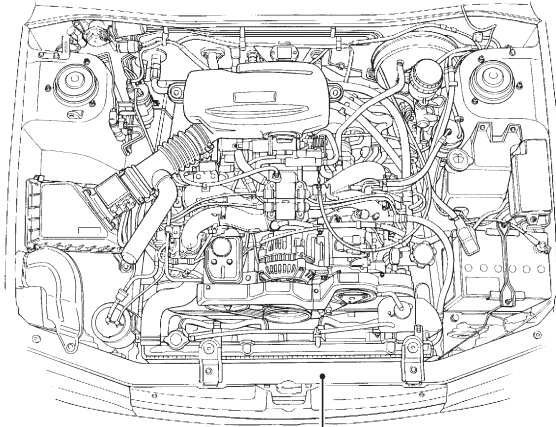


## 1. Safety Precautions

### A: HFC-134a AIR CONDITIONING SYSTEM

Component parts of the cooling system, refrigerant, compressor oil, and other parts are not the same for the HFC-134a system and the older CFC-12 system. Do not interchange parts or liquid. Vehicles with HFC-134a air conditioning systems, use only HFC-134a parts that are indicated on a label attached to the vehicle. Before performing any maintenance, verify the type of air conditioning system installed in the vehicle.



**SUBARU** TOKYO JAPAN  
AIR CONDITIONER (LI-TYPE)

REFRIGERANT CHARGE:

HFC134a, 19-23 OZ (0.55-0.65kg)

COMPRESSOR OIL : DH-PR

COMPRESSOR BELT : 73323FA030 (1.6L)  
73323AC000 or 73323AC010(1.8L,2.0L,2.2L)

REFRIGERANT UNDER HIGH PRESSURE.  
CONSULT SERVICE MANUAL.

CAUTION: SYSTEM TO BE SERVICED  
BY QUALIFIED PERSONNEL.  
SAE J639

**CAUTION:** USE ONLY REFRIGERANT HFC134a AND OIL DH-PR FOR THIS AIR CONDITIONER. DON'T USE REFRIGERANT CFC12 AND OIL DH-150CX.

**ATTENTION:** UTILISEZ LE LIQUIDE RÉFRIGÉRANT HFC134a ET L'HUILE DH-PR DANS CE CLIMATISEUR. NE JAMAIS UTILISER LE RÉFRIGÉRANT CFC12 ET L'HUILE DH-150CX.

**VORSICHT:** NUR KÄL TEMITTEL HFC134a UND ÖL DH-PR FÜR DIESE KLIMAAANLAGE VERWENDEN. NIEMALS KÄL TEMITTEL CFC12 UND ÖL DH-150CX.

H4M1065A

### B: COMPRESSOR OIL

Do not use any compressor oil that is not specifically designated for the HFC-134a air conditioning system; only use DH-PR. Also, do not use HFC-134a compressor oil in the CFC-12 air conditioning system. If compression oils are mixed, poor lubrication will result and the compressor itself may be damaged.

Because HFC-134a compressor oil is very hygroscopic (easily absorbs moisture), when parts of the air conditioning system are being removed, quickly install a blind plug to prevent contact with the outside air. Also, always make sure that the service container for compressor oil is tightly closed except

when in use. Store compressor oil in a tightly closed steel container.

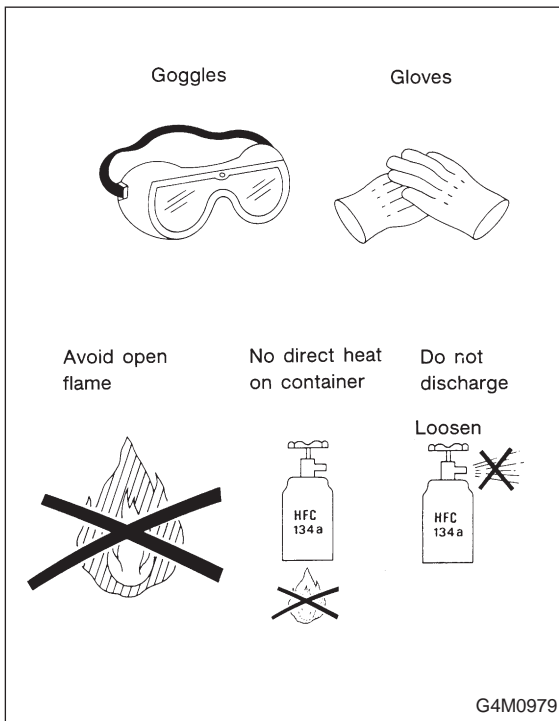
### C: REFRIGERANT

Do not put CFC-12 refrigerant into a HFC-134a air conditioning system. Also, do not put HFC-134a refrigerant into a CFC-12 air conditioning system. If the wrong refrigerant is used, poor lubrication will result and the compressor itself may be destroyed.

**D: HANDLING OF REFRIGERANT**

Because refrigerant boils at approx.  $-30^{\circ}\text{C}$  ( $-22^{\circ}\text{F}$ ) at sea level, it is cold enough to give you severe frostbite. Always wear goggles to protect your eyes and gloves to protect your hands. Also, even under the pressures normally found in CFC-12 containers, refrigerant will boil with the addition of heat. This could raise the pressure inside the container to a dangerous level.

Never expose a can of HFC-134a to direct sunlight, or to temperatures over  $40^{\circ}\text{C}$  ( $104^{\circ}\text{F}$ ). One more thing to remember about HFC-134a is that when it is exposed to an open flame or to hot metal, it forms phosgene, a deadly gas. Do not discharge HFC-134a into the atmosphere on purpose. Always read and follow the precautions on the HFC-134a bottle.



**2. Basic Information**

- 1) The combination of moisture and refrigerant forms acid, therefore, moisture should not be allowed to enter the refrigerant.
- 2) Refrigerant oil readily absorbs moisture, therefore, keep refrigerant oil containers tightly capped.
- 3) The process of evacuating the system is performed to remove small amounts of moisture. This is accomplished by lowering the pressure inside the system, which allows the moisture to boil off, in much the same way that a pot of water will boil away to nothing given enough time. The evacuation process does not suck the moisture out of the system.
- 4) A minimum level of vacuum must be reached to satisfactorily evacuate the system. This minimum level of vacuum depends on the temperature inside the system. The chart below shows the level of vacuum required to boil water at various temperatures.

Additionally, the vacuum level shown on a gauge will read approx. 4 kPa (25 mmHg, 1 inHg) less for each 304.8 m (1,000 ft) above sea level, due to the decrease in atmospheric pressure at altitude.

Vacuum level required to boil water (at sea level)	
Temperature $^{\circ}\text{C}$ ( $^{\circ}\text{F}$ )	Vacuum kPa (mmHg, inHg)
1.7 (35)	100.9 (757, 29.8)
7.2 (45)	100.6 (754, 29.7)
12.8 (55)	99.9 (749, 29.5)
18.3 (65)	99.2 (744, 29.3)
23.9 (75)	98.5 (739, 29.1)
29.4 (85)	97.2 (729, 28.7)
35 (95)	95.8 (719, 28.3)