REFRIGERANT RECOVERY PROCEDURE

HVAC System (Heater, Ventilator and A/C)

3. Refrigerant Recovery Procedure S701291

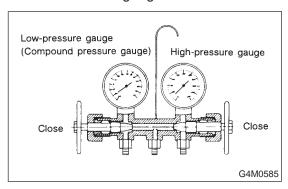
A: OPERATION S701291A16

CAUTION:

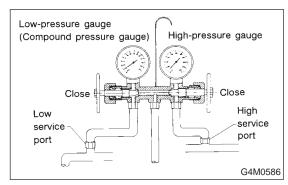
- During operation, be sure to wear safety goggles and protective gloves.
- Connect the refrigerant recovery system with the manifold gauge set to discharge the refrigerant from the A/C system and reuse it.
- When reusing the discharged refrigerant, keep service cans on hand. Because the discharge rate with the recovery system is approx.
 90%, service cans are necessary to charge the refrigerant.
- Follow the detailed operation procedure described in the operation manual attached to the refrigerant recovery system.
- 1) Turn the A/C switch ON.

Leave the engine running for approx. 5 minutes to activate the compressor. Perform the refrigerating cycle with the refrigerant to discharge the compressor oil remaining on the functional parts into the compressor as much as possible.

- 2) Stop the engine.
- 3) Close the valves on the low-/high-pressure sides of the manifold gauge set.



4) Install the low-/high-pressure hoses to the service ports on the low-/high-pressure sides of the vehicle respectively.



5) Connect the center hose to the refrigerant recovery system.

6) Follow the operation manual to activate the refrigerant recovery system.