

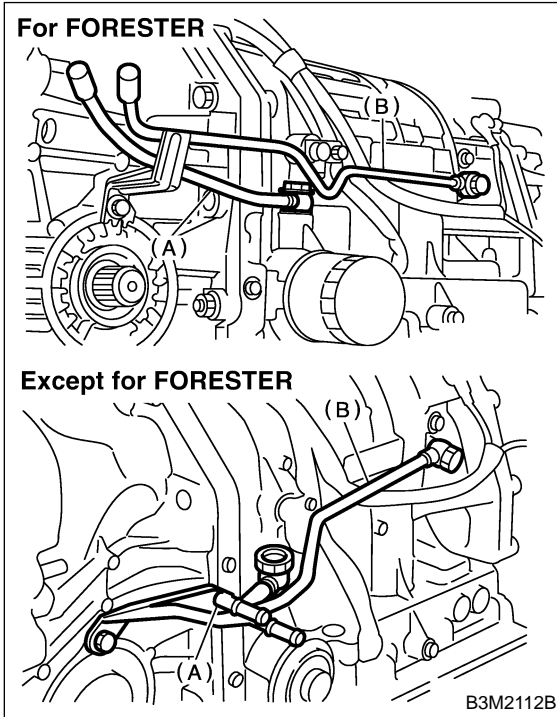
## 5. Oil Cooler Pipes S510209

### A: REMOVAL S510209A18

- 1) Remove oil charger pipe. <Ref. to AT-29, REMOVAL, Oil Charger Pipe.>
- 2) Remove the oil cooler inlet and outlet pipes.

**NOTE:**

When removing outlet pipes, be careful not to lose balls and springs used with retaining screws.



- (A) Outlet pipe
- (B) Inlet pipe

### B: INSTALLATION S510209A11

- 1) Insert oil cooler outlet ball and spring.
- 2) Install the oil cooler outlet pipe with new gaskets.

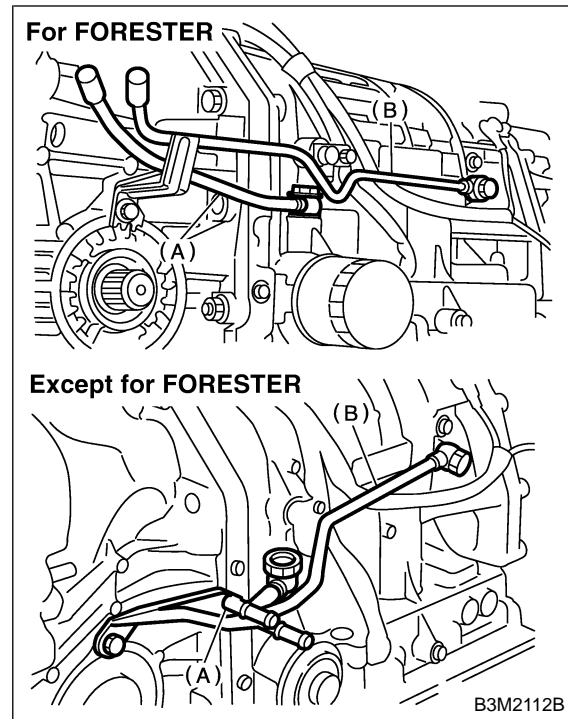
**Tightening torque:**

**44 N·m (4.5 kgf-m, 32.5 ft-lb)**

- 3) Install the oil cooler inlet pipe with new gaskets.

**Tightening torque:**

**25 N·m (2.5 kgf-m, 18.1 ft-lb)**



- (A) Outlet pipe
- (B) Inlet pipe

- 4) Install oil charger pipe with O-ring. <Ref. to AT-29, INSTALLATION, Oil Charger Pipe.>

### C: INSPECTION S510209A10

Make sure the oil cooler pipe is not deformed or otherwise damaged.