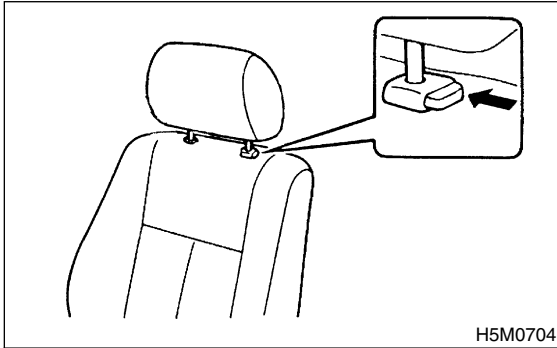


## 2. Front Seat S908343

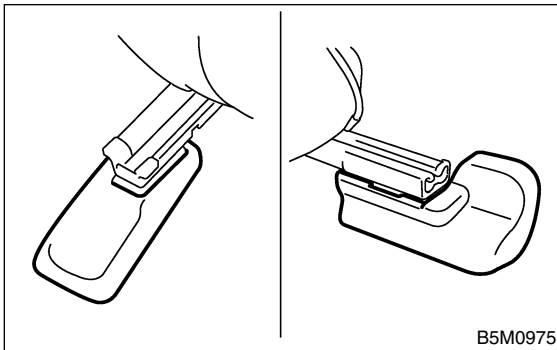
### A: REMOVAL S908343A18

#### 1. STANDARD S908343A1801

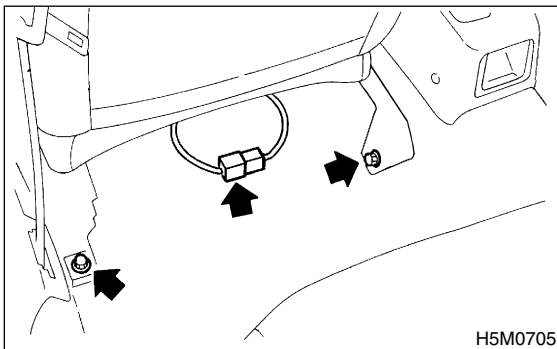
- 1) Disconnect battery ground cable.
- 2) While pressing headrest lock button, remove headrest.



- 3) Tilt forward backrest.
- 4) Move seat to full front end.
- 5) Remove bolt cover at rear end of slide rail.

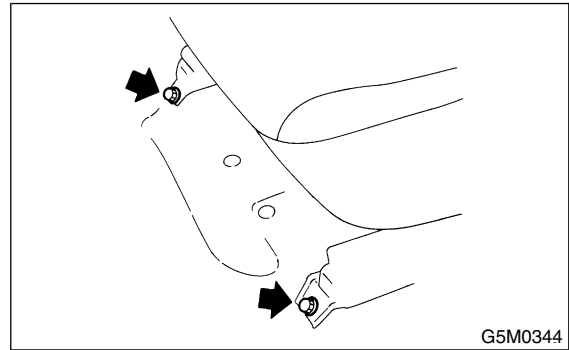


- 6) Disconnect side airbag connector under the seat. (Side airbag equipped vehicle)
- 7) Disconnect connectors of seat heater and seat belt warning. (Seat heater equipped vehicle)
- 8) Remove two bolts at rear side of seat rail.



- 9) Move seat to full rear end.

- 10) Remove two bolts at front side of seat rail.

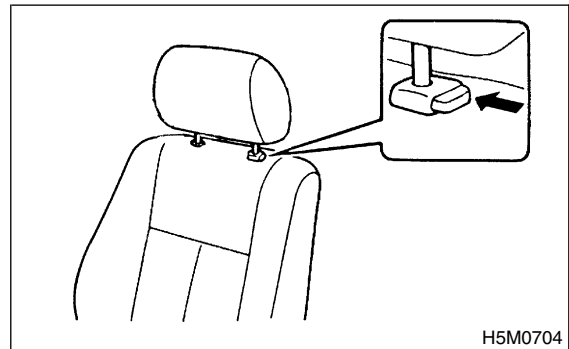


- 11) Remove front seat from vehicle.

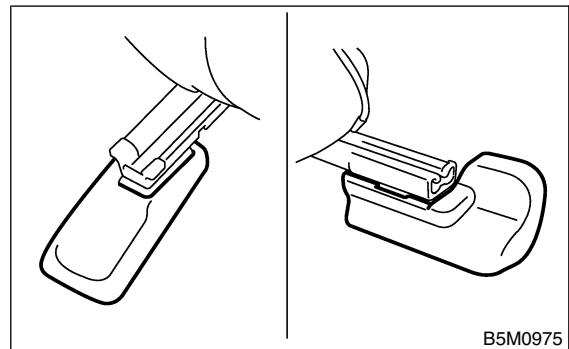
**CAUTION:**  
When removing seat from vehicle, take care not to damage body, seat, or trim.

#### 2. POWER S908343A1802

- 1) While pressing headrest lock button, remove headrest.



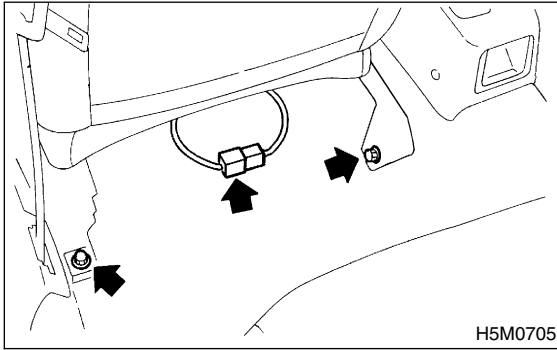
- 2) Tilt forward backrest.
- 3) Move seat to full front end.
- 4) Remove bolt cover at rear end of slide rail.



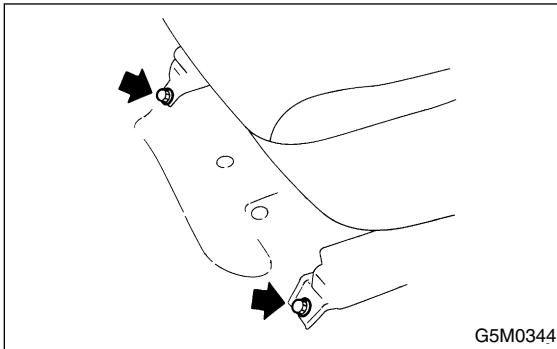
# FRONT SEAT

## Seats

- 5) Remove two bolts at rear side of seat rail.



- 6) Move seat to full rear end.  
7) Remove two bolts at front side of seat rail.

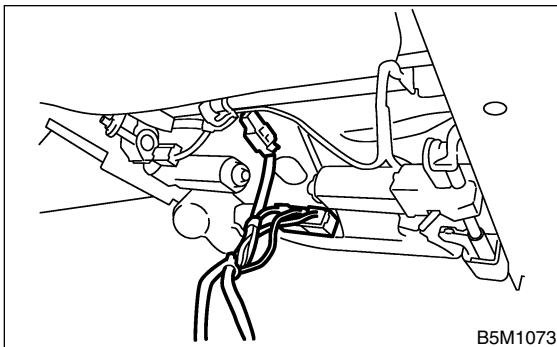


- 8) Disconnect battery ground cable.

### CAUTION:

- Wait for 20 seconds or more after disconnecting the battery ground cable.
- The airbag system has a backup power source. The airbag might deploy if you do not wait for 20 seconds or more before starting.

- 9) Disconnect side airbag connector under the seat. (Side airbag equipped vehicle)  
10) Disconnect connectors of seat heater and seat belt warning. (Seat heater equipped vehicle)



- 11) Remove front seat from vehicle.

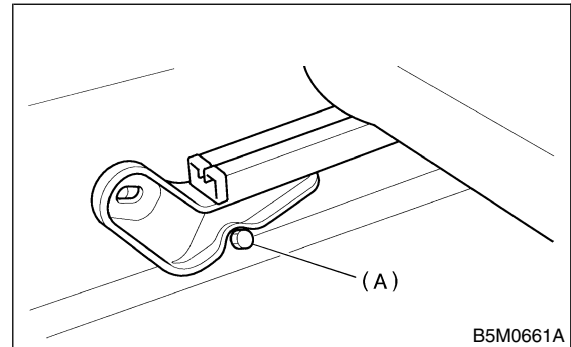
### CAUTION:

- When removing seat from vehicle, take care not to damage body, seat, or trim.

## B: INSTALLATION S908343A11

### 1. STANDARD S908343A1101

- 1) Install in the reverse order of removal.
- 2) Place slide rail rear inner on location bolts (A).



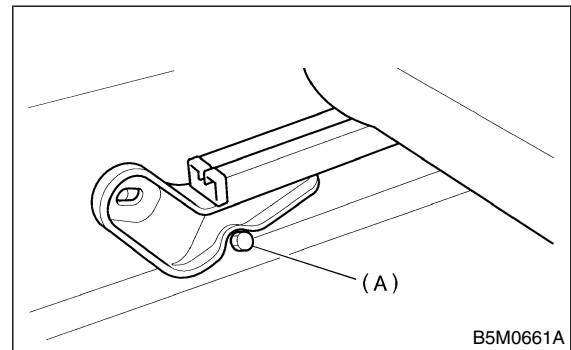
- 3) Tighten the four bolts of slide rail.

### CAUTION:

- Confirm that seat can move smoothly and be locked securely at any position.

### 2. POWER S908343A1102

- 1) Install in the reverse order of removal.
- 2) Place slide rail rear inner on location bolts (A).



- 3) Tighten the four bolts of slide rail.

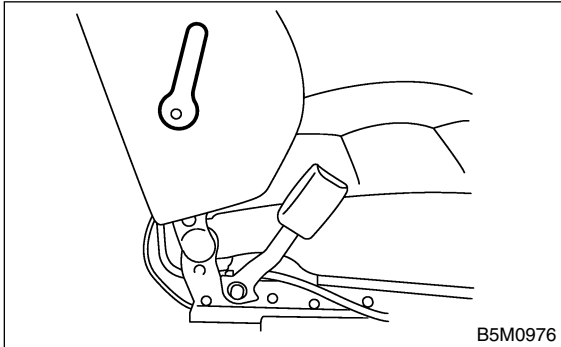
### CAUTION:

- Confirm that seat can move smoothly.

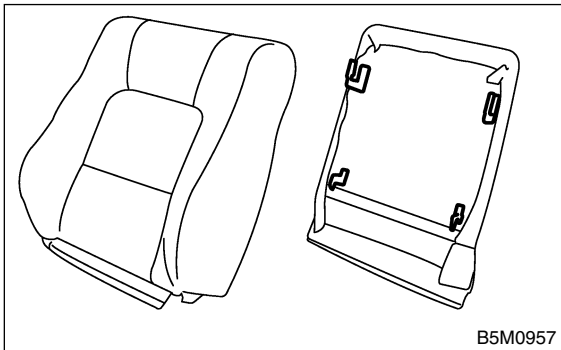
## C: DISASSEMBLY S908343A06

### 1. STANDARD S908343A0601

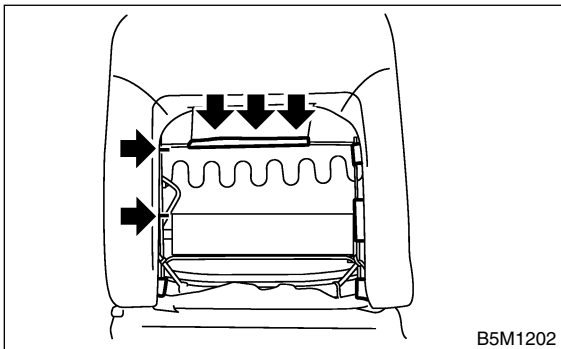
- 1) Remove seats from vehicle. <Ref. to SE-7, REMOVAL, Front Seat.>
- 2) Remove lumber lever cover.



- 3) Remove hook at bottom, and then remove seat back board.

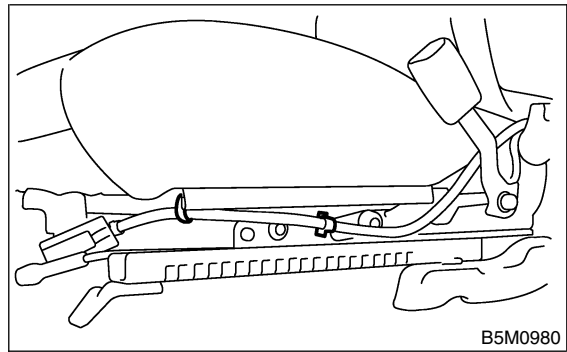


- 4) Remove hook on back side of seat, and remove hog rings using a plier.

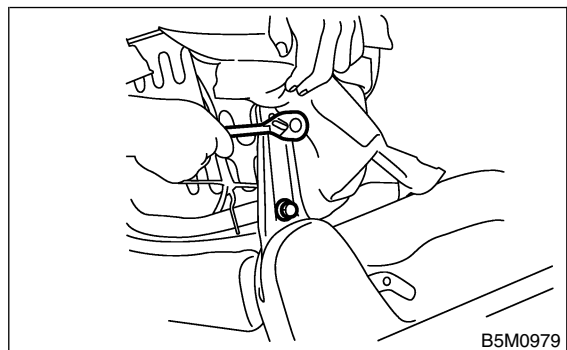


- 5) Remove clamp of side airbag wire harness. (Side airbag equipped vehicle)

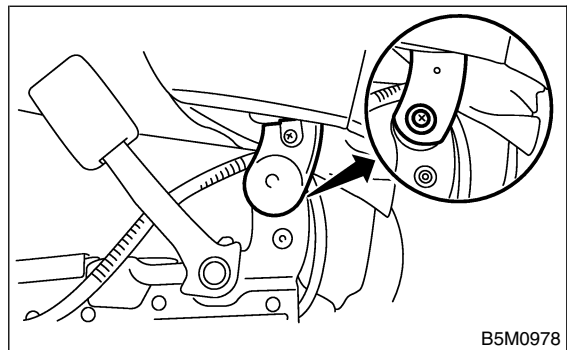
- 6) Remove clamp of seat heater wire harness. (Seat heater equipped vehicle)



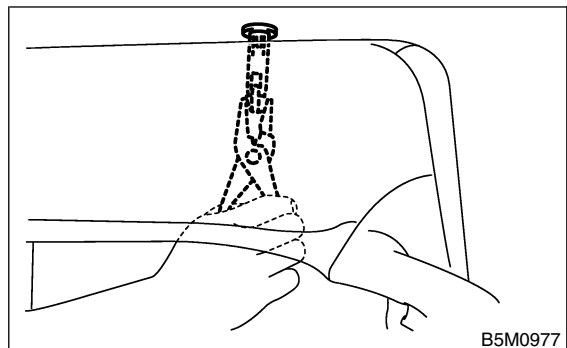
- 7) Turn cover and cushion, and remove the two bolts from hinge.



- 8) Remove hinge screw cover and screws, and remove seat back from hinge.



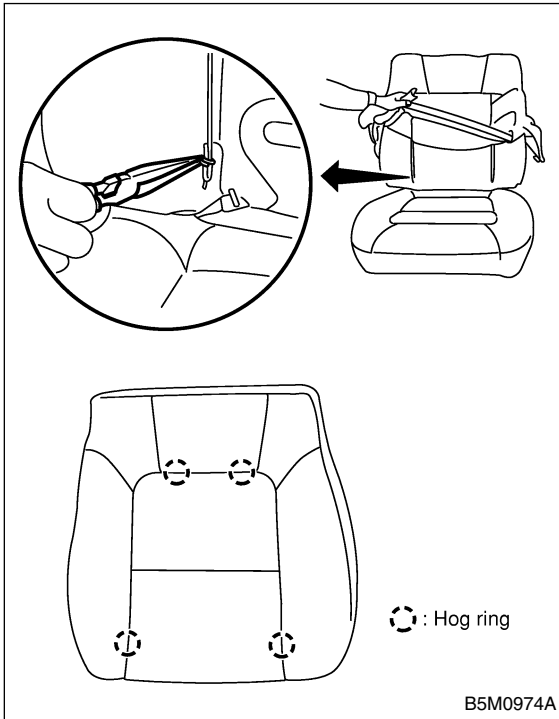
- 9) While picking up tip with a plier, remove head-rest lock bushing.



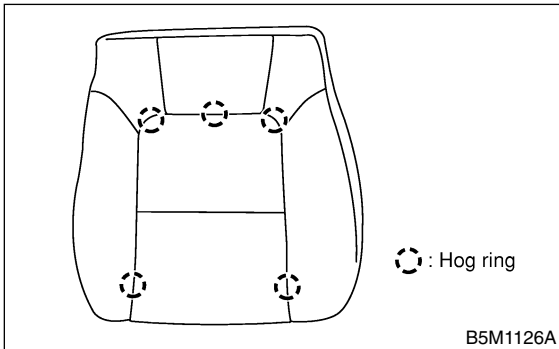
# FRONT SEAT

## Seats

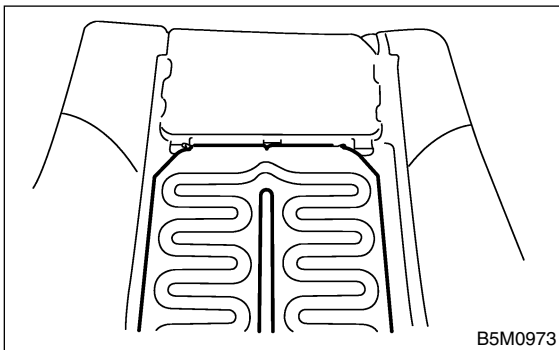
10) Remove hog ring on front face of seat.



Side airbag equipped vehicle:

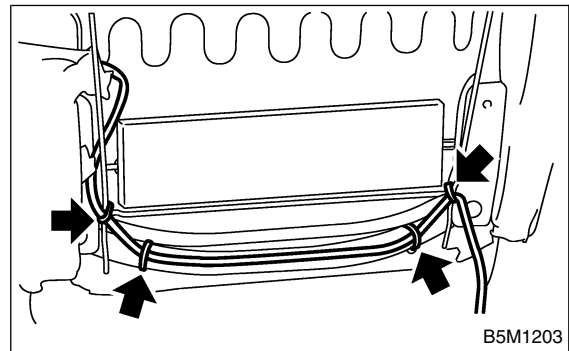


11) Remove hog rings, and then remove seat heater. (Seat heater equipped vehicle)

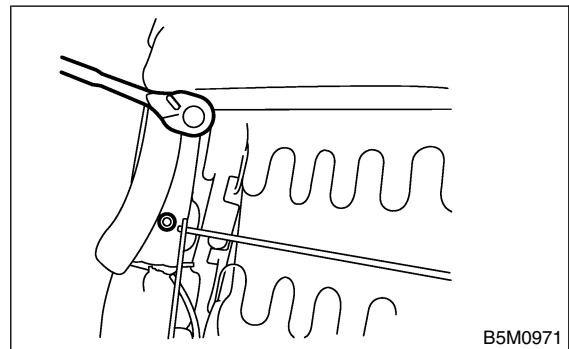


12) Remove seat cover.  
13) Remove backrest pad.

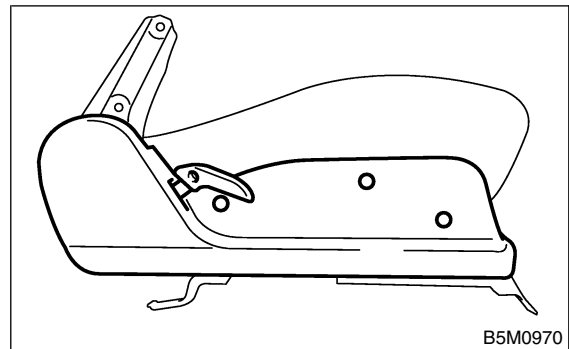
14) Remove clamp of airbag wire harness on back side of seat. (Side airbag equipped vehicle)



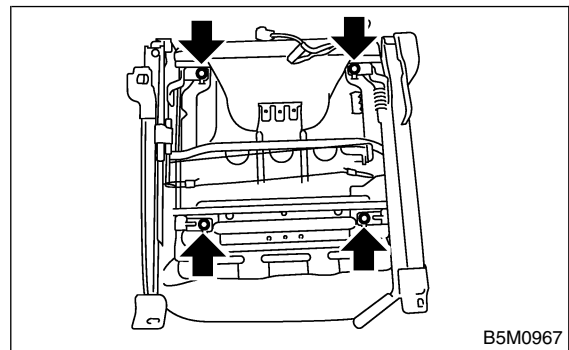
15) Remove the two cap nuts, and then remove side airbag module assembly. (Side airbag equipped vehicle)



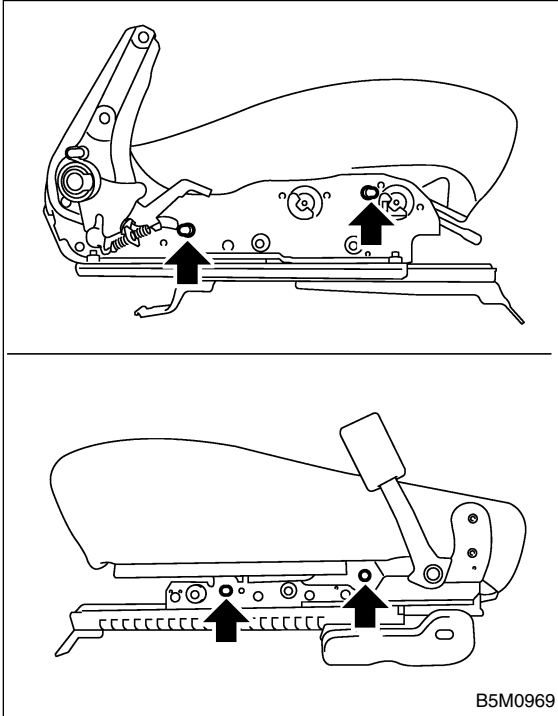
16) Remove reclining cover and hinge cover. (Non-tilt type vehicle)



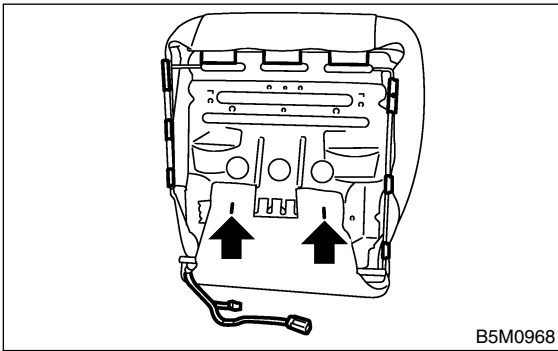
17) Remove the 4 bolts of seat hinge assembly, and then remove seat cushion. Tilt type vehicle:



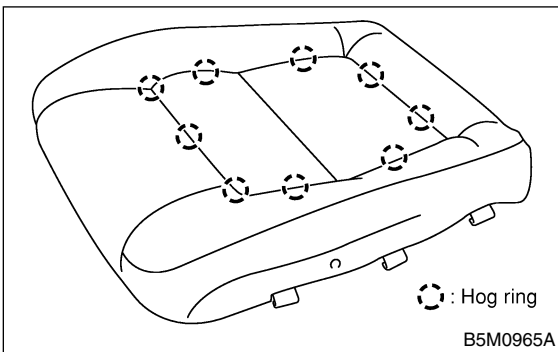
Non-tilt type vehicle:



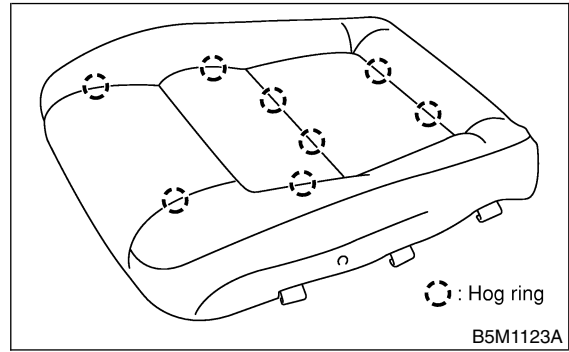
- 18) Remove hook clips on back side of seat cushion, and remove wire rings.
- 19) Remove clamp of seat heater wire harness. (Seat heater equipped vehicle)



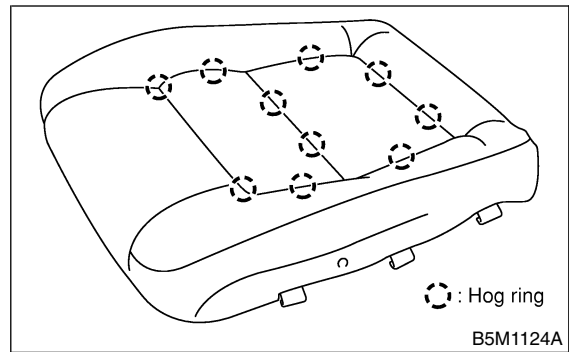
- 20) Remove hog rings.
- Tilt type vehicle:



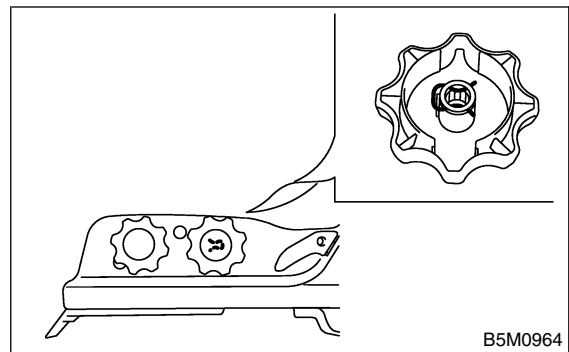
Non-tilt type vehicle:



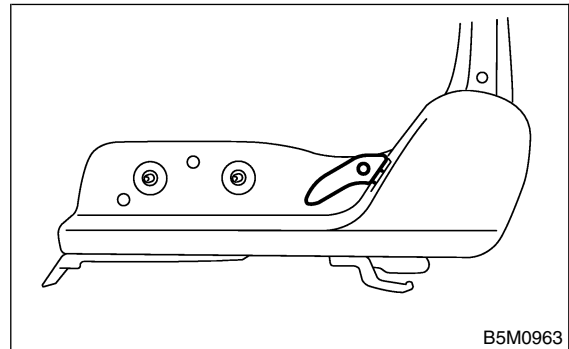
Leather type vehicle:



- 21) Remove cushion cover.
- 22) Remove cushion pad.
- 23) Remove clip pins, and remove seat lifter lever.



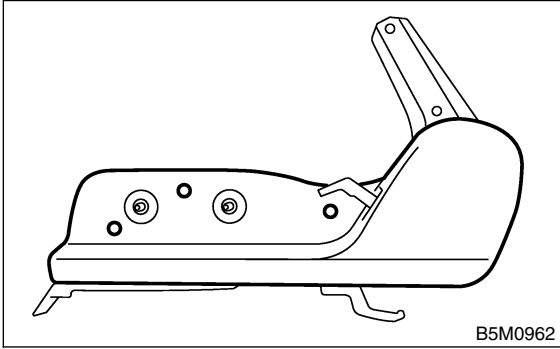
- 24) Remove reclining lever cover.



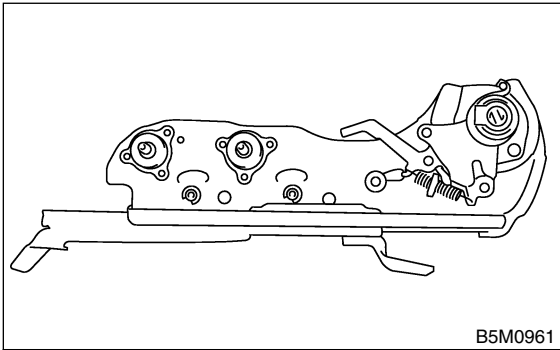
# FRONT SEAT

## Seats

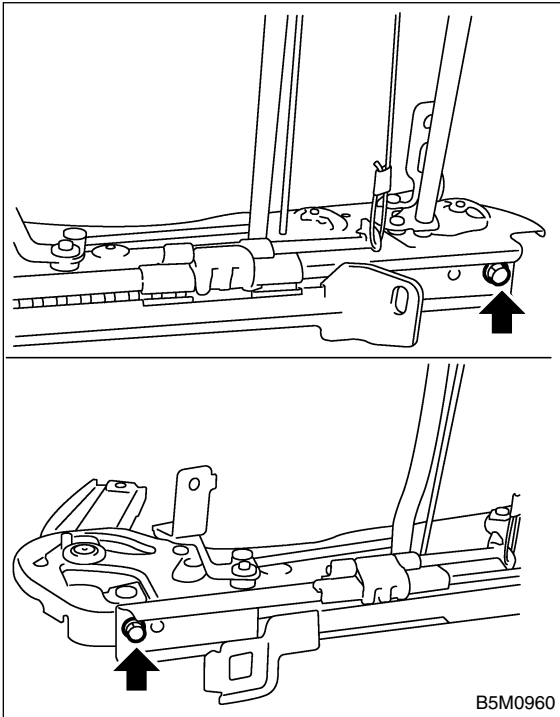
25) Remove hinge cover cap and screws.



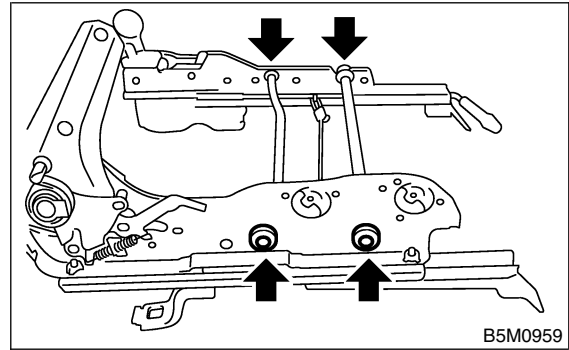
26) Remove seat hinge cover and hinge spring cover.



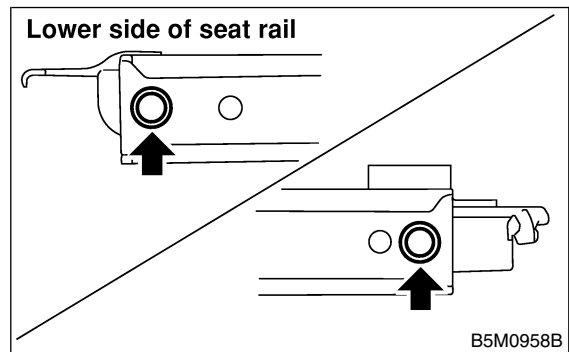
27) Remove 2 bolts, and then remove slide rail.



28) Remove 4 screws, and then remove hinge. (Non-tilt type vehicle)



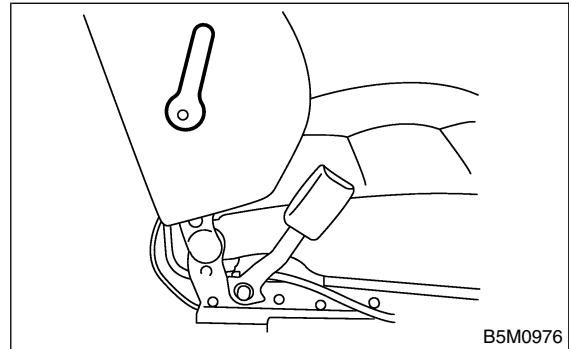
29) Remove 2 bolts, and then remove slide rail. (Non-tilt type vehicle)



30) Remove connecting wire.

## 2. POWER S908343A0602

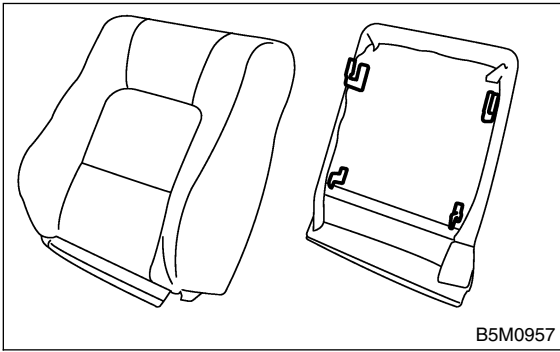
- 1) Remove seats from vehicle. <Ref. to SE-7, REMOVAL, Front Seat.>
- 2) Remove lumbar lever cover.



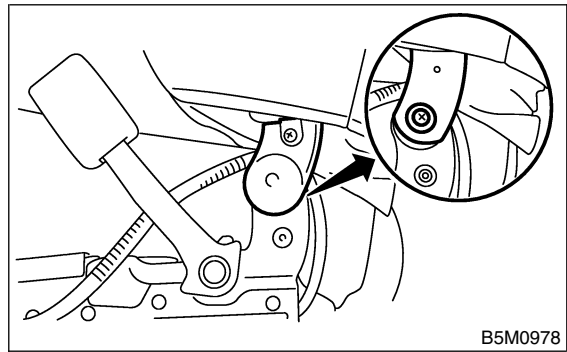
# FRONT SEAT

Seats

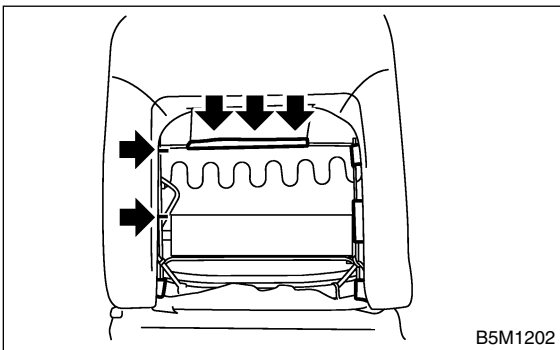
3) Remove hook at bottom, and then remove seat back board.



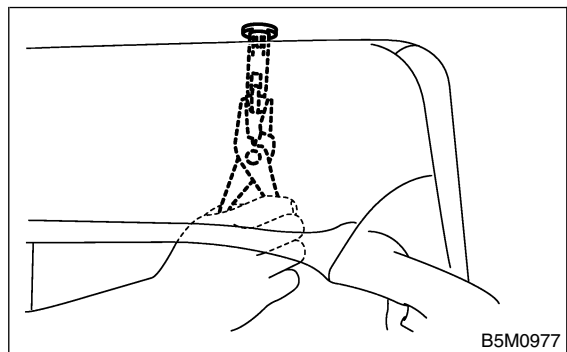
8) Remove hinge screw cover and screws, and remove seat back from hinge.



4) Remove hook on back side of seat, and remove wire rings using a plier.

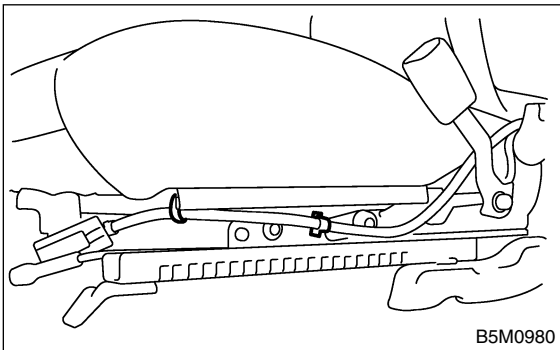


9) While picking up tip with a plier, remove head-rest lock bushing.

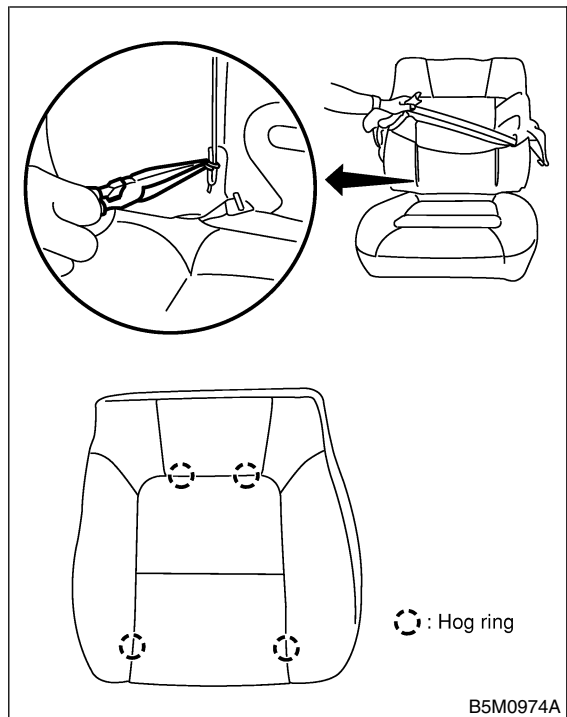


5) Remove clamp of side airbag wire harness. (Side airbag equipped vehicle)

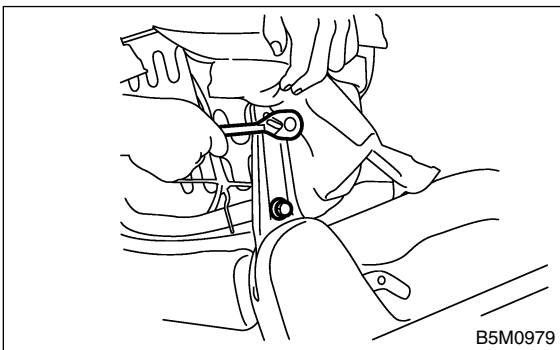
6) Remove clamp of seat heater wire harness. (Seat heater equipped vehicle)



10) Remove wire ring on front face of seat.



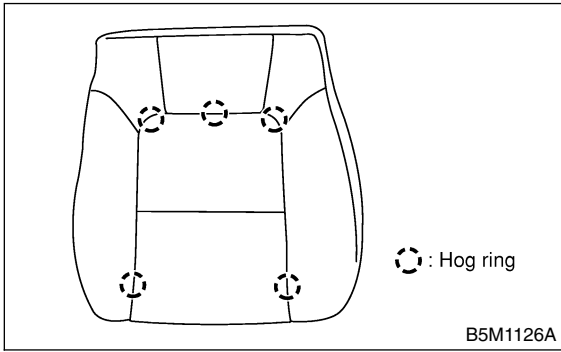
7) Turn cover and cushion, and remove the two bolts from hinge.



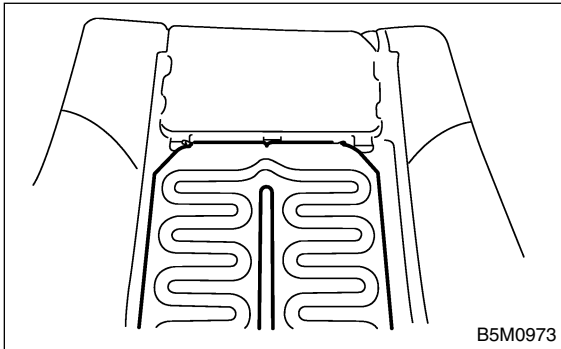
# FRONT SEAT

## Seats

Side airbag equipped vehicle:



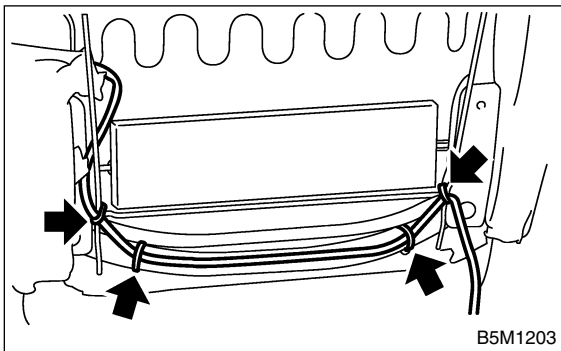
11) Remove wire rings, and then remove seat heater. (Seat heater equipped vehicle)



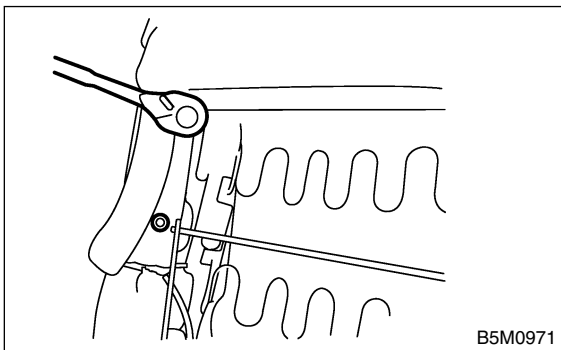
12) Remove seat cover.

13) Remove backrest pad.

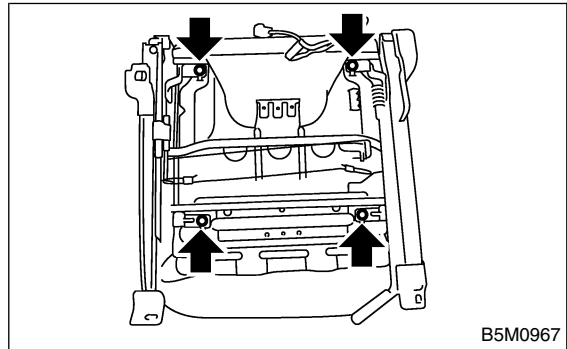
14) Remove clamp of airbag wire harness on back side of seat. (Side airbag equipped vehicle)



15) Remove the two cap nuts, and then remove side airbag module assembly. (Side airbag equipped vehicle)

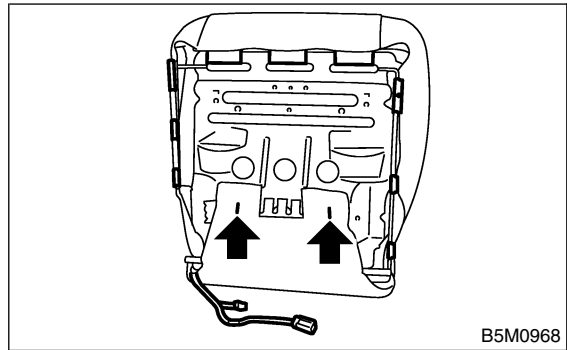


16) Remove the 4 bolts of seat hinge assembly, and then remove seat cushion.

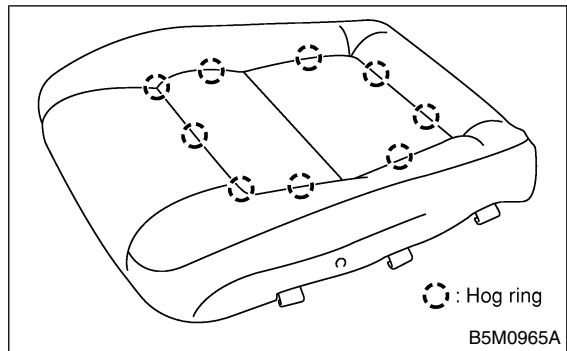


17) Remove hook clips on back side of seat cushion, and remove wire rings.

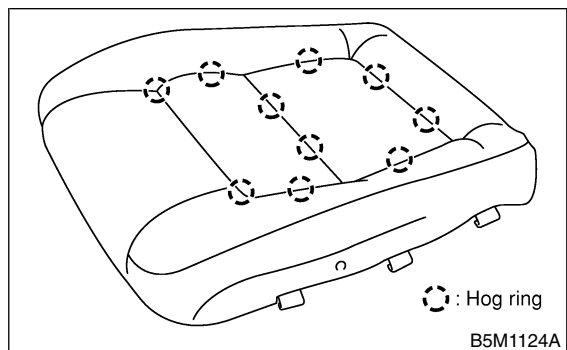
18) Remove clamp of seat heater wire harness. (Seat heater equipped vehicle)



19) Remove wire rings.



Leather type vehicle:



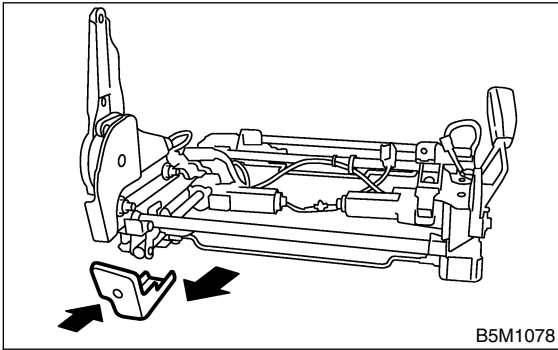
20) Remove cushion cover.

21) Remove cushion pad.

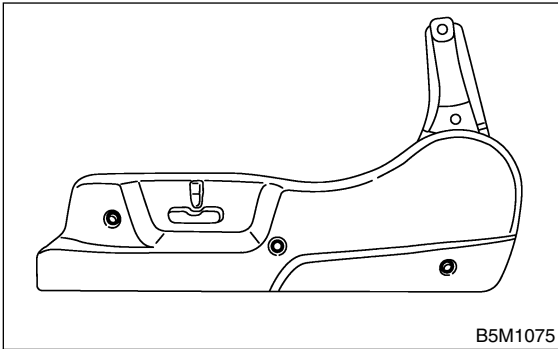


# FRONT SEAT

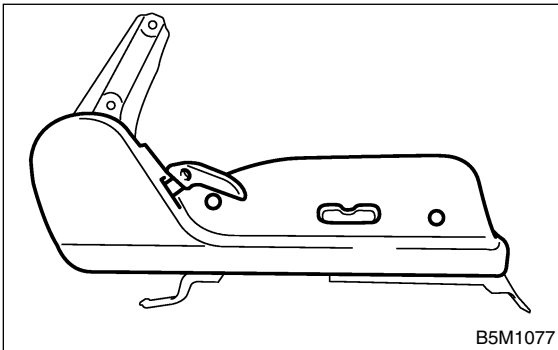
22) Remove the screw and then remove the cover.



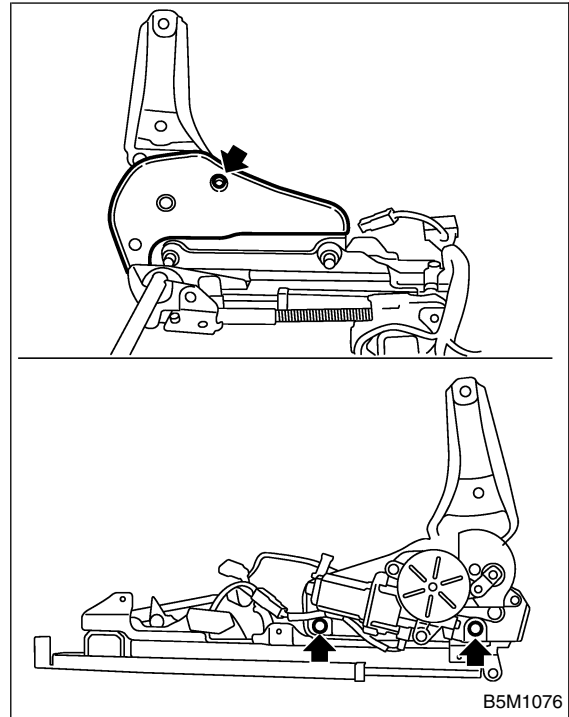
23) 8-way power:  
Remove the screw, disconnect the seat switch connector on the underside of the cover, and remove the hinge cover.



6-way power:  
Remove the reclining lever cover and screw, disconnect the seat switch connector on the underside of the cover, and remove the hinge cover.



24) Remove the cover on the underside of the seat hinge, remove the two bolts, and remove the seat hinge.



## **D: ASSEMBLY** S908343A02

### **1. STANDARD** S908343A0201

1) Assemble in the reverse order of disassembly.

**NOTE:**

- Do not contaminate or damage cover.
- While installing hog rings, prevent seat from getting wrinkled.

2) Attach seat cover end hole to hinge inner. (Only non-tilt type standard seat)

### **2. POWER** S908343A0202

1) Assemble in the reverse order of disassembly.

**NOTE:**

- Do not contaminate or damage cover.
- While installing hog rings, prevent seat from getting wrinkled.
- Make sure the connector is firmly connected.
- Make sure the wire harness is not pinched.

2) Attach seat cover end hole to hinge inner. (Only non-tilt type standard seat)

**Tightening torque:**

**Refer to COMPONENT in General Description. <Ref. to SE-2, FRONT SEAT, COMPONENT, General Description.>**