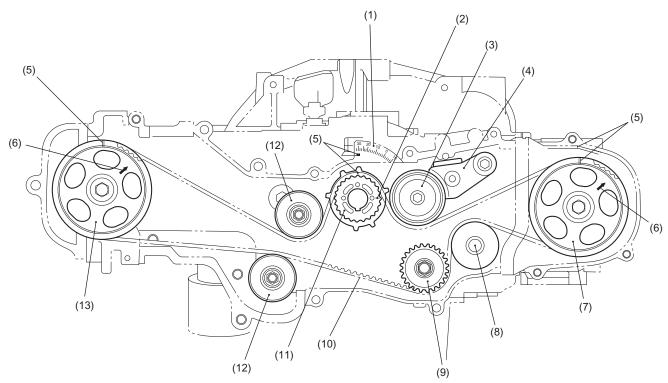
## 2. Timing Belt

- A single timing belt drives two camshafts (one in the left bank and one in the right bank). The belt also drives the water pump by its non-toothed side.
- The timing belt teeth have a specially designed round profile which contributes to quiet operation. The timing belt is made of strong and inflexible core cords, wear-resistant canvas and heat-resistant rubber material.
- A hydraulic automatic belt tension adjuster always keeps the belt taut to the specified tension. Any manual belt tension adjustment is unnecessary.



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- (1) Timing indicator (for timing mark of crankshaft pulley)
- (2) \*Piston position mark
- (3) Belt tension pulley
- (4) Automatic belt tension adjuster
- (5) Alignment mark
- (6) \*\*Piston position mark
- (7) Camshaft sprocket LH

- (8) Water pump pulley
- (9) Idler No. 2
- (10) Timing belt
- (11) Crankshaft sprocket
- (12) Idler
- (13) Camshaft sprocket RH

## NOTE:

- \*: The #1 piston is at TDC when the piston position mark on the crankshaft sprocket is aligned with the timing mark on the cylinder block.
- \*\*: The #1 piston is at TDC on the compression stroke when the piston position mark on the camshaft sprocket is aligned with the timing mark on the belt cover.