

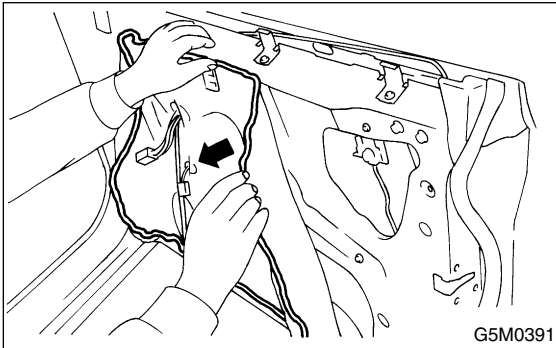
## 5. Front Sealing Cover S913564

### A: REMOVAL S913564A18

- 1) Remove front door trim. <Ref. to EI-32, REMOVAL, Front Door Trim.>
- 2) Remove front speaker. <Ref. to EI-6, REMOVAL, Front Speaker.>

#### CAUTION:

- Carefully remove butyl tape. Excessive force will easily break the cover.
- If cover gets broken, replace it with a new one.



### B: INSTALLATION S913564A11

- 1) Install in the reverse order of removal.
- 2) When replacing sealing cover, use butyl tape.
- 3) Press sealer-applied area firmly to prevent any floating on surface.

#### **Butyl tape:**

**3M8626 or equivalent**

#### CAUTION:

- Apply a uniform bead of butyl tape.
- Attach sealing cover, keeping it from becoming wrinkled.
- Breaks in the bead will allow water leakage and contamination.

### C: INSPECTION S913564A10

If sealing cover is damaged, replace it with a new one.