

## 5. Oil Seal

### A: INSPECTION

Check the oil seals for leaks. If leaking, replace with a new oil seal.

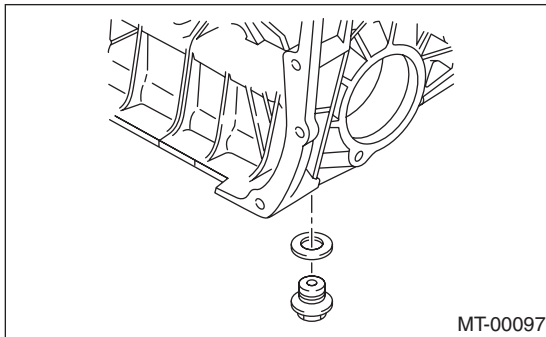
### B: REPLACEMENT

- 1) Clean the transmission exterior.
- 2) Drain gear oil completely.
- 3) Tighten the drain plug after draining gear oil and replacing with a new gasket.

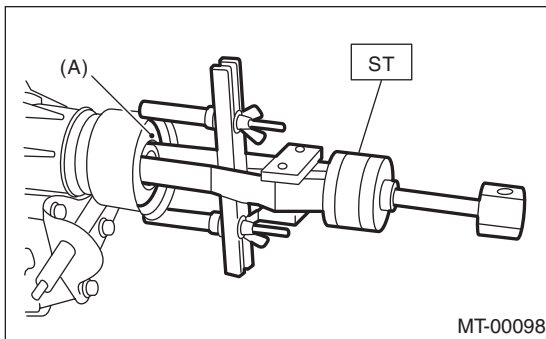
#### Tightening torque:

**44 N·m (4.5 kgf·m, 32.5 ft·lb) (Aluminum gasket)**

**70 N·m (7.1 kgf·m, 51.6 ft·lb) (Copper gasket)**

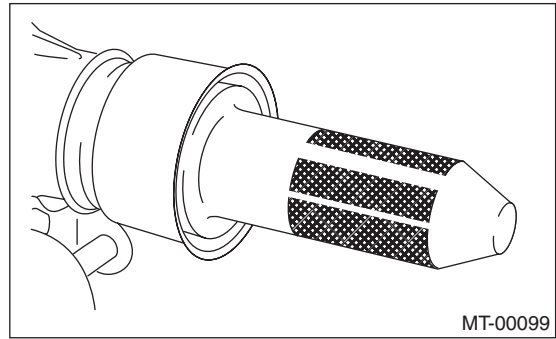


- 4) Remove the rear exhaust pipe and muffler.
  - 5) Remove the propeller shaft. <Ref. to DS-12, REMOVAL, Propeller Shaft.>
  - 6) Using the ST, remove the oil seal.
- ST 398527700 PULLER ASSY



(A) Oil seal

- 7) Using the ST, install the oil seal.
- ST 498057300 INSTALLER



- 8) Install the propeller shaft. <Ref. to DS-13, INSTALLATION, Propeller Shaft.>
- 9) Install the rear exhaust pipe and muffler.
- 10) Pour in gear oil and check the oil level. <Ref. to 5MT-25, REPLACEMENT, Transmission Gear Oil.>