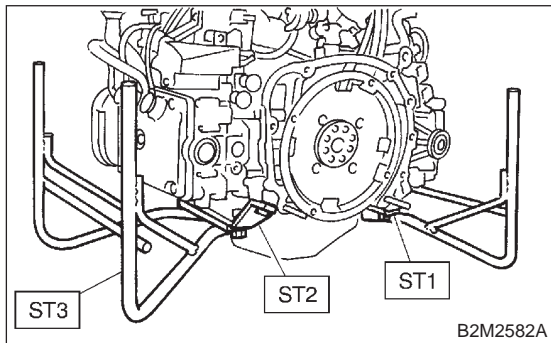


11. Preparation for Overhaul S103091

A: PROCEDURE S103091E45

1) After removing the engine from the body, secure it in the ST shown below.

- ST1 498457000 ENGINE STAND ADAPTER
RH
- ST2 498457100 ENGINE STAND ADAPTER
LH
- ST3 499817100 ENGINE STAND



2) In this section the procedures described under each index are all connected and stated in order. It will be the complete procedure for overhauling of the engine itself when you go through all steps in the process.

Therefore, in this section, to conduct the particular procedure within the flow of a section, you need to go back and conduct the procedure described previously in order to do that particular procedure.