

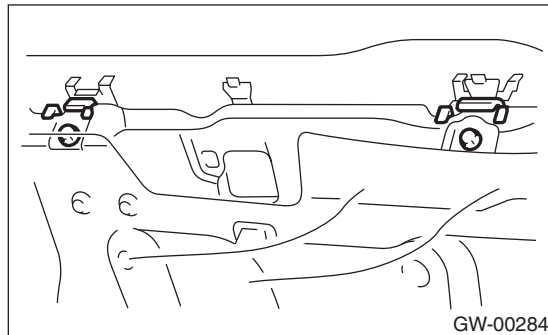
# Rear Door Glass

GLASS/WINDOWS/MIRRORS

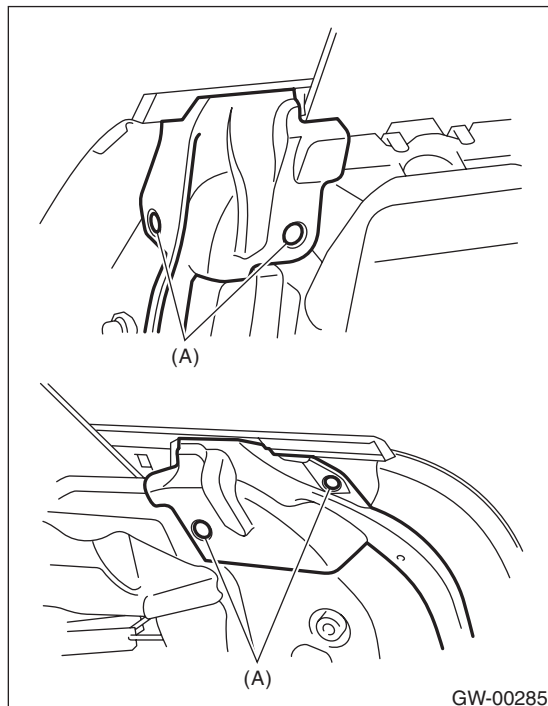
## 11. Rear Door Glass

### A: REMOVAL

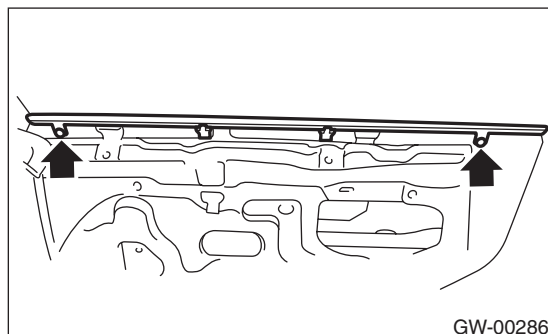
- 1) Remove the rear door trim.  
<Ref. to EI-48, REMOVAL, Door Trim.>
- 2) Remove the sealing cover. <Ref. to EB-23, REMOVAL, Rear Sealing Cover.>
- 3) Remove the stabilizers.



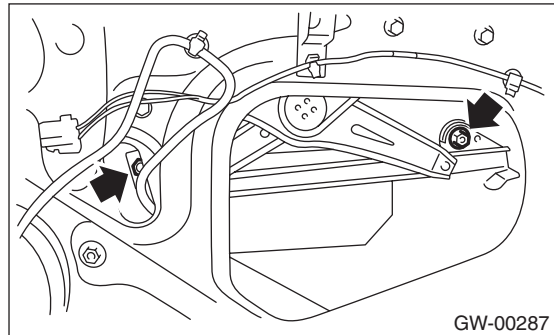
- 4) Remove clips (A), and remove the front end and rear end of the weather strip.



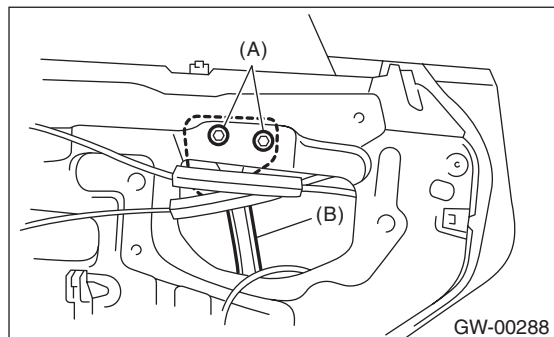
- 5) Remove the two screws to remove the weather strip outer.



- 6) Operate the power window switch to move the glass to the position shown in the figure, then remove the two nuts through the service holes.



- 7) Remove the rear sash retaining nuts (A) and move the rear sash (B) rearward.



- 8) Remove the door glass.

### CAUTION:

- Since the gear may be disengaged, do not turn regulator in the closing direction after removing glass.
- Avoid impact and damage to the glass.

### B: INSTALLATION

- 1) Install in the reverse order of removal.

### CAUTION:

Make sure that the glass stay is placed securely in sash.

- 2) Adjust the rear door glass. <Ref. to GW-25, ADJUSTMENT, Rear Door Glass.>

### Tightening torque:

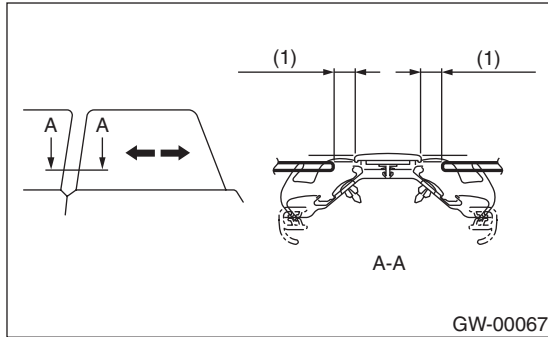
Refer to "COMPONENT" of "General Description". <Ref. to GW-5, REAR DOOR GLASS, COMPONENT, General Description.>

## C: ADJUSTMENT

**NOTE:**

The rear door glass, as a rule, should be adjusted in the same manner as the front door glass, although they are different in dimension. <Ref. to GW-13, ADJUSTMENT, Front Door Glass.>

1) Adjust the glass position using the dimensions in the figure as a guide.



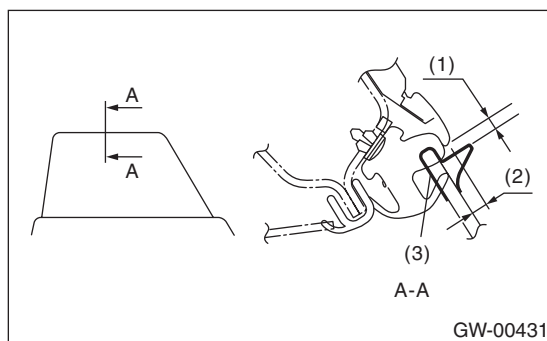
(1) 11 mm (0.433 in)

**NOTE:**

- If dimensions are smaller than the given dimensions, glass may get caught in weather strip during lifting/lowering operation and may not be fully open.
- After adjustment, move the glass up and down to check whether it is caught.

2) Attach the special tool to the glass, and adjust the glass adhesion until the dimensional value becomes as shown below.

ST 61299AE010 SPACER (Glass thickness: 4 mm (0.157 in) for rear door glass)



- (1) 3.2 — 4.8 mm (0.126 — 0.189 in)
- (2) When re-using weather strip: 5.5 mm (0.217 in)  
When replacing the weather strip: 5.0 mm (0.179 in)
- (3) ST

**NOTE:**

- If rear glass adhesion is higher than necessary, glass may get caught in weather strip of center pillar corner, resulting in early wear of weather strip. Be careful when adjusting.
- After adjustment, move the glass up and down to check whether it is caught.