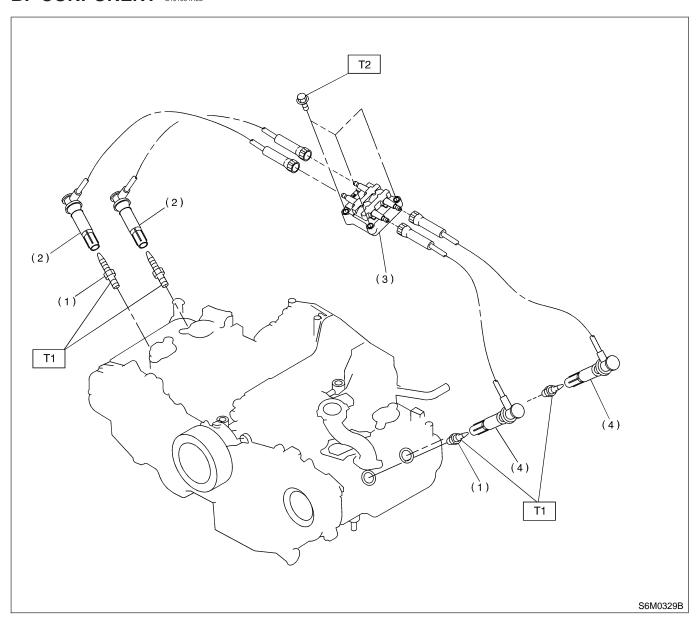
## 1. General Description s101001

## A: SPECIFICATIONS \$101001E49

Item			Designation	
Ignition coil and ignitor assembly	Model		FH0137	
	Manufacturer		DEMCO	
	Primary coil resistance		0.73 Ω±10%	
	Secondary coil resistance		12.8 kΩ±15%	
	Insulation resistance between primary terminal and case		More than 10 M $\Omega$	
Spark plug	Type and manufacturer		RC10YC4 CHAMPION	
			Alternate	RC8YC4 CHAMPION BKR6E-11 NGK K20PR-U11 NIPPONDENSO
	Thread size m	nm	14, P = 1.25	
	Spark gap mm (i	in)	1.0 — 1.1 (0.039 — 0.043)	

## B: CONPONENT S101001A05



- (1) Spark plug
- (2) Spark plug cord (#1, #3)
- (3) Ignition coil and ignitor ASSY

(4) Spark plug cord (#2, #4)

Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 20.6 (2.10, 15.2) T2: 6.4 (0.65, 4.7)

## C: CAUTION S101001A03

- Wear working clothing, including a cap, protective goggles, and protective shoes during operation.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust or dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary

removal, installation, disassembly, and replacement.

- Be careful not to burn your hands, because each part on the vehicle is hot after running.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or safety stands at the specified points.
- Before disconnecting electrical connectors of sensors or units, be sure to disconnect negative terminal from battery.