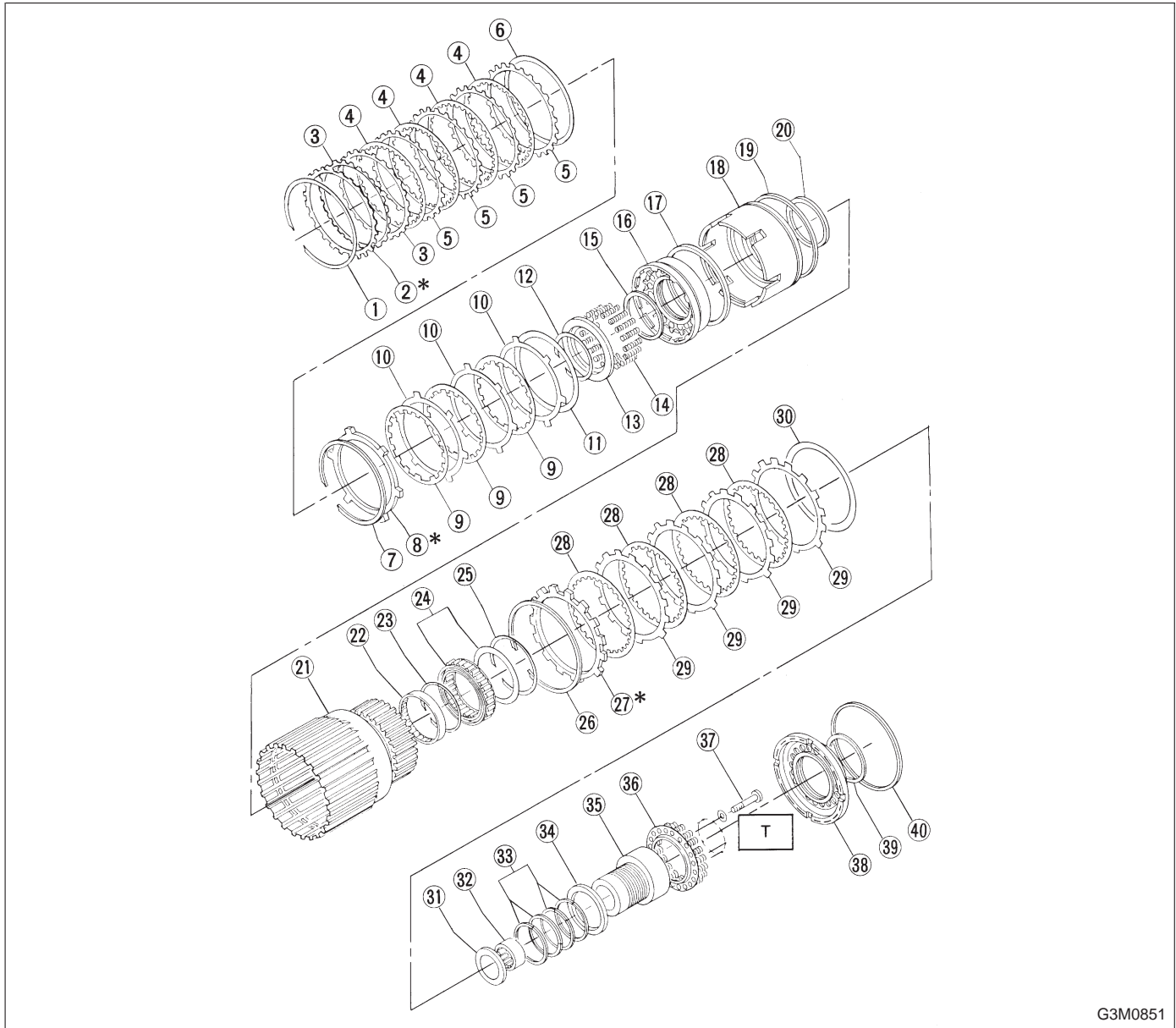


8. Forward Clutch and Low & Reverse Brake

1. 1800 cc MODEL

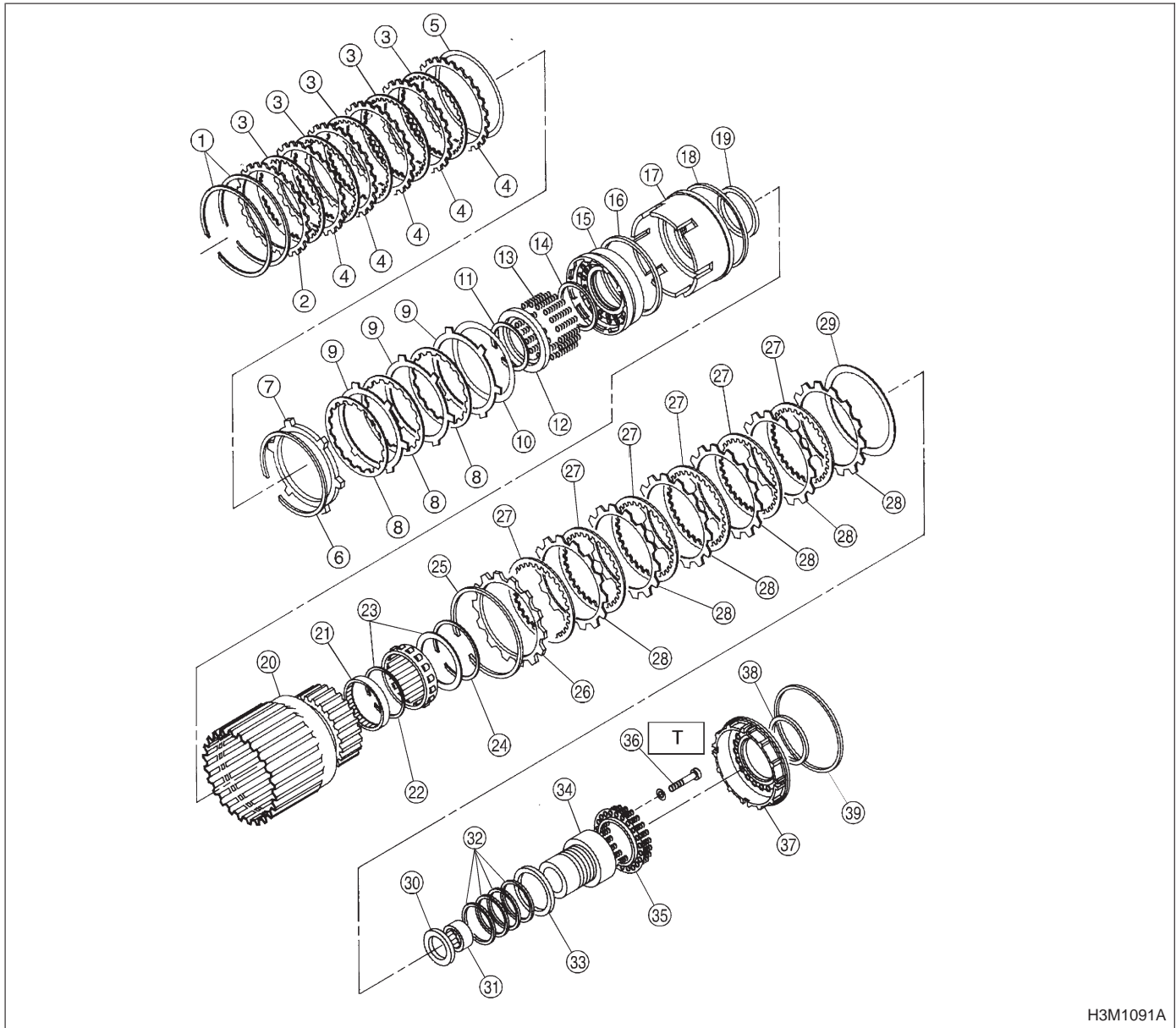


G3M0851

- | | | |
|--------------------------|-----------------------|-----------------------------------|
| ① Snap ring | ⑩ Driven plate | ⑲ Lip seal |
| ② Retaining plate | ⑪ Dish plate | ⑳ Lathe cut seal ring |
| ③ Driven plate (Thinner) | ⑫ Snap ring | ㉑ Forward clutch drum |
| ④ Drive plate | ⑬ Spring retainer | ㉒ Needle bearing |
| ⑤ Driven plate (Thicker) | ⑭ Spring | ㉓ Snap ring |
| ⑥ Dish plate | ⑮ Lathe cut seal ring | ㉔ One-way clutch (1-2) |
| ⑦ Snap ring | | ㉕ Snap ring |
| ⑧ Retaining plate | | ㉖ Snap ring |
| ⑨ Drive plate | | ㉗ Retaining plate |
| | | ㉘ Drive plate |
| | | ㉙ Driven plate |
| | | ㉚ Dish plate |
| | | ㉛ Thrust needle bearing |
| | | ㉜ Needle bearing |
| | | ㉝ Seal ring |
| | | ㉞ Thrust needle bearing |
| | | ㉟ One-way clutch inner race (1-2) |
| | | ㊱ Spring retainer |
| | | ㊲ Socket bolt |
| | | ㊳ Low & reverse piston |
| | | ㊴ Lathe cut seal ring |
| | | ㊵ Lathe cut seal ring |

Tightening torque: N·m (kg·m, ft·lb)
T: 25±2 (2.5±0.2, 18.1±1.4)

2. 2200 cc MODEL



H3M1091A

- | | | |
|--------------------|-----------------------|-----------------------------------|
| ① Snap ring | ⑩ Dish plate | ⑲ Lathe cut seal ring |
| ② Retaining plate | ⑪ Snap ring | ⑳ Forward clutch drum |
| ③ Drive plate (5) | ⑫ Spring retainer | ㉑ Needle bearing |
| ④ Driven plate (5) | ⑬ Spring | ㉒ Snap ring |
| ⑤ Dish plate | ⑭ Lathe cut seal ring | ㉓ One-way clutch (1-2) |
| ⑥ Snap ring | ⑮ Overrunning piston | ㉔ Snap ring |
| ⑦ Retaining plate | | ㉕ Snap ring |
| ⑧ Drive plate | | ㉖ Retaining plate |
| ⑨ Driven plate | | ㉗ Drive plate (6) |
| | | ㉘ Driven plate (6) |
| | | ㉙ Dish plate |
| | | ⑳ Thrust needle bearing |
| | | ㉚ Needle bearing |
| | | ㉛ Seal ring |
| | | ㉜ Thrust washer |
| | | ㉝ One-way clutch inner race (1-2) |
| | | ㉞ Spring retainer |
| | | ㉟ Socket bolt |
| | | ㊱ Low & reverse piston |
| | | ㊲ Lathe cut seal ring |
| | | ㊳ Lathe cut seal ring |

Tightening torque: N·m (kg·m, ft·lb)
T: 25±2 (2.5±0.2, 18.1±1.4)