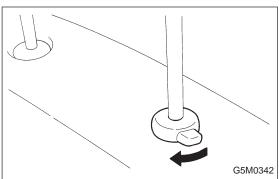
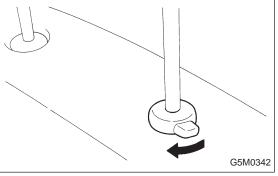
# **SERVICE PROCEDURE**



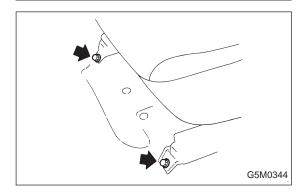


# G5M0343

# 1. Front Seat

# A: REMOVAL

- 1) While operating knob (located on top of backrest), lift headrest out with hand placed between backrest and head-
- 2) Pull reclining lever back to fold backrest all the way forward. While pulling slide adjuster lever, move seat all the way forward.
- 3) Remove bolt cover at rear end of slide rail.
- 4) Remove bolts securing seat rear.

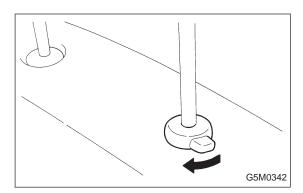


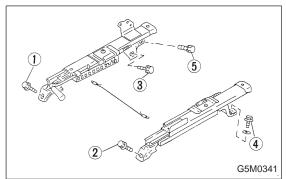
- 5) While pulling slide adjuster lever, slide seat all the way
- 6) Remove bolts securing front of seat, and remove seat belt from belt guide.

7) Remove front seat from vehicle, then install headrest.

# **CAUTION:**

Be careful not to scratch seat when removing it from vehicle.





## **B: INSTALLATION**

- 1) While operating knob (located on top of backrest), lift headrest out by placing your hand between backrest and headrest.
- 2) Pull reclining lever back to fold backrest all the way forward. Pull slide adjuster lever and move lower slide rail all the way backward.
- 3) Position seat in compartment and align the holes on the seat with the holes on the car body side.
- 4) Secure the front of seat using inward and outward bolts (1) and (2) in that order.
- 5) While pulling slide adjuster lever, move seat all the way
- 6) Secure the rear of seat using inward and outward bolts
- (3) and (4).
- 7) Install bolt (5).

### **CAUTION:**

Check that all lock plate pawls are completely and equally inserted into the holes in the slide rail brackets.

- 8) After installation, ensure that all mechanisms operate properly and lock.
- 9) If any mechanism does not function properly, loosen bolts ③, ④ and ⑤, slide seat as required, insert all lock plate pawls into holes in slide rail brackets, and tighten bolts ③, ④ and ⑤ in that order.
- 10) Install bolt cover on rear end of slide rail.
- 11) Install headrest on backrest.

### NOTE:

Tighten bolts in the designated order.