



17. Transmission Control Module

A: REMOVAL

- 1) Disconnect battery ground cable.
- 2) Remove lower cover and then disconnect connector.
- 3) Remove TCM from steering support beam.
- 4) Disconnect connectors form TCM ①.

B: INSTALLATION

- 1) Connect connectors to TCM ①.
- 2) Install TCM to steering support beam.

Tightening torque:

$7.4 \pm 2.0 \text{ N}\cdot\text{m}$ ($0.75 \pm 0.2 \text{ kg}\cdot\text{m}$, $5.4 \pm 1.4 \text{ ft}\cdot\text{lb}$)

- 3) Installing procedure hereafter is in the reverse order of removal.