

FRONT SEAT

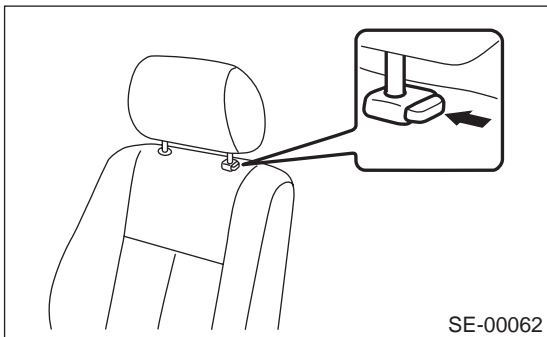
SEATS

2. Front Seat

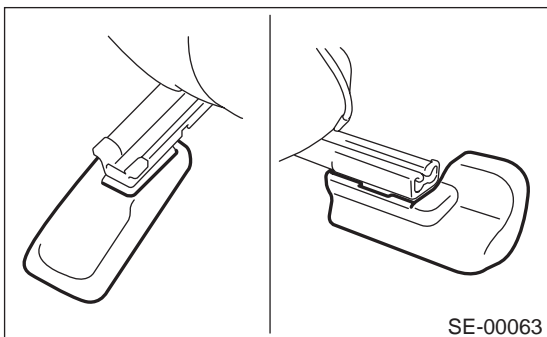
A: REMOVAL

1. STANDARD

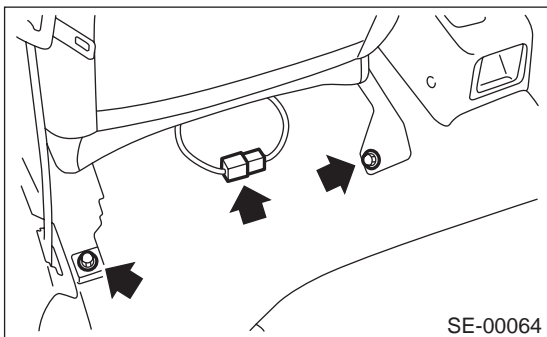
- 1) Disconnect ground cable from battery.
- 2) While pressing headrest lock button, remove headrest.



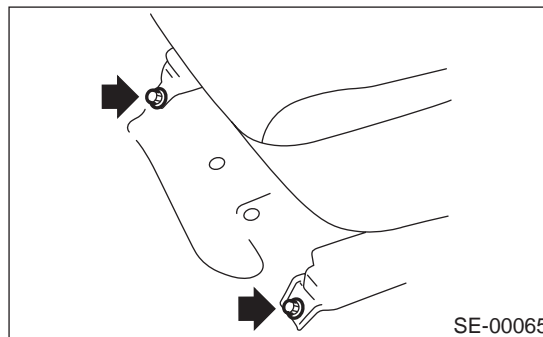
- 3) Tilt forward backrest.
- 4) Move seat to full front end.
- 5) Remove bolt cover at rear end of slide rail.



- 6) Disconnect side airbag connector under the seat. (Side airbag equipped vehicle)
- 7) Disconnect connectors of seat heater and seat belt warning. (Seat heater equipped vehicle)
- 8) Remove two bolts at rear side of seat rail.



- 9) Move seat to full rear end.
- 10) Remove two bolts at front side of seat rail.



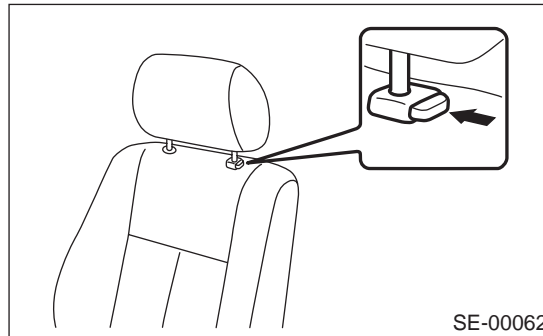
- 11) Remove front seat from vehicle.

CAUTION:

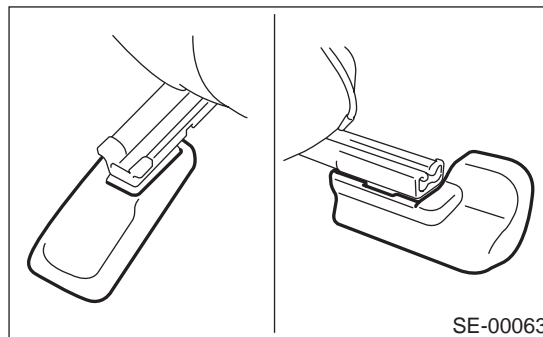
When removing seat from vehicle, take care not to damage body, seat, or trim.

2. POWER

- 1) While pressing headrest lock button, remove headrest.



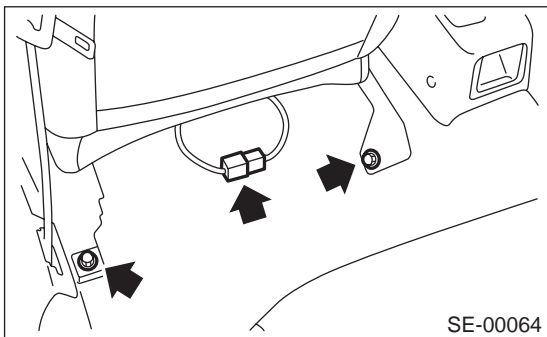
- 2) Tilt forward backrest.
- 3) Move seat to full front end.
- 4) Remove bolt cover at rear end of slide rail.



FRONT SEAT

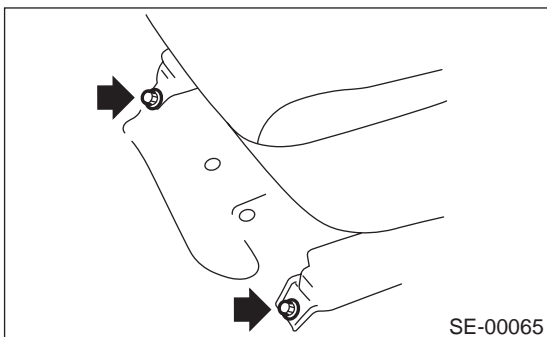
SEATS

5) Remove two bolts at rear side of seat rail.



6) Move seat to full rear end.

7) Remove two bolts at front side of seat rail.



8) Disconnect ground cable from battery.

CAUTION:

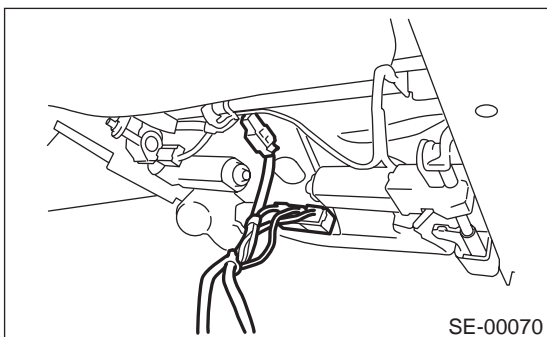
- Wait for 20 seconds or more after disconnecting the battery.

CAUTION:

- The airbag system has a backup power source. The airbag might deploy if you do not wait for 20 seconds or more before starting.

9) Disconnect side airbag connector under the seat. (Side airbag equipped vehicle)

10) Disconnect connectors of seat heater and seat belt warning. (Seat heater equipped vehicle)



11) Remove front seat from vehicle.

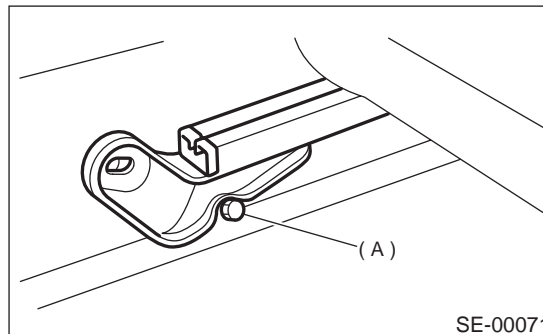
CAUTION:

When removing seat from vehicle, take care not to damage body, seat, or trim.

B: INSTALLATION

1. STANDARD

- 1) Install in the reverse order of removal.
- 2) Place slide rail rear inner on location bolts (A).



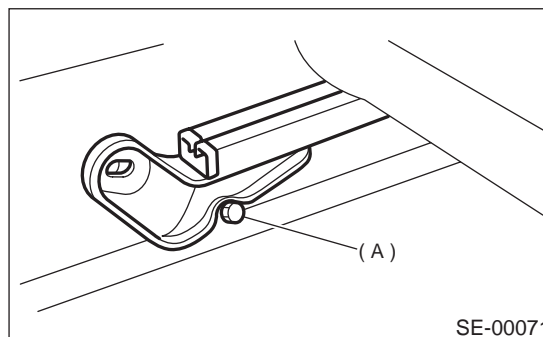
- 3) Tighten the four bolts of slide rail.

CAUTION:

Confirm that seat can move smoothly and be locked securely at any position.

2. POWER

- 1) Install in the reverse order of removal.
- 2) Place slide rail rear inner on location bolts (A).



- 3) Tighten the four bolts of slide rail.

CAUTION:

Confirm that seat can move smoothly.

Tightening torque:

Refer to COMPONENT in General Description.

<Ref. to SE-2, Front Seat.>

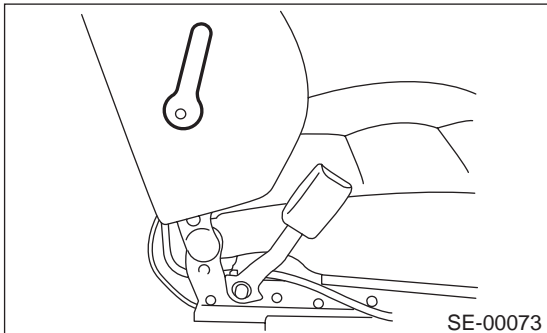
FRONT SEAT

SEATS

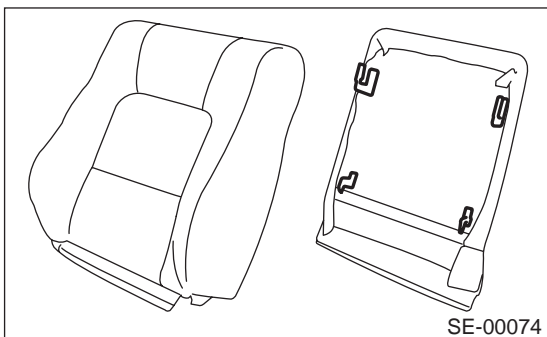
C: DISASSEMBLY

1. STANDARD

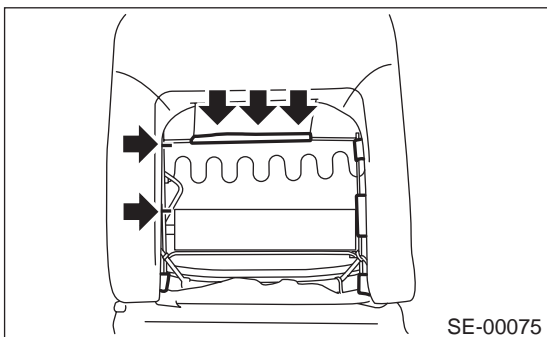
- 1) Remove seats from vehicle. <Ref. to SE-7, Removal.>
- 2) Remove lumbar lever cover.



- 3) Remove hook at bottom, and then remove seat back board.

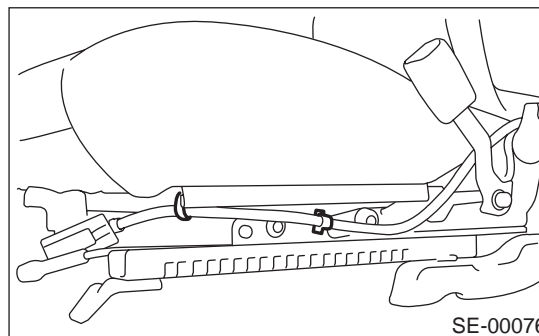


- 4) Remove hook on back side of seat, and remove hog rings using a plier.

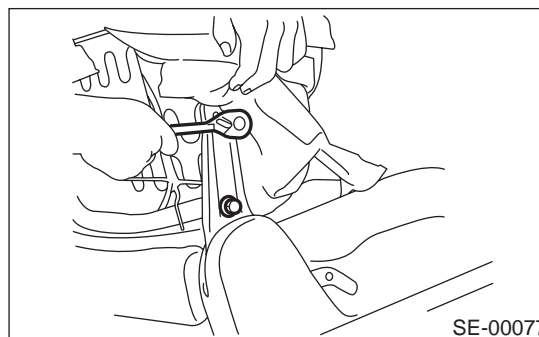


- 5) Remove clamp of side airbag wire harness. (Side airbag equipped vehicle)

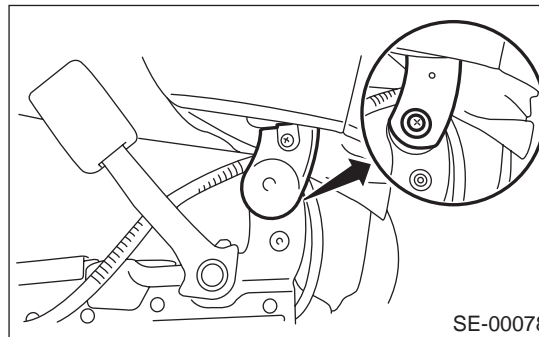
- 6) Remove clamp of seat heater wire harness. (Seat heater equipped vehicle)



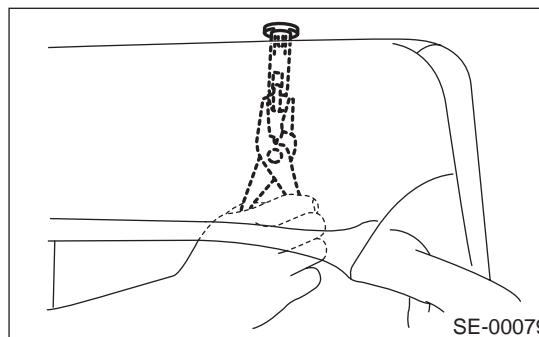
- 7) Turn cover and cushion, and remove the two bolts from hinge.



- 8) Remove hinge screw cover and screws, and remove seat back from hinge.



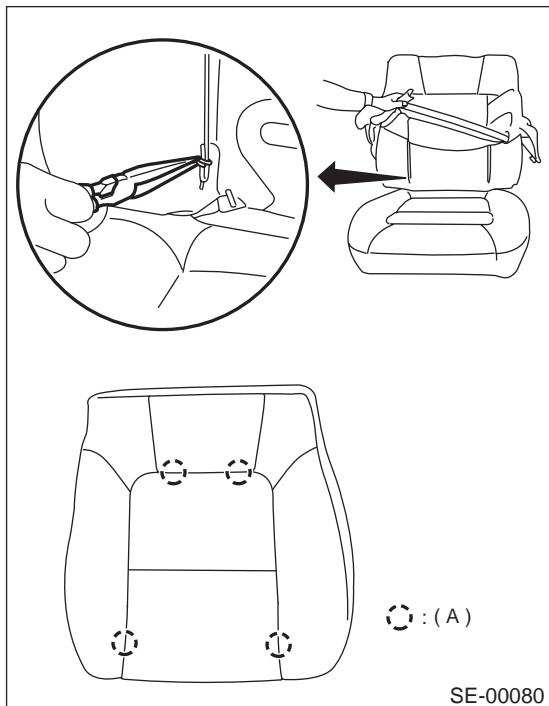
- 9) While picking up tip with a plier, remove head-rest lock bushing.



FRONT SEAT

SEATS

10) Remove hog ring (A) on front face of seat.



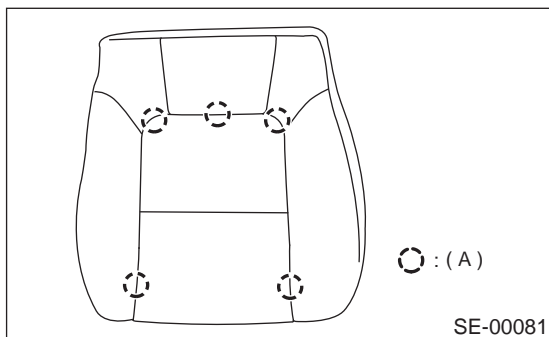
Side airbag equipped vehicle:

NOTE:

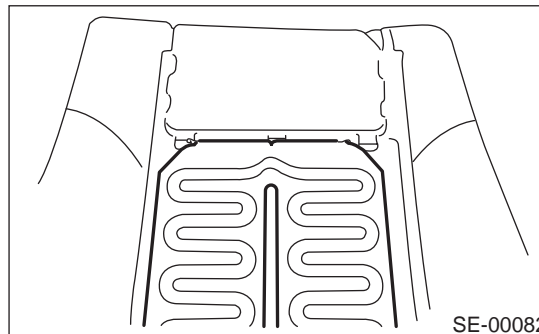
Backrest portion of side airbag equipped vehicle cannot be disassembled. When disposing of it, refer to the following.

CAUTION:

After disassembly of the parts, for side airbag performance assurance reasons, do not assemble and re-use the parts. When replacing it, replace with a complete backrest assembly.



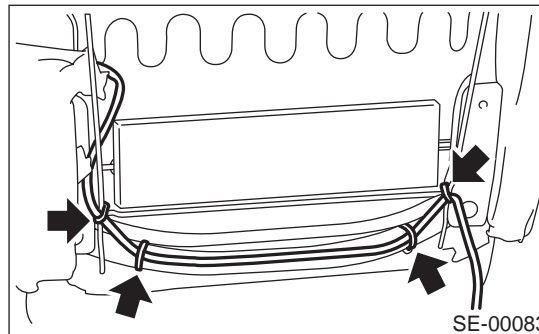
11) Remove hog rings, and then remove seat heater. (Seat heater equipped vehicle)



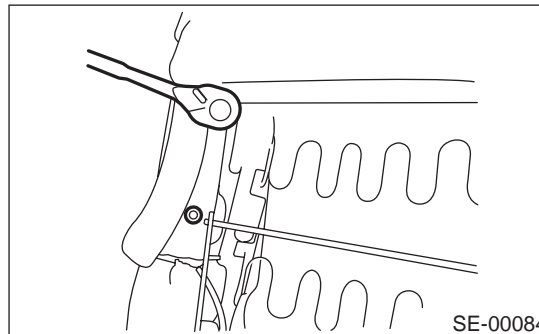
12) Remove seat cover.

13) Remove backrest pad.

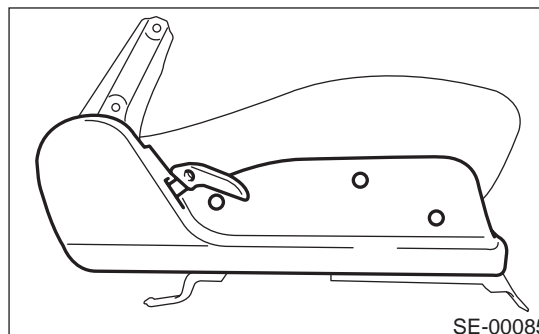
14) Remove clamp of airbag wire harness on back side of seat. (Side airbag equipped vehicle)



15) Remove the two cap nuts, and then remove side airbag module assembly. (Side airbag equipped vehicle)



16) Remove reclining cover and hinge cover. (Non-tilt type vehicle)

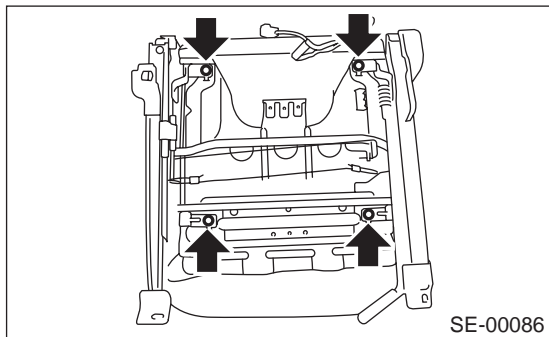


FRONT SEAT

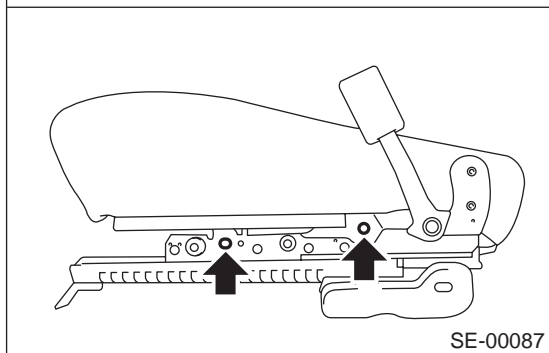
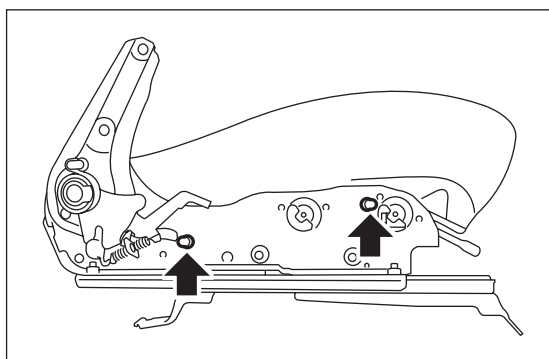
SEATS

17) Remove the 4 bolts of seat hinge assembly, and then remove seat cushion.

Tilt type vehicle:

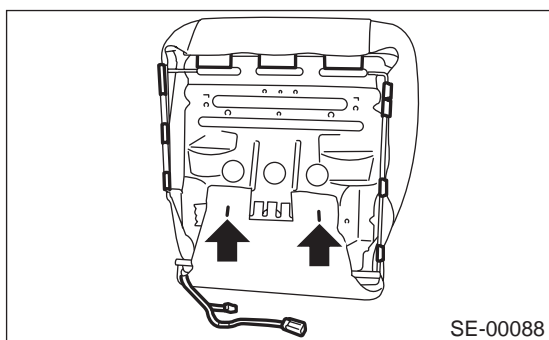


Non-tilt type vehicle:



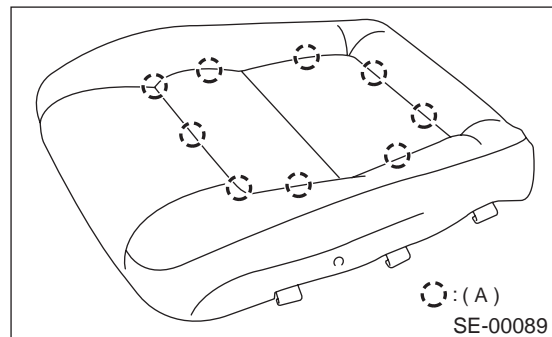
18) Remove hook clips on back side of seat cushion, and remove wire rings.

19) Remove clamp of seat heater wire harness. (Seat heater equipped vehicle)

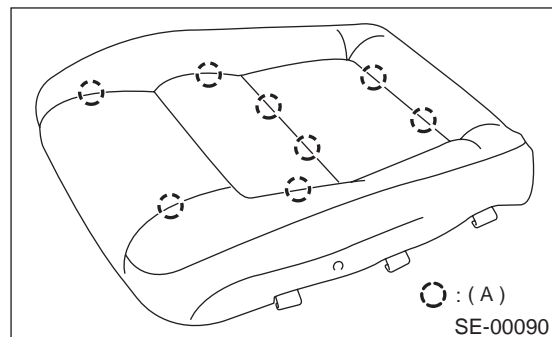


20) Remove hog rings (A).

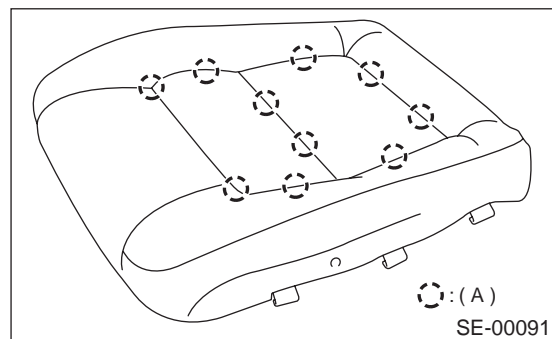
Tilt type vehicle:



Non-tilt type vehicle:



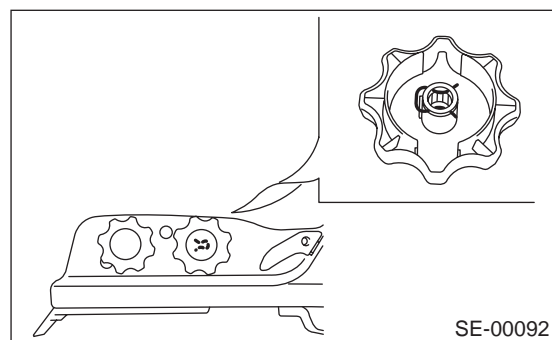
Leather type vehicle:



21) Remove cushion cover.

22) Remove cushion pad.

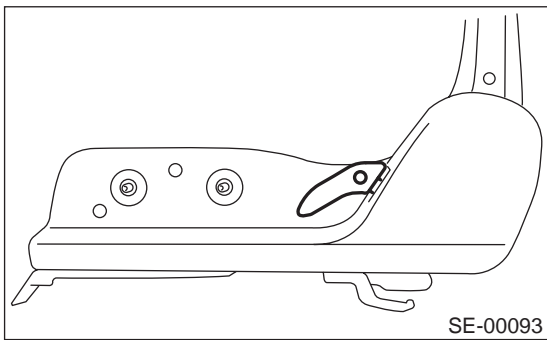
23) Remove clip pins, and remove seat lifter lever.



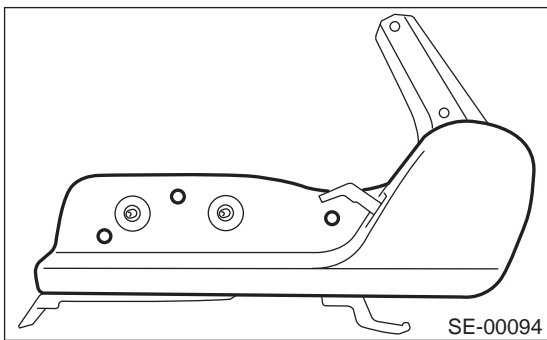
FRONT SEAT

SEATS

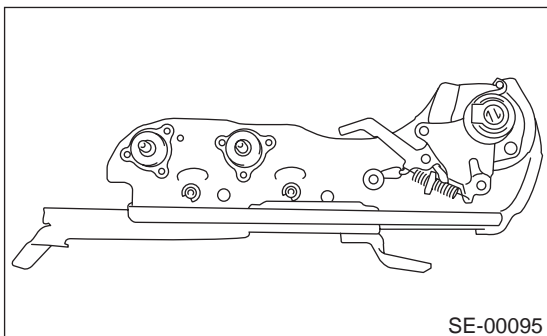
24) Remove reclining lever cover.



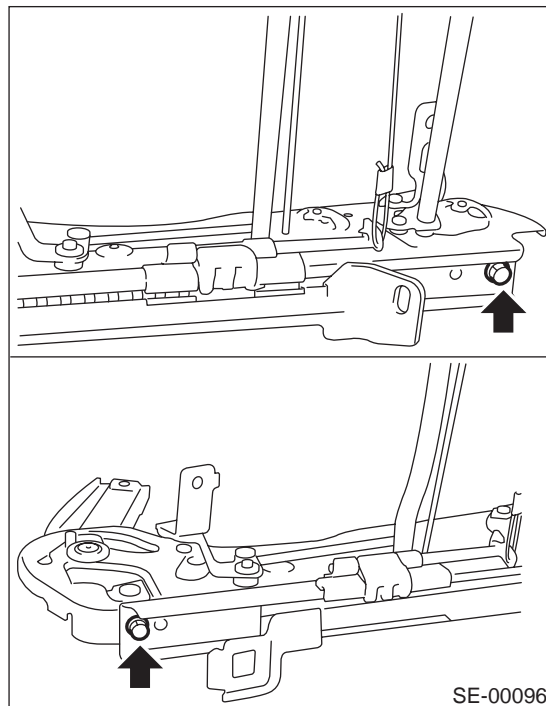
25) Remove hinge cover cap and screws.



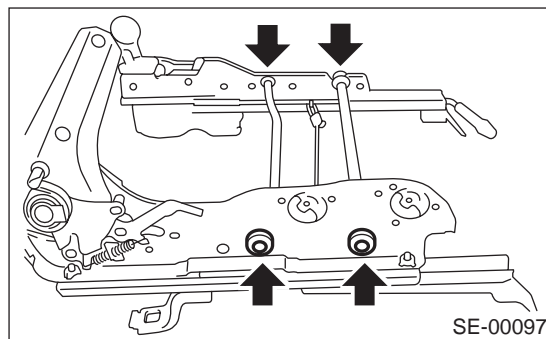
26) Remove seat hinge cover and hinge spring cover.



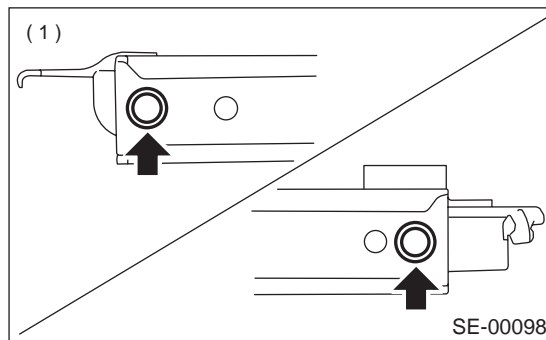
27) Remove 2 bolts, and then remove slide rail.



28) Remove 4 screws, and then remove hinge. (Non-tilt type vehicle)



29) Remove 2 bolts, and then remove slide rail. (Non-tilt type vehicle)



(1) Lower side of seat rail

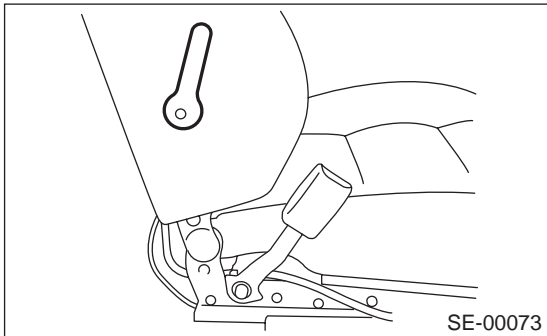
30) Remove connecting wire.

FRONT SEAT

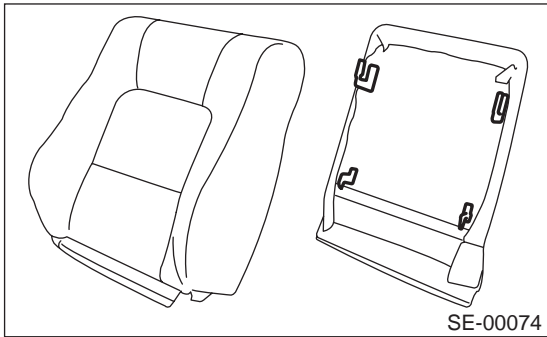
SEATS

2. POWER

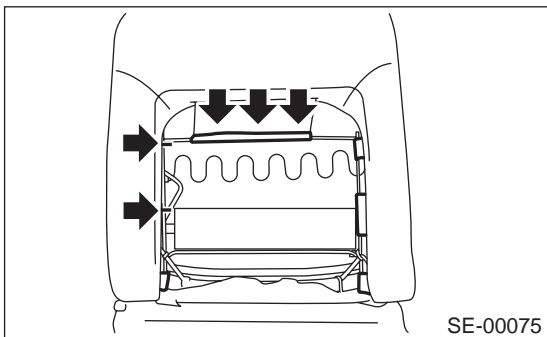
- 1) Remove seats from vehicle. <Ref. to SE-7, Removal.>
- 2) Remove lumbar lever cover.



- 3) Remove hook at bottom, and then remove seat back board.

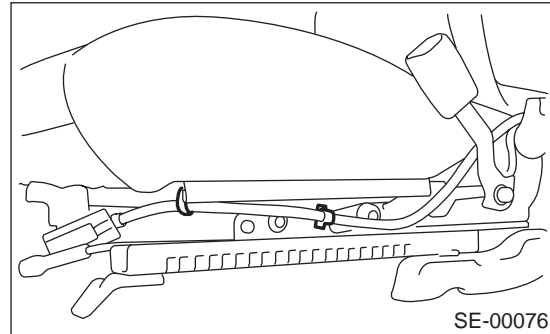


- 4) Remove hook on back side of seat, and remove wire rings using a plier.

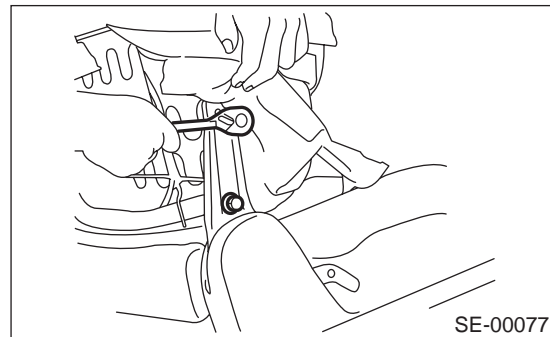


- 5) Remove clamp of side airbag wire harness. (Side airbag equipped vehicle)

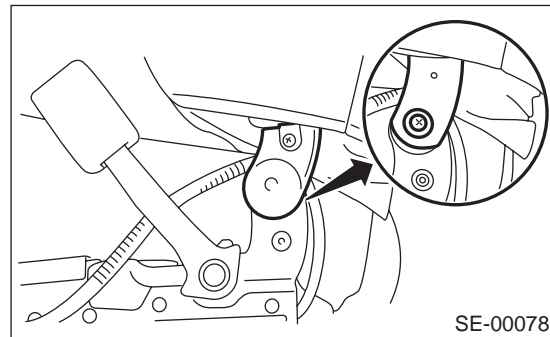
- 6) Remove clamp of seat heater wire harness. (Seat heater equipped vehicle)



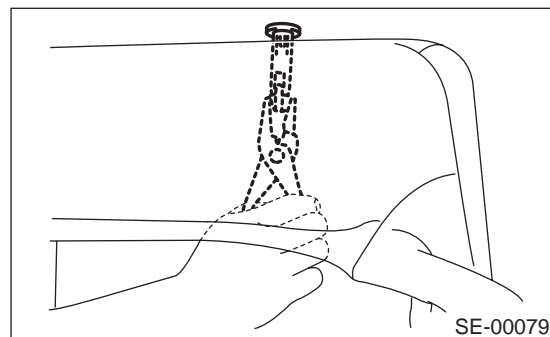
- 7) Turn cover and cushion, and remove the two bolts from hinge.



- 8) Remove hinge screw cover and screws, and remove seat back from hinge.



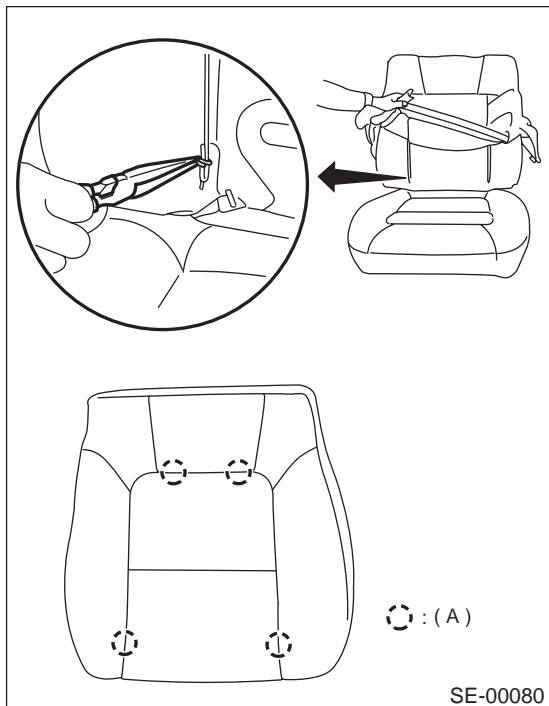
- 9) While picking up tip with a plier, remove head-rest lock bushing.



FRONT SEAT

SEATS

10) Remove hog ring (A) on front face of seat.



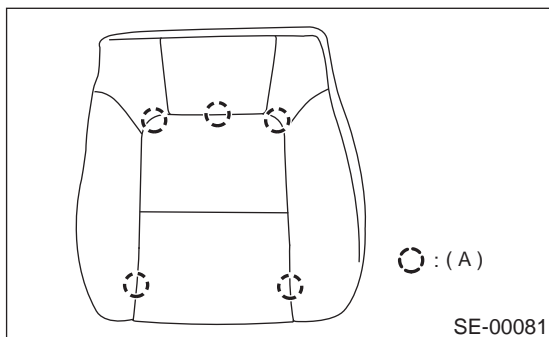
Side airbag equipped vehicle:

NOTE:

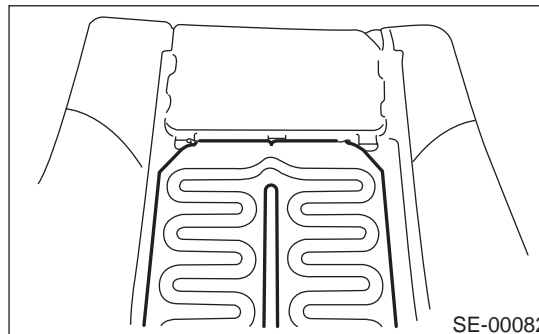
Backrest portion of side airbag equipped vehicle cannot be disassembled. When disposing of it, refer to the following.

CAUTION:

After disassembly of the parts, for side airbag performance assurance reasons, do not assemble and re-use the parts. When replacing it, replace with a complete backrest assembly.



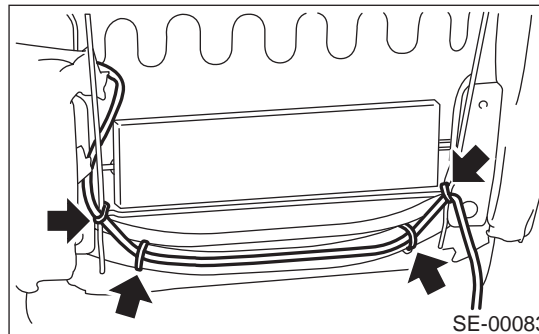
11) Remove wire rings, and then remove seat heater. (Seat heater equipped vehicle)



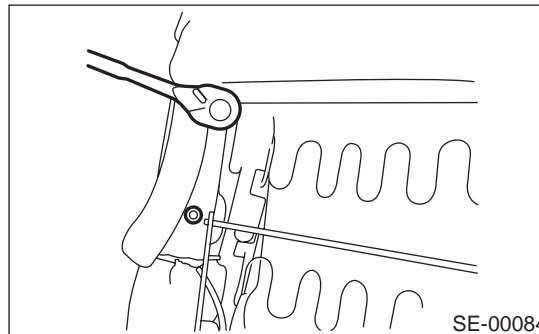
12) Remove seat cover.

13) Remove backrest pad.

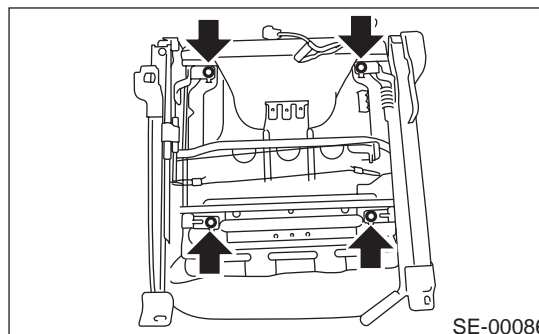
14) Remove clamp of airbag wire harness on back side of seat. (Side airbag equipped vehicle)



15) Remove the two cap nuts, and then remove side airbag module assembly. (Side airbag equipped vehicle)



16) Remove the 4 bolts of seat hinge assembly, and then remove seat cushion.

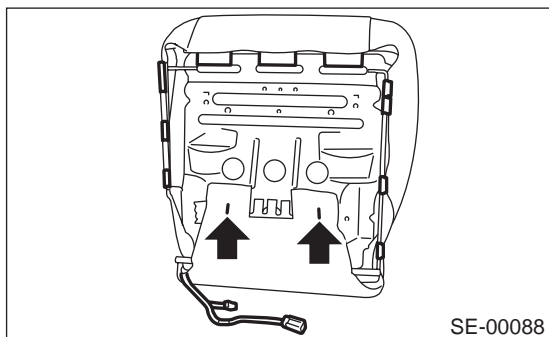


FRONT SEAT

SEATS

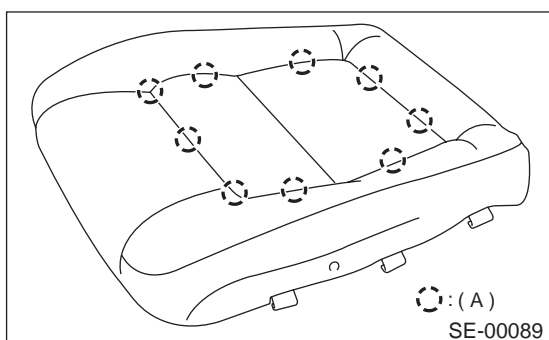
17) Remove hook clips on back side of seat cushion, and remove wire rings.

18) Remove clamp of seat heater wire harness. (Seat heater equipped vehicle)



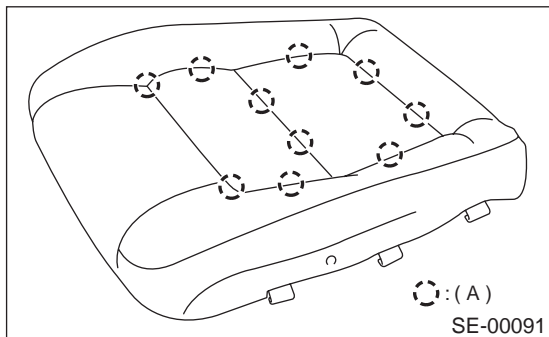
SE-00088

19) Remove hog rings (A).



SE-00089

Leather type vehicle:

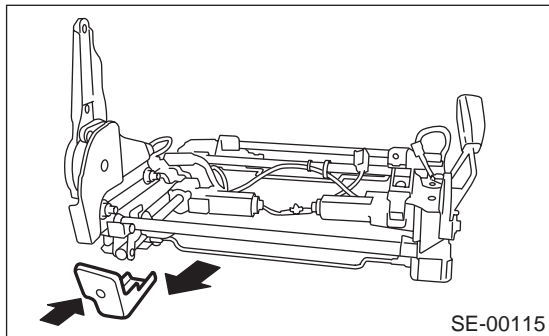


SE-00091

20) Remove cushion cover.

21) Remove cushion pad.

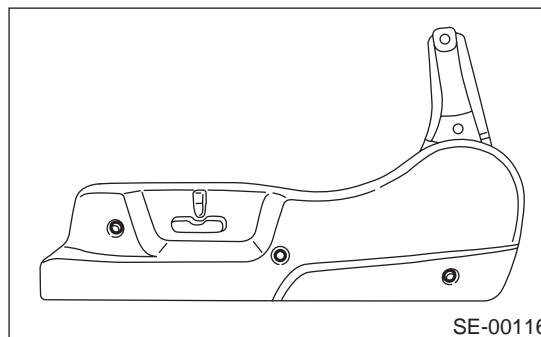
22) Remove the screw and then remove the cover.



SE-00115

23) 8-way power:

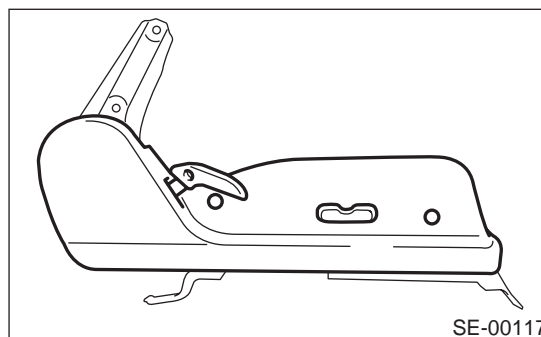
Remove the screw, disconnect the seat switch connector on the underside of the cover, and remove the hinge cover.



SE-00116

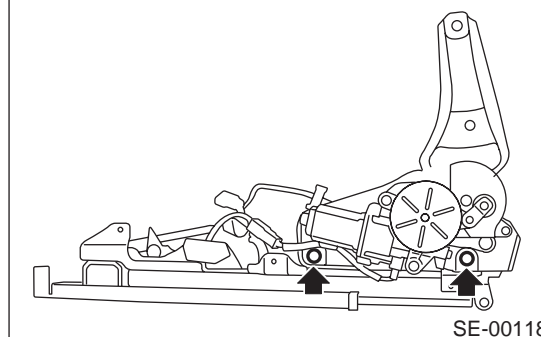
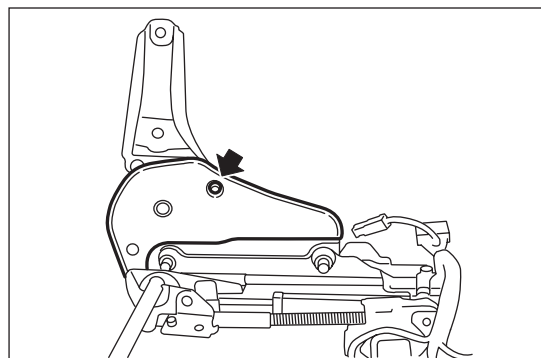
6-way power:

Remove the reclining lever cover and screw, disconnect the seat switch connector on the underside of the cover, and remove the hinge cover.



SE-00117

24) Remove the cover on the underside of the seat hinge, remove the two bolts, and remove the seat hinge.



SE-00118

FRONT SEAT

SEATS

D: ASSEMBLY

1. STANDARD

1) Assemble in the reverse order of disassembly.

NOTE:

- Do not contaminate or damage cover.
- While installing hog rings, prevent seat from getting wrinkled.

2) Attach seat cover end hole to hinge inner. (Only non-tilt type standard seat)

2. POWER

1) Assemble in the reverse order of disassembly.

NOTE:

- Do not contaminate or damage cover.
- While installing hog rings, prevent seat from getting wrinkled.
- Make sure the connector is firmly connected.
- Make sure the wire harness is not pinched.

2) Attach seat cover end hole to hinge inner. (Only non-tilt type standard seat)

Tightening torque:

Refer to COMPONENT in General Description.

<Ref. to SE-2, Front Seat.>