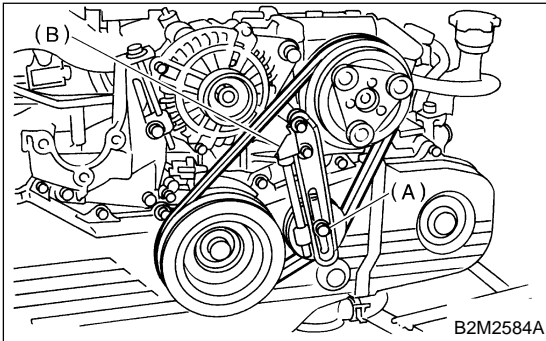


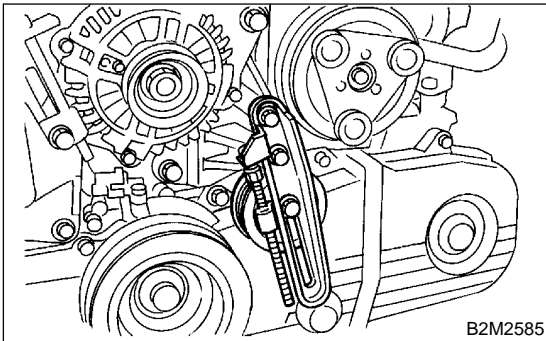
**12. V-belt** S103080

**A: REMOVAL** S103080A18

- 1) Loosen the lock nut (A).
- 2) Loosen the slider bolt (B).



- 3) Remove the A/C belt.
- 4) Remove the A/C belt tensioner.

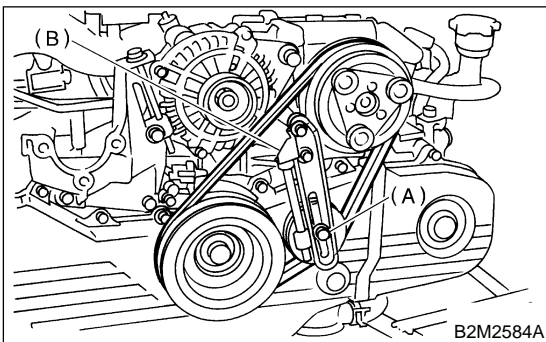


**B: INSTALLATION** S103080A11

- 1) Install a new belt, and tighten the slider bolt so as to obtain the specified belt tension. <Ref. to ME(H4)-43 INSPECTION, V-belt.>
- 2) Tighten the slider bolt (B).
- 3) Tighten the lock nut (A).

**Tightening torque:**

**Lock nut (A);**  
**22.6 N·m (2.3 kgf·m, 16.6 ft·lb)**

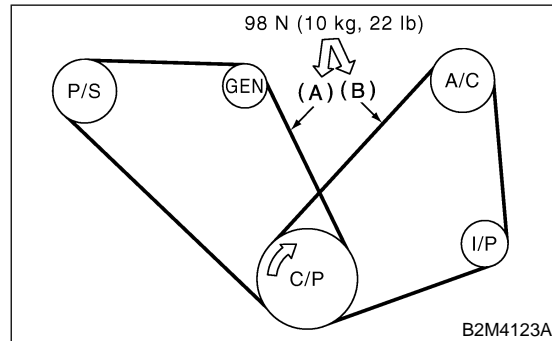


**C: INSPECTION** S103080A10

- 1) Replace belts, if cracks, fraying or wear is found.
- 2) Check drive belt tension and adjust it if necessary by changing generator installing position and/or idler pulley installing position.

**Belt tension**

**(A)**  
 replaced: 7 — 9 mm (0.276 — 0.354 in)  
 reused: 9 — 11 mm (0.354 — 0.433 in)  
**(B)\***  
 replaced: 7.5 — 8.5 mm (0.295 — 0.335 in)  
 reused: 9.0 — 10.0 mm (0.354 — 0.394 in)



- C/P Crankshaft pulley
- GEN Generator
- P/S Power steering oil pump pulley
- A/C Air conditioning compressor pulley
- I/P Idler pulley