

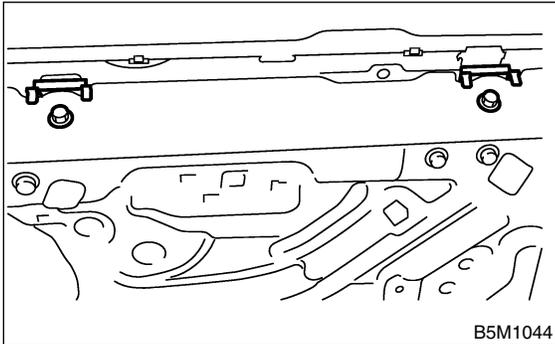
REAR DOOR GLASS

Glass/Windows/Mirrors

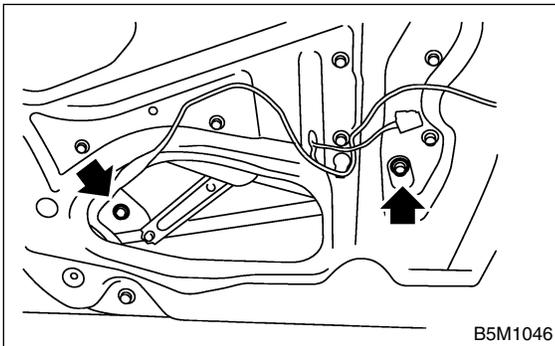
8. Rear Door Glass S905450

A: REMOVAL S905450A18

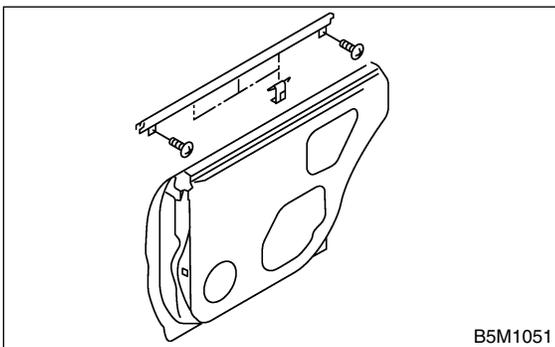
- 1) Remove door trim. <Ref. to EI-33, REMOVAL, Rear Door Trim.>
- 2) Remove sealing cover. <Ref. to EB-16, REMOVAL, Rear Sealing Cover.>
- 3) Remove stabilizer.



- 4) Operate power window switch to move glass as shown in the figure, and remove two nuts.



- 5) Loosen two screws to remove weatherstrip.



- 6) Pull out glass.

CAUTION:
Avoid impact and damage to the glass.

B: INSTALLATION S905450A11

- 1) Install in the reverse order of removal.

CAUTION:
Make sure that glass stay is placed securely in sash.

- 2) Adjust rear door glass. <Ref. to GW-20, ADJUSTMENT, Rear Door Glass.>

Tightening torque:

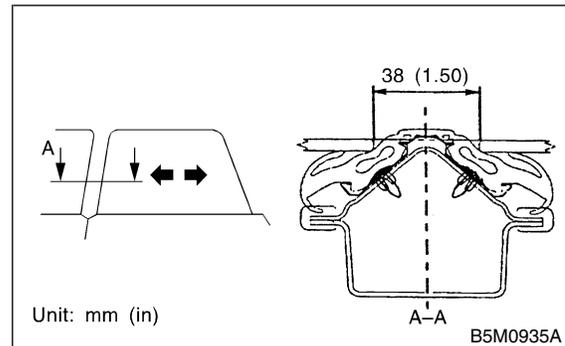
Refer to **COMPONENT in General Description**. <Ref. to EB-5, REAR DOOR PANEL, COMPONENT, General Description.> and <Ref. to GW-5, REAR DOOR GLASS, COMPONENT, General Description.>

C: ADJUSTMENT S905450A01

NOTE:

Rear door glass, as a rule, should be adjusted in the same manner as front glass, although they are different in dimension. Special notes for rear glass are given below.

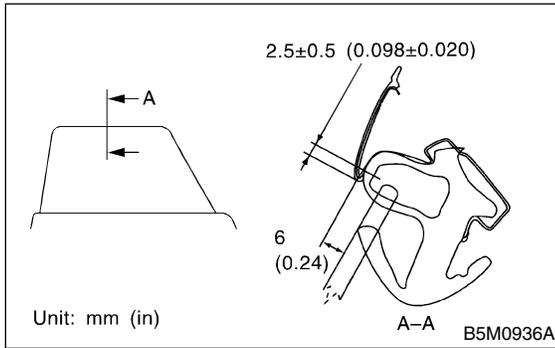
- 1) Adjust glass position using the following dimensions as a guide line.



CAUTION:

- If dimensions are smaller than the given dimensions, glass may get caught in weatherstrip during lifting/lowering operation. In the worst case, it may cause glass not to be opened fully.
- After adjustment, move glass up and down to check whether it is caught.

2) Adjust crimp of glass using the following dimensions as a guide line.



CAUTION:

- If crimp of rear glass is higher than necessary, glass may get caught in weatherstrip of center pillar corner, resulting in early wear of weatherstrip. Be careful when adjusting.
- After adjustment, move glass up and down to check whether it is caught.