SPECIFICATIONS AND SERVICE DATA

1. Specifications

Engine	Model		2200 cc	2500 cc	
	Туре		Horizontally opposed, liquid cooled, 4-cylinder, 4-stroke gaso- line engine		
	Valve arrangement		Belt driven, single over-head camshaft, 4-valve/cylinder		
	Bore x Stroke mm (in)		96.9 × 75.0 (3.815 × 2.953)	99.5 × 79.0 (3.917 × 3.110)	
	Displacement cm ³ (cu in)		2,212 (135)	2,457 (150)	
	Compression ratio		9.7		
	Compression pressure (at 200 — 300 rpm)	kPa (kg/cm², psi)	1,079 — 1,275 (11.0 — 13.0, 156 — 185)		
	Number of piston rings		Pressure ring: 2, Oil ring: 1		
	Intake valve timing	Opening	2° BTDC	1° BTDC	
		Closing	50° ABDC	51° ABDC	
	Exhaust valve timing	Opening	46° BBDC	50° BBDC	
		Closing	6° ATDC	6° ATDC	
	Valve clearance	Intake mm (in)	0.20±0.02 (0.	0.20±0.02 (0.0079±0.0008)	
		Exhaust mm (in)	0.25±0.02 (0.0098±0.0008)		
	Idling speed [At neutral position on MT, or "P" or "N" position on rpm AT]		700±100 (No load) 850±50 (A/C switch ON)		
	Firing order		$1 \rightarrow 3 \rightarrow 2 \rightarrow 4$		
	Ignition timing BTDC/rpm		14°±8°/700 (MT), 20°±8°/700 (AT)		