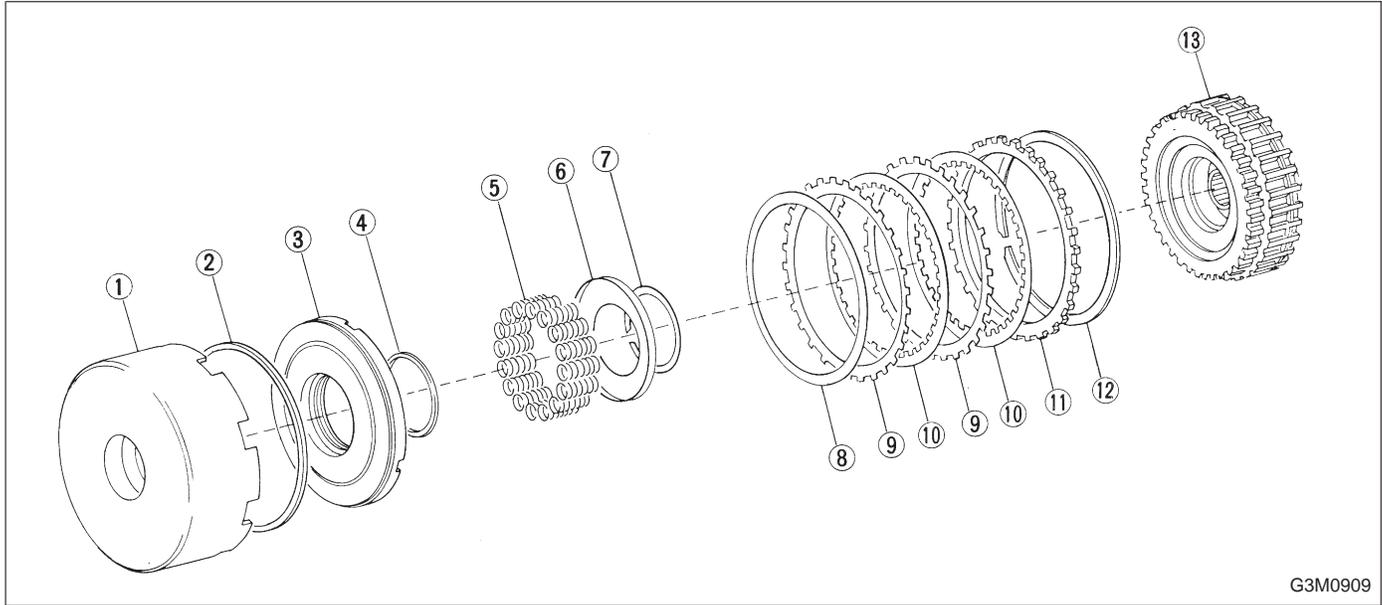


## 9. Reverse Clutch



G3M0909

- ① Reverse clutch drum
- ② Lip seal
- ③ Reverse clutch piston
- ④ Lathe cut seal ring
- ⑤ Spring
- ⑥ Spring retainer
- ⑦ Snap ring

- ⑧ Dish plate
- ⑨ Driven plate
- ⑩ Drive plate
- ⑪ Retaining plate
- ⑫ Snap ring
- ⑬ High clutch drum

### A: DISASSEMBLY

- 1) Remove the snap ring ⑫, and take out the retaining plate ⑪, drive plates ⑩, driven plates ⑨, and dish plate ⑧.
- 2) Using the ST1, ST2 and ST3, remove the snap ring ⑦ and take out the spring retainer ⑥ and springs ⑤.

ST1 398673600 COMPRESSOR

ST2 398177700 INSTALLER

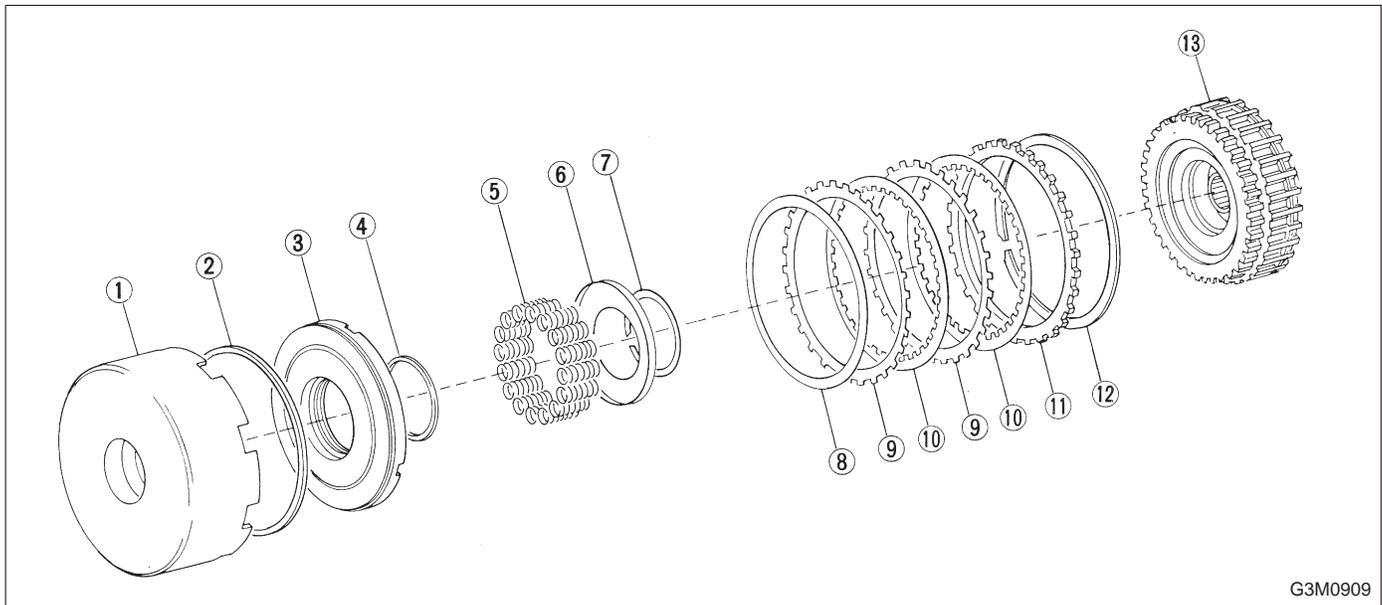
ST3 399893600 PLIERS

- 3) Take out the piston ③ by applying compressed air.

### B: INSPECTION

- 1) Drive plate facing for wear and damage
- 2) Snap ring for wear, return spring for breakage or setting, and spring retainer for deformation
- 3) Lip seal and lathe cut seal ring for damage
- 4) Piston check ball for operation

C: ASSEMBLY



G3M0909

- ① Reverse clutch drum
- ② Lip seal
- ③ Reverse clutch piston
- ④ Lathe cut seal ring
- ⑤ Spring
- ⑥ Spring retainer
- ⑦ Snap ring
- ⑧ Dish plate
- ⑨ Driven plate
- ⑩ Drive plate
- ⑪ Retaining plate
- ⑫ Snap ring
- ⑬ High clutch drum

1) Using the ST1, ST2 and ST3 as those used in disassembling, assemble piston ③ the springs ⑤, spring retainer ⑥ and snap ring ⑦.

- ST1 398673600 COMPRESSOR
- ST2 398177700 INSTALLER
- ST3 399893600 PLIERS

2) Assemble the dish plate ⑧, driven plates ⑨, drive plates ⑩ and retaining plate ⑪ in that order and attach the snap ring ⑫.

NOTE:

Pay attention to the orientation of the dish plate.

3) Checking operation:

Apply compressed air intermittently to the oil hole, and check the reverse clutch for smooth operation.

4) Measuring clearance (Retaining plate selection):

**Standard value:**

**0.5 — 0.8 mm (0.020 — 0.031 in)**

**Allowable limit:**

**1.2 mm (0.047 in)**

NOTE:

Before measuring clearance, place the same thickness of shim on both sides to prevent retaining plate from tilting.

|                              | Part No.   | Thickness mm (in) |
|------------------------------|------------|-------------------|
| ● Available retaining plates | 31567AA350 | 4.6 (0.181)       |
|                              | 31567AA360 | 4.8 (0.189)       |
|                              | 31567AA370 | 5.0 (0.197)       |
|                              | 31567AA380 | 5.2 (0.205)       |
|                              | 31567AA390 | 5.4 (0.213)       |
|                              | 31567AA400 | 5.6 (0.220)       |