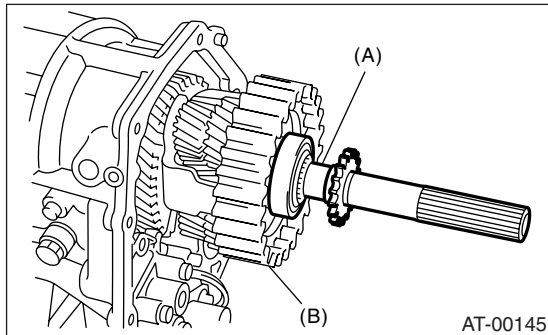


## 28.Rear Drive Shaft

### A: REMOVAL

- 1) Remove the transmission assembly from vehicle body. <Ref. to 4AT-37, REMOVAL, Automatic Transmission Assembly.>
- 2) Remove the rear wheel speed sensor, and separate the extension case from transmission case. <Ref. to 4AT-68, REMOVAL, Extension Case.>
- 3) Pull out the rear driveshaft from center differential assembly.



- (A) Rear drive shaft  
(B) Center differential carrier

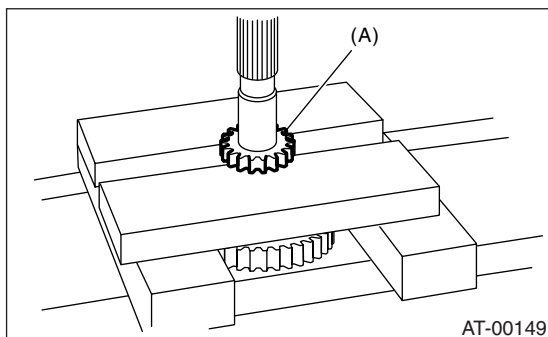
- 4) Remove the drive plate and driven plate.

### B: INSTALLATION

- 1) Select the shim. <Ref. to 4AT-76, VTD MODEL, ADJUSTMENT, Transfer Clutch.>
- 2) Install drive plate and driven plate.
- 3) Insert the rear driveshaft into the center differential assembly.
- 4) Join the transmission case and the extension case, and then install the rear vehicle speed sensor. <Ref. to 4AT-68, INSTALLATION, Extension Case.>
- 5) Install the transmission assembly to the vehicle. <Ref. to 4AT-40, INSTALLATION, Automatic Transmission Assembly.>

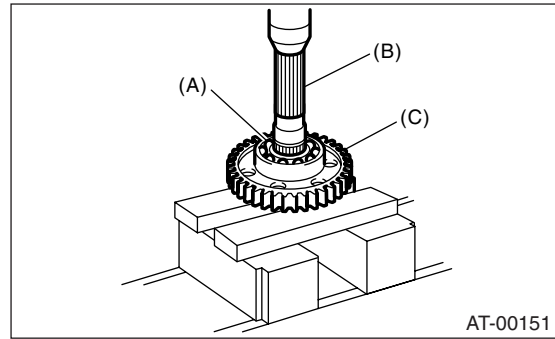
### C: DISASSEMBLY

- 1) Using a press, remove the revolution gear.



- (A) Revolution gear

- 2) Using a press, remove the front and rear side ball bearings and clutch hub.



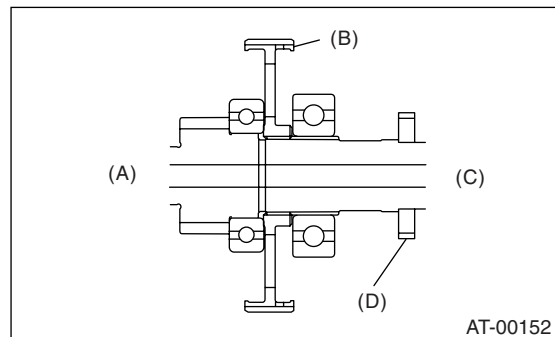
- (A) Rear ball bearing  
(B) Rear drive shaft  
(C) Clutch hub

### D: ASSEMBLY

Assemble in the reverse order of disassembly.

#### NOTE:

- Use new ball bearings and revolution gear.
- Make sure the clutch hub is facing the correct direction.



- (A) Front side  
(B) Clutch hub  
(C) Rear side  
(D) Revolution gear

### E: INSPECTION

- Make sure there are no holes, cutting damage or other foreign materials on each parts.
- Inspect the extension end play, and adjust it to within the standard value. <Ref. to 4AT-76, VTD MODEL, ADJUSTMENT, Transfer Clutch.>