# 24.Fuel Pump

## A: REMOVAL

### WARNING:

- Place "NO FIRE" signs near the working area.
- Be careful not to spill fuel.

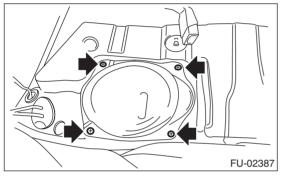
#### NOTE:

Fuel pump assembly consists of fuel pump and fuel level sensor.

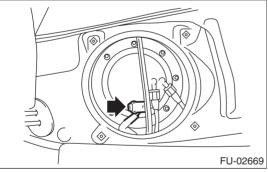
1) Release the fuel pressure. <Ref. to FU(H4SO)-40, RELEASING OF FUEL PRESSURE, PROCE-DURE, Fuel.>

2) Drain fuel. <Ref. to FU(H4SO)-40, DRAINING FUEL, PROCEDURE, Fuel.>

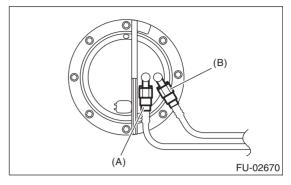
- 3) Remove the rear seat.
- 4) Remove the service hole cover.



5) Disconnect the connector from fuel pump.



6) Disconnect the quick connector, then disconnect the fuel delivery hose and jet pump hose. <Ref. to FU(H4SO)-56, REMOVAL, Fuel Delivery and Evaporation Lines.> 7) Remove the nuts which install fuel pump assembly onto fuel tank.



- (A) Delivery hose
- (B) Jet pump hose

8) Remove the fuel pump assembly from the fuel tank.

## **B: INSTALLATION**

Install in the reverse order of removal.

NOTE:

• Use a new gasket.

• Make sure the sealing portion is free from fuel or foreign matter before installation.

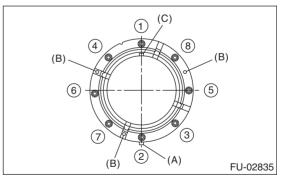
• When assembling, point the protrusion of the gasket (A) towards the front of the vehicle.

• Insert the protrusion (B) of the gasket into the upper plate. (3 locations)

• Align the protrusion (C) of the fuel pump assembly to the cut out in the upper plate.

• Tighten the nuts to the specified torque in the order as shown in the figure.

### Tightening torque: 4.4 N·m (0.45 kgf-m, 3.2 ft-lb)



### C: INSPECTION

Connect the lead harness to the connector terminal of fuel pump, and apply the battery power supply to check whether the pump operates.

#### WARNING:

- Wipe off fuel completely.
- Keep the battery as far apart from fuel pump as possible.
- Be sure to turn the battery supply to ON and OFF on the battery side.

• Do not run the fuel pump for a long time under non-load condition.

