

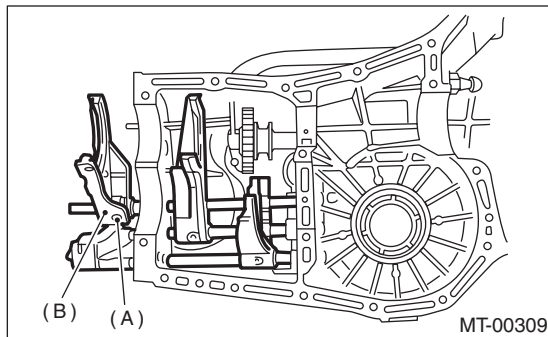
Shifter Fork and Rod

MANUAL TRANSMISSION AND DIFFERENTIAL

21. Shifter Fork and Rod

A: REMOVAL

- 1) Remove the manual transmission assembly from the vehicle. <Ref. to 5MT-26, REMOVAL, Manual Transmission Assembly.>
 - 2) Remove the back-up light switch and the neutral position switch. <Ref. to 5MT-35, REMOVAL, Switches and Harness.>
 - 3) Remove the transfer case together with the extension case assembly. <Ref. to 5MT-39, REMOVAL, Transfer Case and Extension Case Assembly.>
 - 4) Remove the transmission case. <Ref. to 5MT-51, REMOVAL, Transmission Case.>
 - 5) Remove the drive pinion shaft assembly. <Ref. to 5MT-59, REMOVAL, Drive Pinion Shaft Assembly.>
 - 6) Remove the main shaft assembly. <Ref. to 5MT-54, REMOVAL, Main Shaft Assembly for Single-range.>
 - 7) Remove the differential assembly. <Ref. to 5MT-67, REMOVAL, Front Differential Assembly.>
 - 8) Drive out the straight pin by tapping with the ST, and pull out the 5th shifter fork.
- ST 398791700 STRAIGHT PIN REMOVER

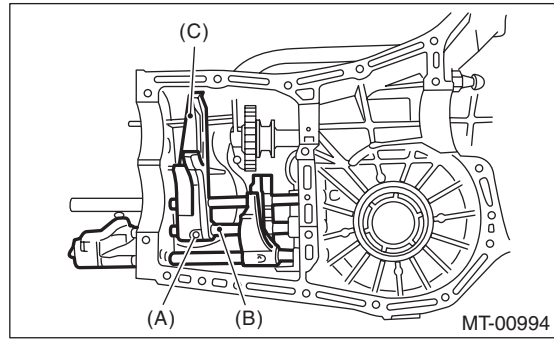


- (A) Straight pin
- (B) 5th shifter fork

- 9) Remove the plugs, springs and check balls.
- 10) Drive out the straight pin, and pull out the 3rd-4th fork rod and shifter fork.

NOTE:

When removing the rod, keep other rods in neutral.



- (A) Straight pin
- (B) 3rd-4th fork rod
- (C) Shifter fork

- 11) Drive out the straight pin, and pull out the 1st-2nd fork rod and shifter fork.
- 12) Remove the snap ring (outer), and pull out the reverse shifter rod arm and reverse fork rod. Then take out the ball, spring and interlock plunger from the rod. And then remove the rod.

NOTE:

When pulling out the reverse shifter rod arm, be careful not to let the ball pop out of arm.

- 13) Remove the reverse shifter lever.

B: INSTALLATION

- 1) Apply grease to the plunger.
ST 399411700 ACCENT BALL INSTALLER
- 2) Install the reverse arm fork spring, ball and interlock plunger to the reverse fork rod arm. Insert the reverse fork rod into the hole of the reverse fork rod arm, and hold it with snap ring (outer) using ST.
- 3) Position the ball, spring and new gasket in the reverse shifter rod hole on the left side of transmission case, and tighten the checking ball plug.
- 4) Install the 1st-2nd fork rod into 1st-2nd shifter fork through the hole on the rear of transmission case.
- 5) Align the holes in the rod and the fork, and drive the new straight pin into these holes using the ST.

NOTE:

- Set other rods to neutral.
- Make sure the interlock plunger is on the 3rd-4th fork rod side.

ST 398791700 STRAIGHT PIN REMOVER

- 6) Apply grease to the plunger.
- 7) Attach the interlock plunger on 3rd-4th fork rod.
- 8) Attach the 3rd-4th fork rod into 3rd-4th shifter fork through the hole on the rear of transmission case.

Shifter Fork and Rod

MANUAL TRANSMISSION AND DIFFERENTIAL

9) Align the holes in the rod and the fork, and drive the new straight pin into these holes.

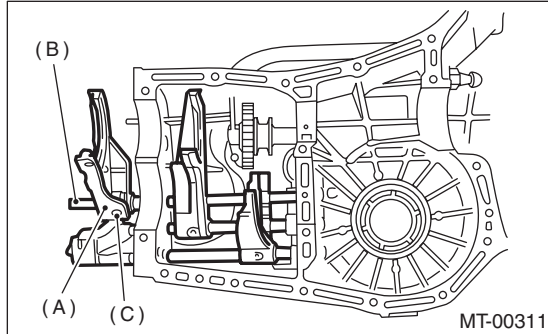
NOTE:

- Set the reverse fork rod to neutral.
- Make sure the interlock plunger (before installation) is on the reverse fork rod side.

ST 398791700 STRAIGHT PIN REMOVER

10) Install the 5th shifter fork onto the rear of reverse fork rod. Align the holes in the two parts and drive new straight pin into the specified place.

ST 398791700 STRAIGHT PIN REMOVER



- (A) 5th shifter fork
- (B) Reverse fork rod
- (C) Straight pin

11) Position the balls, checking ball springs and new gaskets into 3rd-4th fork rods and 1st-2nd fork rod holes, and install plugs.

12) Install the differential assembly. <Ref. to 5MT-67, INSTALLATION, Front Differential Assembly.>

13) Install the main shaft assembly. <Ref. to 5MT-54, INSTALLATION, Main Shaft Assembly for Single-range.>

14) Install the drive pinion shaft assembly. <Ref. to 5MT-59, INSTALLATION, Drive Pinion Shaft Assembly.>

15) Install the transmission case. <Ref. to 5MT-52, INSTALLATION, Transmission Case.>

16) Install the transfer case together with the extension case assembly. <Ref. to 5MT-39, INSTALLATION, Transfer Case and Extension Case Assembly.>

17) Install the back-up light switch and neutral position switch. <Ref. to 5MT-35, INSTALLATION, Switches and Harness.>

18) Install the manual transmission assembly to the vehicle. <Ref. to 5MT-28, INSTALLATION, Manual Transmission Assembly.>

C: INSPECTION

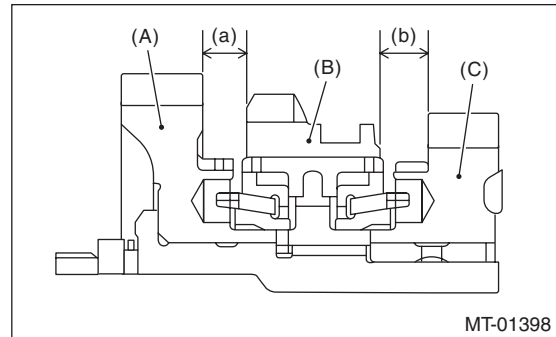
1) Check the shift shaft and shift rod for damage. Replace if damaged.

2) Gearshift mechanism

Repair or replace the gearshift mechanism if excessively worn, bent or abnormal in any way.

3) Inspect the clearance between 1st, 2nd driven gear and reverse driven gear. If any clearance is not within specifications, replace the shifter fork as required.

**Clearance (a) and (b):
9.5 mm (0.374 in)**



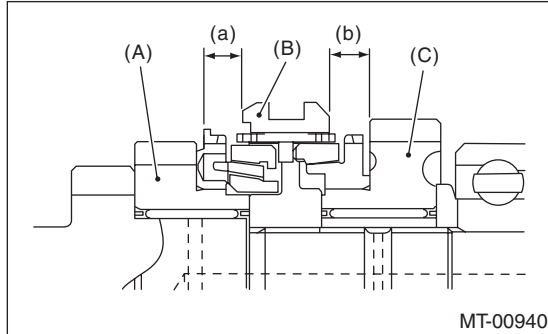
- (A) 1st driven gear
- (B) Reverse driven gear
- (C) 2nd driven gear

1st-2nd shifter fork		
Part No.	Mark	Remarks
32804AA060	1	0.2 mm on 1st gear Near (0.008 in)
32804AA070	No mark	Standard
32804AA080	3	0.2 mm on 2nd gear Near (0.008 in)

Shifter Fork and Rod

4) Inspect the clearance between the 3rd, 4th drive gear and the coupling sleeve. If any clearance is not within specifications, replace the shifter fork as required.

Clearance (a) and (b):
7.3 mm (0.287 in)

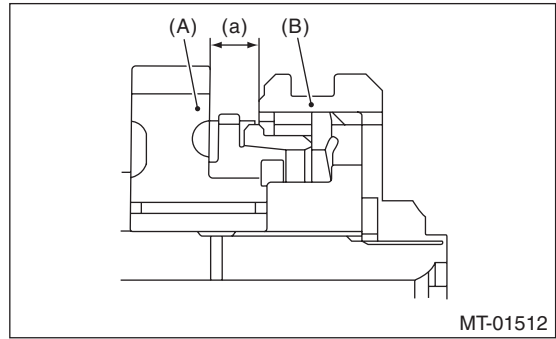


- (A) 3rd drive gear
- (B) Coupling sleeve
- (C) 4th drive gear

3rd-4th shifter fork		
Part No.	Mark	Remarks
32810AA061	1	0.2 mm on 4th gear Near (0.008 in)
32810AA071	No mark	Standard
32810AA101	3	0.2 mm on 3rd gear Near (0.008 in)

5) Inspect the clearance between 5th drive gear and coupling sleeve. If any clearance is not within specifications, replace the shifter fork as required.

Clearance (a):
9.3 mm (0.366 in)



- (A) 5th drive gear
- (B) Coupling sleeve

5th shifter fork (Non-turbo)		
Part No.	Mark	Remarks
32812AA201	7	Approaches 5th gear by 0.2 mm (0.008 in).
32812AA211	No mark	Standard
32812AA221	9	Moves away from 5th gear by 0.2 mm (0.008 in).

5th shifter fork (Turbo)		
Part No.	Mark	Remarks
32812AA231	7	Approaches 5th gear by 0.2 mm (0.008 in).
32812AA241	No mark	Standard
32812AA251	9	Moves away from 5th gear by 0.2 mm (0.008 in).

6) Inspect the rod end clearances (A) and (B). If any clearance is not within specifications, replace the rod or fork as required.

Clearance (B):
1st-2nd — 3rd-4th
0.4 — 1.4 mm (0.016 — 0.055 in)

Clearance (A):
3rd-4th — 5th
0.5 — 1.3 mm (0.020 — 0.051 in)

