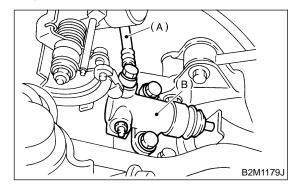
# 5. Operating Cylinder S504253

# A: REMOVAL S504253A18

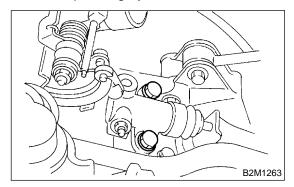
- 1) Remove air cleaner case and air intake duct.
- 2) Remove clutch hose from operating cylinder.

#### **CAUTION:**

Cover hose joint to prevent clutch fluid from flowing out.



- (A) Clutch hose
- (B) Operating cylinder
- 3) Remove operating cylinder from transmission.



## B: INSTALLATION S504253A11

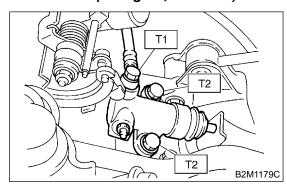
1) Install in the reverse order of removal.

#### NOTE:

Before installing operating cylinder, apply grease (SUNLIGHT 2: P/N 003602010) to contact point of release lever and operating cylinder.

## Tightening torque:

T1: 18 N·m (1.8 kgf-m, 13.0 ft-lb) T2: 37 N·m (3.8 kgf-m, 27.5 ft-lb)



2) After bleeding air from operating cylinder, ensure that clutch operates properly.<Ref. to CL-20 Clutch Fluid Air Bleeding.>

## C: INSPECTION S504253A10

- 1) Check operating cylinder for damage. If operating cylinder is damaged, replace it.
- 2) Check operating cylinder for fluid leakage or damage on boot. If any leakage or damage is found, replace operating cylinder.