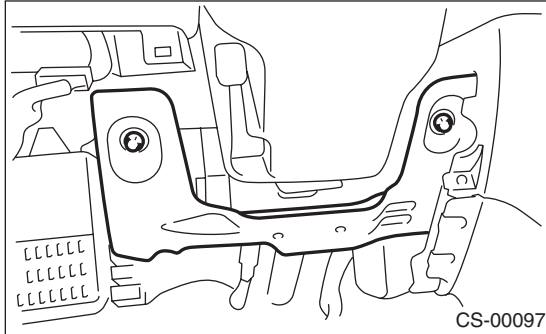


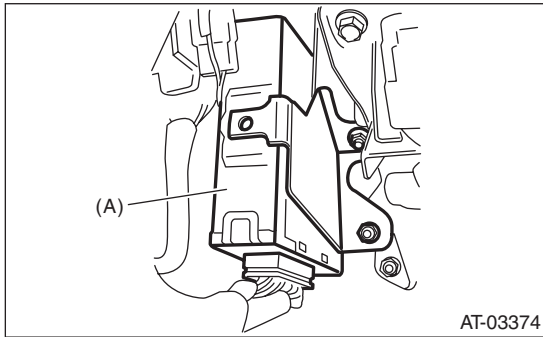
20. Transmission Control Module (TCM)

A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove the lower cover and then disconnect the connector.
- 3) Remove the knee bolster.



- 4) Disconnect the connector from TCM.



(A) Transmission control module (TCM)

- 5) Remove the TCM.

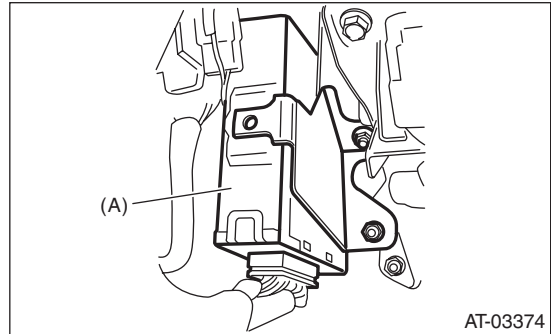
B: INSTALLATION

- 1) Install the TCM.

Tightening torque:

7.5 N·m (0.76 kgf-m, 5.5 ft-lb)

- 2) Connect the connector to TCM.



(A) Transmission control module (TCM)

- 3) Install in the reverse order of removal.
- 4) Execute the learning control promotion. <Ref. to 4AT(D)(diag)-15, FACILITATION OF LEARNING CONTROL, OPERATION, Subaru Select Monitor.>