

14.Rear Gate Glass

A: REMOVAL

- 1) Remove the rear wiper motor. <Ref. to WW-17, REMOVAL, Rear Wiper Motor.>
- 2) Disconnect the electrical connector from rear defogger terminal.
- 3) Remove the glass in the same procedure as for windshield glass. <Ref. to GW-23, REMOVAL, Windshield Glass.>

B: INSTALLATION

- 1) Apply adhesive in the same procedure as for windshield glass. <Ref. to GW-24, INSTALLATION, Windshield Glass.>
- 2) Insert the glass clip pin into the rear gate hole, and after pushing on the area around the clip pin to secure it, push lightly all around the area to seal it.
- 3) About one hour after installation, conduct a water leak test.

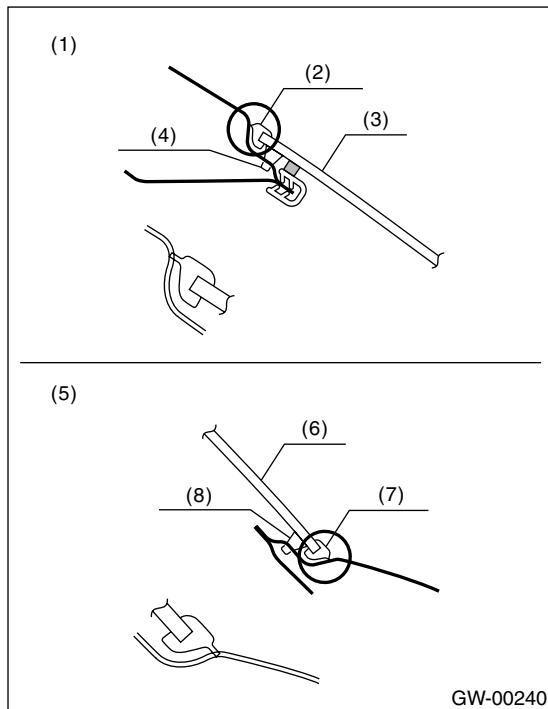
- 4) After completion of all work, allow the vehicle to stand for about 24 hours.

NOTE:

- When the door is opened/closed after glass is bonded, always lower the door glass and then open/close it carefully.
- Move the vehicle slowly.
- For minimum drying time and time the vehicle must be left standing before driving after bonding, follow the instructions or instruction manual from adhesive manufacturer.
- When a vehicle is returned to the user, tell him or her that the vehicle should not be subjected to heavy impact for at least three days.

- 5) Connect the rear defogger terminals.

- 6) Install the rear wiper. <Ref. to WW-17, INSTALLATION, Rear Wiper Motor.>



- (1) Upper side
- (2) Molding
- (3) Glass
- (4) Adhesive
- (5) Lower side
- (6) Glass
- (7) Molding
- (8) Adhesive