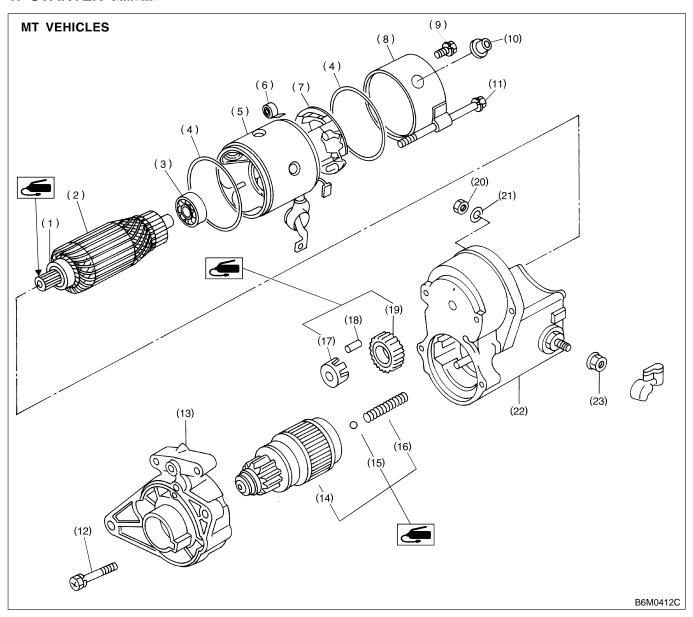
1. General Description s109001

A: SPECIFICATIONS \$109001E49

		Designation		
Item			MT	AT
	Туре		Reduction type	
Starter	Model		TN128000-8311	TN128000-8321
	Manufacturer		NIPPONDENSO TENNESSEE	
	Voltage and output		12 V — 1.0 kW	12 V — 1.4 kW
	Direction of rotation		Counterclockwise (when observed from pinion)	
	Number of pinion teeth		8	9
	No-load characteristics	Voltage	11 V	
		Current	90 A or less	
		Rotating speed	3,000 rpm or more	2,900 rpm or more
	Load characteristics	Voltage	8 V	
		Current	280 A or less	370 A or less
		Torque	9.8 N·m (1.0 kgf-m, 7.2 ft-lb)	13.7 N·m (1.4 kgf-m, 10.1 ft-lb)
		Rotating speed	900 rpm or more	880 rpm or more
	Lock characteristics	Voltage	5 V	
		Current	800 A or less	1,050 A or less
		Torque	27.5 N·m (2.8 kgf-m, 20.3 ft-lb) or more	
Generator	Туре		Rotating-field three-phase type, Voltage regulator built-in type	
	Model		A2TB2891ZC	LR190-742
	Manufacturer		MITUBISHI ELECTRIC CORPORATION	HITACHI AUTOMOTIVE PRODUCTS
	Voltage and output		12 V — 90 A	12 V — 90 A
	Polarity on ground side		Negative	
	Rotating direction		Clockwise (when observed from pulley side.)	
	Armature connection		3-phase Y-type	
	Output current		1,500 rpm — 36 A or more 2,500 rpm — 65 A or more 5,000 rpm — 86 A or more	1,500 rpm — 39 A or more 2,500 rpm — 66 A or more 5,000 rpm — 85 A or more
	Regulated voltage		14.5 ^{+0.3} / _{-0.4} V [20°C (68°F)]	

B: COMPONENT S109001A05

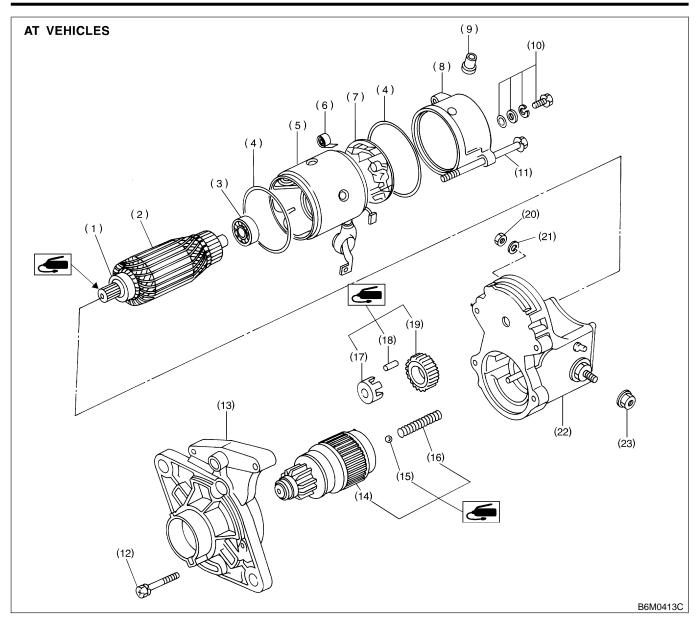
1. STARTER \$109001A0501



- (1) Front ball bearing
- (2) Armature
- (3) Rear ball bearing
- (4) O-ring
- (5) Yoke
- (6) Brush spring
- (7) Brush holder
- (8) End frame

- (9) Screw & washer
- (10) Cover
- (11) Through bolt
- (12) Screw & washer
- (13) Starter housing
- (14) Overrunning clutch
- (15) Steel ball
- (16) Spring

- (17) Retainer
- (18) Roller
- (19) Idle gear
- (20) Nut
- (21) Spring washer
- (22) Magnet switch
- (23) Nut

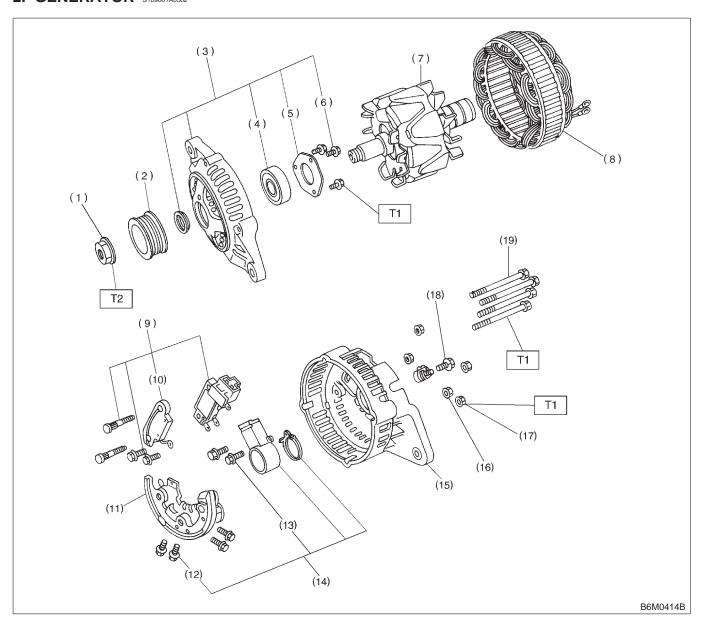


- (1) Front ball bearing
- (2) Armature
- (3) Rear ball bearing
- (4) O-ring
- (5) Yoke
- (6) Brush spring
- (7) Brush holder
- (8) End frame

- (9) Cover
- (10) Screw & washer
- (11) Through bolt
- (12) Screw & washer
- (13) Starter housing
- (14) Overrunning clutch
- (15) Steel ball
- (16) Spring

- (17) Retainer
- (18) Roller
- (19) Idle gear
- (20) Nut
- (21) Spring washer
- (22) Magnet switch
- (23) Nut

2. GENERATOR \$109001A0502



- (1) Pulley nut
- (2) Pulley
- (3) Front cover ASSY
- (4) Ball bearing
- (5) Bearing retainer
- (6) Screw
- (7) Rotor
- (8) Stator coil

- (9) IC regulator ASSY
- (10) Condenser
- (11) Diode ASSY
- (12) Bolt
- (13) Bolt
- (14) Brush holder ASSY
- (15) Rear cover
- (16) BAT. terminal

- (17) Nut
- (18) Bolt
- (19) Through bolt

Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 3.1 (0.32, 2.3)

T2: 63.7 (6.5, 47.0)

C: CAUTION S109001A03

- Wear working clothing, including a cap, protective goggles, and protective shoes during operation.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust or dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly, and replacement
- Be careful not to burn your hands, because each part in the vehicle is hot after running.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or safety stands at the specified points.
- Before disconnecting electrical connectors of sensors or units, be sure to disconnect negative terminal from battery.