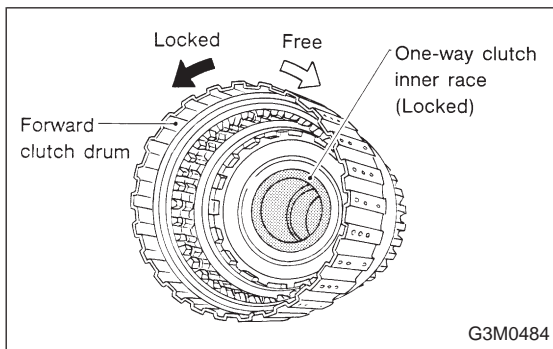
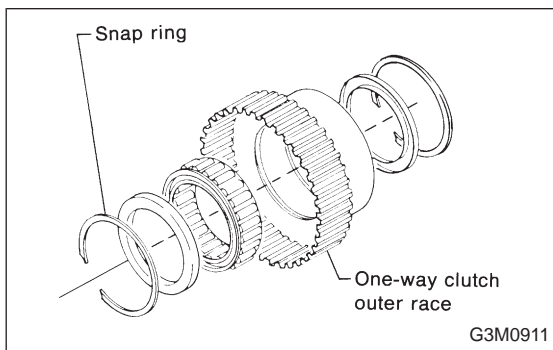


8) Install the needle bearing, and secure with the snap ring.



8) Install the one-way clutch (1-2) and plate, and secure with the snap ring.

NOTE:
Set the inner race. Make sure that the forward clutch is free in the clockwise direction and locked in the counter-clockwise direction, as viewed from the front of the vehicle.



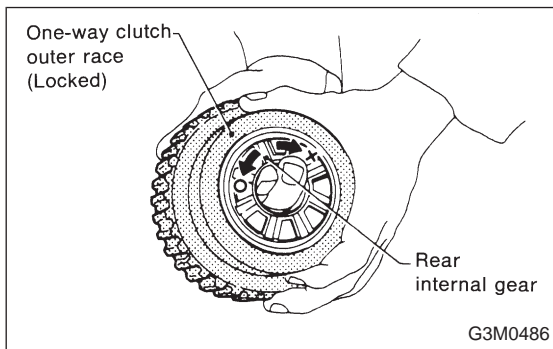
12. One-way Clutch Outer Race

A: DISASSEMBLY

Remove the snap ring. Then remove the one-way clutch (3-4).

B: INSPECTION

Check the sliding surface and one-way clutch (3-4) for any harmful cuts, damage, or other faults.



C: ASSEMBLY

1) Assemble the one-way clutch (3-4), and secure with the snap ring.

NOTE:
Pay attention to the orientation of the one-way clutch (3-4).

2) Assemble the rear internal gear, and secure the outer race. Make sure that the internal gear is locked in the clockwise direction, and free to rotate in the counterclockwise direction.