1. General Description S502001

A: SPECIFICATIONS S502001E49

1. TORQUE CONVERTER CLUTCH S502001E4901

	2.5 L		
Model	Except OUT- BACK	OUTBACK	3.0 L model
Туре	Symmetric, 3 element, single stage, 2 phase torque converter		
Stall torque ratio	1.9 — 2.1	2.1 — 2.3	1.8 — 2.0
Nominal diameter	246 mm (9.69 in)		
Stall speed (at sea level)	2,100 — 2,600 rpm	2,200 — 2,700 rpm	2,000 — 2,500 rpm
One-way clutch	Sprague type one-way clutch		

2. OIL PUMP \$502001E4902

Туре	Pracoid constant-displacement pump		
Driving method	Driven by engine		
Number of teeth	Inner rotor	9	
Number of teeth	Outer rotor	10	

3. TRANSMISSION CONTROL ELEMENT

S502001E4903

Туре	4-forward, 1-reverse, double-row planetary gears
Multi-plate clutch	3 sets
Multi-plate brake	2 sets
One-way clutch (sprague type)	1 sets

4. TRANSMISSION GEAR RATIO S502001E4904

Model	BRIGHTON, L, OUTBACK (3.0 L model)	GT, OUTBACK (2.5 L model)	
1st	2.785	3.027	
2nd	1.545	1.619	
3rd	1.000		
4th	0.694		
Rev	2.272		

5. PLANETARY GEAR AND PLATE S502001E4905

	BRIGHTON, L	GT, OUT- BACK (2.5 L model)	3.0 L model
Tooth number of front sun gear		33	
Tooth number of front pinion		21	
Tooth number of front internal gear		75	
Tooth number of rear sun gear	42	37	42
Tooth number of rear pinion	17	19	17
Tooth number of rear internal gear	75		
Drive & driven plate number of high clutch	4 5		5
Drive & driven plate number of low clutch	6 7		7
Drive & driven plate number of reverse clutch	2		
Drive & driven plate number of 2-4 brake	3 4		4
Drive & driven plate number of low & reverse brake	6 7		7

6. SELECTOR POSITION S502001E4906

P (Park)	Transmission in neutral, output member immovable, and engine start possible
R (Reverse)	Transmission in reverse for backing
N (Neutral)	Transmission in neutral and engine start possible
D (Drive)	Automatic gear change 1st ← → 2nd ← → 3rd ← → 4th
3 (3rd)	Automatic gear change 1st $\stackrel{\leftarrow}{}_{\rightarrow}$ 2nd $\stackrel{\leftarrow}{}_{\rightarrow}$ 3rd \leftarrow 4th
2 (2nd)	2nd gear locked (Deceleration possible 2nd ← 3rd ← 4th)
1 (1st)	1st gear locked (Deceleration possible 1st \leftarrow 2nd \leftarrow 3rd \leftarrow 4th)
Control method	Hydraulic remote control

7. HYDRAULIC CONTROL AND LUBRICATION \$50,0001E4907

Туре	Electronic/hydraulic control [Four forward speed changes by electrical signals of vehicle speed and accelerator (throttle) opening]
Fluid	Dexron III type Automatic transmission fluid
Fluid capacity	9.3 — 9.6 ℓ (9.8 — 10.1 US qt, 8.2 — 8.4 Imp qt)
Lubrication system	Forced feed lubrication with oil pump
Oil	Automatic transmission fluid (above mentioned)

8. COOLING AND HARNESS S502001E4908

Cooling system	Liquid-cooled cooler incorporated in radiator
Inhibitor switch	12 poles
Transmis- sion har- ness	20 poles

9. TRANSFER S502001E4909

	MPT model		VTD model
	2.5 L model	3.0 L model	V I D IIIodei
Transfer type	Multi-plate transfer		Variable torque distribution
Drive & driven plate number of transfer clutch	5	6	3
Control method	Electronic, hydraulic type		
Lubri- cant	The same Automatic transmission fluid used in automatic transmission		
1st reduc- tion gear ratio	1.000 (53/53)		

10. FINAL REDUCTION S502001E4910

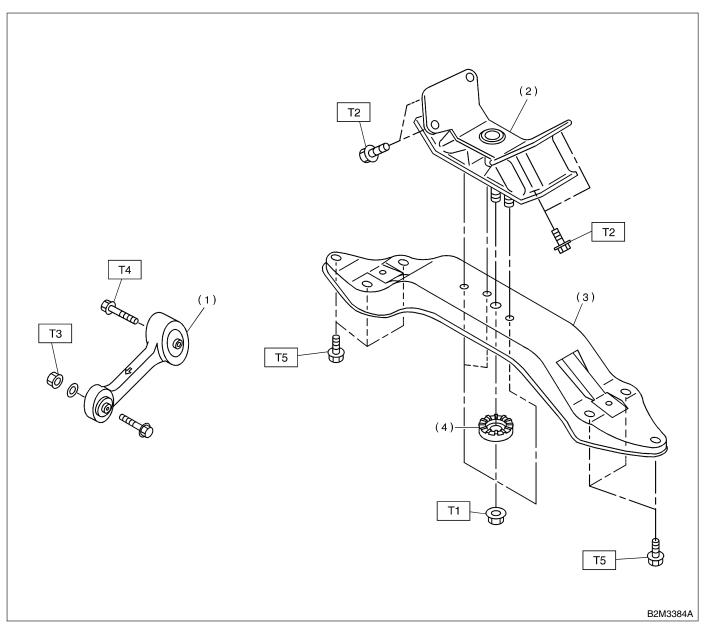
Model	BRIGHTON, L	Except BRIGHTON, L	
Front final gear ratio	4.111 (37/9) 4.444 (40/9)		
Lubrication oil	·	ntial gear oil sification Applicable Temperature 0 15 25 30	
Front differential oil capacity	1.2 ℓ (1.3 US	qt, 1.1 lmp qt)	

B: COMPONENT S502001A05

NOTE:

For information about other transmission mounting components, refer to "AUTOMATIC TRANSMISSION" <Pub. No. G0864ZE> a separate publication.

1. TRANSMISSION MOUNTING S502001A0501



- (1) Pitching stopper
- (2) Rear cushion rubber
- (3) Crossmember
- (4) Stopper

Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 35 (3.6, 26)

T2: 39 (4.0, 29)

T3: 50 (5.1, 37)

T4: 58 (5.9, 43)

T5: 75 (7.6, 55)

C: CAUTION S502001A03

- Wear working clothing, including a cap, protective goggles, and protective shoes during operation.
- Remove contamination including dirt and corrosion before removal, installation, and disassembly.
- Keep the disassembled parts in order and protect them from dust or dirt.
- Until the oil pan is removed, do not place with the oil pan side facing up to prevent foreign matter from entering the valve body.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- When disassembling the case and other light alloy parts, use a plastic hammer to force it apart.
 Do not pry it apart with a screwdriver or other tool.
- Be careful not to burn your hands, because each part on the vehicle is hot after running.
- Use SUBARU genuine gear oil, grease etc. or the equivalent. Do not mix gear oil, grease etc. with

that of another grade or from other manufacturers.

- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or safety stands at the specified points.
- Apply gear oil onto sliding or revolution surfaces before installation.
- Replace deformed or otherwise damaged snap rings with new ones.
- Before installing O-rings or oil seals, apply sufficient amount of ATF fluid to avoid damage and deformation.
- Be careful not to incorrectly install or fail to install O-rings, snap rings and other such parts.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or shop cloth between the part and the vise.
- Avoid damaging the mating surface of the case.
- Before applying sealant, completely remove the old seal.

D: PREPARATION TOOL S502001A17

1. SPECIAL TOOLS S502001A1701

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
and the same of th	398527700	PULLER ASSY	Used for removing extension case oil seal.
B3M1977			
	498057300	INSTALLER	Used for installing extension oil seal.
B3M1972			

GENERAL DESCRIPTION

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	498575400	OIL PRESSURE GAUGE ASSY	Used for measuring oil pressure.
B3M2040	100007000	1010750	
B3M2041	498897200	ADAPTER	Used oil pump housing when measuring reverse clutch pressure and line pressure.
	498545400	FILTER WRENCH	Used for removing and installing ATF filter.
B3M2042			
Z Z	498277200	STOPPER SET	Used for removing and installing automatic
B3M2043			transmission assembly to engine.

GENERAL DESCRIPTION

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
122001111111011	499267300	STOPPER PIN	Used for installing and adjusting inhibitor switch.
B3M2008			
	41099AA020	ENGINE SUPPORT	Used for supporting engine.
B3M1976			
	41099AA010	ENGINE SUPPORT	Used for supporting engine.
B3M1975		BRACKET	
ВЗМ19/5	499977100	CRANK PULLEY	Used for stopping rotating of crankshaft pulley
		WRENCH	when loosening and tightening crankshaft pulley bolts.
B2M3870			

GENERAL DESCRIPTION

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
B2M3876	24082AA190 <newly adopted<br="">tool></newly>	CARTRIDGE	Troubleshooting for electrical systems.
	22771AA030	SELECT MONITOR KIT	Troubleshooting for electrical systems. • English: 22771AA030 (Without printer) • German: 22771AA070 (Without printer) • French: 22771AA080 (Without printer) • Spanish: 22771AA090 (Without printer)
B2M3877			

2. GENERAL PURPOSE TOOLS S502001A1702

TOOL NAME	REMARKS	
Circuit Tester	Used for measuring resistance, voltage and ampere.	