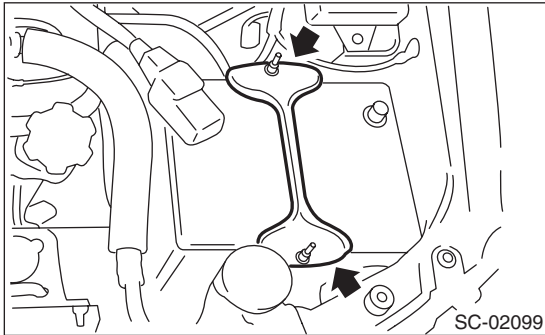


### 4. Battery

#### A: REMOVAL

- 1) Disconnect the positive (+) terminal after disconnecting the negative (-) terminal of battery.
- 2) Remove the flange nut from battery rod and remove battery holder.



- 3) Remove the battery.

#### B: INSTALLATION

Install in the reverse order of removal.

##### Tightening torque:

**3.4 N·m (0.35 kgf-m, 2.5 ft-lb)**

##### NOTE:

- Clean the battery cable terminals and apply grease to retard the formation of corrosion.
- Connect the positive (+) terminal, and then connect the negative (-) terminal of battery.
- Initial diagnosis of the electronic throttle control is performed after the battery is installed. Therefore, start the engine after 10 seconds or more have passed since turning the ignition switch to ON.

#### C: INSPECTION

##### WARNING:

- **Battery fluid is corrosive acid and has toxicity; be careful of handling the fluid.**
- **Do not let the battery fluid contact with skin, eyes or clothing. Especially at contact with eyes, flush with water for 15 minutes and get prompt medical attention.**
- **Do not let electrolyte contact with painted surfaces.**
- **Batteries produce explosive gases; be careful of handling.**
- **Keep open flames away from batteries.**
- **When working around batteries, be sure to protect eyes with safety glasses, etc., in case an explosion occurs. Never lean over a battery.**
- **Ventilate sufficiently when using or charging batteries in enclosed space.**
- **Before starting work, remove rings, watches and other metallic objects.**

- **When in contact with a metallic portion of the vehicle, never allow metallic tools held in the other hand to come into contact with the battery positive terminal or any hardware attached to the terminal.**

#### 1. EXTERNAL PARTS

Check the battery case, top cover, vent plugs, and terminal posts for dirt or cracks. If necessary, clean with water and wipe with a dry cloth.

Apply a thin coat of grease on the terminal posts to prevent corrosion.

#### 2. ELECTROLYTE LEVEL:

Check the electrolyte level in each cell. If the level is below MIN level, bring the level to MAX level by pouring distilled water into the battery cell. Do not fill beyond MAX LEVEL.

#### 3. SPECIFIC GRAVITY OF ELECTROLYTE:

1) Measure specific gravity of electrolyte using a hydrometer and a thermometer.

Specific gravity varies with temperature of electrolyte so that it must be corrected at 20°C (68°F) using the following equation:

$$S_{20} = S_t + 0.0007 \times (t - 20)$$

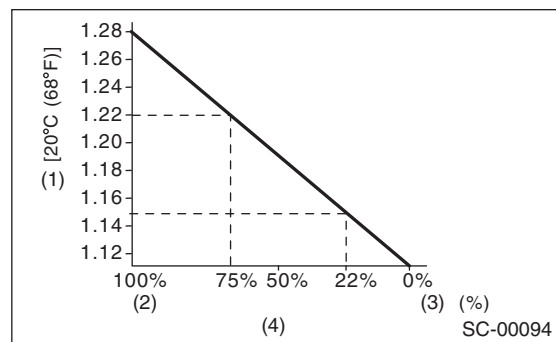
**$S_{20}$ : Specific gravity corrected at electrolytic solution temperature of 20°C (68°F)**

**$S_t$ : Measured specific gravity**

**$t$ : Measured temperature (°C)**

**Determine whether or not battery must be charged, according to corrected specific gravity.**

**Standard specific gravity: 1.220 — 1.290 [at 20°C (68°F)]**



- (1) Specific gravity
- (2) Complete charge
- (3) State of charge
- (4) Specific gravity and state of charge

2) Measuring the specific gravity of the electrolytic solution in the battery will disclose the state of charge of the battery. The relation between specific gravity and state of charge is as shown in the figure.

## D: MEASUREMENT

### WARNING:

Do not bring an open flame close to the battery while working.

### CAUTION:

- Prior to charging, corroded terminals should be cleaned with a brush and common caustic soda solution.
- Be careful since battery electrolytic solution overflows while charging the battery.
- Observe instructions when handling the battery charger.
- Before charging the battery on the vehicle, disconnect the battery ground terminal to prevent damage of generator diodes or other electrical units.

### 1. JUDGMENT OF BATTERY IN CHARGED CONDITION

1) Specific gravity of electrolyte should be held within the specific range from 1.250 to 1.290 for more than one hour.

2) Voltage per battery cell should be held at a specific value in a range from 2.5 to 2.8 V for more than one hour.

### 2. CHECK CONDITION OF CHARGE WITH HYDROMETER.

Hydrometer indicator	State of charge	Corrective action
Green dot	65% or more	Load test
Dark dot	65% or less	Charge battery
Clear dot	Low electrolyte	Replace the battery.* (If cranking is difficult)

\* Check electrical system before replacement.

### 3. NORMAL CHARGING

Charge the battery at the current value specified by manufacturer or at approximately 1/10 of battery's ampere-hour rating.

### 4. QUICK CHARGING

Quick charging is a method that the battery is charged in a short period of time with a relatively large current by using a quick charger.

Since a large current flow raises electrolyte temperature, the battery is subject to damage if the large current is used for prolonged time. For this reason, the quick charging must be carried out within a current range that will not increase the electrolyte temperature above 40°C (104°F).

Also the quick charging is a temporary mean to bring battery voltage up to some level, and battery should be charged slowly with low current as a rule.

### CAUTION:

- Observe the items in 3. NORMAL CHARGING.
- Never use more than 10 A when charging the battery because it will shorten the battery life.

# Battery

STARTING/CHARGING SYSTEMS

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