BODY SECTION

This service manual has been prepared to provide SUBARU service personnel with the necessary information and data for the correct maintenance and repair of SUBARU vehicles.

This manual includes the procedures for maintenance, disassembling, reassembling, inspection and adjustment of components and diagnostics for guidance of experienced mechanics.

Please peruse and utilize this manual fully to ensure complete repair work for satisfying our customers by keeping their vehicle in optimum condition. When replacement of parts during repair work is needed, be sure to use SUBARU genuine parts.

All information, illustration and specifications contained in this manual are based on the latest product information available at the time of publication approval.

HVAC SYSTEM (HEATER, VENTILATOR AND A/C)	AC
HVAC SYSTEM (AUTO A/C) (DIAGNOSTICS)	AC
AIRBAG SYSTEM	АВ
AIRBAG SYSTEM (DIAGNOSTICS)	АВ
SEAT BELT SYSTEM	SB
LIGHTING SYSTEM	LI
WIPER AND WASHER SYSTEMS	ww
ENTERTAINMENT	ET
COMMUNICATION SYSTEM	СОМ
GLASS/WINDOWS/MIRRORS	GW
BODY STRUCTURE	BS
INSTRUMENTATION/DRIVER INFO	IDI
SEATS	SE
SECURITY AND LOCKS	SL
IMMOBILIZER (DIAGNOSTICS)	IM
SUNROOF/T-TOP/CONVERTIBLE TOP (SUNROOF)	SR
EXTERIOR/INTERIOR TRIM	El

FUJI HEAVY INDUSTRIES LTD.

G1830GE6

BODY SECTION

EXTERIOR BODY PANELS	ЕВ
CRUISE CONTROL SYSTEM	СС
CRUISE CONTROL SYSTEM (DIAGNOSTICS)	СС

G1830GE6

CRUISE CONTROL SYSTEM (DIAGNOSTICS)

CC

		Page
1.	Basic Diagnostic Procedure	2
	General Description	
	Electrical Components Location	
	Cruise Control Module I/O Signal	
	Subaru Select Monitor	
	Diagnostics Chart with Symptom	
	Diagnostics Chart with Trouble Code	

1. Basic Diagnostic Procedure

A: PROCEDURE

	Step	Check	Yes	No
1	START DIAGNOSIS. 1)Perform pre-inspection. <ref. cc-3,="" description.="" general="" inspection,="" to=""> 2)Check cruise control main switch operation.</ref.>	Is cruise control main switch turned ON?	Go to step 2.	Go to symptom 1. <ref. cc-13,<br="" to="">SYMPTOM CHART, Diagnos- tics Chart with Symptom.></ref.>
2	PREPARE SUBARU SELECT MONITOR.	Is the select monitor available?	Go to step 3.	Go to step 4.
3	PERFORM CRUISE CANCEL CONDITIONS DIAGNOSIS. Perform cruise cancel conditions diagnosis. <ref. cc-11,="" monitor.="" select="" subaru="" to=""></ref.>	Is trouble code indicated?	Go to "Diagnostics Chart with Trouble Code".	Go to step 4.
4	CHECK CRUISE CONTROL SET OPERA- TION. Check cruise control set operation.	Can cruise control be set while driving at 40 km/h (25 MPH)?	Go to step 5.	Go to symptom 2. <ref. cc-13,<br="" to="">SYMPTOM CHART, Diagnos- tics Chart with Symptom.></ref.>
5	CHECK VEHICLE SPEED IS HELD WITHIN SET SPEED. Make sure vehicle speed is held within set speed.	Is vehicle speed held within set speed ±3 km/h (±2 MPH) ?	Go to step 6.	Go to symptom 3. <ref. cc-13,<br="" to="">SYMPTOM CHART, Diagnos- tics Chart with Symptom.></ref.>
6	CHECK RESUME/ACCEL OPERATION. Check RESUME/ACCEL operation.	Does vehicle speed increase or return to set speed after RESUME/ACCEL switch has been pressed?	Go to step 7.	Go to symptom 4. <ref. cc-13,<br="" to="">SYMPTOM CHART, Diagnos- tics Chart with Symptom.></ref.>
7	CHECK SET/COAST OPERATION. Check SET/COAST operation.	Does vehicle speed decrease after SET/COAST switch has been pressed?	Go to step 8.	Go to symptom 5. <ref. cc-13,="" chart="" chart,="" diagnostics="" symptom="" symptom.="" to="" with=""></ref.>
8	CHECK CANCEL OPERATION. Check CANCEL operation.	Is cruise control released after CANCEL switch has been pressed?	Go to step 9.	Go to symptom 6. <ref. cc-13,<br="" to="">SYMPTOM CHART, Diagnos- tics Chart with Symptom.></ref.>
9	CHECK CRUISE CONTROL RELEASE OP- ERATION. Check cruise control release operation.	Is cruise control released after brake pedal has been depressed?	Go to step 10.	Go to symptom 7. <ref. cc-13,="" chart="" chart,="" diagnostics="" symptom="" symptom.="" to="" with=""></ref.>
10	CHECK CRUISE CONTROL RELEASE OP- ERATION. Check cruise control release operation.	Is cruise control released after clutch pedal has been depressed? (MT)	Finish the diagnostics.	Go to symptom 8. <ref. cc-13,="" chart="" chart,="" diagnostics="" symptom="" symptom.="" to="" with=""></ref.>

2. General Description

A: CAUTION

1. SUPPLEMENTAL RESTRAINT SYSTEM "AIRBAG"

Airbag system wiring harness is routed near the cruise control module and cruise control command switch.

CAUTION:

- All Airbag system wiring harness and connectors are colored yellow. Do not use electrical test equipment on these circuits.
- Be careful not to damage Airbag system wiring harness when servicing the cruise control module and cruise control command switch.

B: PREPARATION TOOL

1. SPECIAL TOOLS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
B2M3877	22771AA030	SELECT MONITOR KIT	Troubleshooting for electrical systems. • English: 22771AA030 (Without printer) • German: 22771AA070 (Without printer) • French: 22771AA080 (Without printer) • Spanish: 22771AA090 (Without printer)

2. GENERAL TOOLS

TOOL NAME	REMARKS	
Circuit Tester	Used for measuring resistance, voltage and ampere.	

C: INSPECTION

1. BATTERY

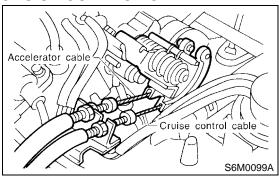
Measure battery voltage and specific gravity of electrolyte.

Standard voltage: 12 V, or more

Specific gravity:

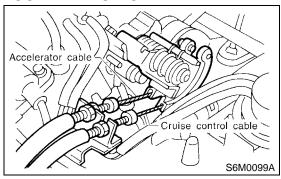
Above 1.260

2. CRUISE CONTROL CABLE



Check the cruise control cable installation. If NG, install the cable securely.

3. ACCELERATOR CABLE

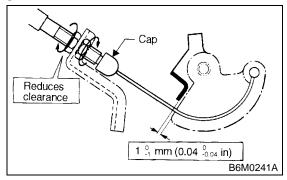


Check movement of the accelerator cable when the cruise control throttle is moved by hand. If NG, check throttle cam.

4. THROTTLE CAM

Check that the throttle cam moves smoothly. If NG, repair throttle cam.

5. CABLE FREE PLAY



Check that the throttle cam-to-lever clearance is within specifications.

Throttle cam-to-lever clearance:

0 — 1 mm (0 — 0.04 in)

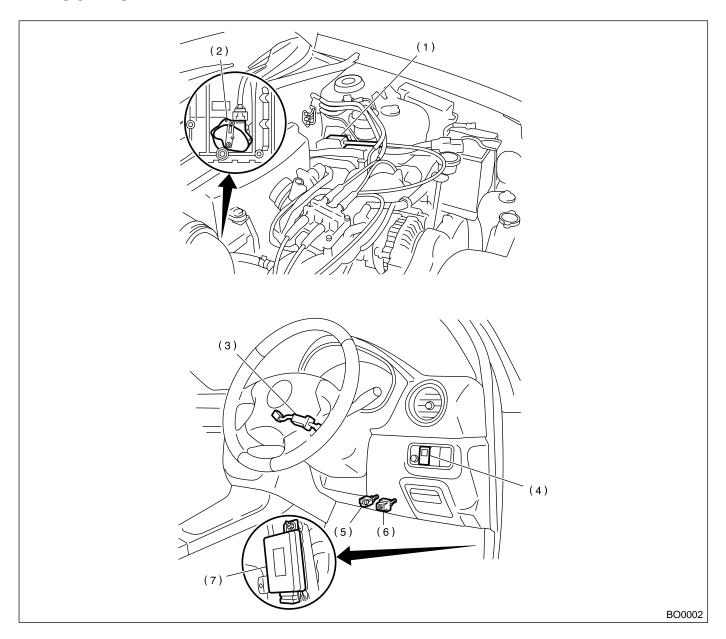
If NG, adjust the clearance with the adjust nut.

NOTE:

Check that the cap is positioned in the groove.

3. Electrical Components Location

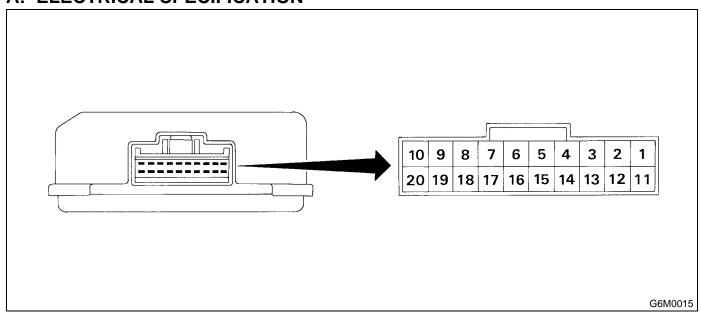
A: LOCATION



- (1) Actuator
- (2) Inhibitor switch (AT)
- (3) Cruise control command switch
- (4) Cruise control main switch
- (5) Clutch switch (MT)
- (6) Stop and brake switch
- (7) Cruise control module

4. Cruise Control Module I/O Signal

A: ELECTRICAL SPECIFICATION



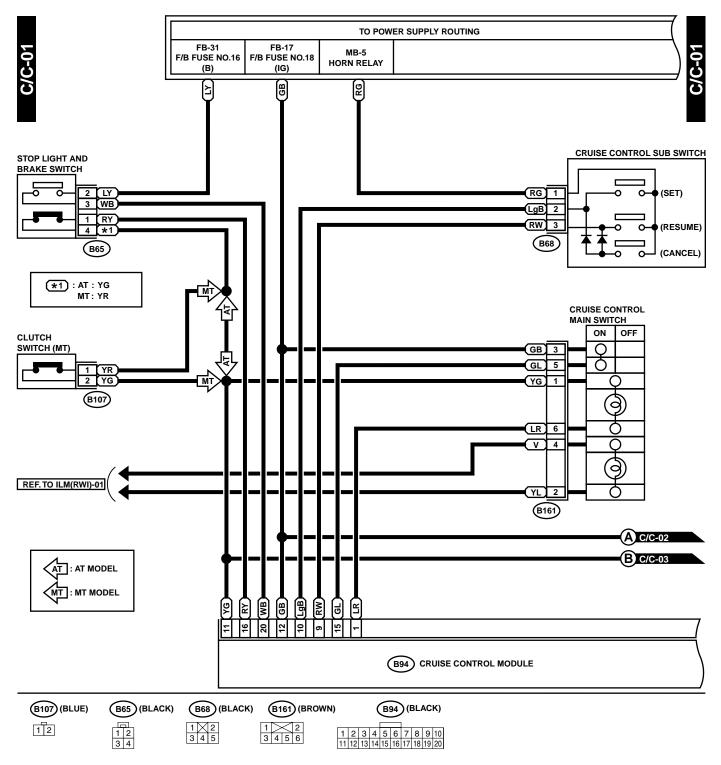
Content	Terminal No.	Measuring conditions and I/O signals (ignition switch ON and engine idling)
Main light	1	 Battery voltage is present when main switch is turned OFF. "0" volt is present when main switch is turned ON.
Inhibitor switch (AT)	4	 Battery voltage is present when selector lever is other than "P" or "N" position. "0" volt is present when selector lever is set to "P" or "N" position.
Motor B	5	 ON-and-OFF ("0"-and-battery voltage) operation is alternately repeated while cruise control is operating. "0" volt is present when main switch is turned OFF.
Ground	6	_
Motor A	7	 ON-and-OFF ("0"-and-battery voltage) operation is alternately repeated while cruise control is operating. "0" volt is present when main switch is turned OFF.
RESUME/ACCEL switch	9	 Battery voltage is present when command switch is turned to RESUME/ACCEL position. "0" volt is present when command switch is released.
SET/COAST switch	10	 Battery voltage is present when command switch is turned to SET/COAST position. "0" volt is present when command switch is released.
Main power supply	11	 Battery voltage is present when main power is turned ON. "0" volt is present when main power is turned OFF.
Ignition switch	12	 Battery voltage is present when ignition switch is turned ON. "0" volt is present when ignition switch is turned OFF.
Motor C	13	 ON-and-OFF ("0"-and-battery voltage) operation is alternately repeated while cruise control is operating. "0" volt is present when main switch is turned OFF.
Motor clutch	14	 ON-and-OFF ("0"-and-battery voltage) operation is alternately repeated while cruise control is operating. "0" volt is present when vehicle is stopped.
Cruise control main switch	15	 Battery voltage is present during pressing the cruise control main switch, and then battery voltage is present while main switch is turned ON. "0" volt is present when main switch is turned OFF.

CRUISE CONTROL MODULE I/O SIGNAL

Content	Terminal No.	Measuring conditions and I/O signals (ignition switch ON and engine idling)
Brake switch	16	Leave clutch pedal released (MT), while cruise control main switch is turned ON. Then check that; • Battery voltage is present when brake pedal is released. • "0" volt is present when brake pedal is depressed. Additionally only in MT vehicle, keep the cruise control main switch to ON and leave brake pedal released. Then check that; • Battery voltage is present when clutch pedal is released. • "0" volt is present when clutch pedal is depressed.
Data link connector	17	_
Data link connector	18	_
Vehicle speed sensor (MT) TCM (AT)	19	Lift-up the vehicle until all four wheels are raised off ground, and then rotate any wheel manually. Approx. "5" and "0" volt pulse signals are alternately input to cruise control module.
Stop light switch	20	Turn ignition switch to OFF. Then check that; • Battery voltage is present when brake pedal is depressed. • "0" volt is present when brake pedal is released.
NOTE: Voltage at terminals 5, 7, 13 a	and 14 cannot be	e checked unless vehicle is driving by cruise control operation.

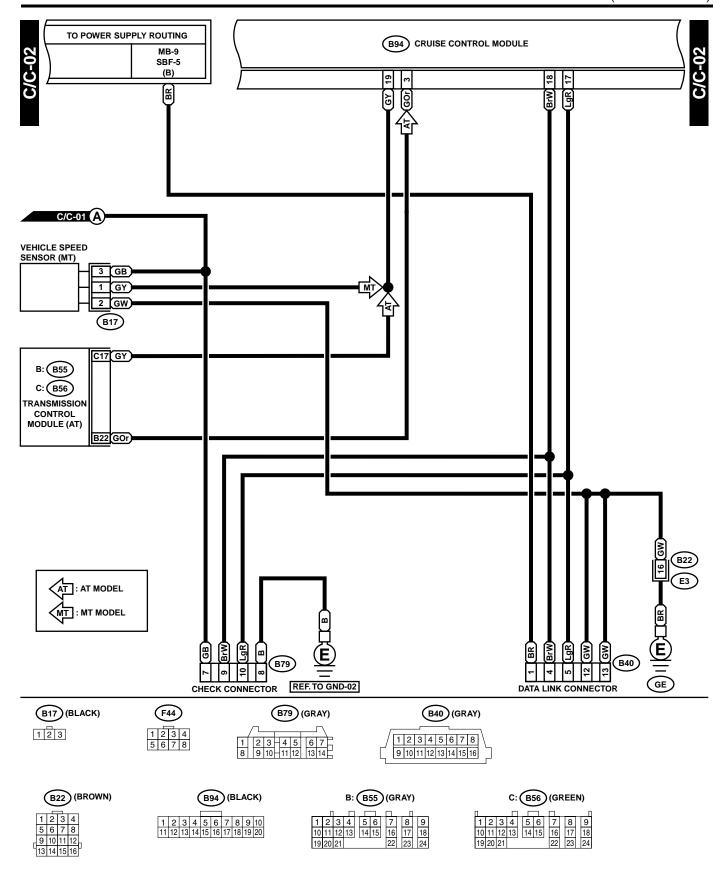
B: SCHEMATIC

1. CRUISE CONTROL

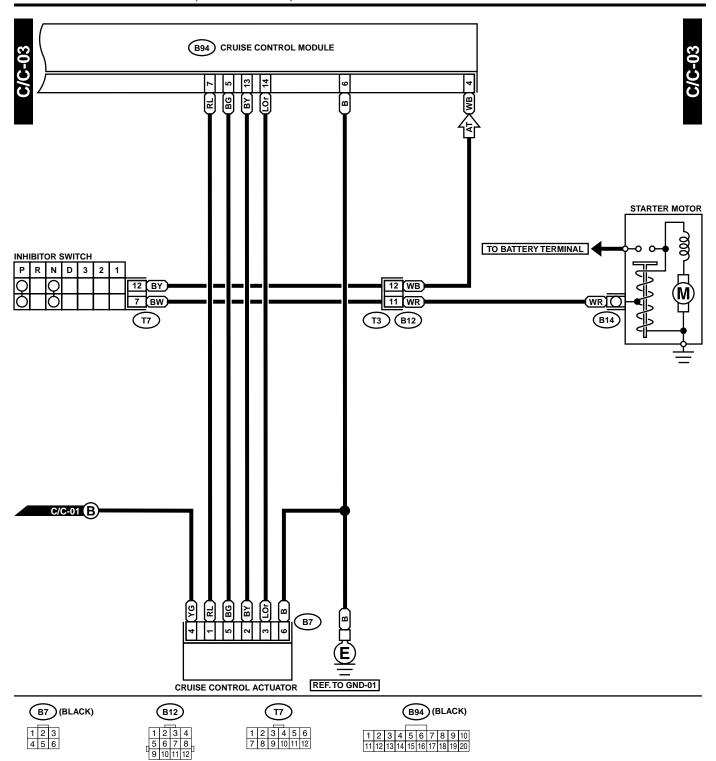


CRUISE CONTROL MODULE I/O SIGNAL

CRUISE CONTROL SYSTEM (DIAGNOSTICS)



GG71-20B



GG71-20C

5. Subaru Select Monitor

A: OPERATION

1. GENERAL

The on-board diagnosis function of the cruise control system uses an external Subaru Select Monitor.

The on-board diagnosis function operates in two categories, which are used depending on the type of problems;

- 1) Cruise cancel conditions diagnosis
 - (1) This category of diagnosis requires actual vehicle driving in order to determine the cause, (as when cruise speed is cancelled during driving although cruise cancel condition is not entered).
 - (2) Cruise control module memory stores the cancel condition (Code No.) which occurred during driving. When there are plural cancel conditions (Code No.), they are shown on the Subaru Select Monitor.

CAUTION:

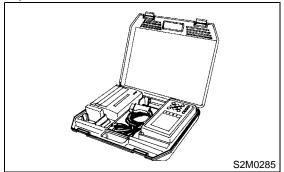
- The cruise control memory stores not only the cruise "cancel" which occurred (although "cancel" operation is not entered by the driver), but also the "cancel" condition input by the driver.
- The content of memory is cleared when ignition switch or cruise main switch is turned OFF.
- 2) Real-time diagnosis

The real-time diagnosis function is used to determine whether or not the input signal system is in good order, according to signal emitted from switches, sensors, etc.

- (1) Vehicle cannot be driven at cruise speed because problem occurs in the cruise control system or its associated circuits.
- (2) Monitor the signal conditions from switches and sensors.

2. CRUISE CANCEL CONDITIONS DIAGNOSIS

1) Prepare Subaru Select Monitor kit.

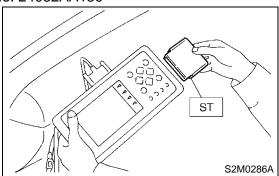


- 2) Connect diagnosis cable to Subaru Select Monitor.
- 3) Insert cartridge into Subaru Select Monitor.

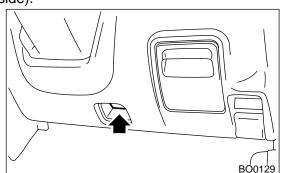
NOTE:

Subaru Select Monitor cartridge:

No. 24082AA150

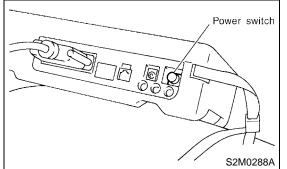


- 4) Connect Subaru Select Monitor to data link connector
 - (1) Data link connector located in the lower portion of the instrument panel (on the driver's side).



(2) Connect diagnosis cable to data link connector.

- 5) Start engine and turn cruise control main switch to ON.
- 6) Turn Subaru Select Monitor switch to ON.



7) On the Main Menu display screen, select the {All System Diagnosis} and press the [YES] key.

NOTE:

The diagnostic trouble code is also shown in the {Each System Check} mode. This mode is called up on the Cruise Control Diagnosis screen by selecting the item {Cancel Code(s) Display}.

- 8) Drive vehicle at least 30 km/h (19 MPH) with cruise speed set.
- 9) If cruise speed is canceled itself (without doing any cancel operations), a diagnostic trouble code will appear on select monitor display.

CAUTION:

- A diagnostic trouble code will also appear when cruise cancel is effected by driver. Do not confuse
- Have a co-worker ride in vehicle to assist in diagnosis during driving.

NOTE:

Diagnostic trouble code will be cleared by turning ignition switch or cruise control main switch to OFF.

3. REAL-TIME DIAGNOSIS

- 1) Connect select monitor.
- 2) Turn ignition switch and cruise control main switch to ON.
- 3) Turn Subaru Select Monitor switch to ON.
- 4) On the Main Menu display screen, select the {Each System Check} and press the [YES] key.
- 5) On the System Selection Menu display screen, select the {Cruise Control} and press the [YES] key.
- 6) Press the [YES] key after displayed the information of engine type.
- 7) On the Cruise Control Diagnosis display screen, select the {Current Data Display & Save} and press the [YES] key.
- 8) Make sure that normal indication is displayed when controls are operated as indicated below:
- Depress/release the brake pedal. (Stop light switch and brake switch turn ON.)
- Turn ON the "SET/COAST" switch.
- Turn ON the "RESUME/ACCEL" switch.
- Depress/release the clutch pedal. (MT)
- Set the selector lever to P or N. (AT)

NOTE:

- For detailed operation procedure, refer to the SUBARU SELECT MONITOR OPERATION MAN-UAL
- For detailed concerning diagnostic trouble codes, refer to the LIST OF DIAGNOSTIC TROU-BLE CODE.

<Ref. to CC-28, LIST OF DIAGNOSTIC TROUBLE CODE, Diagnostics Chart with Trouble Code.>

6. Diagnostics Chart with Symptom

A: SYMPTOM CHART

	Symptom	Repair area	Reference
1	Cruise control main switch is not turned ON.	(1) Check power supply.	<ref. cc-16,="" chart="" check="" diagnostics="" power="" supply,="" symptom.="" to="" with=""></ref.>
'		(2) Check cruise control main switch.	<ref. cc-18,="" chart="" check="" control="" cruise="" diagnostics="" main="" switch,="" symptom.="" to="" with=""></ref.>
	Cruise control cannot be set.	(1) Check SET/COAST switch.	<ref. cc-20,="" check="" com-<br="" control="" cruise="" to="">MAND SWITCH, Diagnostics Chart with Symptom.></ref.>
		(2) Check stop light switch and brake switch.	<ref. and<br="" cc-22,="" check="" light="" stop="" switch="" to="">BRAKE SWITCH, Diagnostics Chart with Symptom.></ref.>
		(3) Check clutch switch (MT).	<ref. (mt),="" cc-24,="" chart="" check="" clutch="" diagnostics="" switch="" symptom.="" to="" with=""></ref.>
		(4) Check inhibitor switch (AT).	<ref. (at),="" cc-26,="" chart="" check="" diagnostics="" inhibitor="" switch="" symptom.="" to="" with=""></ref.>
2		(5) Check vehicle speed sensor.	<ref. 22—<="" cc-30,="" code="" diagnostic="" p="" to="" trouble=""> VEHICLE SPEED SENSOR —, Diagnostics Chart with Trouble Code.></ref.>
		(6) Check motor drive system.	<ref. 35—<br="" cc-34,="" code="" diagnostic="" to="" trouble="">ACTUATOR MOTOR —, Diagnostics Chart with Trouble Code.></ref.>
		(7) Check motor clutch drive system.	<ref. 37—<br="" cc-36,="" code="" diagnostic="" to="" trouble="">ACTUATOR MOTOR CLUTCH —, Diagnostics Chart with Trouble Code.></ref.>
	Vehicle speed is not held within set speed ±3 km/h (±2 MPH).	(1) Check vehicle speed sensor.	<ref. 22—<="" cc-30,="" code="" diagnostic="" p="" to="" trouble=""> VEHICLE SPEED SENSOR —, Diagnostics Chart with Trouble Code.></ref.>
3		(2) Check motor drive system.	<ref. 35—<br="" cc-34,="" code="" diagnostic="" to="" trouble="">ACTUATOR MOTOR —, Diagnostics Chart with Trouble Code.></ref.>
		(3) Check motor clutch drive system.	<ref. 37—<br="" cc-36,="" code="" diagnostic="" to="" trouble="">ACTUATOR MOTOR CLUTCH —, Diagnostics Chart with Trouble Code.></ref.>
	Vehicle speed does not increase or does not return to	(1) Check RESUME/ACCEL switch.	<ref. cc-20,="" check="" com-<br="" control="" cruise="" to="">MAND SWITCH, Diagnostics Chart with Symptom.></ref.>
4	set speed after RESUME/ ACCEL switch has been pressed.	(2) Check motor drive system.	<ref. 35—<br="" cc-34,="" code="" diagnostic="" to="" trouble="">ACTUATOR MOTOR —, Diagnostics Chart with Trouble Code.></ref.>
		(3) Check motor clutch drive system.	<ref. 37—<="" cc-36,="" code="" diagnostic="" p="" to="" trouble=""> ACTUATOR MOTOR CLUTCH —, Diagnostics Chart with Trouble Code.></ref.>
	Vehicle speed does not decrease after SET/COAST	(1) Check SET/COAST switch.	<ref. cc-20,="" check="" com-<br="" control="" cruise="" to="">MAND SWITCH, Diagnostics Chart with Symptom.></ref.>
5	switch has been pressed.	(2) Check motor drive system.	<ref. 35—<br="" cc-34,="" code="" diagnostic="" to="" trouble="">ACTUATOR MOTOR —, Diagnostics Chart with Trouble Code.></ref.>
		(3) Check motor clutch drive system.	<ref. 37—<br="" cc-36,="" code="" diagnostic="" to="" trouble="">ACTUATOR MOTOR CLUTCH —, Diagnostics Chart with Trouble Code.></ref.>

DIAGNOSTICS CHART WITH SYMPTOM CRUISE CONTROL SYSTEM (DIAGNOSTICS)

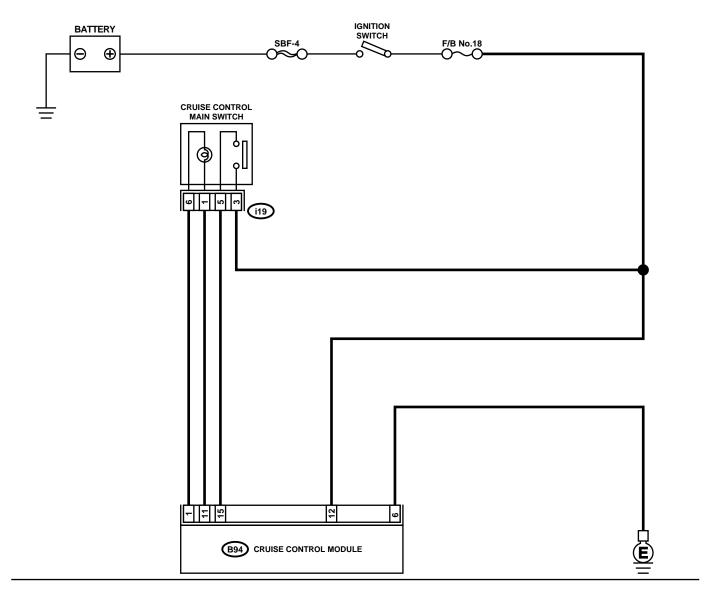
	Symptom	Repair area	Reference
	Cruise control is not released after CANCEL switch has	(1) Check CANCEL switch.	<ref. cc-20,="" check="" com-<br="" control="" cruise="" to="">MAND SWITCH, Diagnostics Chart with Symptom.></ref.>
6	been pressed.	(2) Check motor drive system.	<ref. 35—<br="" cc-34,="" code="" diagnostic="" to="" trouble="">ACTUATOR MOTOR —, Diagnostics Chart with Trouble Code.></ref.>
		(3) Check motor clutch drive system.	<ref. 37—="" actuator="" cc-36,="" chart="" clutch="" code="" code.="" diagnostic="" diagnostics="" motor="" to="" trouble="" with="" —,=""></ref.>
	Cruise control is not released after brake pedal has been	(1) Check stop light switch and brake switch.	<ref. and<br="" cc-22,="" check="" light="" stop="" switch="" to="">BRAKE SWITCH, Diagnostics Chart with Symptom.></ref.>
7	depressed.	(2) Check motor drive system.	<ref. 35—<br="" cc-34,="" code="" diagnostic="" to="" trouble="">ACTUATOR MOTOR —, Diagnostics Chart with Trouble Code.></ref.>
		(3) Check motor clutch drive system.	<ref. 37—="" actuator="" cc-36,="" chart="" clutch="" code="" code.="" diagnostic="" diagnostics="" motor="" to="" trouble="" with="" —,=""></ref.>
	Cruise control is not released after clutch pedal has been	(1) Check clutch switch.	<ref. (mt),="" cc-24,="" chart="" check="" clutch="" diagnostics="" switch="" symptom.="" to="" with=""></ref.>
8	depressed (MT).	(2) Check motor drive system.	<ref. 35—<br="" cc-34,="" code="" diagnostic="" to="" trouble="">ACTUATOR MOTOR —, Diagnostics Chart with Trouble Code.></ref.>
		(3) Check motor clutch drive system.	<ref. 37—<br="" cc-36,="" code="" diagnostic="" to="" trouble="">ACTUATOR MOTOR CLUTCH —, Diagnostics Chart with Trouble Code.></ref.>

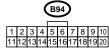
DIAGNOSTICS CHART WITH SYMPTOM

B: CHECK POWER SUPPLY

TROUBLE SYMPTOM:

Cruise control can be set normally, but indicator does not come on. (When main switch is pressed.) **WIRING DIAGRAM:**





BO0130

DIAGNOSTICS CHART WITH SYMPTOM

	Step	Check	Yes	No
1	CHECK POWER SUPPLY. 1) Disconnect cruise control module harness connector. 2) Turn ignition switch ON. 3) Measure voltage between harness connector terminal and chassis ground. Connector & terminal (B94) No. 12 (+) — Chassis ground (-):	Is the voltage more than 10 V?	Go to step 2.	 Check fuse No. 18 (in fuse & relay box). Check harness for open or short between cruise control module and fuse & relay box.
2	CHECK GROUND CIRCUIT. Measure resistance between harness connector terminal and chassis ground. Connector & terminal (B94) No. 6 (+) — Chassis ground (-):	Is the resistance less than 10 Ω ?	Power supply and ground circuit are OK.	Repair harness.

C: CHECK CRUISE CONTROL MAIN SWITCH

TROUBLE SYMPTOM:

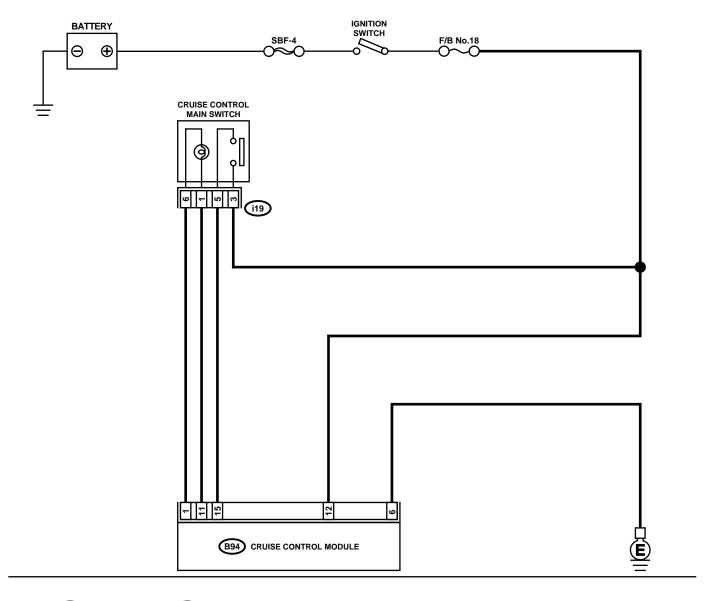
Cruise control main switch is not turned ON and cruise control cannot be set.

NOTE:

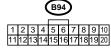
When the main relay (built-in cruise control module) operates, the main switch circuit is in normal condition. The main relay operation can be checked by hearing the operation sounds.

This operation sounds will be heard when ignition switch and cruise control main switch is turned to ON.

WIRING DIAGRAM:







DIAGNOSTICS CHART WITH SYMPTOM

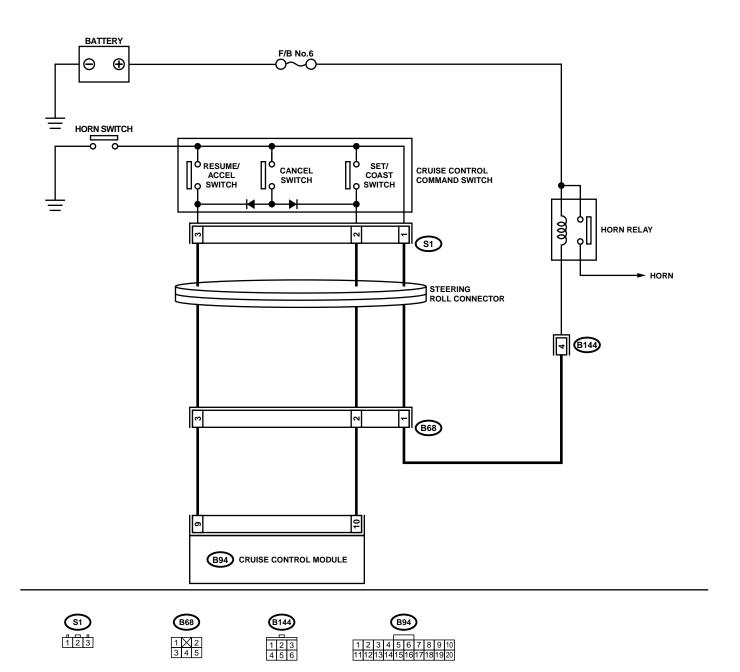
Ī	Step	Check	Yes	No
1	CHECK CRUISE CONTROL MAIN SWITCH CIRCUIT. 1) Disconnect cruise control main switch harness connector. 2) Turn ignition switch ON. 3) Measure voltage between harness connector terminal and chassis ground. Connector & terminal (i19) No. 3 (+) — Chassis ground (-):	Is the voltage more than 10 V?	·	 Check fuse No. 18 (in fuse & relay box). Check harness for open or short between cruise control main switch and fuse & relay box.
2	CHECK CRUISE CONTROL MAIN SWITCH CIRCUIT. 1) Turn ignition switch OFF. 2) Disconnect cruise control module harness connector. 3) Measure resistance between cruise control module harness connector terminal and cruise control main switch harness connector terminal. Connector & terminal (B94) No. 15 (+) — (i19) No. 5 (-): (B94) No. 1 (+) — (i19) No. 6 (-): (B94) No. 11(+) — (i19) No. 1 (-):	Is the resistance less than 10 Ω ?	Go to step 3.	Repair harness.
3	CHECK CRUISE CONTROL MAIN SWITCH. Remove and check cruise control main switch. <ref. cc-5,="" control="" cruise="" main="" switch.="" to=""></ref.>	Is cruise control main switch OK?	Replace cruise control module.	Replace cruise control main switch.

D: CHECK CRUISE CONTROL COMMAND SWITCH

TROUBLE SYMPTOM:

Cruise control cannot be set. (Cancelled immediately.)

WIRING DIAGRAM:



BO0131

DIAGNOSTICS CHART WITH SYMPTOM

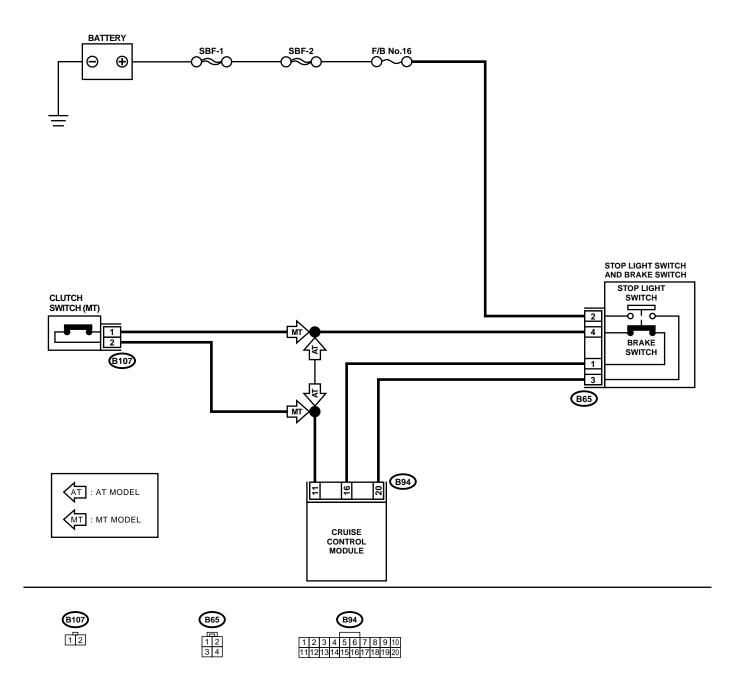
	Step	Check	Yes	No
1	CHECK SET/COAST SWITCH CIRCUIT. 1) Disconnect cruise control module harness connector. 2) Turn ignition switch ON. 3) Measure voltage between harness connector terminal and chassis ground when SET/COAST switch is pressed and not pressed. Connector & terminal (B94) No. 10 (+) — Chassis ground (-):	Is the voltage 0 V when SET/ COAST switch is not pressed? Is the voltage more than 10 V when SET/COAST switch is pressed?	Go to step 2.	Go to step 4.
2	CHECK RESUME/ACCEL SWITCH CIRCUIT. Measure voltage between harness connector terminal and chassis ground when RESUME/ ACCEL switch is pressed and not pressed. Connector & terminal (B94) No. 9 (+) — Chassis ground (-):	Is the voltage 0 V when RESUME/ACCEL switch is not pressed? Is the voltage more than 10 V when RESUME/ ACCEL switch is pressed?	Go to step 3.	Go to step 4.
3	CHECK CANCEL SWITCH CIRCUIT. Measure voltage between harness connector terminal and chassis ground when CANCEL switch is pressed and not pressed. Connector & terminal (B94) No. 9 (+) — Chassis ground (-): (B94) No. 10 (+) — Chassis ground (-):	Is the voltage 0 V when CAN- CEL switch is not pressed? Is the voltage more than 10 V when CANCEL switch is pressed?	Cruise control command switch circuit is OK.	Go to step 4.
4	CHECK POWER SUPPLY FOR COMMAND SWITCH. Check horn operation.	Does horn sound?	Go to step 5 .	Check fuse No. 6 (in fuse & relay box). Check horn relay. <ref. com-4,="" horn="" inspection,="" relay,="" system.="" to=""> Check harness for open or short between cruise control command switch and fuse & relay box.</ref.>
5	CHECK CRUISE CONTROL COMMAND SWITCH. Remove and check cruise control command switch. <ref. cc-6,="" command="" control="" cruise="" switch.="" to=""></ref.>	Is cruise control command switch OK?	Check harness between cruise control command switch and cruise control module.	Replace cruise control command switch.

E: CHECK STOP LIGHT SWITCH AND BRAKE SWITCH

TROUBLE SYMPTOM:

Cruise control cannot be set.

WIRING DIAGRAM:



BO0132

DIAGNOSTICS CHART WITH SYMPTOM

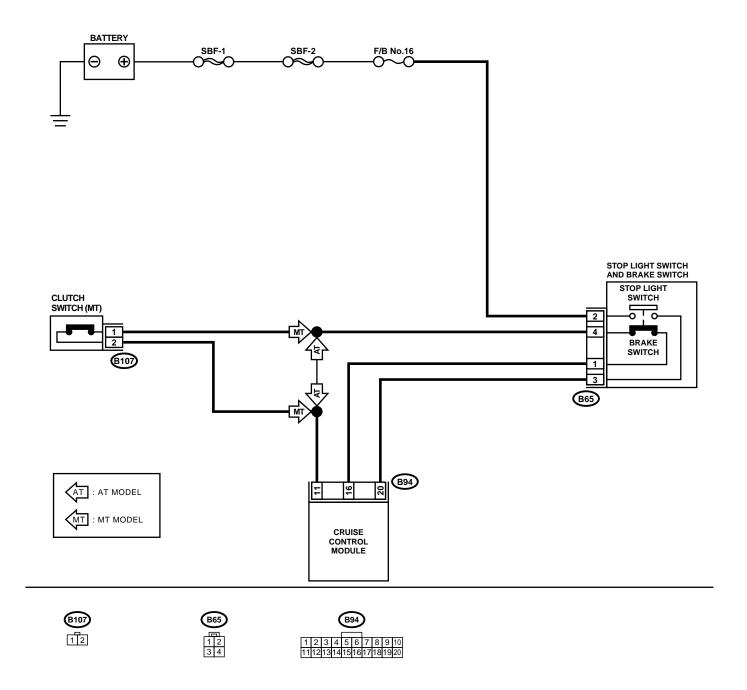
	Step	Check	Yes	No
1	CHECK STOP LIGHT SWITCH AND BRAKE SWITCH CIRCUIT. 1)Disconnect stop light switch and brake switch harness connector. 2)Turn ignition switch ON. 3)Turn cruise control main switch ON. 4)Measure voltage between harness connector terminal and chassis ground. Connector & terminal (B65) No. 2 (+) — Chassis ground (-):	Is the voltage more than 10 V?	Go to step 2.	Check fuse No. 16 (in fuse & relay box). Check harness for open or short between stop light/brake switch and fuse & relay box.
2	CHECK STOP LIGHT SWITCH AND BRAKE SWITCH CIRCUIT. Measure voltage between harness connector terminal and chassis ground. Connector & terminal (B65) No. 4 (+) — Chassis ground (-):	Is the voltage more than 10 V?	Go to step 3.	Check harness for open or short between stop light/ brake switch and cruise control module (AT). Check clutch switch and the circuit (MT).
3	CHECK STOP LIGHT SWITCH AND BRAKE SWITCH CIRCUIT. 1) Turn cruise control main switch and ignition switch OFF. 2) Disconnect cruise control module harness connector. 3) Measure resistance between cruise control module harness connector terminal and stop light switch and brake switch harness connector terminal. Connector & terminal (B94) No. 20 (+) — (B65) No. 3 (-): (B94) No. 16 (+) — (B65) No. 1 (-):	Is the resistance less than 10 Ω ?	Go to step 4.	Repair harness.
4	CHECK STOP LIGHT SWITCH AND BRAKE SWITCH. Remove and check stop light switch and brake switch. <ref. and="" brake="" cc-7,="" stop="" switch.="" to=""></ref.>	Are stop light switch and brake switch OK?	Stop light switch and brake switch circuit are OK.	Replace stop light switch and brake switch.

F: CHECK CLUTCH SWITCH (MT)

TROUBLE SYMPTOM:

Cruise control cannot be set.

WIRING DIAGRAM:



BO0132

DIAGNOSTICS CHART WITH SYMPTOM

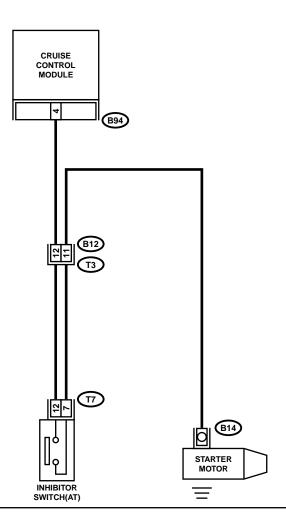
	Step	Check	Yes	No
1	CHECK CLUTCH SWITCH CIRCUIT. 1) Disconnect clutch switch harness connector. 2) Turn ignition switch ON. 3) Turn cruise control main switch ON. 4) Measure voltage between harness connector terminal and chassis ground. Connector & terminal (B107) No. 2 (+) — Chassis ground (-):	Is the voltage more than 10 V?	Go to step 2.	Check harness for open or short between clutch switch and cruise control module.
2	CHECK CLUTCH SWITCH CIRCUIT. 1) Turn cruise control main switch and ignition switch OFF. 2) Disconnect stop light switch and brake switch harness connector. 3) Measure resistance between clutch switch harness connector terminal and stop light switch and brake switch harness connector terminal. Connector & terminal (B107) No. 1 (+) — (B65) No. 4 (-):	Is the resistance less than 10 Ω ?	Go to step 3.	Repair harness.
3	CHECK CLUTCH SWITCH. Remove and check clutch switch. <ref. cc-8,="" clutch="" switch.="" to=""></ref.>	Is clutch switch OK?	Clutch switch circuit is OK.	Replace clutch switch.

G: CHECK INHIBITOR SWITCH (AT)

TROUBLE SYMPTOM:

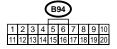
Cruise control cannot be set.

WIRING DIAGRAM:









BO0133

DIAGNOSTICS CHART WITH SYMPTOM

	Step	Check	Yes	No
1	CHECK INHIBITOR SWITCH CIRCUIT. 1)Disconnect inhibitor switch harness connector. 2)Turn ignition switch ON. 3)Turn cruise control main switch ON. 4)Measure voltage between harness connector terminal and chassis ground. Connector & terminal (T7) No. 12 (+) — Chassis ground (-):	Is the voltage more than 10 V?	Go to step 2.	Check harness for open or short between inhibitor switch and cruise control module.
2	CHECK INHIBITOR SWITCH CIRCUIT. 1) Turn cruise control main switch and ignition switch OFF. 2) Disconnect starter motor harness connector. 3) Measure resistance between inhibitor switch harness connector terminal and chassis ground. Connector & terminal (T7) No. 7 (+) — (B14) No. 1 (-):	Is the resistance less than 10 Ω ?	Go to step 3.	Repair harness.
3	CHECK INHIBITOR SWITCH. Remove and check inhibitor switch. <ref. cc-9,="" inhibitor="" switch.="" to=""></ref.>	Is inhibitor switch OK?	Inhibitor switch circuit is OK.	Replace inhibitor switch.

7. Diagnostics Chart with Trouble Code

A: LIST OF DIAGNOSTIC TROUBLE CODE

Diagnostic trouble code	Item	Contents of diagnosis	Reference
21	Inner relay is seized.	Cruise control module inner relay is seized when main switch is OFF.	<ref. cc-29,="" diag-<br="" to="">NOSTIC TROUBLE CODE 21, 24, 25 AND 2A— CRUISE CONTROL MODULE BUILT-IN RELAY, CPU RAM—, Diagnostics Chart with Trouble Code.></ref.>
22	Vehicle speed sensor	Vehicle speed signal changes more than 10 km/h (6 MPH) within 350 ms.	<ref. cc-30,="" diag-<br="" to="">NOSTIC TROUBLE CODE 22— VEHICLE SPEED SENSOR —, Diagnostics Chart with Trouble Code.></ref.>
24	Cruise control module is abnormal.	Two vehicle speed values stored in cruise control module memory are not the same.	<ref. cc-29,="" diag-<br="" to="">NOSTIC TROUBLE CODE 21, 24, 25 AND 2A— CRUISE CONTROL MODULE BUILT-IN RELAY, CPU RAM—, Diagnostics Chart with Trouble Code.></ref.>
25	Cruise control module is abnormal.	Two output values stored in cruise control module memory are not the same.	<ref. cc-29,="" diag-<br="" to="">NOSTIC TROUBLE CODE 21, 24, 25 AND 2A— CRUISE CONTROL MODULE BUILT-IN RELAY, CPU RAM—, Diagnostics Chart with Trouble Code.></ref.>
28	Wiring harness opened.	Open wiring harness circuit is detected via control module relay when main switch is ON.	<ref. cc-33,="" diag-<br="" to="">NOSTIC TROUBLE CODE 28— WIRING HARNESS OPENED. —, Diagnostics Chart with Trouble Code.></ref.>
35	Motor drive system is abnormal.	 Motor output circuit is open or shorted. Motor drive circuit is open or shorted. 	<ref. cc-34,="" diag-<br="" to="">NOSTIC TROUBLE CODE 35— ACTUATOR MOTOR —, Diagnostics Chart with Trouble Code.></ref.>
37	Motor clutch drive system is abnormal.	Motor clutch output circuit is open or shorted. Motor clutch drive circuit is open or shorted.	<ref. cc-36,="" diag-<br="" to="">NOSTIC TROUBLE CODE 37— ACTUATOR MOTOR CLUTCH—, Diagnostics Chart with Trouble Code.></ref.>
38	Motor drive shaft does not engage properly.	Motor drive gear engagement is not properly adjusted.	<ref. cc-38,="" diag-<br="" to="">NOSTIC TROUBLE CODE 38 — MOTOR DRIVE SHAFT DOES NOT ENGAGE PROP- ERLY. —, Diagnostics Chart with Trouble Code.></ref.>

DIAGNOSTICS CHART WITH TROUBLE CODE

CRUISE CONTROL SYSTEM (DIAGNOSTICS)

Diagnostic trouble code	Item	Contents of diagnosis	Reference
39	Motor is overloaded.	Current flows through motor more frequently than under normal conditions.	<ref. cc-38,="" diag-<br="" to="">NOSTIC TROUBLE CODE 39— MOTOR IS OVERLOADED. —, Diag- nostics Chart with Trouble Code.></ref.>
2A	Cruise control module is abnormal.	Cruise control module self-diagnosis function senses abnormality.	<ref. cc-29,="" diag-<br="" to="">NOSTIC TROUBLE CODE 21, 24, 25 AND 2A— CRUISE CONTROL MODULE BUILT-IN RELAY, CPU RAM—, Diagnostics Chart with Trouble Code.></ref.>

B: DIAGNOSTIC TROUBLE CODE 21, 24, 25 AND 2A— CRUISE CONTROL MODULE BUILT-IN RELAY, CPU RAM—

DIAGNOSIS:

- Poor welding of built-in relay of cruise control module.
- Failure of built-in CPU RAM of cruise control module.

TROUBLE SYMPTOM:

- Cruise control is canceled and memorized cruise speed is also canceled.
- Once cruise control is canceled, cruise control cannot be set until the ignition switch and cruise control main switch turns OFF, and then turns ON again.

NOTE:

Check input/output signal and vehicle speed signal with select monitor. When signals are in good condition, failure is in cruise control module. (Check power supply and ground conditions of cruise control module.)

C: DIAGNOSTIC TROUBLE CODE 22— VEHICLE SPEED SENSOR —

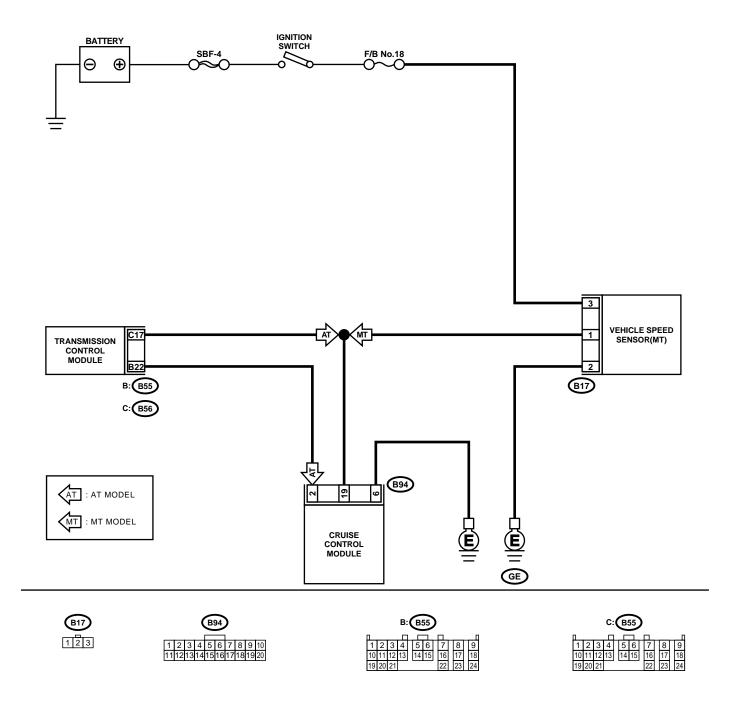
DIAGNOSIS:

Disconnection or short circuit of vehicle speed sensor system.

TROUBLE SYMPTOM:

Cruise control cannot be set. (Cancelled immediately.)

WIRING DIAGRAM:



DIAGNOSTICS CHART WITH TROUBLE CODE

	Step	Check	Yes	No
1	CHECK TRANSMISSION TYPE.	Is the transmission type MT?	Go to step 2.	Go to step 6.
2	CHECK HARNESS BETWEEN BATTERY AND VEHICLE SPEED SENSOR. 1) Disconnect harness connector from vehicle speed sensor. 2) Turn ignition switch to ON. 3) Measure voltage between vehicle speed sensor harness connector terminal and chassis ground. Connector & terminal (B17) No. 3 (+) — Chassis ground (-):	Is the voltage more than 10 V?	Go to step 3.	Check harness for open or short between ignition relay and vehicle speed sensor.
3	CHECK HARNESS BETWEEN CRUISE CONTROL MODULE AND VEHICLE SPEED SENSOR. 1) Disconnect harness connector from cruise control module. 2) Measure resistance between vehicle speed sensor harness connector terminal and cruise control module harness connector terminal. Connector & terminal (B17) No. 1 — (B94) No. 19:	Ω?	Go to step 4.	Repair harness.
4	CHECK HARNESS BETWEEN VEHICLE SPEED SENSOR AND ENGINE GROUND. 1) Turn ignition switch to OFF. 2) Measure resistance between vehicle speed sensor harness connector terminal and engine ground. Connector & terminal (B17) No. 2 (+) — Engine ground (-):	Is the resistance less than 10 Ω ?	Go to step 5.	Repair harness.
5	CHECK VEHICLE SPEED SENSOR. 1) Connect harness connector to vehicle speed sensor. 2) Set the vehicle on free roller, or lift-up the vehicle and support with safety stands. Warning: Be careful not to be caught up by the running wheels. 3) Drive the vehicle at speed greater than 20 km/h (12 MPH). 4) Measure voltage between cruise control module harness connector terminal and chassis ground. Connector & terminal (B94) No. 19 (+) — Chassis ground (-):	Is the voltage less than 1V ←→ more than 4 V?	Replace cruise control module. <ref. cc-4,<br="" to="">Cruise Control Module.></ref.>	Replace vehicle speed sensor.

DIAGNOSTICS CHART WITH TROUBLE CODE CRUISE CONTROL SYSTEM (DIAGNOSTICS)

	Step	Check	Yes	No
6	CHECK HARNESS BETWEEN CRUISE CONTROL MODULE AND TRANSMISSION CONTROL MODULE. 1) Disconnect harness connector from transmission control module and cruise control module. 2) Measure resistance between cruise control module harness connector terminal and transmission control module harness connector terminal. CAUTION: To measure the voltage and/or resistance, use a tapered pin with a diameter of less than 0.64 mm (0.025 in). Do not insert the pin more than 5 mm (0.20 in).		Go to step 7.	Repair harness connector between cruise control module and transmission control module.
	Connector & terminal (B94) No. 19 — (B56) No. 17:			
7	CHECK TRANSMISSION CONTROL MOD- ULE. 1) Connect harness connector to transmission control module. 2) Set the vehicle on free roller, or lift-up the vehicle and support with safety stands.	Is the voltage less than 1 V ←→ more than 4 V?	Replace cruise control module. <ref. cc-4,<br="" to="">Cruise Control Module.></ref.>	Replace transmission control module. <ref. (tcm).="" at-44,="" control="" module="" to="" transmission=""></ref.>
	Warning: Be careful not to be caught by the running wheels. 3)Drive the vehicle faster than 10 km/h (6			
	MPH). 4)Measure voltage between transmission control module harness connector terminal and chassis ground.			
	CAUTION: To measure the voltage and/or resistance, use a tapered pin with a diameter of less than 0.64 mm (0.025 in). Do not insert the pin more than 5 mm (0.20 in).			
	Connector & terminal (B56) No. 17 (+) — Chassis ground (–):			

DIAGNOSTICS CHART WITH TROUBLE CODE

CRUISE CONTROL SYSTEM (DIAGNOSTICS)

D: DIAGNOSTIC TROUBLE CODE 28— WIRING HARNESS OPENED. —

	Step	Check	Yes	No
1	CHECK BATTERY. Measure battery specific gravity of electrolyte.	Is battery specific gravity more than 1.250?	Go to step 2.	Charge or replace battery. Go to step 2.
2	NESSES. Check the condition of the main and other	, ,	Repair or replace faulty parts.	End of inspection.

E: DIAGNOSTIC TROUBLE CODE 35— ACTUATOR MOTOR —

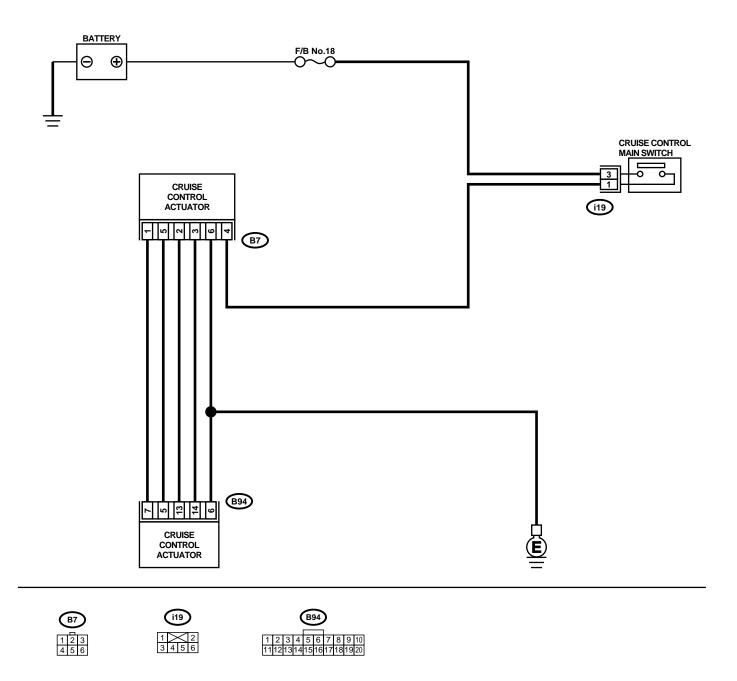
DIAGNOSIS:

Open or poor contact of cruise control actuator motor.

TROUBLE SYMPTOM:

Cruise control cannot be set. (Cancelled immediately.)

WIRING DIAGRAM:



DIAGNOSTICS CHART WITH TROUBLE CODE

	Step	Check	Yes	No
1	CHECK POWER SUPPLY. 1) Turn ignition switch OFF. 2) Disconnect harness connector from cruise control actuator. 3) Turn ignition switch ON. 4) Turn cruise control main switch ON. 5) Measure voltage between cruise control actuator harness connector terminal and chassis ground. Terminals (B7) No. 4 (+) — Chassis ground (-):	Is the voltage more than 10 V?	Go to step 2.	Check harness for open or short between cruise control main switch and cruise control actuator.
2	CHECK GROUND CIRCUIT OF ACTUATOR. Measure resistance between cruise control actuator harness connector terminal and chassis ground. Terminals (B7) No. 6 (+) — Chassis ground (-):	Is resistance less than 10 Ω ?	Go to step 3.	Repair harness.
3	MEASURE RESISTANCE OF ACTUATOR. Measure resistance of cruise control actuator motor. Terminals No. 4 — No. 1: No. 4 — No. 2: No. 4 — No. 5:	Is resistance approximately 5 Ω?	Go to step 4.	Replace cruise control actuator. <ref. cc-3,<br="" to="">Actuator.></ref.>
4	CHECK HARNESS BETWEEN ACTUATOR AND CRUISE CONTROL MODULE. 1)Disconnect harness connector from cruise control module. 2)Measure resistance between cruise control module harness connector terminal and cruise control actuator harness connector terminal. Connector & terminal (B7) No. 1 — (B94) No. 7:	Is resistance less than 10 Ω ?	Go to step 5.	Repair harness.
5	CHECK HARNESS BETWEEN ACTUATOR AND CRUISE CONTROL MODULE. Measure resistance between cruise control module harness connector terminal and cruise control actuator harness connector terminal. Connector & terminal (B7) No. 5 — (B94) No. 5:	Is resistance less than 10 Ω?	Replace cruise control module. <ref. cc-4,<br="" to="">Cruise Control Module.></ref.>	Repair harness.

F: DIAGNOSTIC TROUBLE CODE 37— ACTUATOR MOTOR CLUTCH —

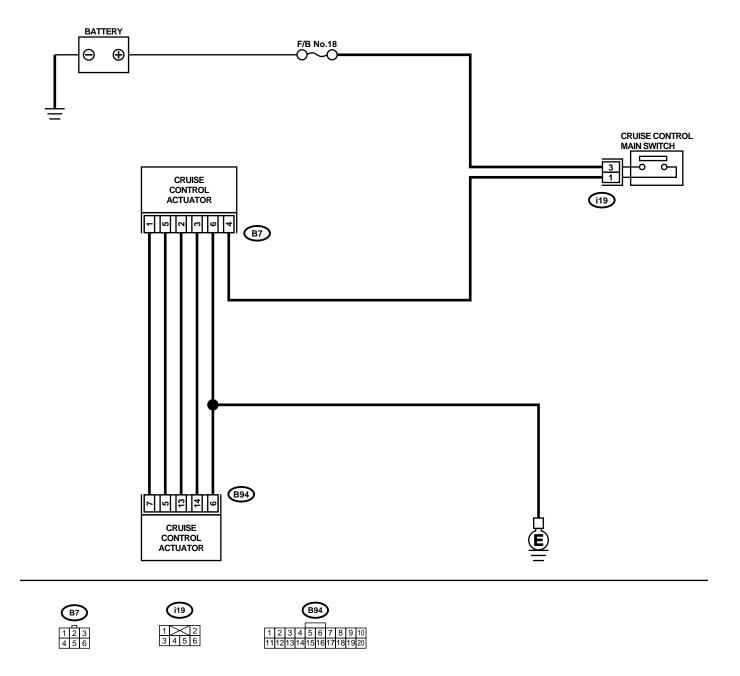
DIAGNOSIS:

Open or poor contact of cruise control actuator motor clutch.

TROUBLE SYMPTOM:

Cruise control cannot be set. (Cancelled immediately.)

WIRING DIAGRAM:



DIAGNOSTICS CHART WITH TROUBLE CODE

	Step	Check	Yes	No
1	CHECK POWER SUPPLY. 1) Turn ignition switch OFF. 2) Disconnect harness connector from cruise control actuator. 3) Turn ignition switch ON. 4) Turn cruise control main switch ON. 5) Measure voltage between cruise control actuator harness connector terminal and chassis ground. Terminals (B7) No. 4 (+) — Chassis ground (-):	Is the voltage more than 10 V?	Go to step 2.	Check harness for open or short between cruise control main switch and cruise control actuator.
2	CHECK GROUND CIRCUIT OF ACTUATOR. Measure resistance between cruise control actuator harness connector terminal and chassis ground. Terminals (B7) No. 6 — Chassis ground:	Is resistance less than 10 Ω ?	Go to step 3.	Repair harness.
3	MEASURE RESISTANCE OF ACTUATOR CLUTCH. Measure resistance of cruise control actuator clutch. Terminals No. 3 — No. 6:	Is resistance approximately 39 Ω ?	Go to step 4.	Replace cruise control actuator. <ref. cc-3,<br="" to="">Actuator.></ref.>
4	CHECK HARNESS BETWEEN ACTUATOR AND CRUISE CONTROL MODULE. 1) Disconnect harness connector from cruise control module. 2) Measure resistance between cruise control module harness connector terminal and cruise control actuator harness connector terminal. Connector & terminal (B7) No. 2 — (B94) No. 13:	Is resistance less than 10 Ω ?	Go to step 5.	Repair harness.
5	CHECK HARNESS BETWEEN ACTUATOR AND CRUISE CONTROL MODULE. Measure resistance between cruise control module harness connector terminal and cruise control actuator harness connector terminal. Connector & terminal (B7) No. 3 — (B94) No. 14:	Is resistance less than 10 Ω?	Replace cruise control module. <ref. cc-4,<br="" to="">Cruise Control Module.></ref.>	Repair harness.

DIAGNOSTICS CHART WITH TROUBLE CODE

CRUISE CONTROL SYSTEM (DIAGNOSTICS)

G: DIAGNOSTIC TROUBLE CODE 38 — MOTOR DRIVE SHAFT DOES NOT ENGAGE PROPERLY. —

	Step	Check	Yes	No
1	CHECK ACTUATOR MOTOR.	Are foreign particles caught in	Replace cruise	Check the cruise
	1)Disconnect harness connector from cruise	inner gear or does inner gear	control actuator.	control cable
	control actuator.	engage and disengage	<ref. cc-3,<="" th="" to=""><th>adjustment.<ref.< th=""></ref.<></th></ref.>	adjustment. <ref.< th=""></ref.<>
	2)Remove cruise control actuator from mount-	improperly?	Actuator.>	to CC-4, CABLE
	ing bracket.			FREE PLAY, Gen-
	3)Pull cable by hand to check for looseness or			eral Description.>
	status of inner gear engagement.			

H: DIAGNOSTIC TROUBLE CODE 39— MOTOR IS OVERLOADED. —

	Step	Check	Yes	No
1	CHECK THE OPERATING CURRENT TO ACTUATOR MOTOR. 1) Connect Subaru Select Monitor to data link connector. 2) Try to drive the vehicle while operating the cruise control system. 3) Check the operation current to the cruise control actuator motor.	Is current more than 10A?	control module. <ref. cc-4,<br="" to="">Cruise Control Module.></ref.>	Check the power supply circuit. <ref. cc-16,="" chart="" check="" diagnostics="" power="" supply,="" symptom.="" to="" with=""></ref.>