

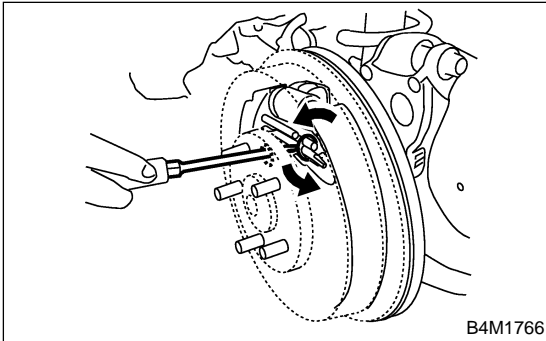
8. Rear Drum Brake Drum S405180

A: REMOVAL S405180A18

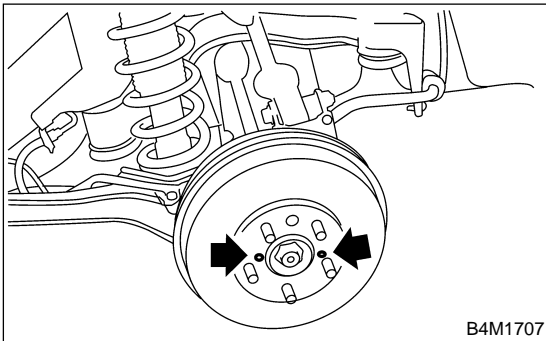
- 1) Loosen wheel nuts, jack-up vehicle, support it with rigid racks, and remove wheel.
- 2) Release parking brake.
- 3) Remove brake drum from brake assembly.

NOTE:

- If it is difficult to remove brake drum, remove adjusting hole cover from drum, and then turn adjuster assembly pawls using a slot-type screwdriver until brake shoe separates from the drum.

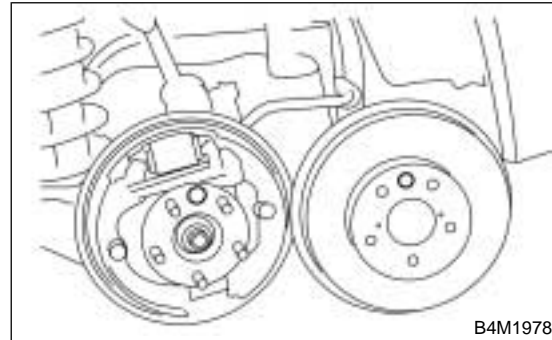


- If brake drum is difficult to remove, drive it out by installing an 8-mm bolt into bolt hole in brake drum.



B: INSTALLATION S405180A11

- 1) Set the outside diameter of brake shoes less than 0.5 to 0.8 mm (0.020 to 0.031 in) in comparison with the inside diameter of brake drum.
- 2) Match the holes on hub and drum and install drum on hub.



REAR DRUM BRAKE DRUM

Brake

C: INSPECTION S405180A10

- 1) If the inside surface of brake drum is streaked, correct the surface. And, if it is unevenly worn, taperingly streaked, or the outside surface of brake drum is damaged, correct or replace it.
- 2) Measure the drum inner diameter.

Drum inner diameter: "L"

Standard 228.6 mm (9 in)

Service limit 230.6 mm (9.08 in)

