

17. Transmission Control Module

A: REMOVAL

1. LHD MODEL

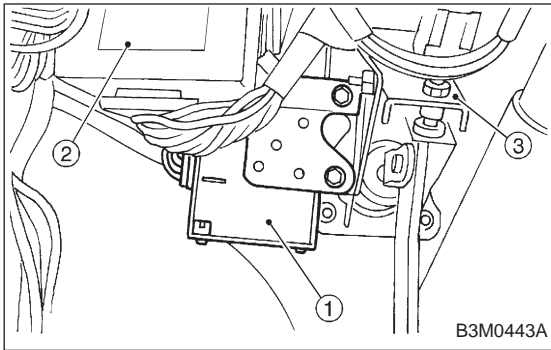
- 1) Disconnect battery ground cable.
- 2) Remove lower cover and then disconnect connector.

- 3) Remove transmission control module.
 - ① Transmission control module
 - ② Cruise control module
 - ③ Pedal bracket
- 4) Disconnect connectors from transmission control module.

2. RHD MODEL

- 1) Disconnect battery ground cable.
- 2) Remove lower cover and then disconnect connector.

- 3) Remove transmission control module.
 - ① Transmission control module
 - ② Column shaft
- 4) Disconnect connectors from transmission control module.

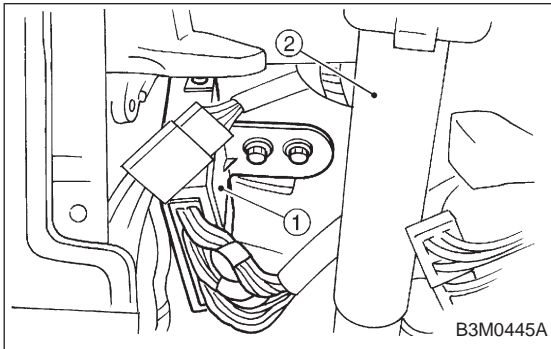
**B: INSTALLATION****1. LHD MODEL**

- 1) Connect connectors to transmission control module.
 - ① Transmission control module
 - ② Cruise control module
 - ③ Pedal bracket
- 2) Install transmission control module.

Tightening torque:

$7.4 \pm 2.0 \text{ N}\cdot\text{m}$ ($0.75 \pm 0.2 \text{ kg}\cdot\text{m}$, $5.4 \pm 1.4 \text{ ft}\cdot\text{lb}$)

- 3) Installing procedure hereafter is in the reverse order of removal.

**2. RHD MODEL**

- 1) Connect connectors to transmission control module.
 - ① Transmission control module
 - ② Column shaft
- 2) Install transmission control module.

Tightening torque:

$25 \pm 5 \text{ N}\cdot\text{m}$ ($2.5 \pm 0.5 \text{ kg}\cdot\text{m}$, $18.1 \pm 3.6 \text{ ft}\cdot\text{lb}$)

- 3) Installing procedure hereafter is in the reverse order of removal.