7) Lower the engine onto front crossmember.
- 8) Install front cushion rubber onto front crossmember by tightening with nuts.

#### NOTE:

Make sure the front cushion rubber mounting bolts (A) and locator (B) are securely installed.

# Tightening torque: 85 N⋅m (8.7 kgf-m, 63 ft-lb)



9) Install the front and center exhaust pipe. (Nonturbo model) <Ref. to EX (H4SO)-5, INSTALLATION, Front Exhaust Pipe.>

#### NOTE:

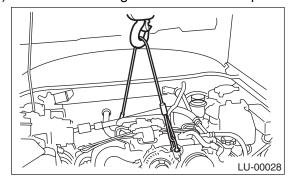
Use a new gasket.

- 10) Install the under cover.
- 11) Lower the vehicle.

#### **CAUTION:**

When lowering the vehicle, lower the lift-up device and wire ropes at the same time.

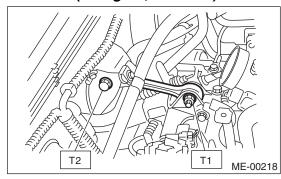
12) Remove the lifting device and wire ropes.



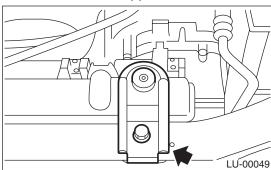
13) Install the pitching stopper.

# Tightening torque:

T1: 50 N·m (5.1 kgf-m, 36.9 ft-lb) T2: 58 N·m (5.9 kgf-m, 42.8 ft-lb)



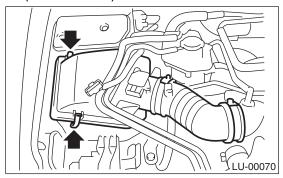
14) Install the radiator upper brackets.



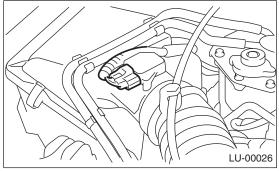
15) Install the air intake duct and air cleaner case. (Non-turbo model) <Ref. to IN (H4SO)-7, INSTALLATION, Air Intake Duct.> <Ref. to IN (H4SO)-5, INSTALLATION, Air Cleaner Case.>

16) Install the intercooler. (Turbo model) <Ref. to IN(H4DOTC)-11, INSTALLATION, Intercooler.>

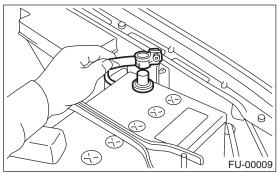
17) Install the air intake boot and air cleaner upper cover. (Turbo model)



18) Connect the connector to the mass air flow and intake air temperature sensor.



- 19) Install the front wheels.
- 20) Connect the ground cable to the battery.



- 21) Refill the engine oil. <Ref. to LU (H4SO)-10, IN-SPECTION, Engine Oil.>
- 22) Install the collector cover. (Turbo model)

# **C: INSPECTION**

Visually check that the oil pan, oil strainer, oil strainer stay and baffle plate are not damaged.