

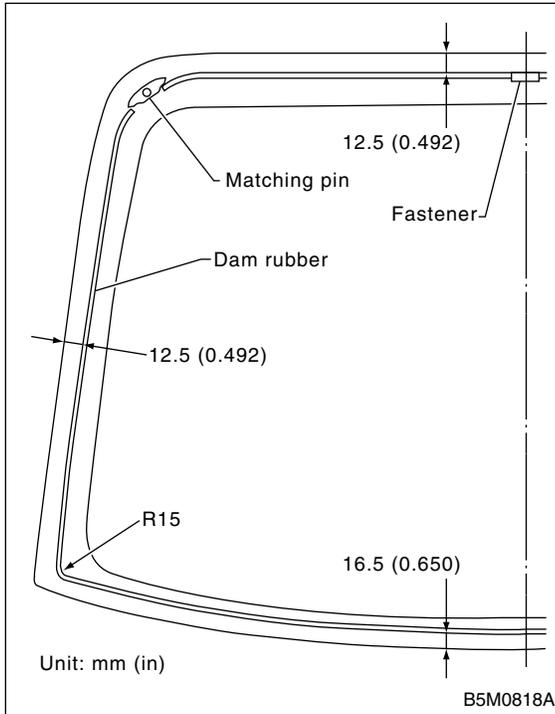
13. Rear Window Glass S905454

A: REMOVAL S905454A18

- 1) Disconnect electrical connectors from rear defogger terminals.
- 2) Remove glass in the same procedure as for windshield glass. <Ref. to GW-23, REMOVAL, Windshield Glass.>

B: INSTALLATION S905454A11

- 1) Bond dam rubber and matching pin.



- 2) Install glass in the same procedure as for windshield glass. <Ref. to GW-24, INSTALLATION, Windshield Glass.>
- 3) Connect rear defogger terminals.

CAUTION:

- When door is opened/closed after glass is bonded, always lower door glass and then open/close door carefully.
- Move vehicle slowly.

- 4) After completion of all work, allow vehicle to stand for about 24 hours.

NOTE:

For minimum drying time and time the vehicle must be left standing before driving after bonding, follow instructions or instruction manual from the adhesive manufacturer.

- 5) After curing of adhesive, pour water on external surface of vehicle to check that there are no water leaks.

CAUTION:

When a vehicle is returned to the user, tell him or her that the vehicle should not be subjected to heavy impact for at least three days.