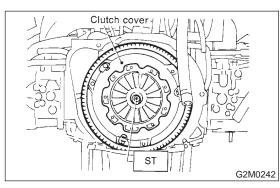
3. Flywheel S504250

A: REMOVAL S504250A18

1) Remove transmission assembly. <Ref. to MT-27 REMOVAL, Manual Transmission Assembly.>

2) Install ST on flywheel.

ST 498497100 CRANKSHAFT STOPPER



3) Remove clutch cover and clutch disc. <Ref. to CL-7 REMOVAL, Clutch Disc and Cover.>

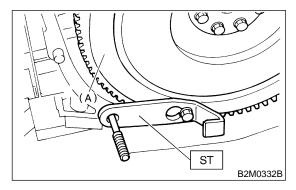
CAUTION:

• Take care not to allow oil on the clutch disc facing.

• Do not disassemble either clutch cover or clutch disc.

4) Using ST, remove flywheel.

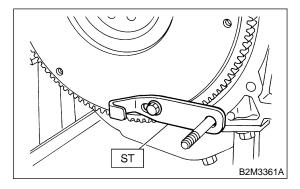
ST 498497100 CRANKSHAFT STOPPER



(A) Flywheel

B: INSTALLATION S504250A11

- 1) Install flywheel and ST.
- ST 498497100 CRANKSHAFT STOPPER



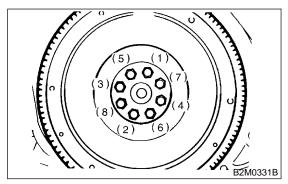
2) Tighten the flywheel attaching bolts to the specified torque.

NOTE:

Tighten flywheel installing bolts gradually. Each bolt should be tightened to the specified torque in a crisscross fashion.

Tightening torque:

72 N·m (7.3 kgf-m, 52.8 ft-lb)



3) Install clutch disc and cover. <Ref. to CL-7 INSTALLATION, Clutch Disc and Cover.>
4) Install transmission assembly. <Ref. to MT-30 INSTALLATION, Manual Transmission Assembly.>

CL-10

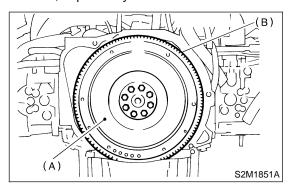
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C: INSPECTION S504250A10

CAUTION:

Since this bearing is grease sealed and is of a non-lubrication type, do not wash with gasoline or any solvent.

1) Damage of facing and ring gear If defective, replace flywheel.



- (A) Flywheel
- (B) Ring gear

2) Smoothness of rotation

Rotate ball bearing applying pressure in thrust direction.

3) If noise or excessive play is noted, replace flywheel.

CL-11

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