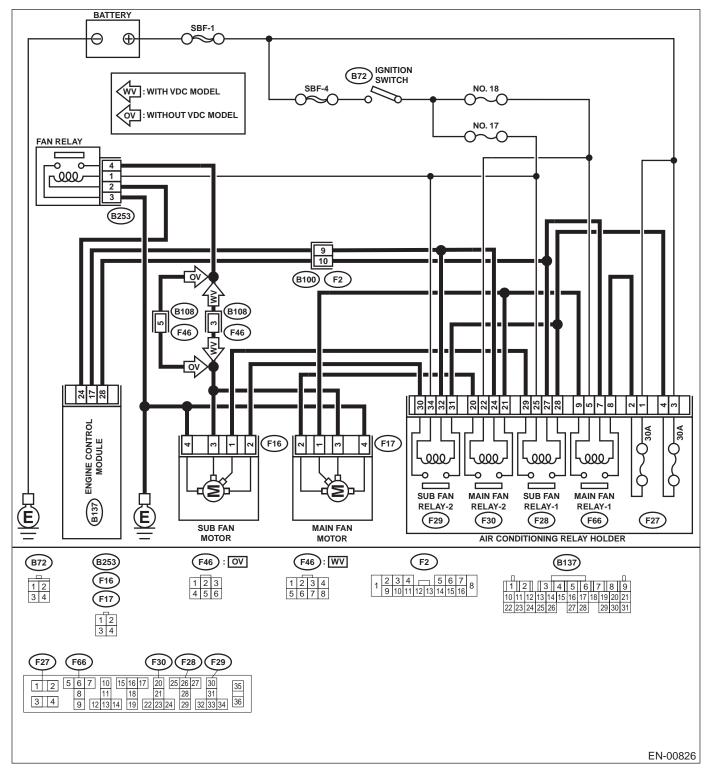
2. Radiator Main Fan System

A: SCHEMATIC



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B: INSPECTION

TROUBLE SYMPTOM:

- Radiator main fan does not rotate in low speed under the following conditions: (1) Coolant temperature 95°C (203°F) or more.
 - (2) A/C switch set to OFF.
- Radiator main fan does not rotate in middle speed under the following conditions:

 - (1) Coolant temperature 94°C (201°F) or less.
 (2) A/C switch set to ON and A/C temperature at the lowest position.
- Radiator main fan does not rotate in high speed under the following conditions:
 - (1) Coolant temperature 95°C (203°F) or more.
 - (2) A/C switch set to ON and A/C temperature at the lowest position.

	Step	Value	Yes	No
1	 CHECK OPERATION OF RADIATOR FAN. 1) Run the engine at idle (Vehicle stationary) 2) Turn the A/C switch to ON, set temperature at the lowest position. 3) Inspect while coolant temperature is 94°C (201°F) or less. When A/C compressor is operating, does the radiator main fan rotate in middle speed? 	Rotates in middle speed.	Go to step 2.	Go to step 4 .
2	 CHECK OPERATION OF RADIATOR FAN. 1) Turn the A/C switch to OFF. 2) Warm the engine until coolant temperature is over 95°C (203°F). When A/C compressor is operating, does the radiator main fan rotate in low speed? 	Rotates in low speed.	Go to step 3.	Go to step 18.
3	CHECK OPERATION OF RADIATOR FAN. Turn the A/C switch to ON, set temperature at the lowest position. When A/C compressor is operating, does the radiator main fan rotate in high speed?	Rotates in high speed.	Radiator main fan system is okay.	Go to step 31.
4	 CHECK POWER SUPPLY TO MAIN FAN MOTOR. CAUTION: Be careful not to overheat engine during repair. 1) Turn ignition switch to OFF. 2) Disconnect connector from main fan motor. 3) Start the engine, keep coolant temperature below 94°C (201°F). 4) Turn the A/C switch to ON, set temperature at the lowest position. 5) Measure voltage while A/C compressor is rotating. 6) Measure voltage between main fan motor connector and chassis ground. Connector & terminal (F17) No. 2 (+) — Chassis ground (-): Does the measured value exceed the specified value? 	10 V	Go to step 5 .	Go to step 8 .

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	Step	Value	Yes	No
5	 CHECK GROUND CIRCUIT OF MAIN FAN MOTOR. 1) Turn ignition switch to OFF. 2) Measure resistance between main fan motor connector and chassis ground. Connector & terminal (F17) No. 4 — Chassis ground: Is the measured value less than the speci- fied value? CHECK POOR CONTACT. 	5 Ω There is poor contact.	Go to step 6 . Repair poor con-	Repair open circuit in harness between main fan motor connector and chassis ground. Go to step 7 .
	Check poor contact in main fan motor connec- tor. Is there poor contact in main fan motor con- nector?		tact in main fan motor connector.	
7	CHECK MAIN FAN MOTOR. Connect battery positive (+) terminal to termi- nal No. 2 and negative (-) terminal to terminal No. 4 of main fan motor connector. Does the main fan rotate?	Rotates.	Repair poor con- tact in main fan motor connector.	Replace main fan motor with a new one.
8	 CHECK POWER SUPPLY TO MAIN FAN RE-LAY 2. 1) Turn ignition switch to OFF. 2) Remove main fan relay 2 from A/C relay holder. 3) Measure voltage between main fan relay 2 terminal and chassis ground. Connector & terminal (F30) No. 29 (+) — Chassis ground (-): Does the measured value exceed the specified value? 	10 V	Go to step 9 .	Go to step 10.
9	 CHECK POWER SUPPLY TO MAIN FAN RELAY 2. 1) Turn ignition switch to ON. 2) Measure voltage between main fan relay 2 terminal and chassis ground. Connector & terminal (F30) No. 22 (+) — Chassis ground (-): Does the measured value exceed the specified value? 		Go to step 13.	Go to step 12.
10	 CHECK 30 A FUSE. 1) Remove 30 A fuse from A/C relay holder. 2) Check condition of fuse. Is the fuse blown-out? 	Fuse is blown out.	Replace fuse.	Go to step 11.
11	CHECK POWER SUPPLY TO A/C RELAY HOLDER 30 A FUSE TERMINAL. Measure voltage of harness between A/C relay holder 30 A fuse terminal and chassis ground. Connector & terminal (F27) No. 1 (+) — Chassis ground (–): Does the measured value exceed the specified value?	10 V	Repair open circuit in harness between 30 A fuse and main fan relay 2 terminal.	Repair open circuit in harness between main fuse box connector and 30 A fuse terminal.
12	 CHECK FUSE. 1) Turn ignition switch to OFF. 2) Remove fuse No. 18 from joint box. 3) Check condition of fuse. Is the fuse blown-out? 	Fuse is blown out.	Replace fuse.	Repair open circuit in harness between main fan relay 2 and ignition switch.

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	Step	Value	Yes	No
13	 CHECK MAIN FAN RELAY 2. 1) Turn ignition switch to OFF. 2) Remove main fan relay 2. 3) Measure resistance of main fan relay 2. 	1 ΜΩ	Go to step 14.	Replace main fan relay 2.
	Terminal No. 20 — No. 21: Does the measured value exceed the spec-			
	ified value?			
14	 CHECK MAIN FAN RELAY 2. 1) Connect battery to terminals No. 19 and No. 20 of main fan relay 2. 2) Measure resistance of main fan relay 2. <i>Terminal</i> No. 20 — No. 21: Is the measured value less than the speci- 	1 Ω	Go to step 15 .	Replace main fan relay 2.
	fied value?			
15	CHECK HARNESS BETWEEN MAIN FAN RELAY 2 TERMINAL AND MAIN FAN MO- TOR CONNECTOR. Measure resistance of harness between main fan motor connector and main fan relay 2 ter- minal. Connector & terminal (F17) No. 2 — (F30) No. 20:	1 Ω	Go to step 16.	Repair open circuit in harness between main fan motor connector and main fan relay 2 terminal.
	Is the measured value less than the specified value?			
16	 CHECK HARNESS BETWEEN MAIN FAN RELAY 2 AND ECM. 1) Turn ignition switch to OFF. 2) Disconnect connector from ECM. 3) Measure resistance of harness between main fan relay 2 connector and ECM con- nector. Connector & terminal (F30) No. 24 — (B137) No. 17: 	1 Ω	Go to step 17.	Repair open circuit in harness between main fan relay 2 and ECM.
	Is the measured value less than the speci- fied value?			
17	CHECK POOR CONTACT. Check poor contact in connector between main fan and ECM. Is there poor contact in connector between main fan motor and ECM?	There is poor contact.	Repair poor con- tact connector.	Contact with SOA (distributor) ser- vice.
18	CHECK POWER SUPPLY TO MAIN FAN MO- TOR.	10 V	Go to step 19.	Go to step 21.
	 CAUTION: Be careful not to overheat engine during repair. 1) Turn ignition switch to OFF. 2) Disconnect main fan motor connector. 3) Start the engine, and warm it up until engine coolant temperature increases over 95°C (203°F). 4) Measure voltage between main fan motor connector and chassis ground. Connector & terminal 			
	(F17) No. 1 (+) — Chassis ground (–): Does the measured value exceed the spec- ified value?			

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	Step	Value	Yes	No
19	CHECK POOR CONTACT. Check poor contact in main fan motor connec- tor. Is there poor contact in main fan motor con- nector?	There is poor contact.	Repair poor con- tact in main fan motor connector.	Go to step 20 .
20	CHECK MAIN FAN MOTOR. Connect battery positive (+) terminal to termi- nal No. 1, and negative (–) terminal to terminal No. 4 of main fan motor connector. Does the main fan rotate?	Rotates.	Repair poor con- tact in main fan motor connector.	Replace main fan motor with a new one.
21	 CHECK POWER SUPPLY TO MAIN FAN RELAY 1. 1) Turn ignition switch to OFF. 2) Remove main fan relay 1 from A/C relay holder. 3) Measure voltage between main fan relay 1 terminal and chassis ground. Connector & terminal (F66) No. 8 (+) — Chassis ground (-): Does the measured value exceed the specified value? 	10 V	Go to step 22.	Go to step 23 .
22	 CHECK POWER SUPPLY TO MAIN FAN RELAY 1. 1) Turn ignition switch to ON. 2) Measure voltage between main fan relay 1 terminal and chassis ground. Connector & terminal (F66) No. 5 (+) — Chassis ground (-): Does the measured value exceed the specified value? 	10 V	Go to step 26 .	Go to step 25 .
23	 CHECK 30 A FUSE. 1) Remove 30 A fuse from A/C relay holder. 2) Check condition of fuse. Is the fuse blown-out? 	Fuse is blown out.	Replace fuse.	Go to step 24.
24	CHECK POWER SUPPLY TO A/C RELAY HOLDER 30 A FUSE TERMINAL. Measure voltage of harness between A/C relay holder 30 A fuse terminal and chassis ground. <i>Connector & terminal</i> <i>(F27) No. 1 (+) — Chassis ground (–):</i> Does the measured value exceed the specified value?	10 V	in harness between 30 A fuse	Repair open circuit in harness between main fuse box connector and 30 A fuse terminal.
25	 CHECK FUSE. 1) Turn ignition switch to OFF. 2) Remove fuse No. 18 from joint box. 3) Check condition of fuse. Is the fuse blown-out? 	Fuse is blown out.	Replace fuse.	Repair open circuit in harness between main fan relay 1 and ignition switch.
26	 CHECK MAIN FAN RELAY 1. 1) Turn ignition switch to OFF. 2) Remove main fan relay 1. 3) Measure resistance of main fan relay 1. <i>Terminal</i> No. 8 — No. 9: Does the measured value exceed the specified value? 	1 ΜΩ	Go to step 27.	Replace main fan relay 1.

	Step	Value	Yes	No
27	CHECK MAIN FAN RELAY.1) Connect battery to terminals No. 5 and No. 6 of main fan relay 1.	1 Ω	Go to step 28.	Replace main fan relay 1.
	 Measure resistance of main fan relay 1. Terminal No. 8 — No. 9: 			
	Is the measured value less than the speci- fied value?			
28	CHECK HARNESS BETWEEN MAIN FAN RELAY TERMINAL AND MAIN FAN MOTOR CONNECTOR. Measure resistance of harness between main fan motor connector and main fan relay 1 ter- minal. Connector & terminal	1Ω	Go to step 29.	Replace open cir- cuit in harness between main fan motor connector and main fan relay 1 terminal.
	(F17) No. 1 — (F66) No. 9: Is the measured value less than the specified value?			
29	 CHECK HARNESS BETWEEN MAIN FAN RELAY 1 AND ECM. 1) Turn ignition switch to OFF. 2) Disconnect connector from ECM. 3) Measure resistance of harness between main fan relay 1 connector and ECM con- nector. Connector & terminal 	1 Ω	Go to step 30 .	Repair open circuit in harness between main fan relay 1 and ECM.
	(F66) No. 7 — (B137) No. 28: Is the measured value less than the speci- fied value?			
30	CHECK POOR CONTACT. Check poor contact in connector between main fan and ECM. Is there poor contact in connector between main fan motor and ECM?	There is poor contact.	Repair poor con- tact connector.	Contact with SOA (distributor) ser- vice.
31	 CHECK HARNESS BETWEEN MAIN FAN MOTOR CONNECTOR AND CHASSIS GROUND. 1) Turn ignition switch to OFF. 2) Disconnect main fan motor connector. 3) Measure resistance of harness between main fan motor connector and chassis ground. Connector & terminal (F17) No. 3 — Chassis ground: Is the measured value less than the speci- fied value? 	5Ω	Go to step 32 .	Go to step 33.
32	CHECK POOR CONTACT. Check poor contact in main fan motor connec- tor. Is there poor contact in main fan motor con- nector?	There is poor contact.	Repair poor con- tact in main fan motor connector.	Replace main fan motor with a new one.

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	Step	Value	Yes	No
33	 CHECK HARNESS BETWEEN MAIN FAN AND FAN RELAY. 1) Disconnect fan relay connector. 2) Measure resistance of between main fan motor connector and fan relay connector. Connector & terminal (F17) No. 3 — (B253) No. 4: Is the measured value less than the speci- fied value? 	1 Ω	Go to step 34 .	Repair open circuit between main fan motor connector and fan relay con- nector.
34	 CHECK POWER SUPPLY TO FAN RELAY. 1) Turn ignition switch to ON. 2) Measure voltage between fan relay terminal and chassis ground. Connector & terminal (B253) No. 1 (+) — Chassis ground (-): Does the measured value exceed the specified value? 	10 V	Go to step 36 .	Go to step 35.
35	 CHECK FUSE. 1) Turn ignition switch to OFF. 2) Remove fuse No. 18 from joint box. 3) Check condition of fuse. Is the fuse blown-out? 	Fuse is blown out.	Replace fuse.	Repair open circuit in harness between main fan relay and ignition switch.
36	 CHECK FAN RELAY. 1) Turn ignition switch to OFF. 2) Remove fan relay. 3) Measure resistance of fan relay. <i>Terminal</i> No. 4 — No. 3: Does the measured value exceed the specified value? 	1 ΜΩ	Go to step 37 .	Replace fan relay.
37	 CHECK FAN RELAY. 1) Connect battery to terminals No. 1 and No. 3 of fan relay. 2) Measure resistance of fan relay. <i>Terminal</i> No. 4 — No. 3: Is the measured value less than the specified value? 	1 Ω	Go to step 38.	Replace fan relay.
38	CHECK HARNESS BETWEEN FAN RELAY TERMINAL AND CHASSIS GROUND. Measure resistance of harness between fan relay connector and chassis ground. <i>Connector & terminal</i> (B253) No. 3 — Chassis ground: Is the measured value less than the specified value?	1 Ω	Go to step 39 .	Repair open circuit in harness between fan relay connector and chassis ground.
39	 CHECK HARNESS BETWEEN FAN RELAY AND ECM. 1) Turn ignition switch to OFF. 2) Disconnect connector from ECM. 3) Measure resistance of harness between fan relay and ECM connector. Connector & terminal (B253) No. 2 — (B137) No. 24: Is the measured value less than the speci- fied value? 	1 Ω	Go to step 40 .	Repair open circuit in harness between fan relay connector and ECM.

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	Step	Value	Yes	No
40	CHECK POOR CONTACT. Check poor contact in connector between fan relay and ECM. Is there poor contact in connector between fan relay and ECM?	There is poor contact.		Contact with SOA (distributor) ser- vice.

NOTE: Inspection by SOA (distributor) service is required, because probable cause is deterioration of multiple parts.