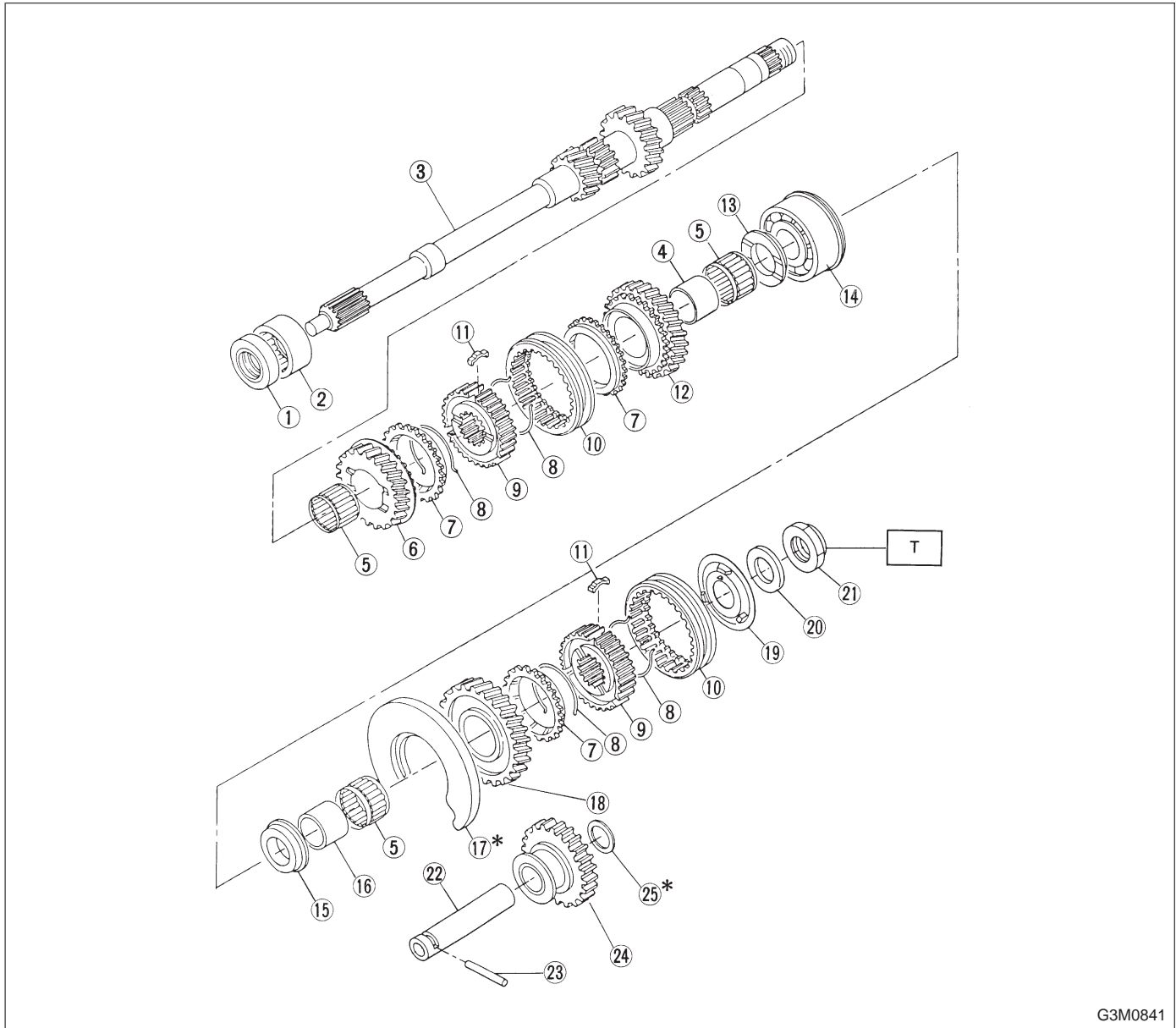


6. Main Shaft Assembly

1. AWD MODEL



G3M0841

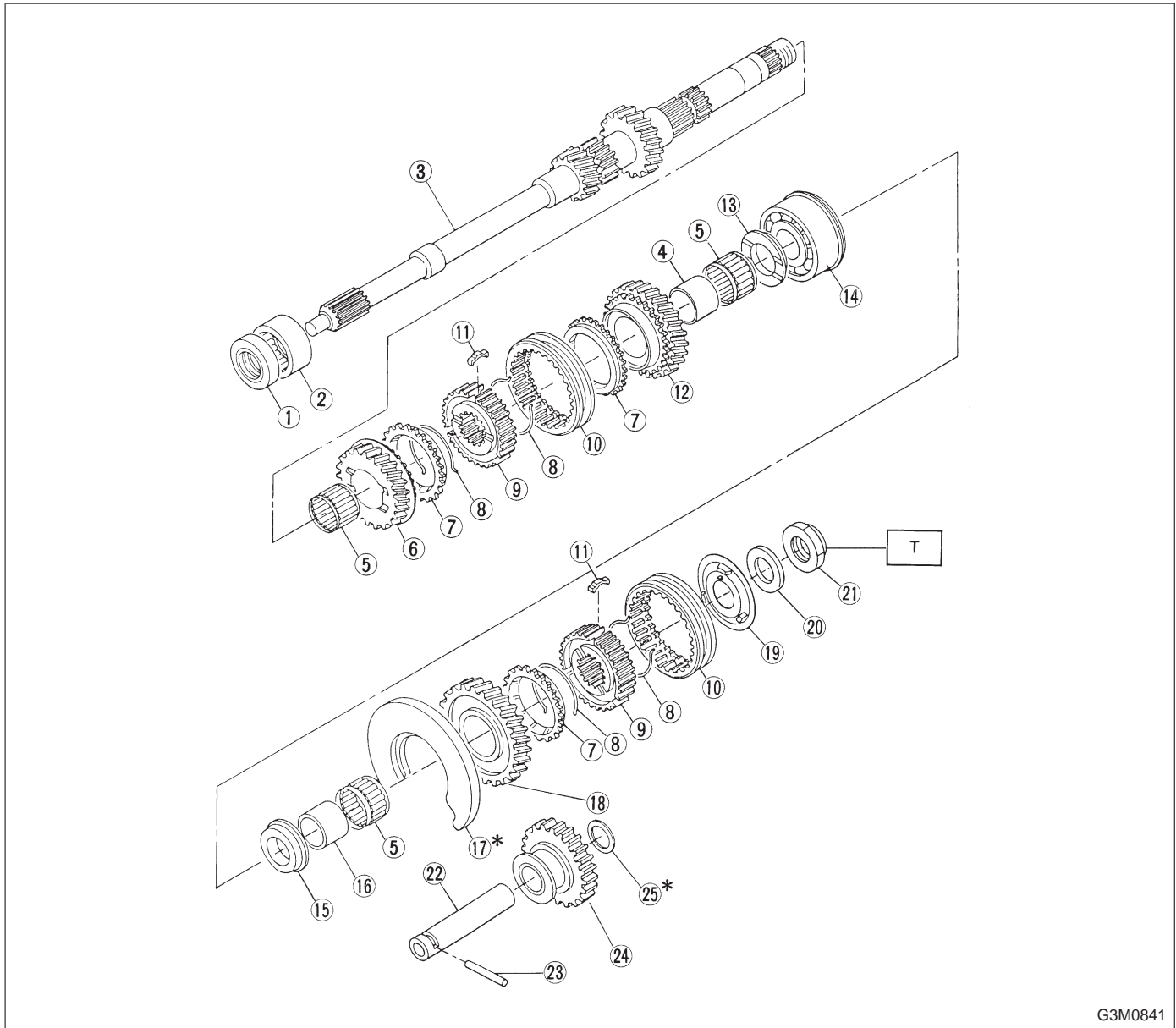
- ① Oil seal
- ② Needle bearing
- ③ Transmission main shaft
- ④ 4th needle bearing race
- ⑤ Needle bearing
- ⑥ 3rd drive gear
- ⑦ Baulk ring
- ⑧ Synchronizer spring
- ⑨ Synchronizer hub
- ⑩ Coupling sleeve

- ⑪ Shifting insert
- ⑫ 4th drive gear
- ⑬ 4th gear thrust washer
- ⑭ Ball bearing
- ⑮ 5th gear thrust washer
- ⑯ 5th needle bearing race
- ⑰ Main shaft rear plate
- ⑱ 5th drive gear
- ⑲ Insert stopper plate
- ⑳ Lock washer

- ㉑ Lock nut
- ㉒ Reverse idler gear shaft
- ㉓ Straight pin
- ㉔ Reverse idler gear
- ㉕ Washer

Tightening torque: N·m (kg·m, ft·lb)
T: 118±6
(12.0±0.6, 86.8±4.3)

2. FWD MODEL



G3M0841

- | | | |
|---------------------------|---------------------------|----------------------------|
| ① Oil seal | ⑪ Shifting insert | ⑳ Lock washer |
| ② Needle bearing | ⑫ 4th drive gear | ㉑ Lock nut |
| ③ Transmission main shaft | ⑬ 4th gear thrust washer | ㉒ Reverse idler gear shaft |
| ④ 4th needle bearing race | ⑭ Ball bearing | ㉓ Straight pin |
| ⑤ Needle bearing | ⑮ 5th gear thrust washer | ㉔ Reverse idler gear |
| ⑥ 3rd drive gear | ⑯ 5th needle bearing race | ㉕ Washer |
| ⑦ Baulk ring | ⑰ Main shaft rear plate | |
| ⑧ Synchronizer spring | ⑱ 5th drive gear | |
| ⑨ Synchronizer hub | ㉒ Insert stopper plate | |
| ⑩ Coupling sleeve | ㉓ Lock washer | |

Tightening torque: N·m (kg·m, ft·lb)
T: 118±6 (12.0±0.6, 86.8±4.3)