## **CAMSHAFT SPROCKET**

MECHANICAL

# 13.Camshaft Sprocket

#### A: REMOVAL

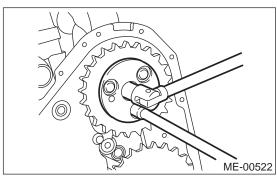
1) Remove crankshaft pulley. <Ref. to ME(H6DO)-38, REMOVAL, Crankshaft Pulley.>

2) Remove front chain cover. <Ref. to ME(H6DO)-39, REMOVAL, Front Chain Cover.>

3) Remove timing chain assembly. <Ref. to ME(H6DO)-41, REMOVAL, Timing Chain Assembly.>

4) Remove camshaft sprocket. To lock camshaft, use ST.

ST 18231AA000 CAMSHAFT SPROCKET WRENCH

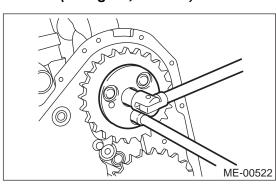


#### **B: INSTALLATION**

1) Install camshaft sprocket. To lock camshaft, use ST.

ST 18231AA000 CAMSHAFT SPROCKET WRENCH

Tightening torque: 13 N·m (1.0 kgf-m, 7.2 ft-lb)



2) Install timing chain assembly. <Ref. to ME(H6DO)-42, INSTALLATION, Timing Chain Assembly.>

3) Install front chain cover. <Ref. to ME(H6DO)-39, INSTALLATION, Front Chain Cover.>

4) Install crankshaft pulley. <Ref. to ME(H6DO)-38, INSTALLATION, Crankshaft Pulley.>

### **C: INSPECTION**

1) Check sprocket teeth for abnormal wear and scratches.

2) Make sure there is no free play between sprocket and key.

**ME(H6DO)-46**