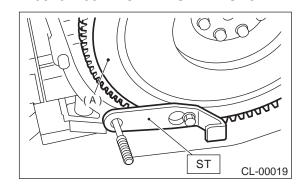


CLUTCH SYSTEM

3. Flywheel

A: REMOVAL

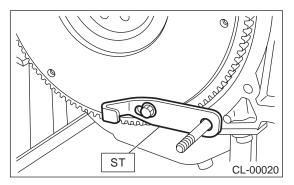
- 1) Remove the transmission assembly. <Ref. to MT-26, REMOVAL, Manual Transmission Assem-
- 2) Remove the clutch cover and clutch disc. <Ref. to CL-9, REMOVAL, Clutch Disc and Cover.>
- 3) Using the ST, remove the flywheel. ST 498497100 **CRANKSHAFT STOPPER**



(A) Flywheel

B: INSTALLATION

- 1) Install the flywheel and ST.
- 498497100 **CRANKSHAFT STOPPER**

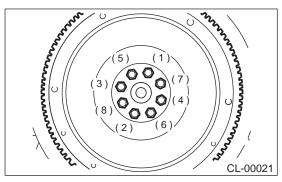


2) Tighten the flywheel attaching bolts to the specified torque.

FLYWHEEL

Tighten the flywheel installing bolts gradually. Each bolt should be tightened to the specified torque in a crisscross fashion.

Tightening torque: 72 N·m (7.3 kgf-m, 52.8 ft-lb)

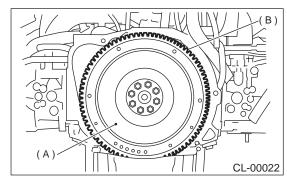


- 3) Install the clutch disc and cover. <Ref. to CL-9, INSTALLATION, Clutch Disc and Cover.>
- 4) Install the transmission assembly. <Ref. to MT-28, INSTALLATION, Manual Transmission Assembly.>

C: INSPECTION

Since this bearing is grease sealed and is of a non-lubrication type, do not wash with gasoline or any solvent.

1) Damage of facing and ring gear If defective, replace the flywheel.



- (A) Flywheel
- (B) Ring gear

2) Smoothness of rotation

Rotate the ball bearing applying pressure in thrust direction.

3) If noise or excessive play is noted, replace the flywheel.

