82

1800cc Pushrod Motors made from '80-'82 have smaller intake valves than those years that followed; the consensus seems to be that these are suitable only if you plan to also use a Turbocharger along with these "smaller valve" engines. '83-'89 EA-81 engines apparently can be made to produce a decent increase in HP over the '80-82, if just normal aspirated induction is used. Only the '82 pages are included here.

SUBARU 1982 PARTS CATALOG

This parts catalog contains all engine part number information and body part number information for 1982 model year vehicles of SUBARU 1600 and 1800.

CHART ABBREVIATIONS

BS or B/S: Body Style Classification
- **2DR:** 2 Door Sedan (Hatchback)
- **4DR:** 4 Door Sedan
- **HT:** Hardtop
- **SW:** Station Wagon
- **MPV:** Open MPV (Brat)

PD or P/D: Piston Displacement (Liter)

GRD: Grade

XMSN or TM: Transmission
- **4F:** 4 Speed Manual Transmission
- **5F:** 5 Speed Manual Transmission
- **AT:** Automatic Transmission
- **4WD:** 4 Wheel Drive—4 Speed Manual Transmission
- **4WD (DR):** 4 Wheel Drive—Multi Speed Manual Transmission (Dual Range)

BODY MDL: Body Model Code Used In Production

ENGINE MDL: Engine Model Code

PS or P/S: Vehicle With Power Steering

OPG or O/P: Vehicle With Oil Pressure Gauge

HH or H/H: Vehicle With Hill Holder

AC or A/C: Vehicle With Air Conditioner

MSL: Miscellaneous
- **C:** Carter Carburetor System
- **H:** Hitachi Carburetor System
- **FE:** Fuel Economy

IDENTIFICATION NUMBER:

Each Vehicle Has A Unique Number. The Number Shown In This List Indicates The Starting Number Of Each Model.

Check Digit Is Shown At The Mark '*' Of This Number.

U.S.A. AND C

BS	PD	GRD
2DR	1.6	STD
		DL
	1.8	GL
		STD
		DL
		GL
4DR	1.6	DL
	1.8	GL
HT	1.6	DL
	1.8	GLF
SW	1.8	DL
		GL
		DL
		GL
MPV	1.8	DL
		GL

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U.S.A. AND CANADIAN MODELS

BS	PD	GRD	XMSN	BODY MDL	ENGINE MDL	AC	PS	OPG	HH	MSL	IDENTIFICATION NUMBER	
2DR	1.6	STD	4F	AF2C3YD	EA71A5						JF1AF21B*CA	100001 and after
		DL	5F	AF2C3YN	EA71G5						JF1AF22B*CB	
	1.8	GL		AF4C3YM	EA81G2H			•	•	FE	JF1AF43B*CB	
			AT	AF4C3YT	EA81T3P			•			JF1AF43B*CC	
		STD	4WD	AF5C3YD	EA81W2					H	JF2AF51B*CD	
					EA81W3					C		
		DL		AF5C3YG	EA81W2I				•	H	JF2AF52B*CD	
					EA81W3I				•	C		
		GL	4WD (DR)	AF5C3YK	EA81P2J			•	•	H	JF2AF53B*CE	
					EA81P3J			•	•	C		
4DR	1.6	DL	4F	AB2C4YF	EA71A5						JF1AB22B*CA	200001 and after
			5F	AB2C4YN	EA71G5						JF1AB22B*CB	
	1.8	GL		AB4C4YM	EA81G2H			•	•	FE	JF1AB43B*CB	
					EA81G20		•	•	•	FE		
					EA81G2V	•	•	•	•	FE		
			AT	AB4C4YT	EA81T3P			•			JF1AB43B*CC	
					EA81T3D		•	•				
HT	1.6	DL	4F	AW2C2YF	EA71A5						JF1AW22B*CA	300001 and after
			5F	AW2C2YN	EA71G5						JF1AW22B*CB	
	1.8	GLF		AW4C2YM	EA81G2H			•	•	FE	JF1AW44B*CB	
					EA81G2O		•	•	•	FE		
					EA81G2V	•	•	•	•	FE		
			AT	AW4C2YT	EA81T3P			•			JF1AW44B*CC	
					EA81T3D		•	•				
SW	1.8	DL	4F	AM4C4YF	EA81A2I				•		JF1AM42B*CA	400001 and after
			5F	AM4C4YN	EA81G2I				•		JF1AM42B*CB	
		GL		AM4C4YM	EA81G2J			•	•		JF1AM43B*CB	
					EA81G2W		•	•	•			
					EA81G22	•	•	•	•			
			AT	AM4C4YT	EA81M3P			•			JF1AM43B*CC	
					EA81M3D		•	•				
		DL	4WD	AM5C4YG	EA81W2I				•	H	JF2AM52B*CD	
					EA81W3I				•	C		
		GL	4WD (DR)	AM5C4YK	EA81P2J			•	•	H	JF2AM53B*CE	
					EA81P3J			•	•	C		
					EA81P2W		•	•	•	H		
					EA81P3W		•	•	•	C		
					EA81P22	•	•	•	•	H		
					EA81P32	•	•	•	•	C		
MPV	1.8	DL	4WD	AT5C2YG	EA81W2I				•	H	JF2AT52B*CD	500001 and after
					EA81W3I				•	C		
		GL	4WD (DR)	AT5C2YK	EA81P2J			•	•	H	JF2AT53B*CE	
					EA81P3J			•	•	C		

CATALOG PAGE BREAKDOWN

GRID #	ILLUSTRATION TITLE	FIGURE #

GRID #: Each grid has a grid number which is useful to search the part number information by indexes.

ILLUSTRATION TITLE: Each illustration is named after most main part information as a matter of convenience.

FIGURE #: Figure number indicated the illustration numbers. In the case that part number information is overflown from one grid, the same figure number and illustration title appears.

Figure numbers are not always consecutive. Omitted figure numbers are not applicable for model.

ITEM NO.: This number corresponds to the illustration.

PART NAME: Please refer to the abbreviation table.

PART NUMBER: Number used for ordering parts.

ITCA: The code letter in the 'ITCA' column shows interchangeability between the new part (named X) and the part on the upper line (named Y).

ITEM NO.	PART NAME	PART NUMBER	I•T•C•A

The code letters/symbol are defined as follows:

A: X and Y are mutually interchangeable.
B: X can be used in lieu of Y, but Y can not be used in lieu of X.
C: X can be used in lieu of Y by using the part described in REMARKS at the same time. Y can not be used in lieu of X.
D: X and Y are not interchangeable with each other.
E: Y can be used in lieu of X by using the part described in REMARKS at the same time. X can not be used in lieu of Y.
F: Y can be used in lieu of X. X can not be used in lieu of Y.
†: The most current part number. If necessary, refer to the Supercede Number History section.

ENGINE — EU2-04

MODEL																										
EA 71	EA 81																									
A	B	B	A	B	B	B	B	B	B	T	T	M	M	W	W	W	W	P	P	P	P	P	P	P	P	P
9	5	2	2	2	2	2	2	2	2	3	3	3	3	2	3	2	3	2	3	2	3	2	3	2	3	3
		H	I	I	J	W	2	0	V	P	D	P	D			I	I	W	W	J	J	2	2			
n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n

MODEL — BU3-04

MODEL																										
2 DR			4 DR			HT		SW			MPV															
STD	DL	GL	STD	DL	GLW	DL	GL	DL	GLF	DL	GL	DL	GLW	DL	GLW											
4	5	5	A	W	W	D	4	5	5	A	4	5	5	A	4	5	5	A	W	D	W	D				
n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n	n				

DL: 4 Wheel Drive
4 Speed Manual Transmission—1.8

GL: 4 Wheel Drive
Dual Range Transmission—1.8

Application Symbols:
n: represents the quantity to be required per vehicle corresponding to the model shown in model columns. In the case that ten or more pieces are required, it is shown with an alphabetical character as follows:

Quantity	10	11	12	13	14	15	16-
Character	A	B	C	E	F	G	H

*: An asterisk indicates quantity is decided as required.

–: A dash indicates this part is not applicable to the model.

REMARKS: Supplementary explanations regarding the following information are shown in the REMARKS column using abbreviations because of the limited space.

1. Color, thickness, width, weight, material, etc.
   Example: T=35.5 Thickness is 35.5mm
2. Applicable models are shown in this column.
   Example: CANADA: The part is applicable only to models of Canada.
3. Part Numbers shown in this column can be used in lieu of the original part in the PART NUMBER column and may be supplied instead of one ordered, when ITCA remains blank.

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ENGINE MODEL — Reference to Body Model is as follows:

ENGINE MODEL		P/D	B/S	TRANS	GRADE	COMMENT	MODEL CODE
EA71	A5	1.6	2DR	4MT	STD		AF2C3YD
			4DR	4MT	DL		AB2C4YF
			HT	4MT	DL		AW2C2YF
	G5	1.6	2DR	5MT	DL		AF2C3YN
			4DR	5MT	DL		AB2C4YN
			HT	5MT	DL		AW2C2YN
EA81	G2H	1.8	2DR	5MT	GL	OPG HH	AF4C3YM
			4DR	5MT	GL	OPG HH	AB4C4YM
			HT	5MT	GLF	OPG HH	AW4C2YM
	A2I	1.8	SW	4MT	DL	HH	AM4C4YF
	G2I	1.8	SW	5MT	DL	HH	AM4C4YN
	G2J	1.8	SW	5MT	GL	OPG HH	AM4C4YM
	G2W	1.8	SW	5MT	GL	PS OPG HH	AM4C4YM
	G22	1.8	SW	5MT	GL	AC PS OPG HH	AM4C4YM
	G20	1.8	4DR	5MT	GL	PS OPG HH FE	AB4C4YM
			HT	5MT	GLF	PS OPG HH FE	AW4C2YM
	G2V	1.8	4DR	5MT	GL	AC PS OPG HH FE	AB4C4YM
			HT	5MT	GLF	AC PS OPG HH FE	AW4C2YM
	T3P	1.8	2DR	3AT	GL	OPG	AF4C3YT
			4DR	3AT	GL	OPG	AB4C4YT
			HT	3AT	GLF	OPG	AW4C2YT
	T3D	1.8	4D	3AT	GL	PS OPG	AB4C4YT
			HT	3AT	GLF	PS OPG	AW4C2YT
	M3P	1.8	SW	3AT	GL	OPG	AM4C4YT
	M3D	1.8	SW	3AT	GL	PS OPG	AM4C4YT
	W2	1.8	2DR	4MT 4WD	STD	H	AF5C3YD
	W3	1.8	2DR	4MT 4WD	STD	C	AF5C3YD
	W2I	1.8	2DR	4MT 4WD	DL	HH H	AF5C3YG
			SW	4MT 4WD	DL	HH H	AM5C4YG
			MPV	4MT 4WD	DL	HH H	AT5C2YG
	W3I	1.8	2DR	4MT 4WD	DL	HH C	AF5C3YG
			SW	4MT 4WD	DL	HH C	AM5C4YG
			MPV	4MT 4WD	DL	HH C	AT5C2YG
	P2W	1.8	SW	4MT 4WD D/R	GL	PS OPG HH H	AM5C4YK
	P3W	1.8	SW	4MT 4WD D/R	GL	PS OPG HH C	AM5C4YK
	P2J	1.8	2DR	4MT 4WD D/R	GL	OPG HH H	AF5C3YK
			SW	4MT 4WD D/R	GL	OPG HH H	AM5C4YK
			MPV	4MT 4WD D/R	GL	OPG HH H	AT5C2YK
	P3J	1.8	2DR	4MT 4WD D/R	GL	OPG HH C	AF5C3YK
			SW	4MT 4WD D/R	GL	OPG HH C	AM5C4YK
			MPV	4MT 4WD D/R	GL	OPG HH C	AT5C2YK
	P22	1.8	SW	4MT 4WD D/R	GL	AC PS OPG HH H	AM5C4YK
	P32	1.8	SW	4MT 4WD D/R	GL	AC PS OPG HH C	AM5C4YK

MODEL — Reference to Model Code is as follows:

BODY TYPE & GRADE			DESCRIPTION	P/S
2DR	STD	4	2 Door Sedan—4 Speed Manual Transmission	1.6
	DL	5	2 Door Sedan—5 Speed Manual Transmission	1.6
	GL	5	2 Door Sedan—5 Speed Manual Transmission	1.8
	GL	A	2 Door Sedan—Automatic Transmission	1.8
	STD	W	2 Door Sedan—4 Wheel Drive—4 Speed Manual Transmission	1.8
	DL	W	2 Door Sedan—4 Wheel Drive—4 Speed Manual Transmission	1.8
	GLW	D	2 Door Sedan—4 Wheel Drive—Dual Range Transmission	1.8
4DR	DL	4	4 Door Sedan—4 Speed Manual Transmission	1.6
	DL	5	4 Door Sedan—5 Speed Manual Transmission	1.6
	GL	5	4 Door Sedan—5 Speed Manual Transmission	1.8
	GL	A	4 Door Sedan—Automatic Transmission	1.8
HT	DL	4	Hardtop—4 Speed Manual Transmission	1.6
	DL	5	Hardtop—5 Speed Manual Transmission	1.6
	GLF	5	Hardtop—5 Speed Manual Transmission	1.8
	GLF	A	Hardtop—Automatic Transmission	1.8
SW	DL	4	Station Wagon—4 Speed Manual Transmission	1.8
	DL	5	Station Wagon—5 Speed Manual Transmission	1.8
	GL	5	Station Wagon—5 Speed Manual Transmission	1.8
	GL	A	Station Wagon—Automatic Transmission	1.8
	DL	W	Station Wagon—4 Wheel Drive—4 Speed Manual Transmission	1.8
	GLW	D	Station Wagon—4 Wheel Drive—Dual Range Transmission	1.8
MPV	DL	W	Open MPV—4 Wheel Drive—4 Speed Manual Transmission	1.8
	GLW	D	Open MPV—4 Wheel Drive—Dual Range Transmission	1.8

Simplified Cross Reference of Engine and Body:

e.g. EA71A5 is simplified to A5.

2D	4D	HT	SW	MPV
ST4:A5	DL4:A5	DL4:A5	DL4:A2J	DLW:W2I
DL5:G5	DL5:G5	DL5:G5	DL5:G2I	W3I
GL5:G2H	GL5:G2H	GF5:G2H	GL5:G2J, G2W	GLD:P2J
GLA:G5	G20	G20	G22	P3J
STW:W2, W3	G2V	G2V	GLA:M3P, M3D	
DLW:W2I, W3I	GLA:T3P	GFA:T3P	DLW:W2I, W3I	
GLD:P2J, P3J	T3D	T3D	GLD:P2J, P3J	
			P2W, P3W	
			P22, P32	

NOTE: See next page for a detailed cross reference.

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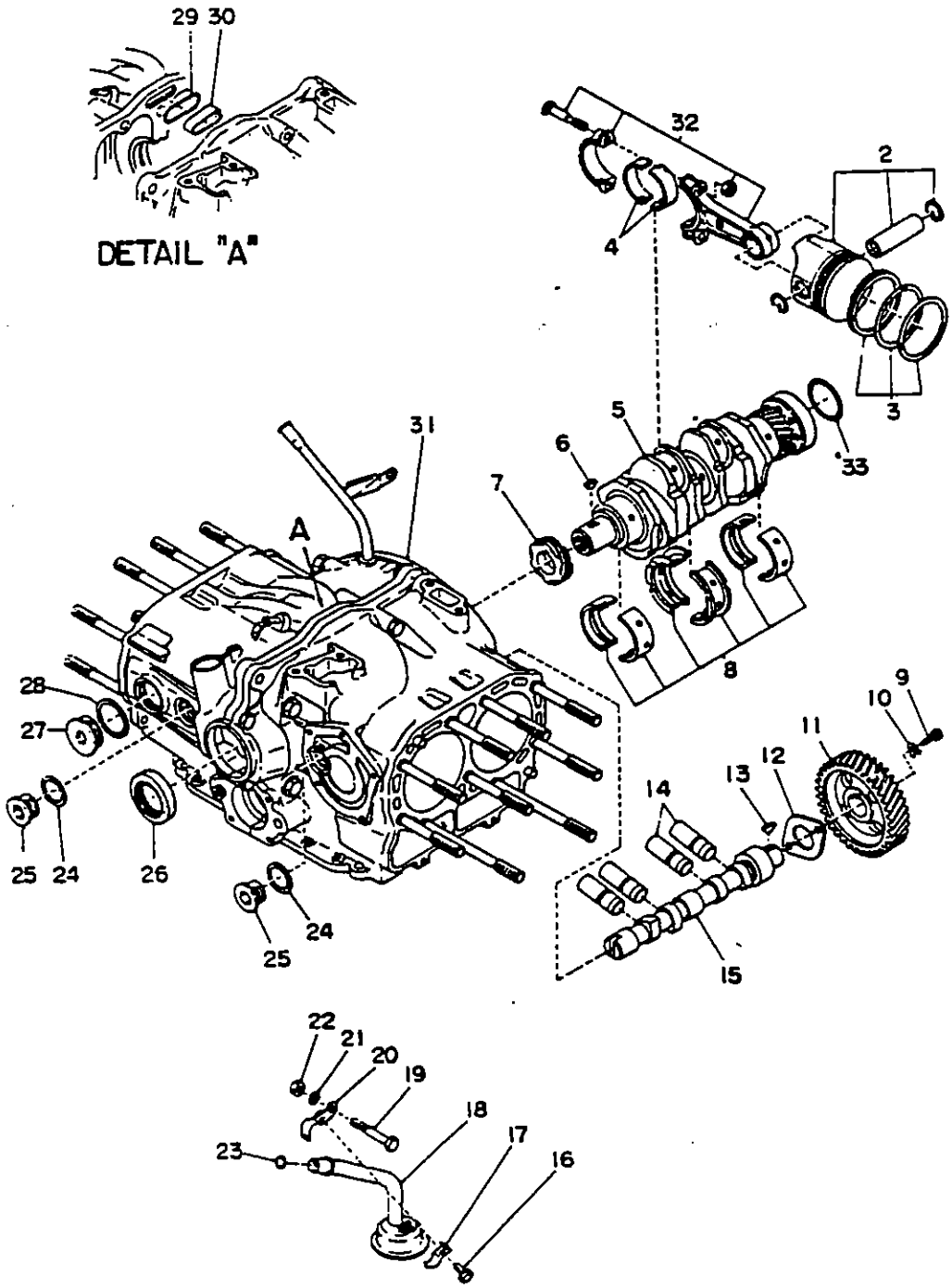
CROSS REFERENCE OF ENGINE AND BODY

(EU2) ENGINE MODEL		BODY TYPE & GRADE (BU3)																							
		2 DR.							4 DR.				HT				SW						BRAT	
		STD	DL	GL	GL	STD	DL	GL	DL	DL	GL	GL	DL	DL	GLF	GLF	DL	DL	GL	GL	DL	GL	DL	GL
		4	5	5	A	W	W	D	4	5	5	A	4	5	5	A	4	5	5	A	W	D	W	D
EA71	AA5	•							•				•											
	AK5	•							•				•											
	GA5		•							•				•										
	GK5		•							•				•										
EA81	GA2H			•							•				•									
	GK2H			•							•				•									
	AA2I																•							
	AK2I																•							
	GA2I																	•						
	GK2I																	•						
	GA2J																		•					
	GK2J																		•					
	GA2W																		•					
	GK2W																		•					
	GA22																		•					
	GK22																		•					
	GA20										•				•									
	GK20										•				•									
	GA2V										•				•									
	GK2V										•				•									
	TA3P				•							•				•								
	TK3P				•							•				•								
	TA3D											•				•								
	TK3D											•				•								
	MA3P																			•				
	MK3P																			•				
	MA3D																			•				
	MK3D																			•				
	WA2					•																		
	WK2					•																		
	WA3					•																		
	WK3					•																		
	WA2I						•															•		•	
	WK2I						•															•		•	
	WA3I						•															•		•	
	WK3I						•															•		•	
	PA2W																						•		
	PK2W																						•		
	PA3W																						•		
	PK3W																						•		
	PA2J							•															•		•
	PK2J							•															•		•
	PA3J							•															•		•
	PK3J							•															•		•
	PA22																						•		
	PK22																						•		
	PA32																						•		
	PK32																						•		

1-C04	ENGINE, SHORT BLOCK	FIGURE 003-1



ITEM NO.

1 SI
SI
2 PI
3 P
4 B
5 C
C
6 W
7 G
8 E
E
9 E
10 I
11
12
13
14
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16
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27
28
29
30
31
3

ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	MODEL																												REMARKS
				EA 71	EA 81																											
				A	G	G	A	G	G	G	G	G	G	T	T	M	M	W	W	W	W	P	P	P	P	P	P	P	P	P	P	
				3	3	2	2	2	2	2	2	2	2	2	3	3	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3	
						H	I	I	J	W	Z	0	V	P	0	P	D			I	I	W	W	J	J	2	2					
1	SHORT BLOCK ENG	482378200		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	U.S.A & CANADA
	SHORT BLOCK ENG	482378300	†	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	U.S.A & CANADA
2	PISTON SET	480057110		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
3	PISTON RING SET	480037100		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
4	BEARING SET, CONN ROD	382917900	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
5	CRANKSHAFT CP	310308010	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	CRANKSHAFT CP	12200AA001	†	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
6	WOODRUFF KEY	053205300		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
7	GEAR, DISTRIBUTOR DRV	825504100		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
8	BEARING SET, CRNK SHF	882658840		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	BEARING SET, CRNK SHF	485437000		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
9	BOLT, 6×15×15	800206110	†	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
10	LOCK WASHER	803506030		2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
11	GEAR, CAM SHAFT	815018600		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	GEAR, CAM SHAFT	415017000		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
12	PLATE, CAM SHAFT	815196100	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
13	WOODRUFF KEY	804505030		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
14	LIFTER CP, VALVE	810518600	†	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	
15	CAM SHAFT	415103220		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	CAM SHAFT	415107100		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
16	BOLT & WASHER	011306180	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
17	STAY 2, OIL STRAINER	15052AA000	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
18	OIL STRAINER CP	320444300		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
19	BOLT	016708553	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
20	STAY CP, OIL STRAINER	320404300		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	STAY CP, OIL STRAINER	420407000	†	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
21	SPRING WASHER	032008000	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
22	NUT	021808000	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
23	O-RING, 14×2.4	806914020		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
24	GASKET, 26.2×31.5×1.5	803926020	†	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
25	PLUG, CRANKCASE	311374310	†	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
26	OIL SEAL, 38×55×9	806738040	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
26	OIL SEAL, 38×59×9	806738070		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
27	PLUG, CRANKCASE	397130100	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
28	GASKET, 36.2×44×1.5	803936020		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
29	O-RING, CRANKCASE	11071AA000	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
30	BACK UP RING	11070AA000	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
31	CASE ASSY, CRANK	480047700		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	CASE ASSY, CRANK	480047930	†	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
32	ROD CP, CONNECTING	410317020	†	4	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	ROD CP, CONNECTING	12100AA000	†	-	-	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
33	O-RING, CRANK SHF R	413967000		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	O-RING, CRANK SHF R	413967100		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	

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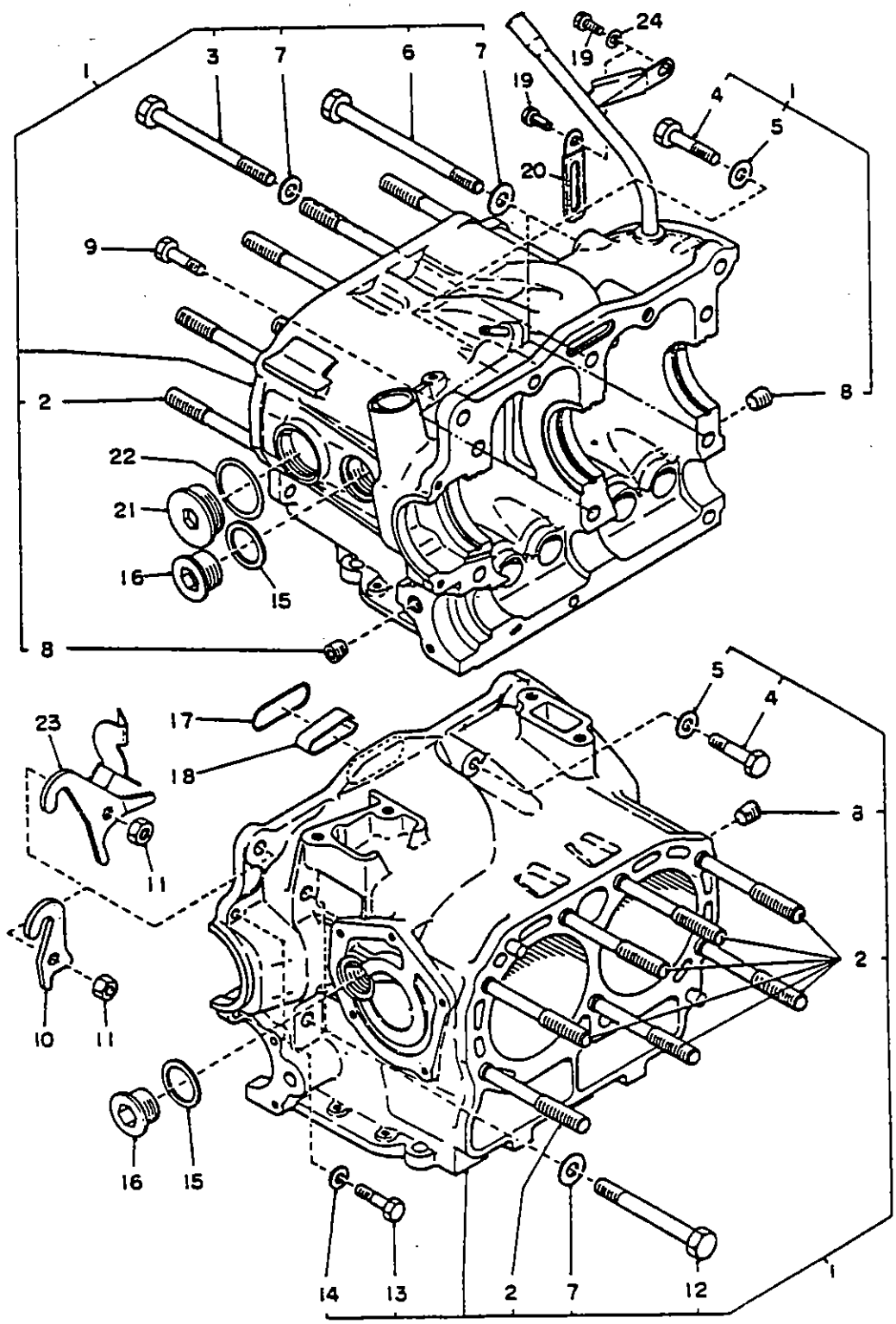
1-C06	CRANK CASE (1800cc)	FIGURE 010-2



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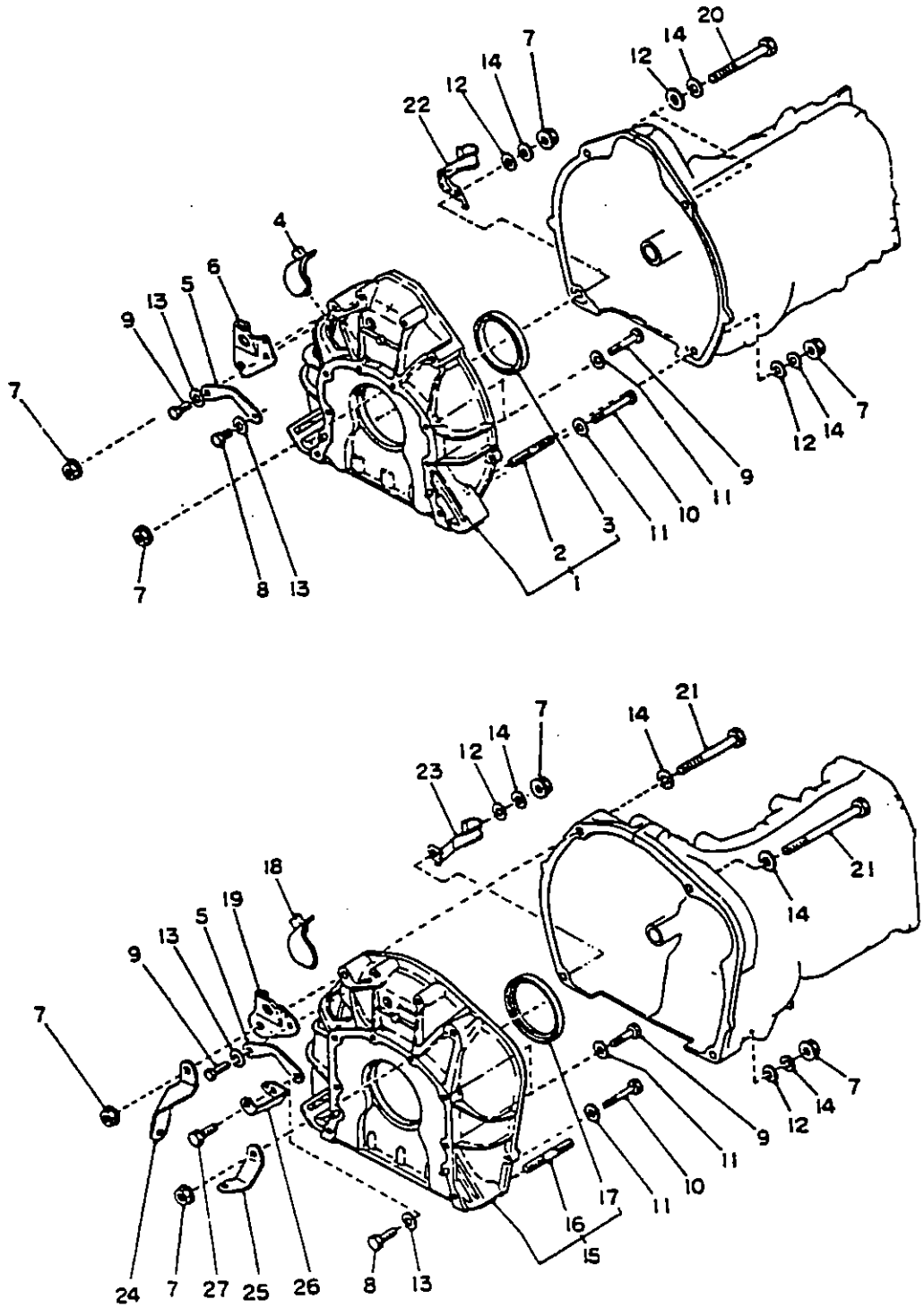
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	MODEL EA 71	MODEL EA 81	REMARKS
1	CASE ASSY, CRANK	480047930	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
2	STUD, 11×126.5×39	800911120		F	F F F F F F F F F F F F F F F F F F F F	
3	BOLT, 10×108×28	800210030	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
4	BOLT	016708654	†	2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
5	WASHER	031008002	†	2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
6	BOLT, 10×145×28	800210380		3	3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	
7	WASHER, 10.5×18×2	803010120		6	6 6 6 6 6 6 6 6 6 6 6 5 5 5 5 5 5 5 5 5	
8	PLUG, MAIN GALLERY	811354110		3	3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	
9	BOLT	016708383	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
10	HANGER, CRK CASE F	411867000		1	1 1 1 1 1 1 1 1 1 1 1 - 1 - 1 - 1 - 1 -	
11	NUT	021808000	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
12	BOLT, 10×70×28	800210340		2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
13	BOLT	016606220	†	2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
14	WASHER	031006000	†	2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
15	GASKET, 26.2×31.5×1	803926020	†	2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
16	PLUG, CRANKCASE	311374310	†	2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
17	O-RING, CRANKCASE	11071AA000	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
18	BACK UP RING	11070AA000	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
19	BOLT & WASHER	800506010		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
20	CLIP	24232AA000	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
21	PLUG, CRANKCASE	397130100	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
22	GASKET, 36.2×44×1.5	803936020		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
23	HANGER, CRANKCASE F	411867200		-	- - - - - - - - - - - - 1 - 1 - 1 - 1	
24	WASHER	031006000	†	-	- - - - - - - - - - - - 1 - 1 - 1 - 1	

1-C07	HOUSING	FIGURE 011-1



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ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	MODEL																													REMARKS
				EA 71	EA 81																												
				A5	G5	G2H	A2I	G2I	G2J	G2W	G2Z	G2Q	G2V	T3P	T3Q	M3D	M3P	W3D	W2	W3	W3I	P2I	P3W	P2W	P3J	P2J	P3Z	P2Z	P3Z				
1	HOUSHING CP FYL WHEL	410147400		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
2	STUD, 10×75×28	800910250		2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
3	OIL SEAL 70×87×8.5	806770013	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
4	PLUG, TIMING HOLE	411857000		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
5	HANGER, CRK CASE R	411877100		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1				
6	BRACKET, PITCHING STP	411967000		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
7	FLANGE NUT, 10×9	802010080	†	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4				
8	BOLT	016508160	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1				
9	BOLT	016708283	†	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6				
10	BOLT	016708654	†	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
11	WASHER	031008002	†	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8				
12	WASHER	031010000	†	3	3	2	2	2	2	2	2	2	2	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2				
13	SPRING WASHER	032008000	†	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2				
14	SPRING WASHER	032010000		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4				
15	HOUSHING CP FLY WHEL	410147300	†	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1				
16	STUD, 10×80×28	800910280		-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2				
17	OIL SEAL 76×93×10	806776011	†	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1				
18	PLUG, TIMING HOLE	411857110	†	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1				
19	BRACKET, PITCHING STP	411967100		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1				
20	BOLT, 10×100×28	800210480	†	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
21	BOLT, 10×110×28	800210500	†	-	-	1	1	1	1	1	1	1	1	1	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1				
	BOLT, 10×126×28	800210510	†	-	-	1	1	1	1	1	1	1	1	1	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1				
	BOLT, 10×100×28	800210480	†	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-				
	BOLT 10×140×28	800210520	†	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-				
22	CLIP	422457810		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
23	CLIP	422457910		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1				
24	STIFFENER, RH	411577010		-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1				
25	STIFFENER, LH	411587000		-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1				
26	BRACKET, ACCEL CABLE	421907410	†	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1	-	1	-	1	-	1	-	1	-				
27	BOLT	016708283	†	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1	-	1	-	1	-	1	-	1	-				

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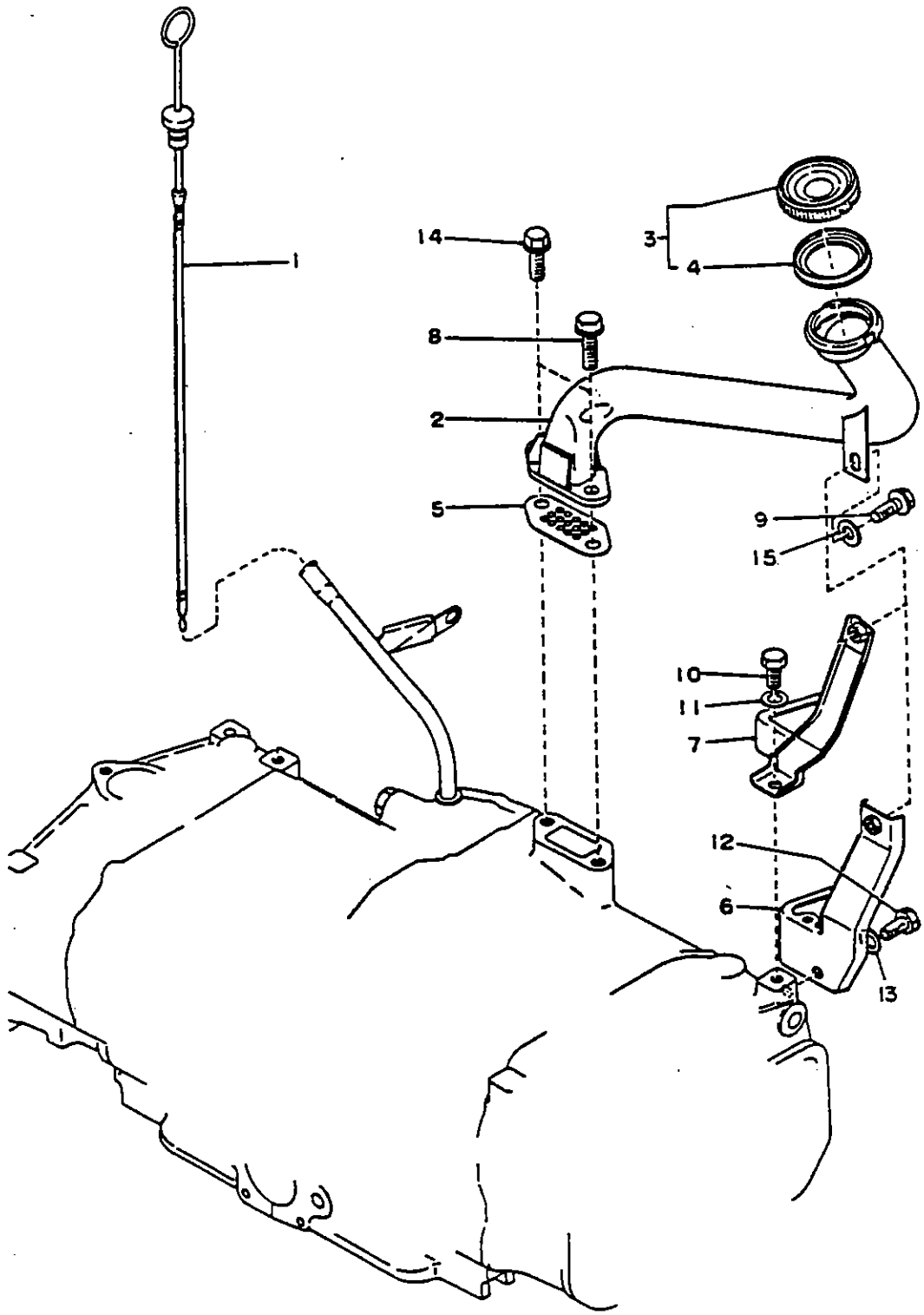
1-C08	OIL FILLER & OIL LEVEL GAUGE	FIGURE 012-1



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ITEM NO.	PART NAME	PART NUMBER	I.T.C.A	MODEL																							REMARKS
				EA 71	EA 81																						
				A	G	G	A	G	G	G	G	G	T	T	M	W	W	W	W	P	P	P	P	P	P	
				B	B	2	2	2	2	2	2	2	3	3	3	3	2	3	2	3	2	3	2	3	2	
						H	I	I	J	W	2	O	V	P	D	P	D		I	I	W	W	J	J	2	2	
1	GAUGE CP, O/LVL	410277010	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
2	DUCT CP, OIL FILLER	410137450			1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
3	CAP CP, O/FIL	15255AA001	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
4	GASKET, 35×53×3.6	803935010	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
5	GASKET, A/BRTH DUC	811708600	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
6	STAY, O/FIL DUC	411837120				-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
7	STAY, O/FIL DUC	411837010	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
8	BOLT & WASHER ASSY	011308280				-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	1	
9	BOLT & WASHER	800506010		2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
10	BOLT	016508160	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
11	SPRING WASHER	032008000	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
12	BOLT	016610200	†	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
13	SPRING WASHER	032010000				-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
14	BOLT & WASHER ASSY	011308200		2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	
15	WASHER	031006000	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	

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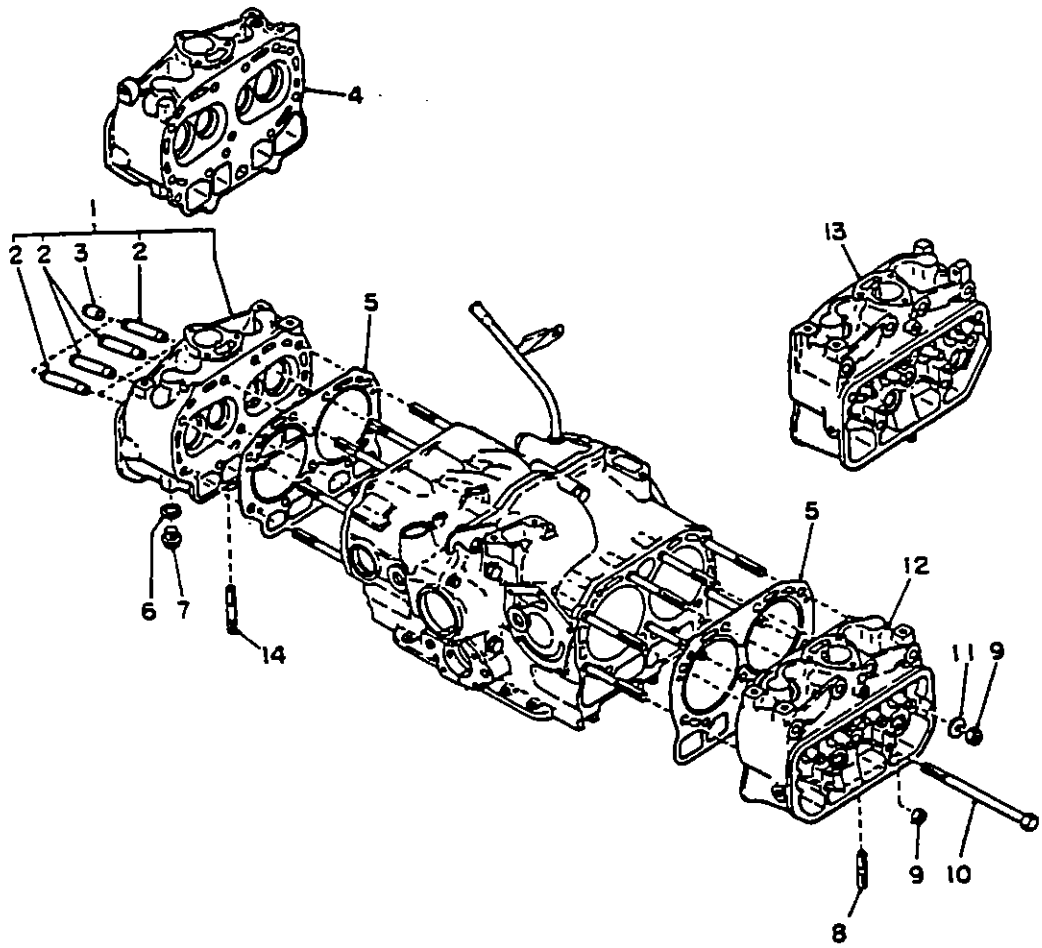
1-C09	CYLINDER HEAD	FIGURE 020-1



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ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	MODEL																													REMARKS
				EA 71	EA 81																												
				A	G	G	A	G	G	G	G	G	G	T	T	M	M	W	W	W	W	P	P	P	P	P	P						
				5	3	2	2	2	2	2	2	2	2	2	3	3	3	2	3	2	3	2	3	2	3	2	3						
						H	I	I	J	W	2	0	V	P	0	P	D			I	I	W	W	J	J	2	2						
1	HEAD CP, CYLINDER	410247720		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-						
2	GUIDE, INT VLV	880904110	†	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8						
3	OIL SEAL, INT VLV	412777000	†	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8						
4	HEAD CP, CYLINDER	410248720	†	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1						
5	GASKET, CYL HD	412307111	†	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-						
	GASKET, CYL HD	412307222	†	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2						
6	GASKET, 12.5×18×2	803912030		2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2						
7	PLUG, 12×12	807012040		2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2						
8	STUD, 10×40×20	800910290	†	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2						
9	NUT, 11×9	802011010		F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F						
10	BOLT, 11×162×34	800211030		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4						
11	WASHER, 11.5×23×4	803011070		F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F						
12	HEAD CP 2, CYLINDER	410257720		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-						
13	HEAD CP 2, CYLINDER	410258170	†	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1						
14	STUD, 10×66×18	800910300		2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2						

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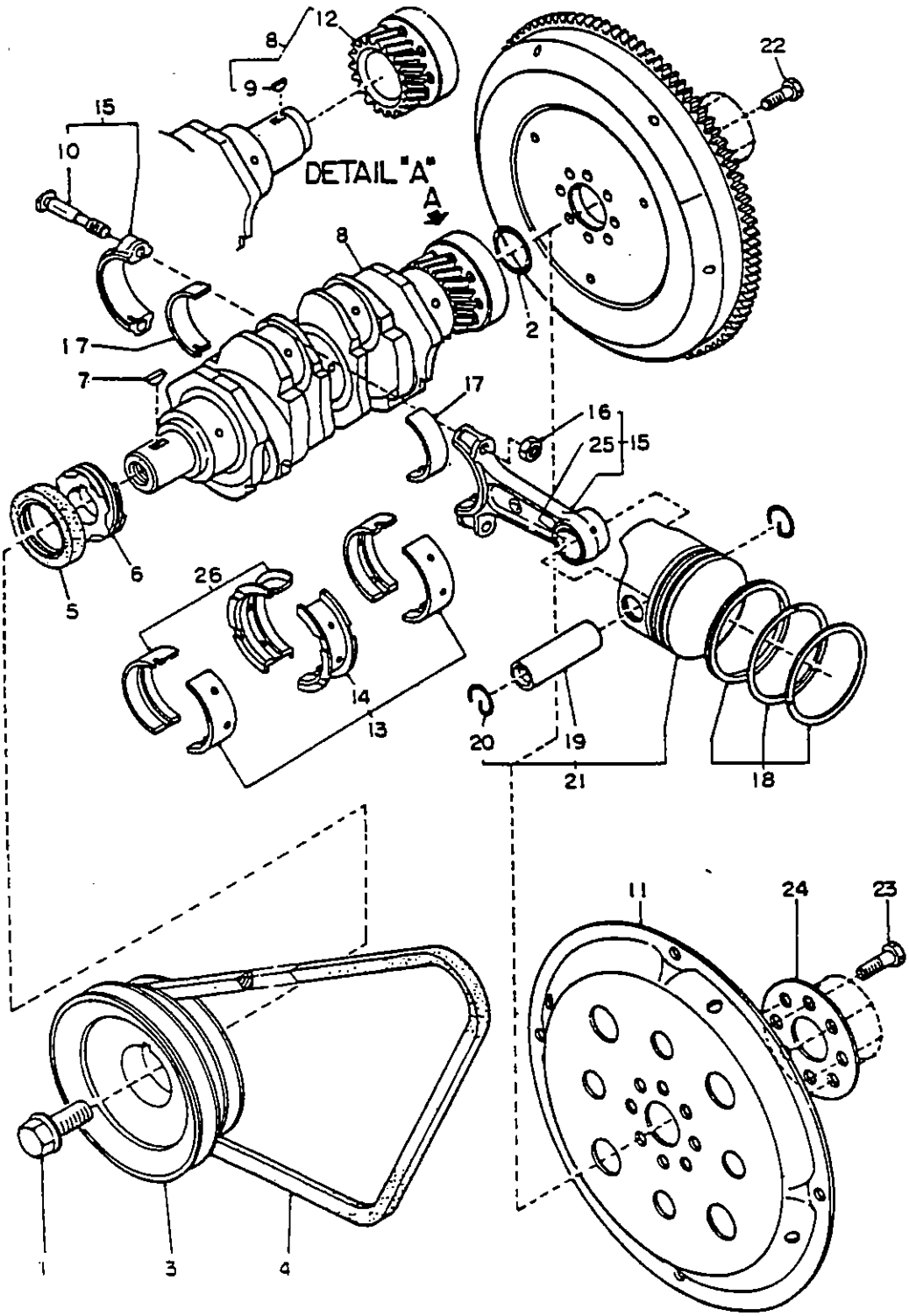
1-C10	CRANK SHAFT & PISTON	FIGURE 030-1



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ITEM NO.	PART NAME	PART NUMBER	I.T.C.A	MODEL: EA 71	MODEL: EA 81	REMARKS
1	BOLT	800114110	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
2	O-RING, CRANK SHF R	413967000		1	1 1 -	
	O-RING, CRANK SHF R	413967100		-	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
3	PULLEY, CR/SHF	413187200		1	1 1 -	
	PULLEY, CR/SHF	413187100		-	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
4	V BELT, 10.7×8×900	809110290	†	1	1 1 -	
	V BELT, 10.7×8×910	809110370	†	-	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
5	OIL SEAL, 38×55×9	806738040	†	1	1 1 -	
	OIL SEAL, 38×59×9	806738070		-	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
6	GEAR, DISTR DRV	825504100		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
7	WOODRUFF KEY	053205300		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
8	CRANKSHAFT CP	310308010	†	1	1 1 -	
	CRANKSHAFT CP	12200AA001	†	-	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
9	WOODRUFF KEY, 4×5×13	804504010	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
10	BOLT, CONN ROD	413407000		2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
11	PLATE, CONV DRV	411887000		-	- - - - - - - - 1 1 1 1 - - - - - - - - - - - -	
12	GEAR, CRANKSHAFT	813288610	†	1	1 1 -	
	GEAR, CRANKSHAFT	413287010		-	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
13	BRG SET, CR/SHF STD	882658840		1	1 1 -	STD
	BRG SET, CR/SHF 0.03	882708830		1	1 1 -	U.S 0.03
	BRG SET, CR/SHF 0.05	882668831		1	1 1 -	U.S 0.05
	BRG SET, CR/SHF 0.25	882688833		1	1 1 -	U.S 0.25
	BRG SET, CRK STD	485437000		-	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	STD
	BRG SET, CRK US 0.03	485437001		-	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	U.S 0.03
	BRG SET, CRK US 0.05	485437002		-	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	U.S 0.05
	BRG SET, CRK US 0.25	485437003		-	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	U.S 0.25
14	CTR BRG SET, STD	485367010		1	1 1 -	STD
	CTR BRG SET, US 0.03	485367011		1	1 1 -	U.S 0.03
	CTR BRG SET, US 0.05	485367012		1	1 1 -	U.S 0.05
	CTR BRG SET, US 0.25	485367013		1	1 1 -	U.S 0.25
	CTR BRG SET,	485367021		1	1 1 -	US.0.03+0S.0.04
	CTR BRG SET, STD	485367100		-	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	STD
	CTR BRG SET, US 0.03	485367101		-	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	U.S 0.03
	CTR BRG SET, US 0.05	485367102		-	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	U.S 0.05
	CTR BRG SET, US 0.25	485367103		-	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	U.S 0.25
	CTR BRG SET,	485367111		-	- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	US.0.03+0S.0.04
15	ROD CP, CONN	410317020	†	4	4 4 -	
	ROD CP, CONN	12100AA000	†	-	- 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	
16	NUT, 8.5×8	802008070		2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
17	BRG SET, CONN ROD STD	382917900	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	STD
	BRG SET, ROD US 0.05	382927901	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	U.S 0.05
	BRG SET, ROD US 0.25	382937902	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	U.S 0.25
18	PISTON RING SET STD	480037100		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	STD

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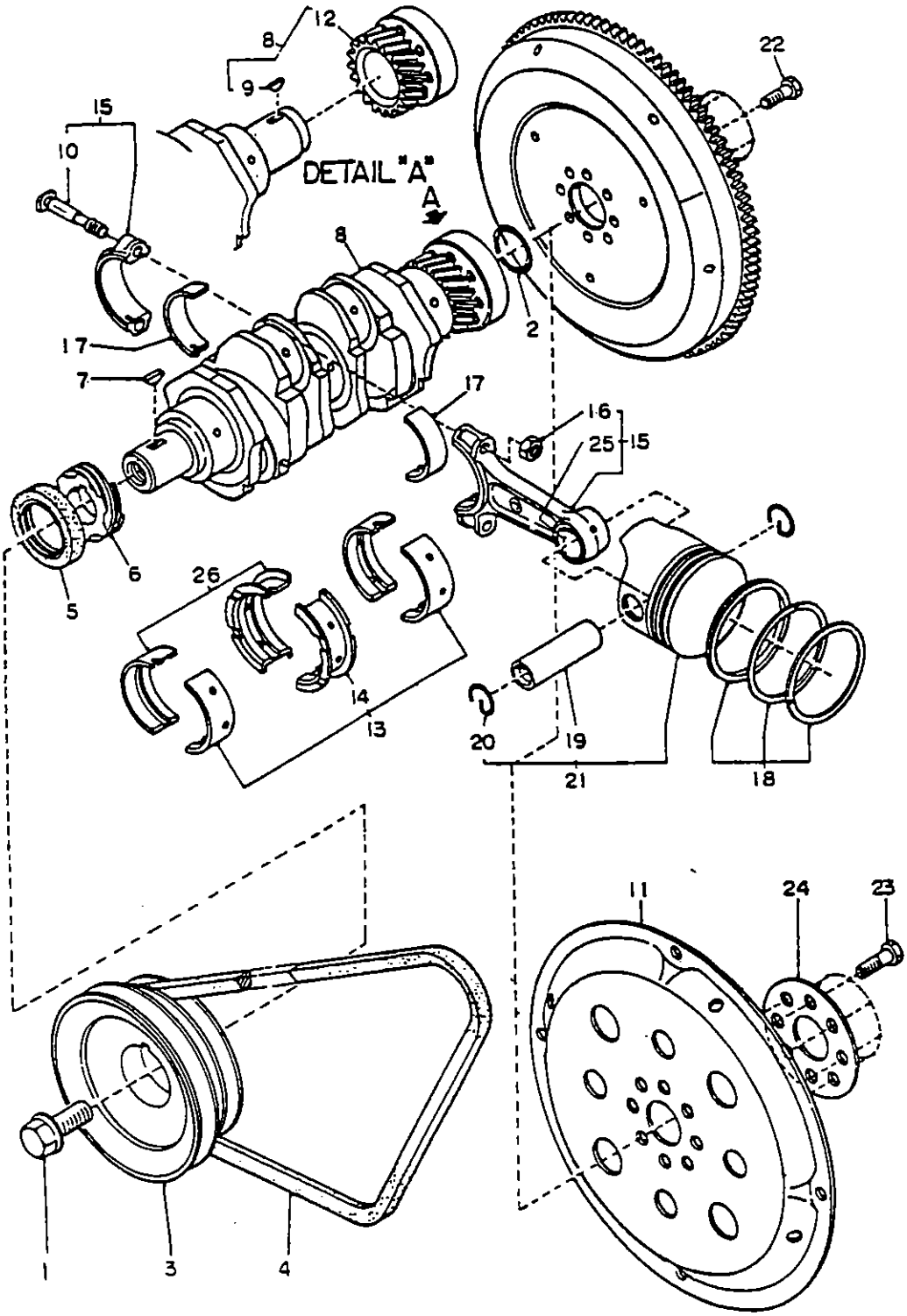
1-C11	CRANK SHAFT & PISTON	FIGURE 030-1



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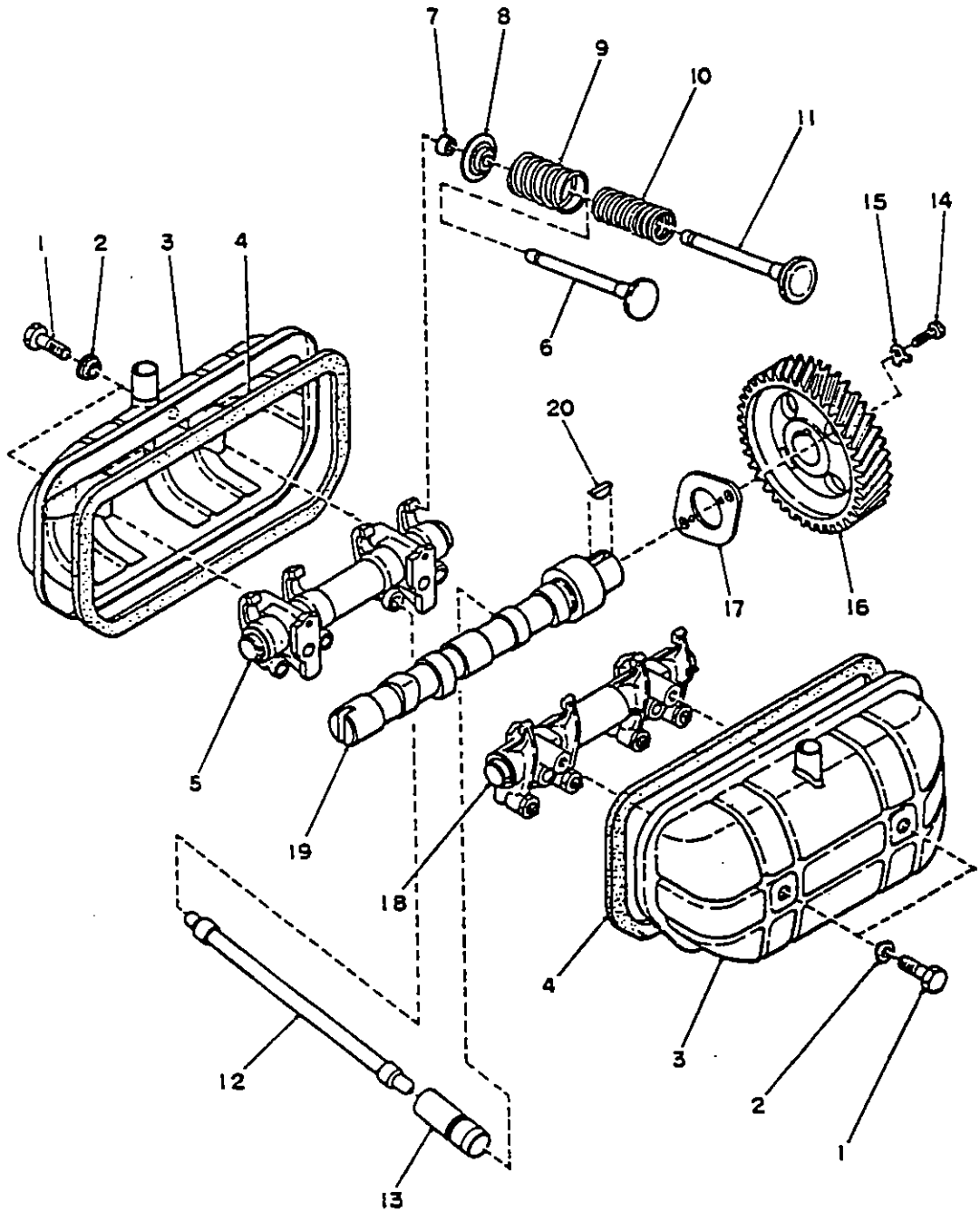
ITEM NO.	PART NAME	PART NUMBER	I.T.C.A	EA71 A 5	EA71 G 5	EA81 G 2 H	EA81 A 2 I	EA81 G 2 I	EA81 G 2 J	EA81 G 2 W	EA81 G 2 2	EA81 G 2 O	EA81 G 2 V	EA81 T 3 P	EA81 T 3 D	EA81 M 3 P	EA81 M 3 O	EA81 W 2	EA81 W 3	EA81 W 2 I	EA81 W 3 I	EA81 P 2 W	EA81 P 3 W	EA81 P 2 J	EA81 P 3 J	EA81 P 2 2	EA81 P 3 2	REMARKS
18	PISTON RING SET O.25	480037102		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	O.S O.25
	PISTON RING SET O.50	480037103		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	O.S O.50
19	PISTON PIN	313504310	†	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
20	CIR CLIP, IN-22	805322010		8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	
21	PISTON SET STD	480057110		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	STD
	PISTON SET 0, 25 OS	480057111		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	O.S O.25
	PISTON SET 0, 5 OS	480057112		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	O.S O.5O
22	BOLT, 8.5×32×23	800208480		8	8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	BOLT, 9×32×23	800209030		-	-	8	8	8	8	8	8	8	8	-	-	-	-	8	8	8	8	8	8	8	8	8	8	
23	BOLT, 9×20×18	800209020		-	-	-	-	-	-	-	-	-	-	8	8	8	8	-	-	-	-	-	-	-	-	-	-	
24	BACK PLATE, CONV DRV	411447000		-	-	-	-	-	-	-	-	-	-	1	1	1	1	-	-	-	-	-	-	-	-	-	-	
25	BUSH, CONN ROD	473367001	†	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
26	BRG SET2, CRK US 0.03	485627000		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	U.S 0.03
	BRG SET2, CRK US 0.03	485627100		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	U.S 0.03

1-C12	CAMSHAFT & VALVE ROCKER	FIGURE 035-1



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ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	EA 71 A 5	EA 71 G 5	EA 81 G 2 H	A 2 I	G 2 I	G 2 J	G 2 W	G 2 2	G 2 O	G 2 V	T 3 P	T 3 D	M 3 P	M 3 O	W 2	W 3	W 2 I	W 3 I	P 2 W	P 3 W	P 2 J	P 3 J	P 2 2	P 3 2	REMARKS
1	BOLT, 8×22×15	800108330		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
2	SEAL WASHER, RKR CVR	812764110		8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	
3	COVER, VLV RKR	412657100	†	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	COVER, VLV RKR	412657200		-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
4	GASKET, VLV RKR CVR	812608600		2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	GASKET, VLV RKR CVR	412607000		-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
5	VALVE ROCKER ASSY, RH	419997000	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	VALVE ROCKER ASSY, RH	419997100	†	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
6	VALVE, EXH	415567020		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
7	KEY, VLV SPG RTN	815614130		H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	
8	RETAINER, VLV SPG	415577120	†	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	
9	SPRING, VLV	815588800	†	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	
10	SPRING 2, VLV	815598610	†	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	
11	VALVE, INT	315554310		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
12	ROD CP, VLV PUSH	810558610		8	8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	ROD CP, VLV PUSH	410557100		-	-	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	
13	LIFTER CP, VLV	810518600	†	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	
14	BOLT, 6×15×15	800206110	†	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
15	LOCK WASHER	803506030		2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
16	GEAR, CAM SHF	815018600		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	GEAR, CAM SHF	415017000		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
17	PLATE, CAM SHF	815196100	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
18	VALVE ROCKER ASSY, LH	419987000	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	VALVE ROCKER ASSY, LH	419987100		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
19	CAM SHAFT	415103220		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	CAM SHAFT	415107100		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
20	WRUF KEY, 5×6.5×20	804505030		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	

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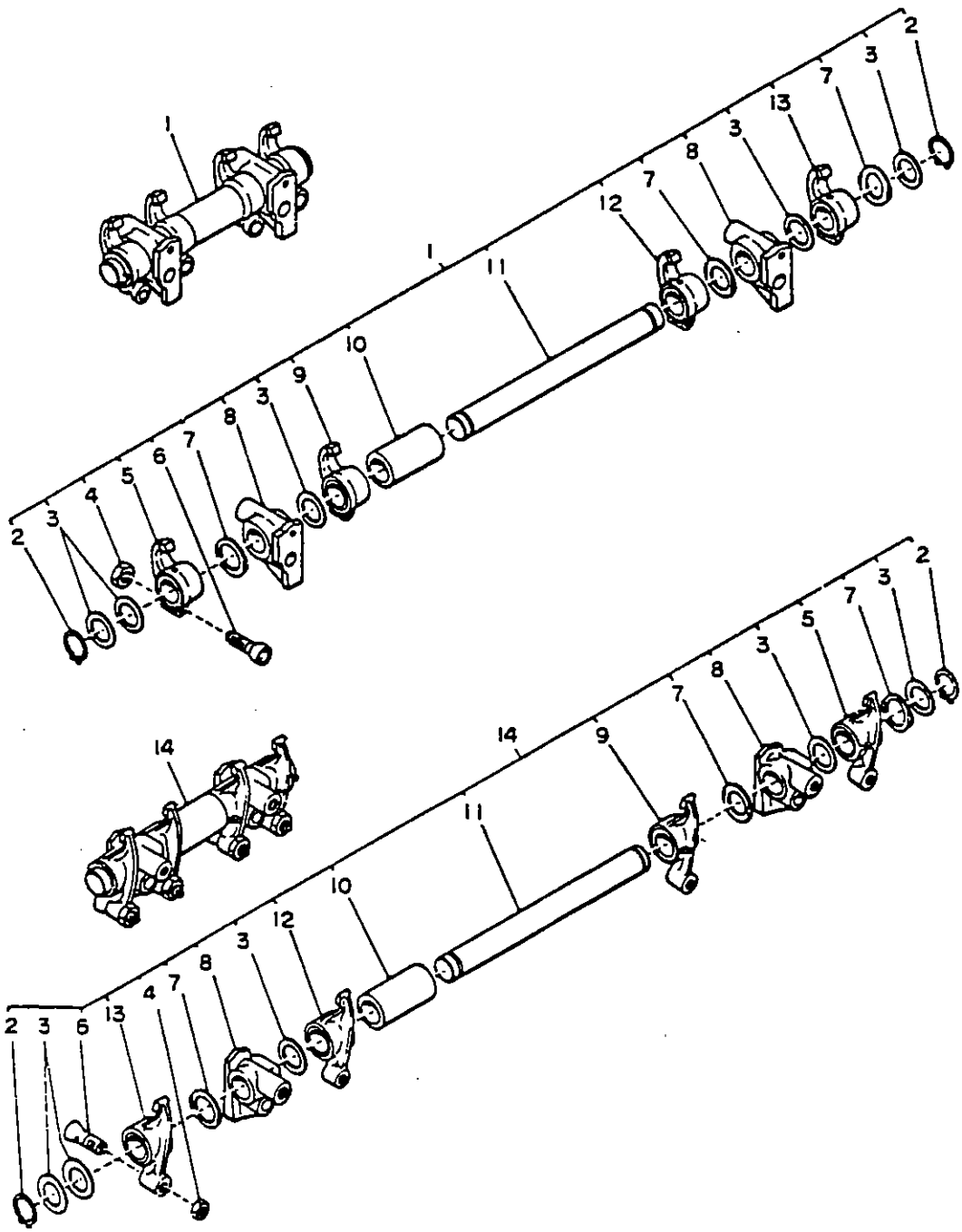
1-C14	VALVE ROCKER (1800cc)	FIGURE 036-2



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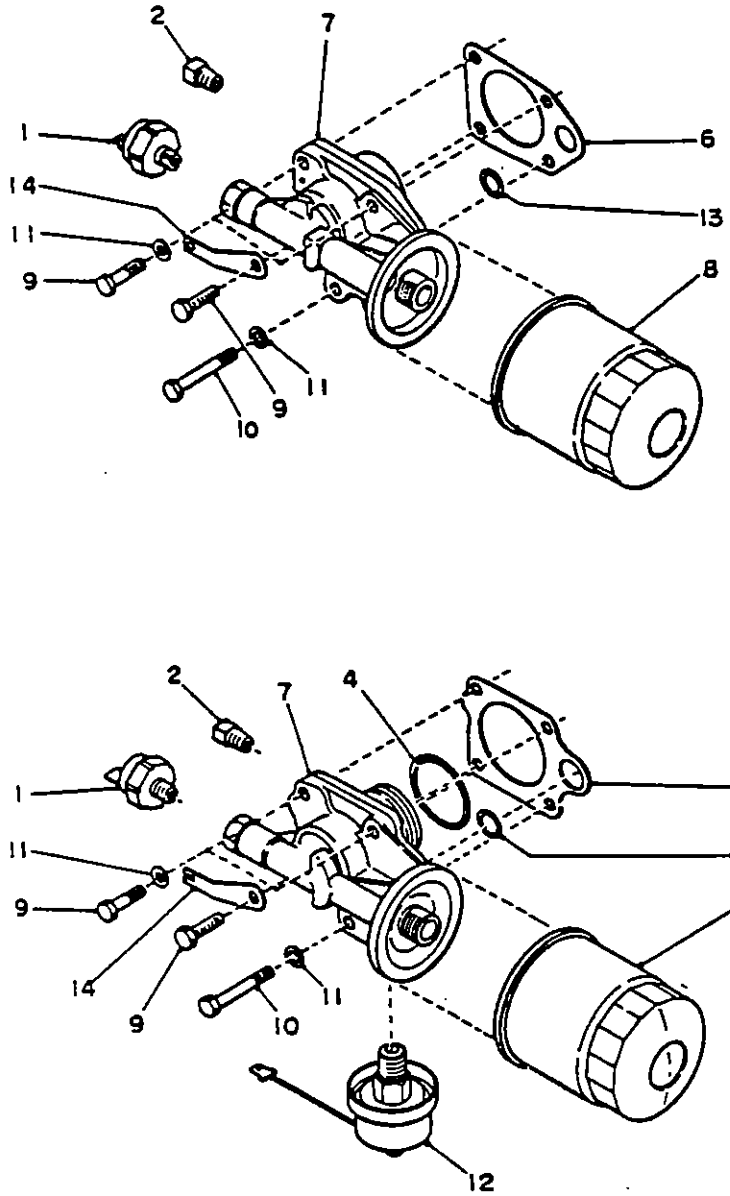
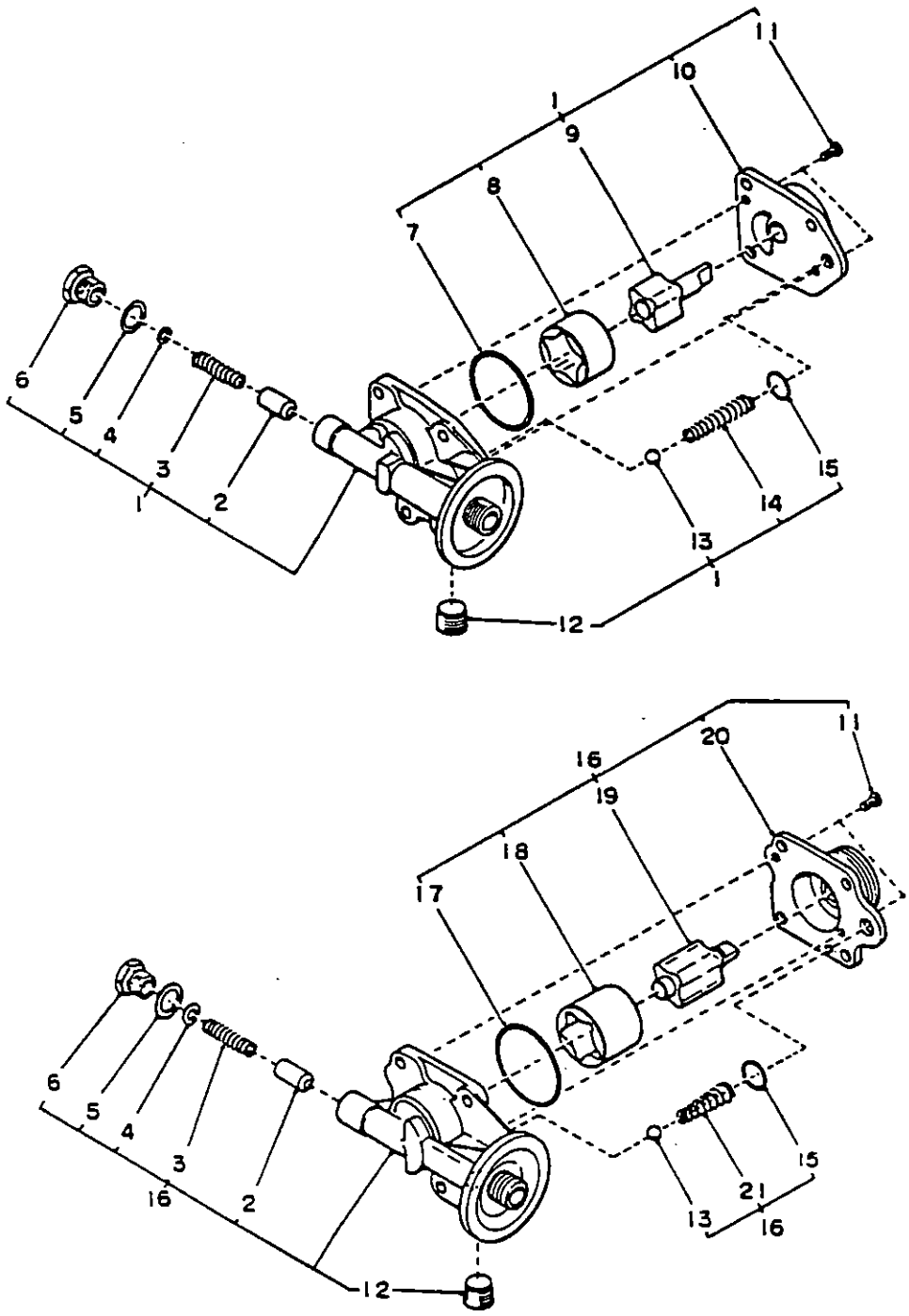
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	MODEL: EA71	MODEL: EA 81	REMARKS
1	STAY CP, O/STRA	320404300		1 1	- -	
	STAY CP, O/STRA	420407000	†	- -	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
2	O-RING, 14×2.4	806914020		1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
3	OIL STRAINER CP	320444300		1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
4	BOLT	016708553	†	1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
5	SPRING WASHER	032008000	†	1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
6	NUT	021808000	†	1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
7	STAY 2, O/STRA	15052AA000	†	1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
8	BOLT & WASHER	011306180	†	1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
9	GASKET, O/PAN	811606100	†	1 1	- -	
	GASKET, O/PAN	411607000	♦	- -	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
10	BOLT & WASHER	800506010		H H	H H H H H H H H H H H H H H H H H H H H H H H H	
11	OIL PAN CP, CRK CASE	410157100	†	1 1	- -	
	OIL PAN CP, CRK CASE	410157000		- -	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
12	PLUG, 20×14	807020010		1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
13	GASKET, OIL DRAIN	11126AA000	†	1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	

1-C16	OIL PUMP & OIL FILTER	FIGURE 055-1



ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	MODEL																								REMARKS
				EA 71		EA 81																						
				A5	G5	G2H	A2I	G2I	G2J	G2W	G2Z	G2O	G2V	T3P	T3D	M3P	M3D	W2	W3	W2I	W3I	P2W	P3W	P2J	P3J	P22	P32	
1	SW ASSY, OIL PRESS	429957000	†	1	1	-	1	1	-	-	-	-	-	-	-	-	-	1	1	1	1	-	-	-	-	-	-	
2	PLUG 1/8	15027AA000	†	-	-	1	-	-	1	1	1	1	1	1	1	1	1	-	-	-	-	1	1	1	1	1	1	
3	GASKET, O/PUMP BODY	424207000		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
4	O-RING, 38.2×3	806938020		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
5	O-RING, 14×2.4	806914020		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
6	GASKET, O/PUMP BODY	824206100	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
7	OIL PUMP ASSY	429967000	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	OIL PUMP ASSY	429967100		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
8	OIL FILTER CP	15208AA000	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
9	BOLT, 6×26×26	800106500		3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	
10	BOLT	016606500		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
11	WASHER	031006000	†	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	
12	GAUGE ASSY, OIL PRESS	15031AA001	†	-	-	1	-	-	1	1	1	1	1	1	1	1	1	-	-	-	-	1	1	1	1	1	1	
13	O-RING, 10.8×2.4	806910050	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
14	STAY 4, W/HARN	425867020	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	

1-D01	OIL PUMP	FIGURE 056-1



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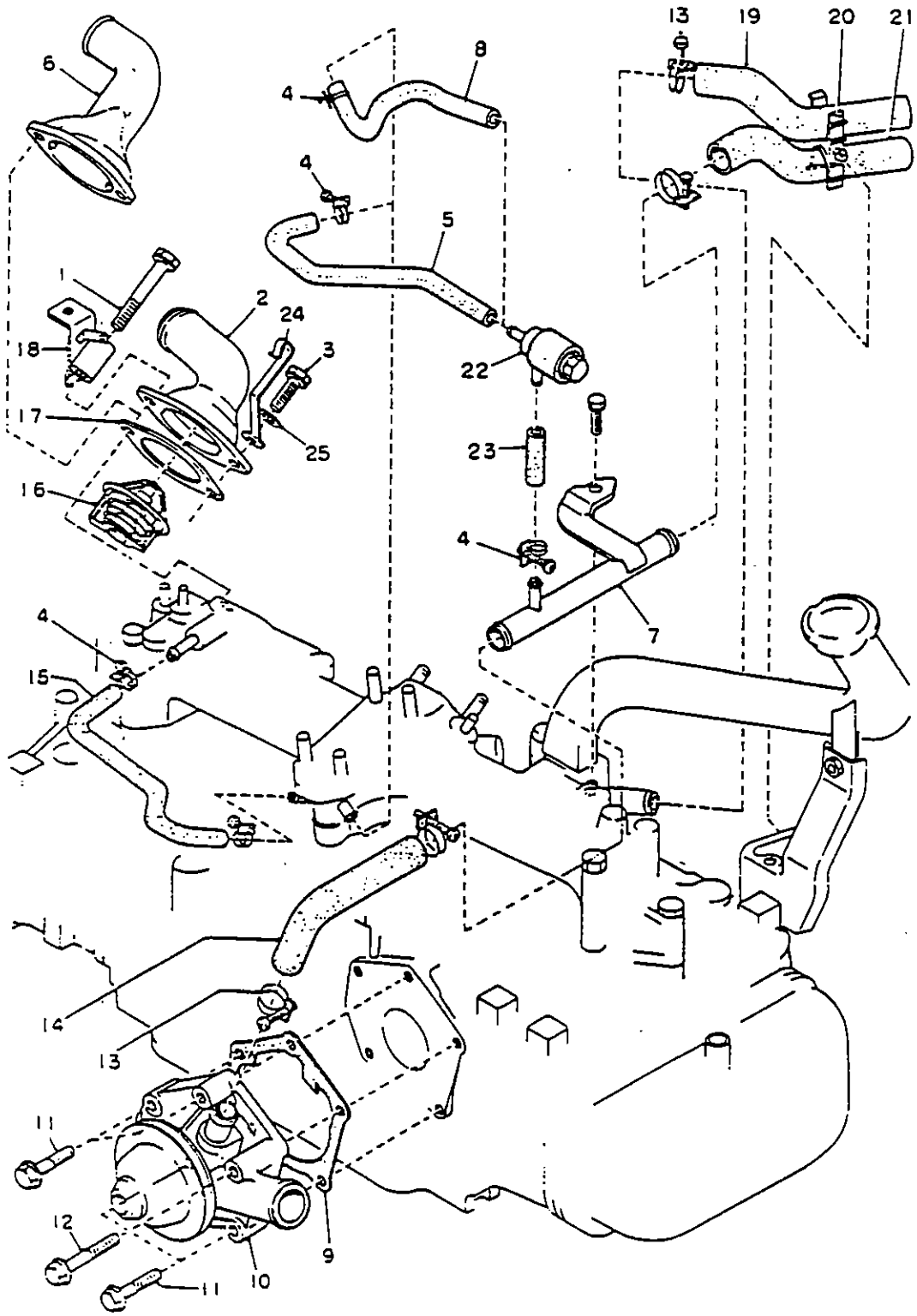
ITEM NO.	PART NAME	PART NUMBER	I.T.C.A	MODEL																												REMARKS
				EA 71	EA 81																											
				A	G	G	A	G	G	G	G	G	G	G	T	T	M	M	W	W	W	W	P	P	P	P	P	P	P	P	P	
				5	5	2	2	2	2	2	2	2	2	2	3	3	3	3	2	3	2	3	2	3	2	3	2	3	2	3		
						H	I	I	J	M	2	0	V	P	D	P	D			I	I	I	W	W	J	J	2	2				
1	OIL PUMP ASSY	429967000	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
2	VALVE, OIL RELIEF	15019AA000	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
3	SPRING, RELIEF VLV	15020AA000	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
4	WASHER, 6×9.4×0.5	803006130		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
5	WASHER, 14.5×20×1	803214010		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
6	PLUG, 14×9.5	807014040		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
7	O-RING, 47.5×2.0	806947020	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
8	ROTOR, O/PUMP OUT	824184100		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
9	GEAR CP, O/PUMP DRV	820418600	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
10	HOLDER, O/PUMP BODY	824314140	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
11	SCREW, PAN HD4×8×8	801104020		2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
12	PLUG, 15.806×11.5	807015010		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
13	BALL, 7.937	806007010		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
14	SPRING, BYPASS VLV	824306100		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
15	O-RING, 15.5×1.5	806915050	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
16	OIL PUMP ASSY	429967100		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
17	O-RING, 49.7×3.5	806949030		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
18	ROTOR, O/PUMP OUT	424187000		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
19	GEAR CP, O/PUMP DRV	420417000		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
20	HOLDER, O/PUMP BODY	424317000		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
21	SPRING, BYPASS VLV	15024AA000	†	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	

1-D02	WATER PUMP & COOLING SYSTEM	FIGURE 060-1



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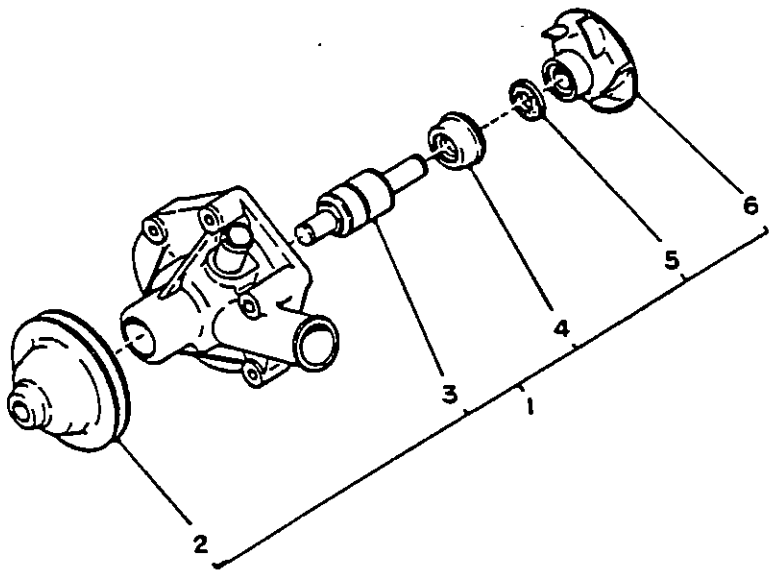
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	EA71 A 5	EA71 G 5	EA81 G 2 H	A 2 I	G 2 I	G 2 J	G 2 W	G 2 2	G 2 G	G 2 V	T 3 P	T 3 O	M 3 P	M 3 O	W 2	W 3	W 2 J	W 3 I	P 2 W	P 3 W	P 2 J	P 3 J	P 2 2	P 3 2	REMARKS
1	BOLT	016608700		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
2	COVER, THERMO	417547100		1	1	1	1	1	1	-	-	-	-	1	-	1	-	1	1	1	1	-	-	1	1	-	-	
3	BOLT & WASHER ASSY	011308252		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
4	HOSE CLAMP, 12	805912010		6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
5	HOSE, 6×12	807606112	†	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1	-	1	-	1	-	1	
6	COVER, THERMO	417547200		-	-	-	-	-	-	1	1	1	1	-	1	-	1	-	-	-	-	1	1	-	-	1	1	
7	PIPE CP, WATER BYPASS	410847210	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
8	HOSE, 6×12	807606102		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-	1	-	1	-	1	-	1	-	
9	GASKET, W/PUMP	417407000		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
10	WATER PUMP CP	21110AA050	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	WATER PUMP CP	21110AA060	†	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
11	BOLT & WASHER	011306380	†	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
12	BOLT & WASHER ASSY	011306552		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
13	HOSE CLAMP, 23	805923020		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
14	HOSE, 15×22×56×101	807615021		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
15	HOSE, 6×12	807606062		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
16	THERMOSTAT	21200AA060	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
17	GASKET, THERMO CVR	11072AA000	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
18	BRACKET, SOLENOID VAL	461557200		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
19	HOSE, 15×22	807615032		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
20	CLAMP, HTR HOSE	417257010	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
21	HOSE, 15×22	807615042		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
22	VALVE ASSY, TERMO CONTR	417207010		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
23	HOSE, 6×12×40	807606060	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
24	STAY, CARB PROTECTOR	425377520	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-	1	-	1	-	1	-	1	-	
25	WASHER	031008002	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-	1	-	1	-	1	-	1	-	

1-D03	WATER PUMP	FIGURE 061-1



ITEM NO.
1 WA
WA
2 PU
PU
3 SH
4 ME
5 PL
6 IM

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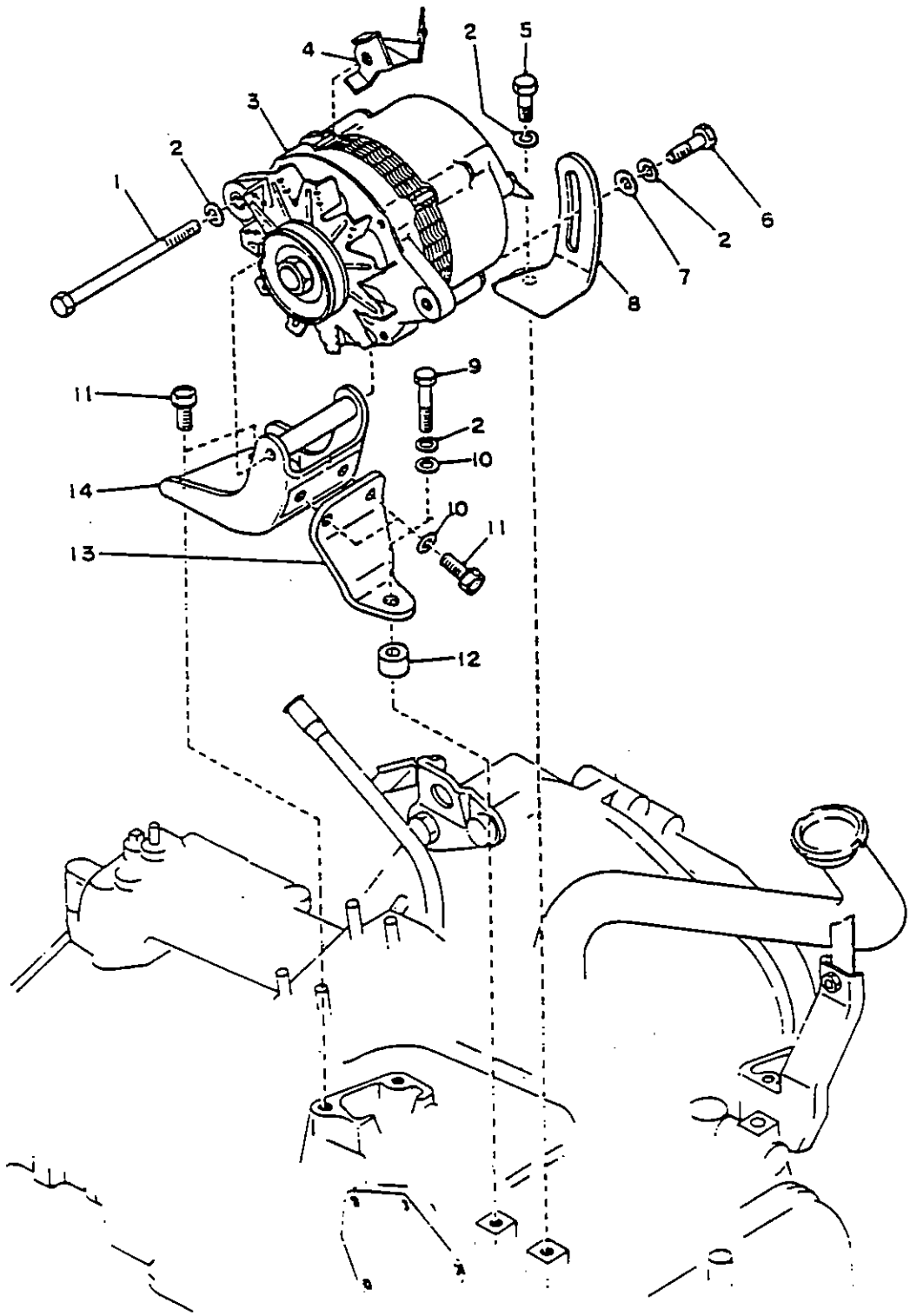
SUBARU

ITEM NO.	PART NAME	PART NUMBER	I.T.C.A	MODEL																							REMARKS
				EA 71	EA 81																						
				A	G	G	A	G	G	G	G	G	G	T	T	M	M	W	W	W	W	P	P	P	P	P	
				5	5	2	2	2	2	2	2	2	2	2	3	3	3	3	2	3	2	3	2	3	2	3	
						H	I	I	J	W	2	0	V	P	D	P	D			I	I	W	W	J	J	2	2	
1	WATER PUMP CP	21110AA050	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	WATER PUMP CP	21110AA060	†	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
2	PULLEY, W/PUMP	417357000		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	PULLEY, W/PUMP	417357100		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
3	SHAFT, W/PUMP	817364100		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
4	MECH SEAL, W/PUMP	21123AA020	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
5	PLATE CP, WATER PUMP	310682100	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
6	IMPELLER, W/PUMP	317370100		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	

1-D11	ALTERNATOR (I)	FIGURE 080-1



ITEM NO.

1 BC
2 SF
3 AL
4 ST
5 BC
6 BC
7 W
8 BF
BF
9 BC
10 W
11 BC
12 S
13 B
B
14 B

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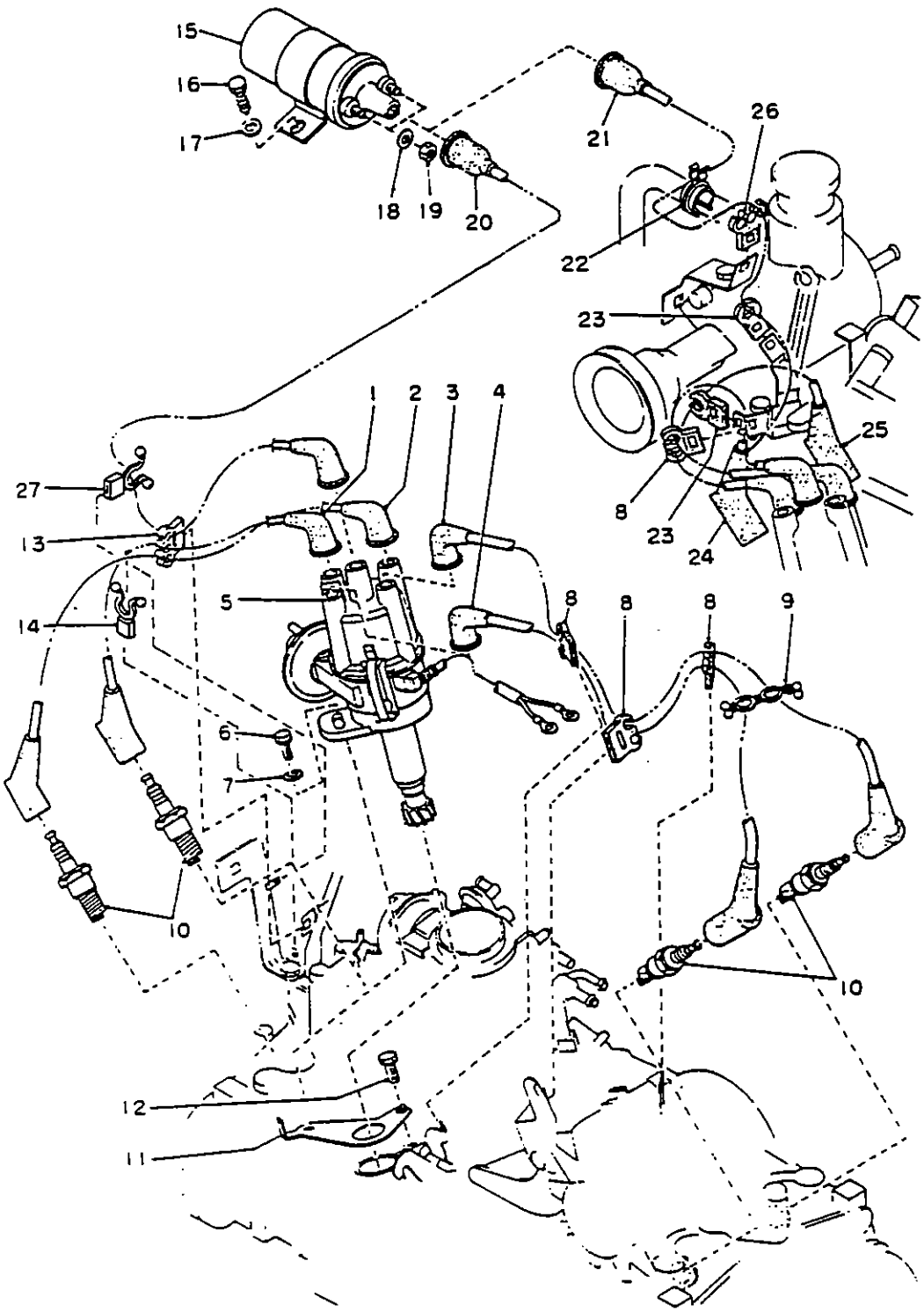
SUBARU

ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	MODEL																								REMARKS
				EA 71	EA 81																							
				A	G	G	A	G	G	G	G	G	G	T	T	M	M	W	W	W	P	P	P	P	P	P	
				5	5	2	2	2	2	2	2	2	2	3	3	3	3	2	3	2	3	2	3	2	3	2	3	
						H	I	I	J	W	2	0	V	P	D	P	D			I	I	W	W	J	J	2	2	
1	BOLT, 8×125×32	800208600		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
2	SPRING WASHER	032008000	†	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
3	ALTERNATOR ASSY	429907600	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
4	STAY, S/PLUG CORD	425937020		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
5	BOLT	016708283	†	1	1	1	1	1	1	1	–	1	–	1	1	1	1	1	1	1	1	1	1	1	1	1	–	–	
6	BOLT	016708283	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
7	WASHER, 8.5×19×2	803008060		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
8	BRACKET 2, GEN	425297100		1	1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	
	BRACKET 2, GEN	425297200		–	–	1	1	1	1	–	–	1	–	1	1	1	1	1	1	1	1	1	1	1	1	1	–	–	
9	BOLT	016708363	†	1	1	1	1	1	1	–	–	1	–	1	1	1	1	1	1	1	1	1	1	1	1	1	–	–	
10	WASHER, 8.5×16×2	803008140		3	3	3	3	3	3	3	–	3	–	3	3	3	3	3	3	3	3	3	3	3	3	3	–	–	
11	BOLT & WASHER	011308200		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
12	SPACER, GEN BKT	425347010	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
13	BRACKET 3, GEN	425307110		1	1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	
	BRACKET 3, GEN	425307010		–	–	1	1	1	1	–	–	1	–	1	1	1	1	1	1	1	1	1	1	1	1	1	–	–	
14	BRACKET CP, GEN	420517110		1	1	1	1	1	1	–	–	1	–	1	1	1	1	1	1	1	1	1	1	1	1	1	–	–	



ITEM NO.

1 C
2 C
3 C
4 C
5 D
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6 B
7 W
8 S
9 C
10 S
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11 P
12 B
13 S
14 S
15 C
C
16 T
17 V
18 S
19 N
20 C
C
21 C
C
22 S
23 S
24 C
25 C
26 S
27 S

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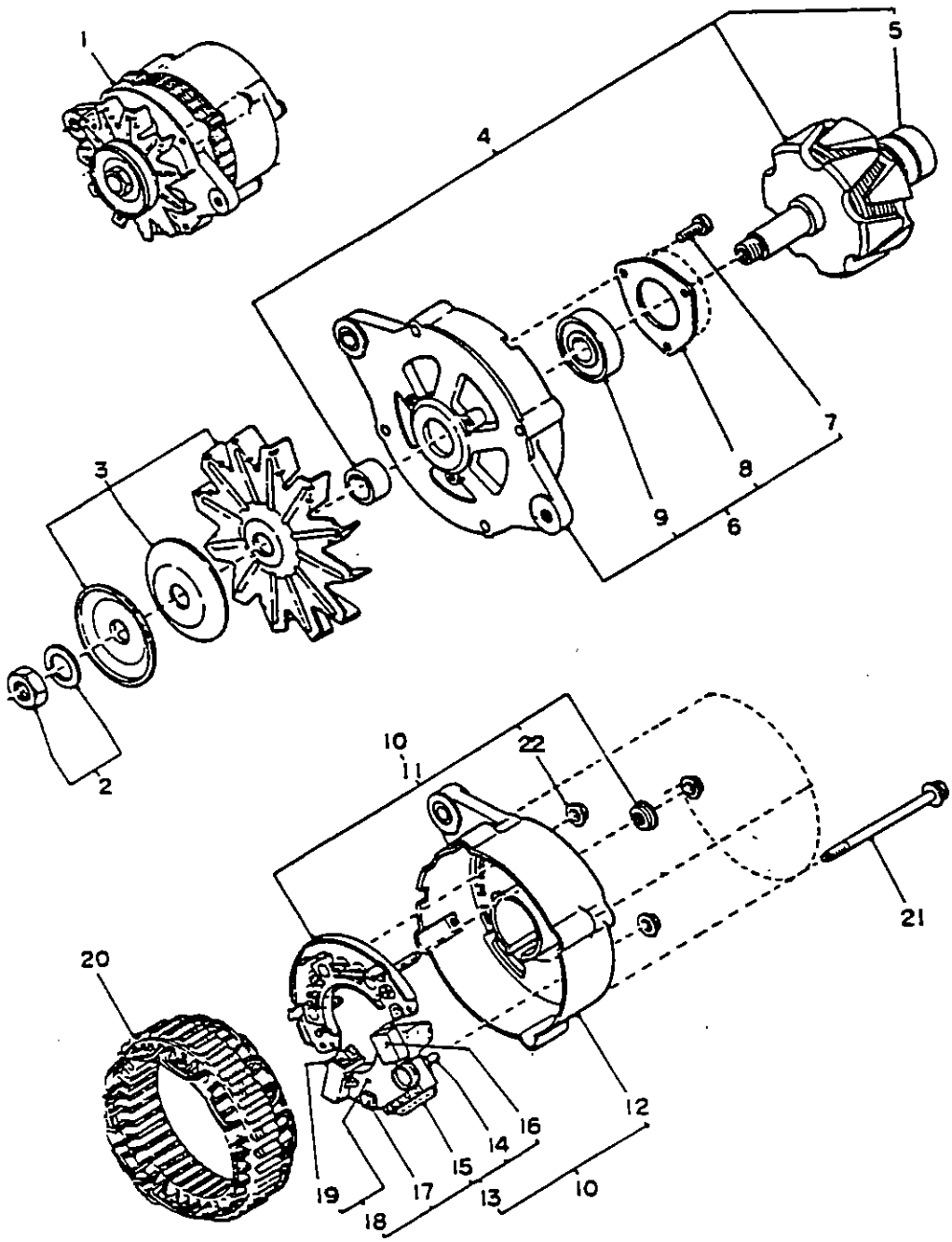
SUBARU

ITEM NO.	PART NAME	PART NUMBER	I·T·C·A	MODEL: EA 71	EA 81																							REMARKS
				A 5	G 5	G 2 H	A 2 I	G 2 I	G 2 J	G 2 W	G 2 Z	G 2 O	G 2 V	T 3 P	T 3 O	M 3 P	M 3 O	W 2	W 3	W 2 I	W 3 I	P 2 W	P 3 W	P 2 J	P 3 J	P 2 Z	P 3 Z	
1	CORD CP 3, S/PLUG	420737110		1	1	1	1	1	1	-	-	-	-	1	-	1	-	1	1	1	1	-	-	1	1	-	-	
2	CORD CP, S/PLUG	420587110		1	1	1	1	1	1	-	-	-	-	1	-	1	-	1	1	1	1	-	-	1	1	-	-	
3	CORD CP 4, S/PLUG	420747110		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
4	CORD CP 2, S/PLUG	420727100		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
5	DISTRIBUTOR ASSY	429878602		1	1	1	1	1	1	1	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	
	DISTRIBUTOR ASSY	429878110		-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	1	
6	BOLT & WASHER	011306180	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
7	WASHER, 6.5×16×2	803006210		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
8	SUPPORTER, S/PLUGCORD	825916100		2	2	2	2	2	2	3	4	3	4	2	3	2	3	2	3	2	3	3	4	2	3	4	4	
9	CLIP	325780110	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
10	SPARK PLUG CP	SOA528000	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	U.S.A
	SPARK PLUG CP	420547703		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	CANADA
11	PLATE, DISTR	425537100		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
12	BOLT & WASHER	800506010		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
13	SUPPORTER, S/PLUG	325914300		1	1	1	1	1	1	-	-	-	-	1	-	1	-	1	1	1	1	-	-	1	1	-	-	
14	SUPPORTER	24027AA010	†	1	1	1	1	1	1	-	-	-	-	1	-	1	-	1	1	1	1	-	-	1	1	-	-	
15	COIL ASSY, IGNITION	429887810	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	
	COIL ASSY, IGNITION	429887310		-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	1	
16	TAPPING SCREW	047406160	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
17	WASHER	903100014		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
18	SPRING WASHER	032005000	†	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
19	NUT	021705000	†	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
20	CORD CP, DISTR	420777410		1	1	1	1	1	1	-	-	-	-	1	-	1	-	-	-	-	-	-	-	-	-	-	-	
	CORD CP, DISTR	420777310	†	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	-	-	1	1	-	-	
21	CORD CP, DISTR	420778030		-	-	-	-	-	-	1	1	1	1	-	1	-	1	-	-	-	-	-	-	-	-	-	-	
	CORD CP, DISTRIBUTOR	420778500		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	1	1	
22	SUPPORTER, DISTR CORD	425927100		-	-	-	-	-	-	1	1	1	1	-	1	-	1	-	-	-	-	1	1	-	-	1	1	
23	SUPPORTER, DISTR CORD	425917100	†	-	-	-	-	-	-	2	2	2	2	-	2	-	2	-	-	-	-	2	2	-	-	2	2	
24	CORD CP, S/PLUG	420587310		-	-	-	-	-	-	1	1	1	1	-	1	-	1	-	-	-	-	1	1	-	-	1	1	
25	CORD CP 3, S/PLUG	420737410		-	-	-	-	-	-	1	1	1	1	-	1	-	1	-	-	-	-	1	1	-	-	1	1	
26	SUPPORTER, S/PLUGCORD	425917000		-	-	-	-	-	-	1	1	1	1	-	1	-	1	-	-	-	-	1	1	-	-	1	1	
27	SUPPORTER, 10	24028AA000	†	1	1	1	1	1	1	-	-	-	-	1	-	1	-	1	1	1	1	-	-	1	1	-	-	

1-E03	ALTERNATOR (II)	FIGURE 086-1



ITEM NO.

1 'AL
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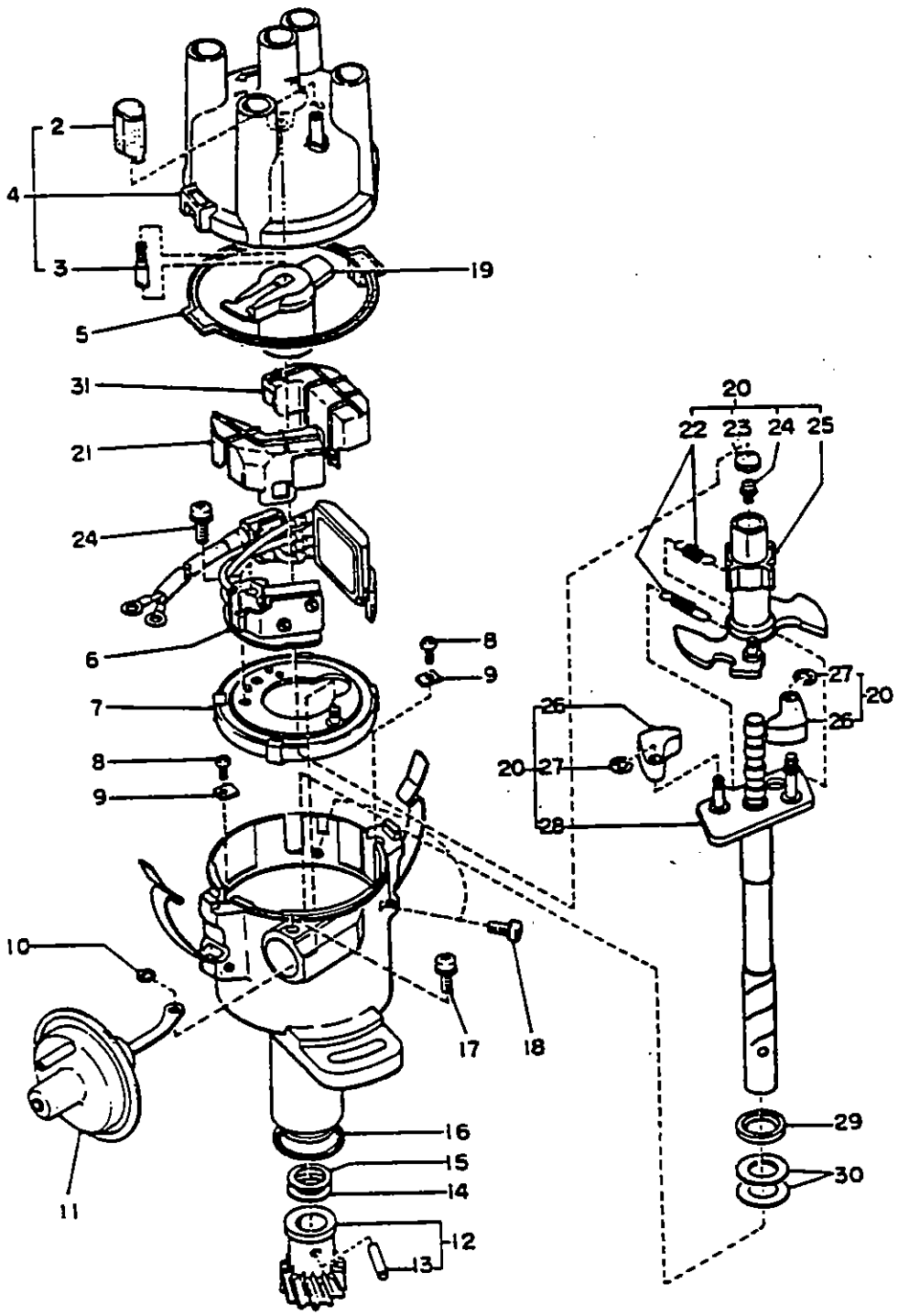
3 PU
4 RC
5 BA
6 FF
7 S(
8 R:
9 B/
10 R:
11 D:
12 R
13 B.
14 B
15 IC
16 C
17 B
18 B
19 B
20 S
21 T
22 N

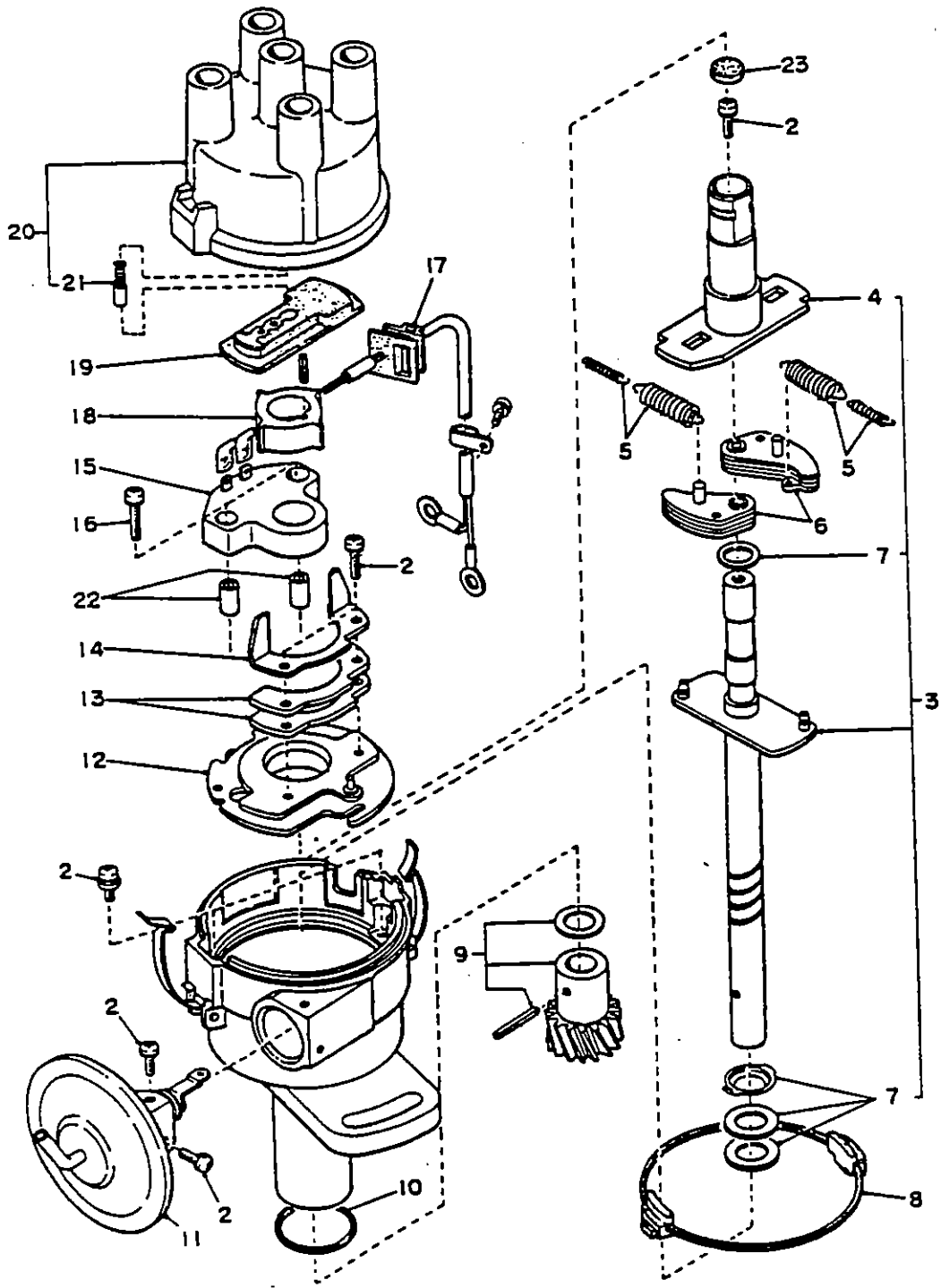
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	MODEL																								REMARKS
				EA 71	EA 81																							
				A 5	G 3	G 2 H	A 2 1	G 2 I	G 2 J	G 2 W	G 2 2	G 2 0	G 2 V	T 3 P	T 3 D	M 3 P	M 3 D	W 2	W 3	W 2 I	W 3 I	P 2 W	P 3 W	P 2 J	P 3 J	P 2 2	P 3 2	
1	ALTERNATOR ASSY	429907600	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
2	NUT SET, PULLEY	395715311	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
3	PULLEY ASSY, ALTERNATOR	495007341	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
4	ROTOR ASSY, ALTERNATOR	495047341		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
5	BALL BEARING	495387401	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
6	FRONT COVER ASSY, ALTER	495017101		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
7	SCREW KIT	495027301		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
8	RETAINER, ALTER BRG	495297001		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
9	BALL BEARING	395385301		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
10	REAR COVER ASSY, ALTER	495337311		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
11	DIODE ASSY	495347151	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
12	REAR COVER, ALTER	495307101		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
13	BRUSH REGULATOR ASSY	495737311	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
14	BOLT	495037301		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
15	IC REGULATOR ASSY	495757301		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
16	CONDENSER	495767301		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
17	BOLT	495037311		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
18	BRUSH ASSY, ALTERNATOR	495267101		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
19	BRUSH SET	495747301		2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
20	STATOR ASSY, ALTERNATOR	495207311		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
21	THROUGH BOLT	495097001		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
22	NUT	495777301		5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	

1-E04	DISTRIBUTOR (EXC. 4WD)	FIGURE 087-1



ITEM NO.	PART NAME	PART NUMBER	I.T.C.A.	MODEL EA 71	MODEL EA 81	REMARKS
1	DISTRIBUTOR ASSY	429878602		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	ND 100291-0080
2	CAP, RUBBER	391814302		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
3	CARBON POINT CP	391654302		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
4	CAP ASSY, DISTRIBUTOR	391004302		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
5	PACKING, DUST PROOF	491787202		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
6	PICK UP COIL SET	491467302		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
7	PLATE CP, CON/BRKR	491057302		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
8	SCREW	043104080	†	2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 - - - - - - - - - -	
9	PLATE	391804302		2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 - - - - - - - - - -	
10	CLIP, SNAP RING	391824302	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
11	VACUUM CONTROLLER ASSY	491607002		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
12	GEAR KIT	491437602		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
13	STRAIGHT PIN, 5×20	391834302		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
14	THRUST WASHER, 0.3T	491793202	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
15	THRUST WASHER, 0, 2T	491133202	†	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
16	O-RING	391764302		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
17	SCREW & WASHER	491627102		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
18	SCREW WITH WASHER	000026047	†	2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 - - - - - - - - - -	
19	ROTOR, DISTRIBUTOR	491017102		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
20	SHAFT & GOVERNOR ASSY	491718602		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
21	COVER, DUST PROOF	491777302		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
22	SPRING A, GOVERNOR	491727302		2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 - - - - - - - - - -	
23	CAP, CAM	491895802		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
24	SCREW & WASHER	391584302	†	3	3 3 3 3 3 3 3 3 3 3 3 3 3 3 - - - - - - - - - -	
25	ROTOR SUB ASSY, SIGNAL	491448602		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
26	WEIGHT, GOVERNOR	391424302		2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 - - - - - - - - - -	
27	CLIP, SNAP RING	391824302	†	2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 - - - - - - - - - -	
28	SHAFT ASSY, DISTRIBUTOR	491127202		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
29	WASHER, T=2.5	391234302		•	• • • • • • • • • • • • • • - - - - - - - - - -	
	WASHER, T=2.7	391234312		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	
	WASHER, T=2.9	391234322		•	• • • • • • • • • • • • • • - - - - - - - - - -	
30	THRUST WASHER, 0.5T	491133302		2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 - - - - - - - - - -	
31	COVER, DUST PROOF	491777312		1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 - - - - - - - - - -	

1-E05	DISTRIBUTOR UNIT (4WD)	FIGURE 087-2



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ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	MODEL	REMARKS
				EA 71 / EA 81	
				A5 G5 G2 A2 G2 G2 G2 G2 G2 G2 T3 T3 M3 M3 W2 W3 W2 W3 P2 P3 P2 P3 P2 P3	
1	DISTRIBUTOR ASSY	429878110		1 1 1 1 1 1 1 1 1	HITACHI D4R80-03
2	SCREW SET	491877401		1 1 1 1 1 1 1 1 1	
3	SHAFT ASSY, DISTRIBUTOR	491127411		1 1 1 1 1 1 1 1 1	
4	CAM ASSY, DISTRIBUTOR	491858101		1 1 1 1 1 1 1 1 1	
5	SPRING SET, GOVERNOR	491458101		1 1 1 1 1 1 1 1 1	
6	WEIGHT, GOVERNOR	491427401		2 2 2 2 2 2 2 2 2	
7	THRUST WASHER SET	491867401		1 1 1 1 1 1 1 1 1	
8	PACKING	491237401		1 1 1 1 1 1 1 1 1	
9	PINION SET	491437401		1 1 1 1 1 1 1 1 1	
10	O-RING	491762001		1 1 1 1 1 1 1 1 1	
11	VACUUM CONTROLLER ASSY	491608101		1 1 1 1 1 1 1 1 1	
12	PLATE CP, CON/BRKR	491057401		1 1 1 1 1 1 1 1 1	
13	MAGNET SET	491987401		1 1 1 1 1 1 1 1 1	
14	STATOR	491977401		1 1 1 1 1 1 1 1 1	
15	PICKUP COIL & CONTR UN	491467401		1 1 1 1 1 1 1 1 1	
16	SCREW & WASHER, 4×12	491557401		2 2 2 2 2 2 2 2 2	
17	WIRING HARNESS ASSY	491998101		1 1 1 1 1 1 1 1 1	
18	RELUCTOR	491967401		1 1 1 1 1 1 1 1 1	
19	ROTOR, DISTRIBUTOR	491017051	†	1 1 1 1 1 1 1 1 1	
20	CAP ASSY, DISTRIBUTOR	491007001	†	1 1 1 1 1 1 1 1 1	
21	CARBON POINT CP	891654101		1 1 1 1 1 1 1 1 1	
22	SPACER	491077401		2 2 2 2 2 2 2 2 2	
23	PACKING, DUST PROOF	491232001		1 1 1 1 1 1 1 1 1	

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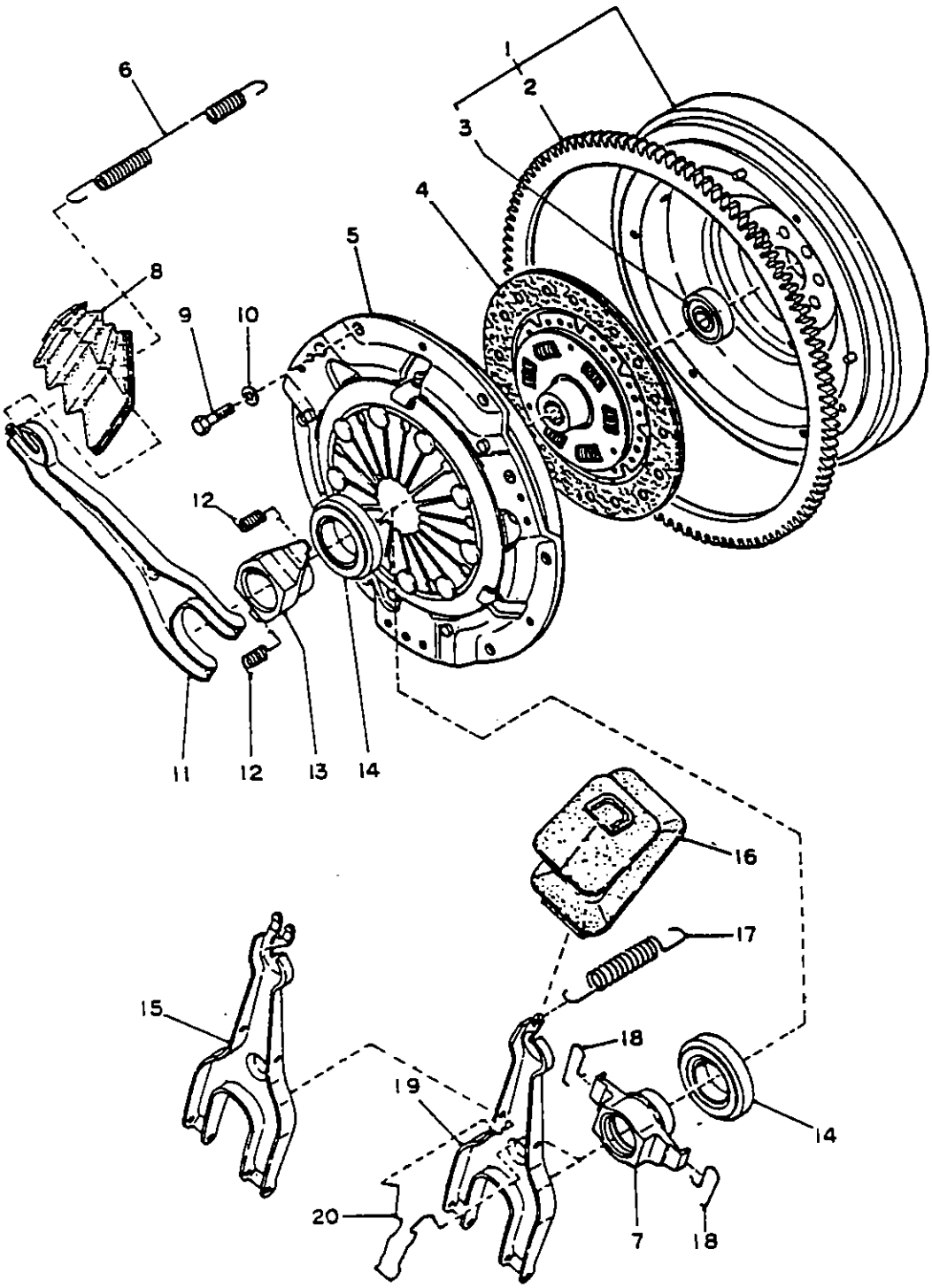
1-F02	CLUTCH	FIGURE 100-1



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ITEM NO.	PART NAME	PART NUMBER	I·T·C·A	EA71 A 5	EA71 G 5	EA81 G 2 H	EA81 A 2 I	EA81 G 2 I	EA81 G 2 J	EA81 G 2 W	EA81 G 2 2	EA81 G 2 O	EA81 G 2 V	EA81 T 3 P	EA81 T 3 D	EA81 M 3 P	EA81 M 3 D	EA81 W 2	EA81 W 3	EA81 W 2 I	EA81 W 3 I	EA81 P 2 W	EA81 P 3 W	EA81 P 2 J	EA81 P 3 J	EA81 P 2 2	EA81 P 3 2	REMARKS
1	FLY WHEEL CP	430227140	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	FLY WHEEL CP	430227220	†	-	-	1	1	1	1	1	1	1	1	-	-	-	-	1	1	1	1	1	1	1	1	1	1	
2	RING GEAR, STRTR	331043600		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	RING GEAR, STARTER	12312AA010	†	-	-	1	1	1	1	1	1	1	1	-	-	-	-	1	1	1	1	1	1	1	1	1	1	
3	BALL BRG, 12×32.5×12	806212030		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	BALL BRG, 12×32×10	806212020		-	-	1	1	1	1	1	1	1	1	-	-	-	-	1	1	1	1	1	1	1	1	1	1	
4	DISK CP, CLUTCH	430127120	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	DISK CP, CLUTCH	430127410	†	-	-	1	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	DISK CP, CLUTCH	430127030	†	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	1	
5	COVER CP, CLU	430157230	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	COVER CP, CLU	430157330	†	-	-	1	1	1	1	1	1	1	1	-	-	-	-	1	1	1	1	1	1	1	1	1	1	
6	SPRING, REL FK RTN	431927100		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
7	HOLDER, REL BRG	431527000		-	-	1	1	1	1	1	1	1	1	-	-	-	-	1	1	1	1	1	1	1	1	1	1	
8	SEALING, CLU REL FK	831784100		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
9	BOLT	016508160	†	6	6	6	6	6	6	6	6	6	6	-	-	-	-	6	6	6	6	6	6	6	6	6	6	
10	SPRING WASHER	032008000	†	6	6	6	6	6	6	6	6	6	6	-	-	-	-	6	6	6	6	6	6	6	6	6	6	
11	FORK, CLU REL	331614300		1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
12	SPRING, REL BRG HLD	831738620	†	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
13	HOLDER, REL BRG	831528600	†	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
14	BEARING, CLU REL	30502KA000	†	1	1	1	1	1	1	1	1	1	1	-	-	-	-	1	1	1	1	1	1	1	1	1	1	
15	FORK, CLU REL	431617200		-	-	1	1	1	1	1	1	1	1	-	-	-	-	-	-	1	1	1	1	1	1	1	1	
16	SEALING, CLU REL FK	431787000		-	-	1	1	1	1	1	1	1	1	-	-	-	-	1	1	1	1	1	1	1	1	1	1	
17	SPRING, REL FK RTN	431927300		-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-	
18	CLIP, CLU FK & HLD	30539AA000	†	-	-	2	2	2	2	2	2	2	2	-	-	-	-	2	2	2	2	2	2	2	2	2	2	
19	FORK, CLU REL	431617100		-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-	
20	RETAINER SPG, REL FK	431637010		-	-	1	1	1	1	1	1	1	1	-	-	-	-	1	1	1	1	1	1	1	1	1	1	

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83

'83-'84 engines are virtually the same (with the exception of an oil-cooled turbo that was introduced in '84 and then abandoned) as those from '85-'89, but since the parts manuals broke them down separately for '83 & '84, the pages excerpted here are also.

SUBARU 1983 PARTS CATALOG

This parts catalog contains all engine part number information and body part number information for 1983 model year vehicles of SUBARU 1600 and 1800.

CHART ABBREVIATIONS

BS or B/S: Body Style Classification
- **2DR:** 2 Door Sedan (Hatchback)
- **4DR:** 4 Door Sedan
- **HT:** Hardtop
- **SW:** Station Wagon
- **MPV:** Open MPV (Brat)

PD or P/D: Piston Displacement (Liter)

GRD: Grade

XMSN or TM: Transmission
- **4F:** 4 Speed Manual Transmission
- **5F:** 5 Speed Manual Transmission
- **AT:** Automatic Transmission
- **4WD:** 4 Wheel Drive—4 Speed Manual Transmission
- **4WD (DR):** 4 Wheel Drive—Multi Speed Manual Transmission (Dual Range)
- **4WD (B-AT):** 4 Wheel Drive—Automatic Transmission With Turbo

BODY MDL: Body Model Code Used In Production

ENGINE MDL: Engine Model Code

PS or P/S: Vehicle With Power Steering

OPG or O/P: Vehicle With Oil Pressure Gauge

HH or H/H: Vehicle With Hill Holder

AC or A/C: Vehicle With Air Conditioner

MSL: Miscellaneous

C: Carter Carburetor System

IDENTIFICATION NUMBER:
Each Vehicle Has A Unique Number. The Number Shown In This List Indicates The Starting Number Of Each Model. Check Digit Is Shown At The Mark '*' Of This Number.

MEANING OF ENGINE MODEL CODE

EA81	A	A	(1~5)	D
1	2	3	4	5

1. PISTON DISPLACEMENT
EA71: 1600cc EA81:1800cc

2. TRANSMISSION
- **A:** Sedan—4 Speed Manual Transmission
- **G:** Sedan, SW—5 Speed Manual Transmission
- **T:** Sedan, SW—Automatic Transmission
- **W:** Sedan, SW—4 Wheel Drive
- **P:** Sedan, SW, MPV—4 Wheel Drive, Dual Range
- **X:** SW, MPV—4 Wheel Drive, Automatic Transmission

3. DESTINATION
- **A:** For 49 States (Except California)
- **C:** For California
- **K:** For Canada

4. ONLY FOR THE MANUFACTURER'S REFERENCE

5. OPTION CODE
- **D:** Power Steering And Oil Pressure Gauge
- **P:** Oil Pressure Gauge
- **F:** Oil Pressure Gauge And Air Conditioner
- **J:** Oil Pressure Gauge And Hill Holder
- **2:** Power Steering, Air Conditioner, Oil Pressure Gauge & Hill Holder
- **I:** Hill Holder
- **G:** Air Conditioner, Power Steering And Oil Pressure Gauge
- **W:** Power Steering, Oil Pressure Gauge And Hill Holder

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U.S.A. AND CANADIAN MODELS

BS	PD	GRD	XMSN	BODY MDL	ENGINE MDL		AC	PS	OPG	HH	MSL	IDENTIFICATION NUMBER	
2DR	1.6	STD	4F	AF2D3YD	EA71AA6	(EA71AA6)						JF1AF21B*DA	100001 and after
					EA71AC4	(EA71AC4)							
		DL	5F	AF2D3YN	EA71GA6	(EA71GA6)						JF1AF22B*DB	
					EA71GC4	(EA71GC4)							
	1.8	GL	5F	AF4D3YM	EA81GA3J	(EA81GA3J)			•	•		JF1AF43B*DB	
					EA81GA42	(EA81GA4J)			•	•			
					EA81GC1J	(EA81GC1J)			•	•			
					EA81GK3J	(EA81GK3J)			•	•			
		GL	AT	AF4D3YT	EA81TA5P	(EA81TA5P)			•			JF1AF43B*DC	
					EA81TC1P	(EA81TC1P)			•				
					EA81TK5P	(EA81TK5P)							
		STD	4WD	AF5D3YD	EA81WC	(EA81WC)						JF2AF51B*DD	
					EA81WA6	(EA81WA6)							
						(EA81WK6)							
		GL	4WD (DR)	AF5D3YK	EA81PC1J	(EA81PC1J)			•	•		JF2AF53B*DE	
					EA81PA6J	(EA81PK6J)			•	•			
						(EA81PK6J)			•	•			
4DR	1.6	DL	5F	AB2D4YN	EA71GA6	(EA71GA6)						JF1AB22B*DB	200001 and after
					EA71GC4	(EA71GC4)							
	1.8	GL	5F	AB4D4YM AB4DDYM	EA81GA1K	(EA81GA3J)			•	•		JF1AB43B*DB	
					EA81GA42	(EA81GA4J)			•	•	•		
						(EA81GA4W)		•	•	•	•		
						(EA81GA42)	•	•	•	•	•		
					EA81GC1K	(EA81GC1J)			•	•			
					EA81GA32	(EA81GA3W)		•	•	•			
						(EA81GA32)	•	•	•	•			
					EA81GC12	(EA81GC1W)		•	•	•			
						(EA81GC12)	•	•	•	•			
					EA81GK1K	(EA81GK3J)			•	•			
					EA81GK32	(EA81GK3W)		•	•	•			
						(EA81GK32)	•	•	•	•			
		GL	AT	AB4D4YT AB4DDYT	EA81TA1F	(EA81TA5P)			•			JF1AB43B*DC	
					EA81TC1F	(EA81TC1P)			•				
					EA81TA3G	(EA81TA5D)		•	•				
						(EA81TA3G)	•	•	•				
					EA81TC1G	(EA81TC1D)		•	•				
						(EA81TC1G)	•	•	•				
					EA81TK1F	(EA81TK5P)			•				
					EA81TK3G	(EA81TK5D)		•	•				
						(EA81TK3G)	•	•	•				
HT	1.6	DL	5F	AW2D2YN	EA71GA6	(EA71GA6)						JF1AW22B*DB	300001 and after
					EA71GC4	(EA71GC4)							
	1.8	GL	5F	AW4D2YM AW4DBYM	EA81GA1K	(EA81GA3J)			•	•		JF1AW43B*DB	
					EA81GA42	(EA81GA4J)			•	•	•		
						(EA81GA4W)		•	•	•	•		
						(EA81GA42)	•	•	•	•	•		
					EA81GC1K	(EA81GC1J)			•	•			
					EA81GA32	(EA81GA3W)		•	•	•			
						(EA81GA32)	•	•	•	•			
					EA81GC12	(EA81GC1W)		•	•	•			
						(EA81GC12)	•	•	•	•			
					EA81GK1K	(EA81GK3J)			•	•			
					EA81GK32	(EA81GK3W)		•	•	•			
						(EA81GK32)	•	•	•	•			
		GL	AT	AW4D2YT AW4DBYT	EA81TA1F	(EA81TA5P)			•			JF1AW43B*DC	
					EA81TC1F	(EA81TC1P)			•				
					EA81TA3G	(EA81TA5D)		•	•				
						(EA81TA3G)	•	•	•				
					EA81TC1G	(EA81TC1D)		•	•				
						(EA81TC1G)	•	•	•				
					EA81TK1F	(EA81TK5P)			•				
					EA81TK3G	(EA81TK5D)		•	•				
						(EA81TK3G)	•	•	•				

Hard Top

U.S.A. AND CANADIAN MODELS (Cont'd)

BS	PD	GRD	XMSN	BODY MDL	ENGINE MDL		AC	PS	OPG	HH	MSL	IDENTIFICATION NUMBER	
SW	1.8	DL	5F	AM4D4YN	EA81GA42	(EA81GA4i)			•		•	JF1AM42B*DB	400001 and after
					EA81GA3i	(EA81GA3i)			•				
					EA81GC1i	(EA81GC1i)			•				
					EA81GK3i	(EA81GK3i)			•				
		GL	5F	AM4D4YM	EA81GA1K	(EA81GA3J)			•	•		JF1AM43B*DB	
					EA81GA42	(EA81GA4J)			•	•	•		
						(EA81GA4W)		•	•	•	•		
						(EA81GA42)	•	•	•	•	•		
					EA81GC1K	(EA81GC1J)			•	•			
					EA81GC12	(EA81GA3W)		•	•	•			
						(EA81GA32)	•	•	•	•			
					EA81GK1K	(EA81GK3J)			•	•			
					EA81GK32	(EA81GK3W)		•	•	•			
						(EA81GK32)	•	•	•	•			
		GL	AT	AM4D4YT	EA81TA1F	(EA81TA5P)			•			JF1AM43B*DC	
					EA81TC1F	(EA81TC1P)			•				
					EA81TA3G	(EA81TA5D)		•	•				
						(EA81TA3G)	•	•	•				
					EA81TC1G	(EA81TC1D)		•	•				
						(EA81TC1G)	•	•	•				
					EA81TK1F	(EA81TK5P)			•				
					EA81TK3G	(EA81TK5D)		•	•				
						(EA81TK3G)	•	•	•				
		DL	4WD	AM5D4YG	EA81WC1i	(EA81WC1i)				•		JF2AM52B*DD	
					EA81WA6i	(EA81WA6i)				•			
						(EA81WK6i)				•			
		GL	4WD (DR)	AM5D4YK	EA81PC1K	(EA81PC1J)			•	•		JF2AM53B*DE	
					EA81PC12	(EA81PC1W)		•	•	•			
						(EA81PC12)	•	•	•	•			
					EA81PA1K	(EA81PA6J)			•	•			
						(EA81PK6J)			•	•			
					EA81PA62	(EA81PA6W)		•	•	•			
						(EA81PA62)	•	•	•	•			
						(EA81PK6W)		•	•	•			
						(EA81PK62)	•	•	•	•			
		GL	4WD (AT)	AM5D4YT	EA81XA1G	(EA81XA1P)			•			JF2AT52B*DD	
						(EA81XA1D)		•	•				
						(EA81XA1G)	•	•	•				
						(EA81XK1P)			•				
						(EA81XK1D)		•	•				
						(EA81XK1G)	•	•	•				
					EA81XC1G	(EA81XC1P)			•				
						(EA81XC1D)		•	•				
						(EA81XC1G)	•	•	•				
		GL	4WD (B-AT)	AM5D4YB AM5DDYB	EA81XA13	(EA81XA13)	•	•				JF2AM55B*DF	444893 and after
					EA81XC13	(EA81XC13)	•	•					
					EA81XK13	(EA81XK13)	•	•					
MPV	1.8	DL	4WD	AT5D2YG	EA81WC1i	(EA81WC1i)				•		JF2AT52B*DD	500001 and after
					EA81WA6i	(EA81WA6i)				•			
						(EA81WK6i)				•			
		GL	4WD (DR)	AT5DBYK	EA81PC1J	(EA81PC1J)			•	•		JF2AT53B*DE	
					EA81PA6J	(EA81PA6J)			•	•			
						(EA81PK6J)			•	•			
		GL	4WD (AT)	AT5DBYT	EA81XA1G	(EA81XA1P)			•			JF2AT53B*DF	
						(EA81XK1P)			•				
					EA81XC1G	(EA81XC1P)			•				
		GL	4WD (B-AT)	AT5DBYB	EA81XA13	(EA81XA13)	•	•				JF2AT55B*DF	502595 and after
					EA81XC13	(EA81XC13)	•	•					
					EA81XK13	(EA81XK13)	•	•					

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CATALOG PAGE BREAKDOWN

GRID #	ILLUSTRATION TITLE	FIGURE #

GRID #: Each grid has a grid number which is useful to search the part number information by indexes.

ILLUSTRATION TITLE: Each illustration is named after most main part information as a matter of convenience.

FIGURE #: Figure number indicated the illustration numbers. In the case that part number information is overflown from one grid, the same figure number and illustration title appears.

Figure numbers are not always consecutive. Omitted figure numbers are not applicable for model.

ITEM NO.: This number corresponds to the illustration.

PART NAME: Please refer to the abbreviation table.

PART NUMBER: Number used for ordering parts.

ITCA: The code letter in the 'ITCA' column shows interchangeability between the new part (named X) and the part on the upper line (named Y).

ITEM NO.	PART NAME	PART NUMBER	ITCA

The code letters/symbol are defined as follows:

- A: X and Y are mutually interchangeable.
- B: X can be used in lieu of Y, but Y can not be used in lieu of X.
- C: X can be used in lieu of Y by using the part described in REMARKS at the same time. Y can not be used in lieu of X.
- D: X and Y are not interchangeable with each other.
- E: Y can be used in lieu of X by using the part described in REMARKS at the same time. X can not be used in lieu of Y.
- F: Y can be used in lieu of X. X can not be used in lieu of Y.
- †: The most current part number. If necessary, refer to the Supercede Number History section.

ENGINE

MODEL	
EA 71	EA 81

ENGINE—TURBO

MDL
EA 81
X A 1 3
X C 1 3
X K 1 3
n n n

ENGINE—CARTER

MODEL
EA 81
T A 6 P
T A 6 D
T A A F
T A 2 G

BODY

MODEL				
2 DR	4 DR HT	SW		MPV
S T D	G L	G L D	G L	G L D
4	5	A	W	D

DL: 4 Wheel Drive
4 Speed Manual Transmission—1.8

GL: 4 Wheel Drive
Dual Range Transmission—1.8

Application Symbols:
n: represents the quantity to be required per vehicle corresponding to the model shown in model columns. In the case that ten or more pieces are required, it is shown with an alphabetical character as follows:

Quantity	10	11	12	13	14	15	16-
Character	A	B	C	E	F	G	H

*: An asterisk indicates quantity is decided as required.

–: A dash indicates this part is not applicable to the model.

REMARKS: Supplementary explanations regarding the following information are shown in the REMARKS column using abbreviations because of the limited space.

1. Color, thickness, width, weight, material, etc.
   Example: T=35.5 Thickness is 35.5mm
2. Applicable models are shown in this column.
   Example: CANADA: The part is applicable only to models of Canada.
3. Part Numbers shown in this column can be used in lieu of the original part in the PART NUMBER column and may be supplied instead of one ordered, when ITCA remains blank.

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ENGINE MODEL — Reference to Body Model is as follows:

ENGINE MODEL			P/D	B/S	TRANS	GRADE	COMMENT	MODEL CODE
EA71	AA6	(EA71AA6)	1.6	2DR	4MT	STD		AF2D3YD
	AC4	(EA71AC4)		2DR	4MT	STD		AF2D3YD
	GA6	(EA71GA6)	1.6	2DR	5MT	DL		AF2D3YN
				4DR	5MT	DL		AB2D4YN
				HT	5MT	DL		AW2D2YN
	GC4	(EA71GC4)	1.6	2DR	5MT	DL		AF2D3YN
				4DR	5MT	DL		AB2D4YN
				HT	5MT	DL		AW2D2YN
EA81	GA3J	(EA81GA3J)	1.8	2DR	5MT	GL	OPG HH	AF4D3YM
				4DR	5MT	GL	OPG HH	AB4D4YM
								AB4DDYM
				HT	5MT	GL	OPG HH	AW4D2YM
								AW4DBYM
				SW	5MT	GL	OPG HH	AM4D4YM
	GA42	(EA81GA4J)	1.8	2DR	5MT	GL	OPG HH C	AF4D3YM
				4DR	5MT	GL	OPG HH C	AB4D4YM
								AB4DDYM
				HT	5MT	GL	OPG HH C	AW4D2YM
								AW4DBYM
				SW	5MT	GL	OPG HH C	AM4D4YM
		(EA81GA4W)	1.8	4DR	5MT	GL	PS OPG HH C	AB4D4YM
								AB4DDYM
				HT	5MT	GL	PS OPG HH C	AW4D2YM
								AW4DBYM
				SW	5MT	GL	PS OPG HH C	AM4D4YM
		(EA81GA42)	1.8	4DR	5MT	GL	AC PS OPG HH C	AB4DDYM
				HT	5MT	GL	AC PS OPG HH C	AW4DBYM
				SW	5MT	GL	AC PS OPG HH C	AM4D4YM
		(EA81GA4i)	1.8	SW	5MT	DL	HH	AM4D4YN
	GC1J	(EA81GC1J)	1.8	2DR	5MT	GL	OPG HH	AF4D3YM
				4DR	5MT	GL	OPG HH	AB4D4YM
								AB4DDYM
				HT	5MT	GL	OPG HH	AW4D2YM
								AW4DBYM
				SW	5MT	GL	OPG HH	AM4D4YM
	TA5P	(EA81TA5P)	1.8	2DR	3AT	GL	OPG	AF4D3YT
				4DR	3AT	GL	OPG	AB4D4YT
								AB4DDYT
				HT	3AT	GL	OPG	AW4D2YT
								AW4DBYT
				SW	3AT	GL	OPG	AM4D4YT
	TC1P	(EA81TC1P)	1.8	2DR	3AT	GL	OPG	AF4D3YT
				4DR	3AT	GL	OPG	AB4D4YT
								AB4DDYT
				HT	3AT	GL	OPG	AW4D2YT
								AW4DBYT
				SW	3AT	GL	OPG	AM4D4YT
	WC	(EA81WC)	1.8	2DR	4MT 4WD	STD		AF5D3YD
	PC1J	(EA81PC1J)	1.8	2DR	4MT 4WD DR	GL	OPG HH	AF5D3YK
				SW	4MT 4WD DR	GL	OPG HH	AM4D4YM
				MPV	4MT 4WD DR	GL	OPG HH	AT5DBYK
	GA32	(EA81GA3W)	1.8	4DR	5MT	GL	PS OPG HH	AB4D4YM
								AB4DDYM
				HT	5MT	GL	PS OPG HH	AW4D2YM
								AW4DBYM
				SW	5MT	GL	PS OPG HH	AM4D4YM
		(EA81GA32)	1.8	4DR	5MT	GL	AC PS OPG HH	AB4DDYM
				HT	5MT	GL	AC PS OPG HH	AW4DBYM
				SW	5MT	GL	AC PS OPG HH	AM4D4YM
	GC12	(EA81GC1W)	1.8	4DR	5MT	GL	PS OPG HH	AB4D4YM
								AB4DDYM
				HT	5MT	GL	PS OPG HH	AW4D2YM
								AW4DBYM
				SW	5MT	GL	PS OPG HH	AM4D4YM
		(EA81GC12)	1.8	4DR	5MT	GL	AC PS OPG HH	AB4DDYM
				HT	5MT	GL	AC PS OPG HH	AW4DBYM
				SW	5MT	GL	AC PS OPG HH	AM4D4YM
	TA3G	(EA81TA5D)	1.8	4DR	3AT	GL	PS OPG	AB4D4YT
								AB4DDYT
				HT	3AT	GL	PS OPG	AW4D2YT
								AW4DBYT
				SW	3AT	GL	PS OPG	AM4D4YT
		(EA81TA3G\	1.8	4DR	3AT	GL	AC PS OPG	AB4DDYT
				HT	3AT	GL	AC PS OPG	AW4DBYT
				SW	3AT	GL	AC PS OPG	AM4D4YT

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SUBARU

SUBARU 1983 PARTS CATALOG

ENGINE MODEL		P/D	B/S	TRANS	GRADE	COMMENT	MODEL CODE
EA81	TC1G (EA81TC1D)	1.8	4DR	3AT	GL	PS OPG	AB4D4YT
							AB4DDYT
			HT	3AT	GL	PS OPG	AW4D2YT
							AW4DBYT
			SW	3AT	GL	PS OPG	AM4D4YT
	TC1G (EA81TC1G)	1.8	4DR	3AT	GL	AC PS OPG	AB4DDYT
			HT	3AT	GL	AC PS OPG	AW4DBYT
			SW	3AT	GL	AC PS OPG	AM4D4YT
	GA3i (EA81GA3i)	1.8	SW	5MT	DL	HH	AM4D4YN
	GC1i (EA81GC1i)	1.8	SW	5MT	DL	HH	AM4D4YN
	GK3i (EA81GK3i)	1.8	SW	5MT	DL	HH	AM4D4YN
	WC1i (EA81WC1i)	1.8	SW	4MT 4WD	DL	HH	AM5D4YG
			MPV	4MT 4WD	DL	HH	AT5D2YG
	PC12 (EA81PC1W) (EA81PC12)	1.8	SW	4MT 4WD DR	GL	PS OPG HH	AM5D4YK
			SW	4MT 4WD DR	GL	AC PS OPG HH	AM5D4YK
	GK3J (EA81GK3J)	1.8	2DR	5MT	GL	OPG HH	AF4D3YM
			4DR	5MT	GL	OPG HH	AB4D4YM
							AB4DDYM
			HT	5MT	GL	OPG HH	AW4D2YM
							AW4DBYM
			SW	5MT	GL	OPG HH	AM4D4YM
	TK5P (EA81TK5P)	1.8	2DR	3AT	GL	OPG	AF4D3YT
			4DR	3AT	GL	OPG	AB4D4YT
							AB4DDYT
			HT	3AT	GL	OPG	AW4D2YT
							AW4DBYT
			SW	3AT	GL	OPG	AM4D4YM
	WA6 (EA81WA6)	1.8	2DR	4MT 4WD	STD		AF5D3YD
	(EA81WK6)	1.8	2DR	4MT 4WD	STD		AF5D3YD
	PA6J (EA81PA6J)	1.8	2DR	4MT 4WD DR	GL	OPG HH	AF5D3YK
			SW	4MT 4WD DR	GL	OPG HH	AM4D4YK
			MPV	4MT 4WD DR	GL	OPG HH	AT5DBYK
	PA6J (EA81PK6J)	1.8	2DR	4MT 4WD DR	GL	OPG HH	AF5D3YK
			SW	4MT 4WD DR	GL	OPG HH	AM5D4YK
			MPV	4MT 4WD DR	GL	OPG HH	AT5DBYK
	GK32 (EA81GK3W)	1.8	4DR	5MT	GL	PS OPG HH	AB4D4YM
							AB4DDYM
			HT	5MT	GL	PS OPG HH	AW4D2YM
							AW4DBYM
			SW	5MT	GL	PS OPG HH	AM4D4YM
	(EA81GK32)	1.8	4DR	5MT	GL	AC PS OPG HH	AB4DDYM
			HT	5MT	GL	AC PS OPG HH	AW4DBYM
			SW	5MT	GL	AC PS OPG HH	AM4D4YM
	TK3G (EA81TK5D)	1.8	4DR	3AT	GL	PS OPG	AB4D4YT
							AB4DDTY
			HT	3AT	GL	PS OPG	AW4D2YT
							AW4DBYT
			SW	3AT	GL	PS OPG	AM4D4YT
	(EA81TK3G)	1.8	4DR	3AT	GL	AC PS OPG	AB4DDYT
			HT	3AT	GL	AC PS OPG	AW4DBYT
			SW	3AT	GL	AC PS OPG	AM4D4YT
	WA6i (EA81WA6i)	1.8	SW	4MT 4WD	DL	HH	AM5D4YG
			MPV	4MT 4WD	DL	HH	AT5D2YG
	(EA81WK6i)	1.8	SW	4MT 4WD	DL	HH	AM5D4YG
			MPV	4MT 4WD	DL	HH	AT5D2YG
	PA62 (EA81PA6W)	1.8	SW	4MT 4WD DR	GL	PS OPG HH	AM5D4YK
	(EA81PA62)	1.8	SW	4MT 4WD DR	GL	AC PS OPG HH	AM5D4YK
	(EA81PK6W)	1.8	SW	4MT 4WD DR	GL	PS OPG HH	AM5D4YK
	(EA81PK62)	1.8	SW	4MT 4WD DR	GL	AC PS OPG HH	AM5D4YK
	XA1G (EA81XA1P)	1.8	SW	3AT 4WD	GL	OPG	AM5D4TY
			MPV	3AT 4WD	GL	OPG	AT5DBYT
	(EA81XA1D)	1.8	SW	3AT 4WD	GL	PS OPG	AM5D4YT
	(EA81XA1G)	1.8	SW	3AT 4WD	GL	AC PS OPG	AM5D4TY
	(EA81XK1P)	1.8	SW	3AT 4WD	GL	OPG	AM5D4YT
			MPV	3AT 4WD	GL	OPG	AT5DBYT
	(EA81XK1D)	1.8	SW	3AT 4WD	GL	PS OPG	AM5D4YT
	(EA81XK1G)	1.8	SW	3AT 4WD	GL	AC PS OPG	AM5D4YT
	XD1G (EA81XC1P)	1.8	SW	3AT 4WD	GL	OPG	AM5D4YT
			MPV	3AT 4WD	GL	OPG	AT5DBYT
	(EA81XC1D)	1.8	SW	3AT 4WD	GL	PS OPG	AM5D4YT
	(EA81XC1G)	1.8	SW	3AT 4WD	GL	AC PS OPG	AM5D4YT
	XA13 (EA81XA13)	1.8	SW	3AT 4WD	GL	AC PS	AM5D4YB
			SW	3AT 4WD	GL	AC PS	AM5DDYB
			MPV	3AT 4WD	GL	AC PS	AT5DBYB
	XC13 (EA81XC13)	1.8	SW	3AT 4WD	GL	AC PS	AM5D4YB
			SW	3AT 4WD	GL	AC PS	AM5DDYB
			MPV	3AT 4WD	GL	AC PS	AT5DBYB

MODEL — Reference to Model Code is as follows:

BODY TYPE & GRADE			DESCRIPTION	P/S
2DR	STD	4	2 Door Sedan—4 Speed Manual Transmission	1.6
	DL	5	2 Door Sedan—5 Speed Manual Transmission	1.6
	GL	5	2 Door Sedan—5 Speed Manual Transmission	1.8
	GL	A	2 Door Sedan—Automatic Transmission	1.8
	STD	W	2 Door Sedan—4 Wheel Drive—4 Speed Manual Transmission	1.8
	GL	D	2 Door Sedan—4 Wheel Drive—Dual Range Transmission	1.8
4DR	DL	5	4 Door Sedan—5 Speed Manual Transmission	1.6
	GL	5	4 Door Sedan—5 Speed Manual Transmission	1.8
	GL	A	4 Door Sedan—Automatic Transmission	1.8
HT	DL	5	Hardtop—5 Speed Manual Transmission	1.6
	GL	5	Hardtop—5 Speed Manual Transmission	1.8
	GL	A	Hardtop—Automatic Transmission	1.8
SW	DL	5	Station Wagon—5 Speed Manual Transmission	1.8
	GL	5	Station Wagon—5 Speed Manual Transmission	1.8
	GL	A	Station Wagon—Automatic Transmission	1.8
	DL	W	Station Wagon—4 Wheel Drive—4 Speed Manual Transmission	1.8
	GL	D	Station Wagon—4 Wheel Drive—Dual Range Transmission	1.8
	GL	E	Station Wagon—4 Wheel Drive—Automatic Transmission	1.8
	GL	B	Station Wagon—4 Wheel Drive—Automatic Transmission W/Turbo	1.8
MPV	DL	W	M.P.V.—4 Wheel Drive—4 Speed Manual Transmission	1.8
	GL	D	M.P.V.—4 Wheel Drive—Dual Range Transmission	1.8
	GL	E	M.P.V.—4 Wheel Drive—Automatic Transmission	1.8
	GL	B	M.P.V.—4 Wheel Drive—Automatic Transmission W/Turbo	1.8

Simplified Cross Reference of Engine and Body:

2D	4D	HT	SW	MPV
ST4:AA6 AC4 DL5:GA6, GC4 GL5:GA3J, GA42 GC1J, GK3J GLA:TA5P, TC1P TK5P STW:WC, WA6 GLD:PC1J, PA6J	DL5:GA6, GC4 GL5:GA1K, GA42 GC1K, GA32 GC12, GK1K GK32 GLA:TA1F, TC1F TA3G, TC1G TK1F, TK3G	DL5:GA6, GC4 GL5:GA1K, GA42 GC1K, GA32 GC12, GK1K GK32 GLA:TA1F, TC1F TA3G, TC1G TK1F, TK3G	DL5:GA42, GA3i GC1i, GK3i GL5:GA1K, GA42 GC1K, GA32 GC12, GK1K GK32 GLA:TA1F, TC1F TA3G, TC1G TK1F, TK3G DLW:WC1i, WA6i GLD:PC1K, PC12 PA1K, PA62 GLE:XA1G, XC1G GLB:XA13, XC13 XK13	DLW:WC1i, WA6i GLD:PC1J, PA6J GLE:XA1G, XC1G GLB:XA13, XC13 XK13

NOTE: See next page for a detailed cross reference.

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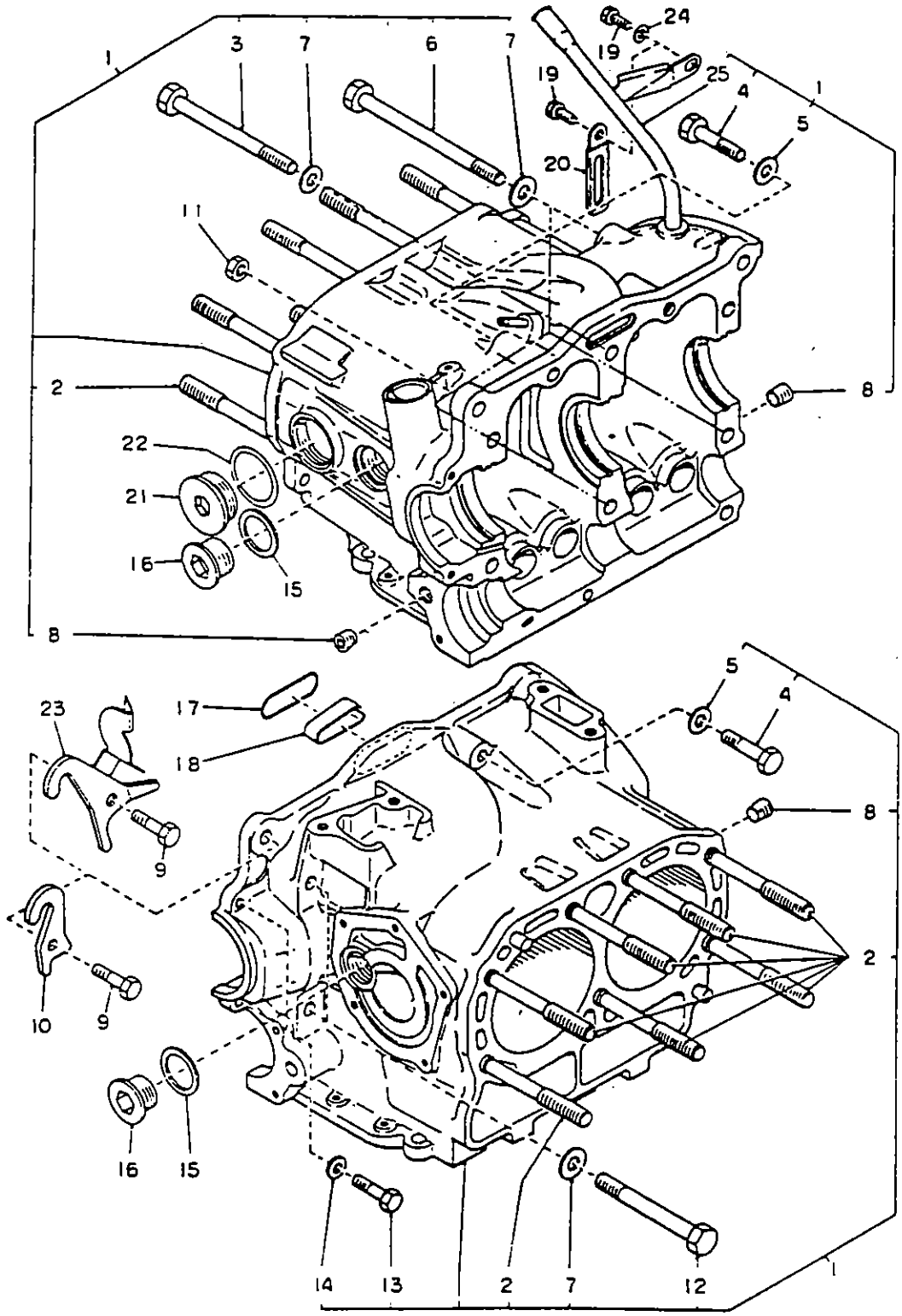
CROSS REFERENCE OF ENGINE AND BODY

ENGINE MODEL (EU4)			BODY TYPE & GRADE (BU4)																							
			2 DR.						4 DR.			HT			SW							M.P.V.			
			STD	DL	GL	GL	STD	GL	DL	GL	GL	DL	GL	GL	DL	GL	GL	DL	GL	GL	GL	DL	GL	GL	GL
			4	5	5	A	W	D	5	5	A	5	5	A	5	5	A	W	D	E	B	W	D	E	B
E	AA6	EA71AA6	•																						
A	AC4	EA71AC4	•																						
7	GA6	EA71GA6		•					•			•													
1	GC4	EA71GC4		•					•			•													
	GA3J	EA81GA3J			•					•			•			•									
	GA42	EA81GA4J			•					•			•			•									
		EA81GA4W								•			•			•									
		EA81GA42								•			•			•									
		EA81GA4i													•										
	GC1J	EA81GC1J			•					•			•			•									
	TA5P	EA81TA5P				•					•			•			•								
	TC1P	EA81TC1P				•					•			•			•								
	WC	EA81WC					•																		
	PC1J	EA81PC1J						•											•				•		
	GA32	EA81GA3W								•			•			•									
		EA81GA32								•			•			•									
	GC12	EA81GC1W								•			•			•									
		EA81GC12								•			•			•									
	TA3G	EA81TA5D									•			•			•								
		EA81TA3G									•			•			•								
	TC1G	EA81TC1D									•			•			•								
		EA81TC1G									•			•			•								
	GA3i	EA81GA3i													•										
	GC1i	EA81GC1i													•										
	GK3i	EA81GK3i													•										
E	WC1i	EA81WC1i																•				•			
	PC12	EA81PC1W																	•						
A		EA81PC12																	•						
	GK3J	EA81GK3J			•					•			•			•									
8	TK5P	EA81TK5P				•					•			•			•								
	WA6	EA81WA6					•																		
1		EA81WK6					•																		
	PA6J	EA81PA6J						•											•				•		
		EA81PK6J						•											•				•		
	GK32	EA81GK3W								•			•			•									
		EA81GK32								•			•			•									
	TK3G	EA81TK5D									•			•			•								
		EA81TK3G									•			•			•								
	WA6i	EA81WA6i																•				•			
		EA81WK6i																•				•			
	PA62	EA81PA6W																	•						
		EA81PA62																	•						
		EA81PK6W																	•						
		EA81PK62																	•						
	XA1G	EA81XA1P																		•				•	
		EA81XA1D																		•					
		EA81XA1G																		•					
		EA81XK1P																		•				•	
		EA81XK1D																		•					
		EA81XK1G																		•					
	XC1G	EA81XC1P																		•				•	
		EA81XC1D																		•					
		EA81XC1G																		•					
	XA13	EA81XA13																			•				•
	XC13	EA81XC13																			•				•
	XK13	EA81XK13																			•				•

CRANK CASE (1800cc)

FIGURE
010-2



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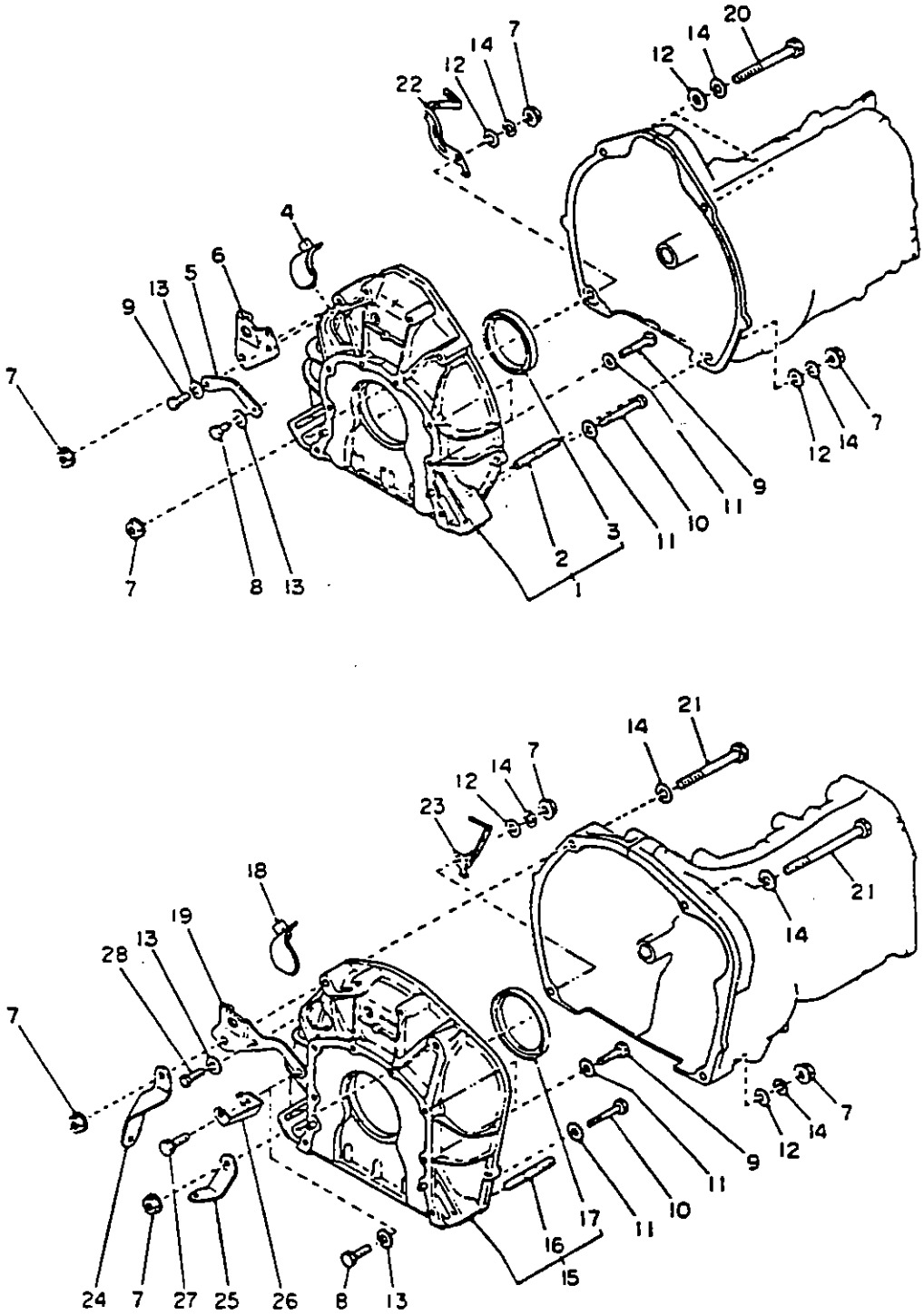
SUBARU

ITEM NO.	PART NAME	PART NUMBER	I·T·C·A	MODEL: EA 71	MODEL: EA 81	REMARKS
1	CASE ASSY, CRANK	480047930	†	-	111--1111--111111-111-11--	
	CASE ASSY, CRANK	480048400	†	-	---11---11-----1---1--11	
2	STUD, 11×126.5×39	800911120		-	FFFFFFFFFFFFFFFFFFFFFFFFFF	
3	BOLT, 10×108×28	800210030	†	-	11111111111111111111111111	
4	BOLT	016708654	†	-	22222222222222222222222222	
5	WASHER	031008002	†	-	22222222222222222222222222	
6	BOLT, 10×145×28	800210380		-	33333333333333333333333333	
7	WASHER, 10.5×18×2	803010120		-	66666666666666666666666666	
8	PLUG, MAIN GALLERY	811354110		-	33333333333333333333333333	
9	BOLT	016708383	†	-	11111111111111111111111111	
10	HANGER, CRK CASE F	411867000		-	1-11111111111111111111111111	
11	NUT	021808000	†	-	11111111111111111111111111	
12	BOLT, 10×70×28	800210340		-	22222222222222222222222222	
13	BOLT	016606220	†	-	22222222222222222222222222	
14	WASHER	031006000	†	-	22222222222222222222222222	
15	GASKET, 26.2×31.5×1	803926020	†	-	22222222222222222222222222	
16	PLUG, CRANKCASE	311374310	†	-	22222222222222222222222222	
17	O-RING, CRANKCASE	11071AA000	†	-	11111111111111111111111111	
18	BACK UP RING	11070AA000	†	-	11111111111111111111111111	
19	BOLT & WASHER	800506010		-	11111111111111111111111111	
20	CLIP	24232AA000	†	-	11111111111111111111111111	
21	PLUG, CRANKCASE	397130100	†	-	11111111111111111111111111	
22	GASKET, 36.2×44×1.5	803936020		-	11111111111111111111111111	
23	HANGER, CRANKCASE F	411867220		-	1----------	
24	WASHER	031006000	†	-	1----------	



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SUBARU

ITEM NO.	PART NAME	PART NUMBER	I.T.C.A	EA 71				EA 81																										REMARKS
				AA6	AC4	GA6	GC4	GA3J	GA42	GC1J	TA5P	TC1P	WC	PC1J	GA32	GC12	TA3G	TC1G	GA31	GC11	GK31	WC11	PC12	GK3J	TK5P	WA6	PA6J	GK32	TK3G	WA61	PA62	XA1G	XC1G	
1	HOUSHING CP FYL WHEL	410147400		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
2	STUD, 10×75×28	800910250		2	2	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
3	OIL SEAL 70×87×8.5	806770013	†	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
4	PLUG, TIMING HOLE	411857000		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
5	HANGER, CRK CASE R	411877100		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
6	BRACKET, PITCHING STP	411967000		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
7	FLANGE NUT, 10×9	802010080	†	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
8	BOLT	016508160	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
9	BOLT	016708283	†	6	6	6	6	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
10	BOLT	016708654	†	2	2	2	2	2	2	2	-	-	2	2	2	2	-	-	2	2	2	2	2	2	-	2	2	2	-	2	2	-	-	
	BOLT	016708400	†	-	-	-	-	-	-	-	2	2	-	-	-	-	2	2	-	-	-	-	-	-	2	-	-	-	2	-	-	2	2	
11	WASHER	031008002	†	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	
12	WASHER	031010000	†	3	3	3	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
13	SPRING WASHER	032008000	†	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
14	SPRING WASHER	032010000		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
15	HOUSHING CP FLY WHEL	410147300	†	-	-	-	-	1	1	1	-	-	1	1	1	1	-	-	1	1	1	1	1	1	-	1	1	1	-	1	1	-	-	
	HOUSHING CP, FLY WHEL	410147600		-	-	-	-	-	-	-	1	1	-	-	-	-	1	1	-	-	-	-	-	-	1	-	-	-	1	-	-	1	1	
16	STUD, 10×80×28	800910280		-	-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
17	OIL SEAL 76×93×10	806776011	†	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
18	PLUG, TIMING HOLE	411857110	†	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
19	HANGER, CRANKCASE R	411877200		-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
20	BOLT, 10×100×28	800210480	†	2	2	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
21	BOLT, 10×110×28	800210500	†	-	-	-	-	1	1	1	-	-	1	1	1	1	-	-	1	1	1	1	1	1	-	1	1	1	-	1	1	-	-	
	BOLT, 10×126×28	800210510	†	-	-	-	-	1	1	1	-	-	1	1	1	1	-	-	1	1	1	1	1	1	-	1	1	1	-	1	1	-	-	
	BOLT, 10×100×28	800210480	†	-	-	-	-	-	-	-	1	1	-	-	-	-	1	1	-	-	-	-	-	-	1	-	-	-	1	-	-	1	1	
	BOLT 10×140×28	800210520	†	-	-	-	-	-	-	-	1	1	-	-	-	-	1	1	-	-	-	-	-	-	1	-	-	-	1	-	-	1	1	
22	CLIP	422458120	†	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
23	CLIP	422458220	†	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	-	1	1	-	-	-	-	-	-	-	-	-	1	
24	STIFFENER, RH	411577010		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	1	-	-	
	STIFFENER, RH	411577300		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	
25	STIFFENER, LH	411587000		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	1	1	-	
26	BRACKET, ACCEL CABLE	421907410	†	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
27	BOLT & WASHER	011308200		-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
28	BOLT	016708283	†	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	

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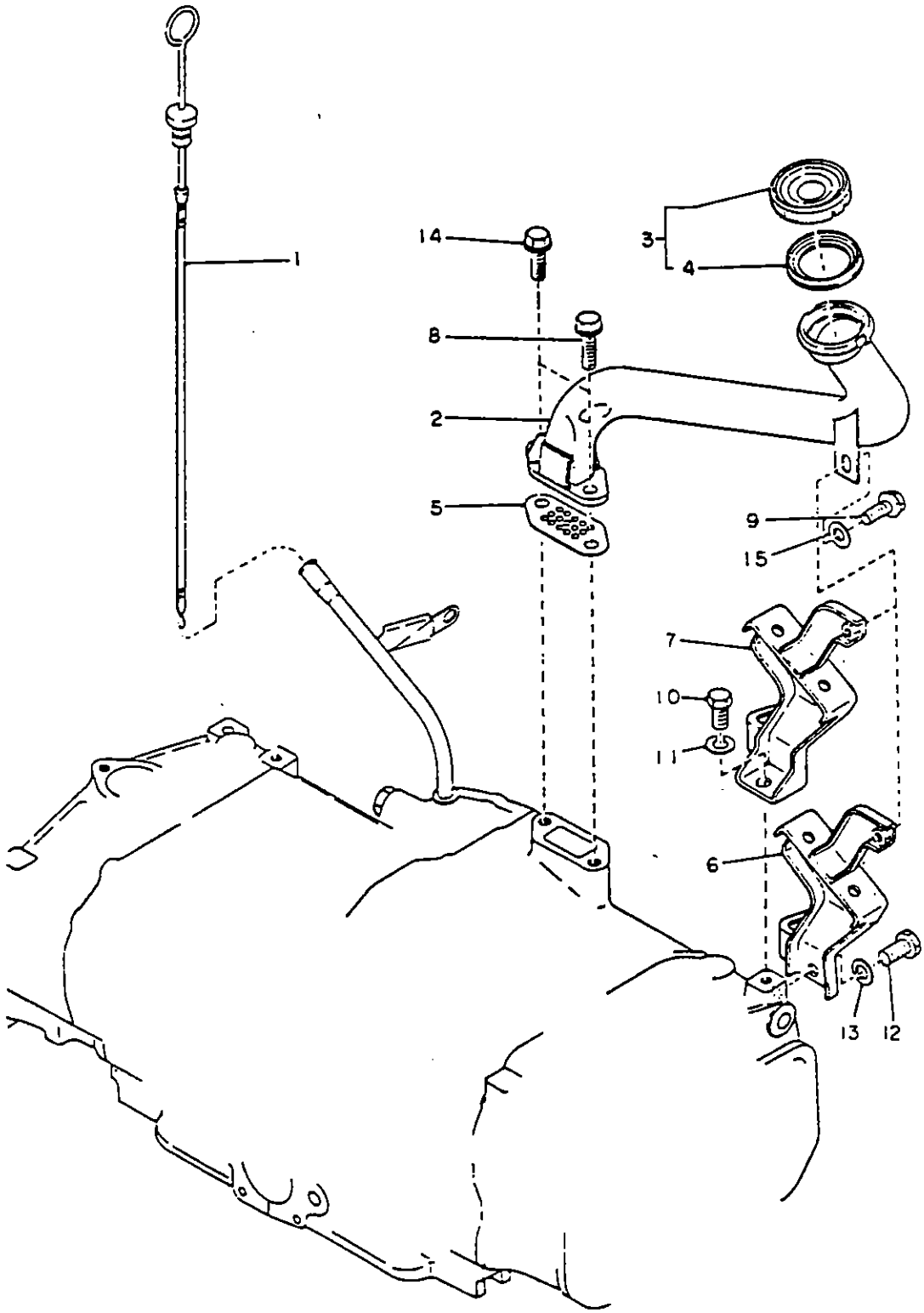
1-C07	OIL FILLER & OIL LEVEL GAUGE	FIGURE 012-1



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SUBARU

ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	MODEL: EA 71	MODEL: EA 81	REMARKS
1	GAUGE CP, O/LVL	410277010	†	1	1	
2	DUCT CP, OIL FILLER	410137450		1	1	
3	CAP CP, OIL FILLER	15255AA001	†	1	1	
4	GASKET, 35×53×3.6	803935010	†	1	1	
5	GASKET, A/BRTH DUC	811708600	†	1	1	
6	STAY, O/FIL DUCT	411837400		-	1	
7	STAY, O/FIL DUCT	411837300		1	-	
8	BOLT & WASHER ASSY	011308280		1	1	
	BOLT & WASHER	011308200		-	1	
9	BOLT & WASHER	800506010		1	1	
10	BOLT	016508160	†	1	-	
11	SPRING WASHER	032008000	†	1	-	
12	BOLT	016610200	†	-	1	
13	SPRING WASHER	032010000		-	1	
14	BOLT & WASHER ASSY	011308200		1	1	
15	WASHER	031006000	†	1	1	

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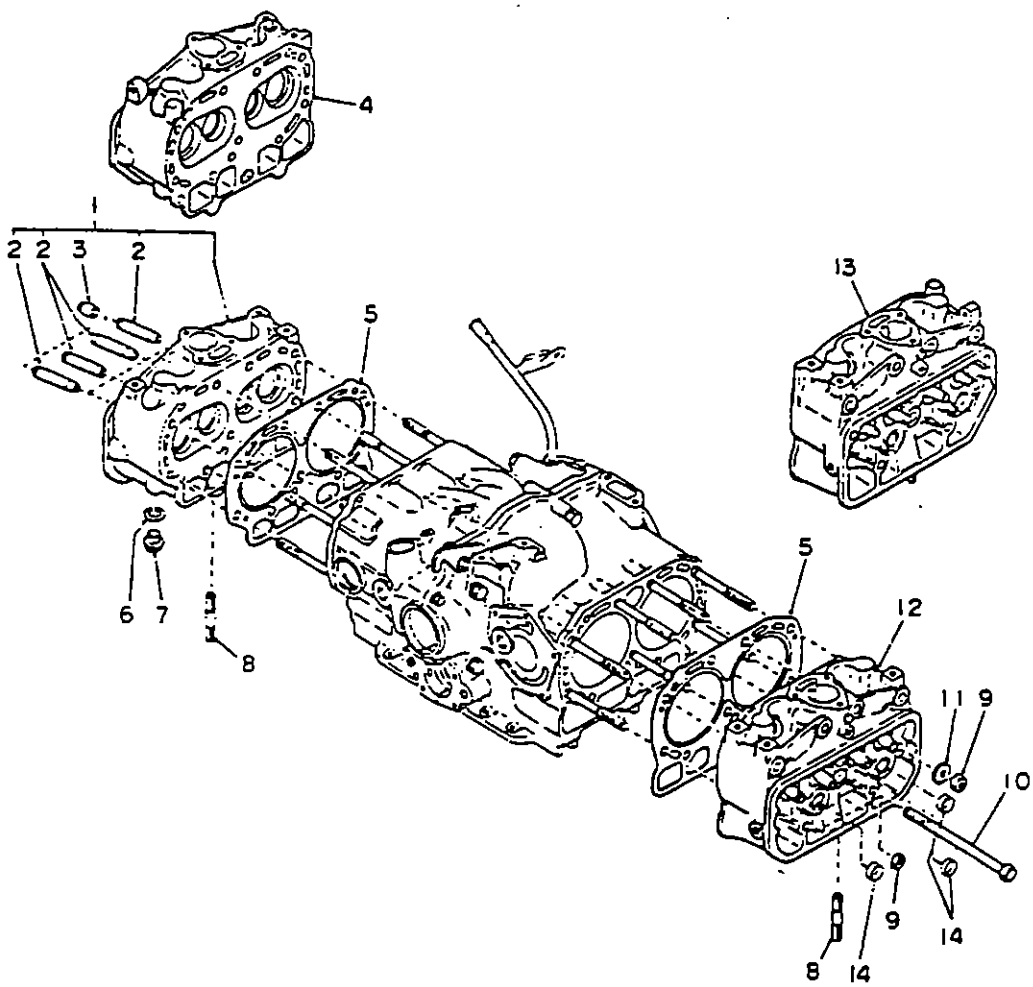

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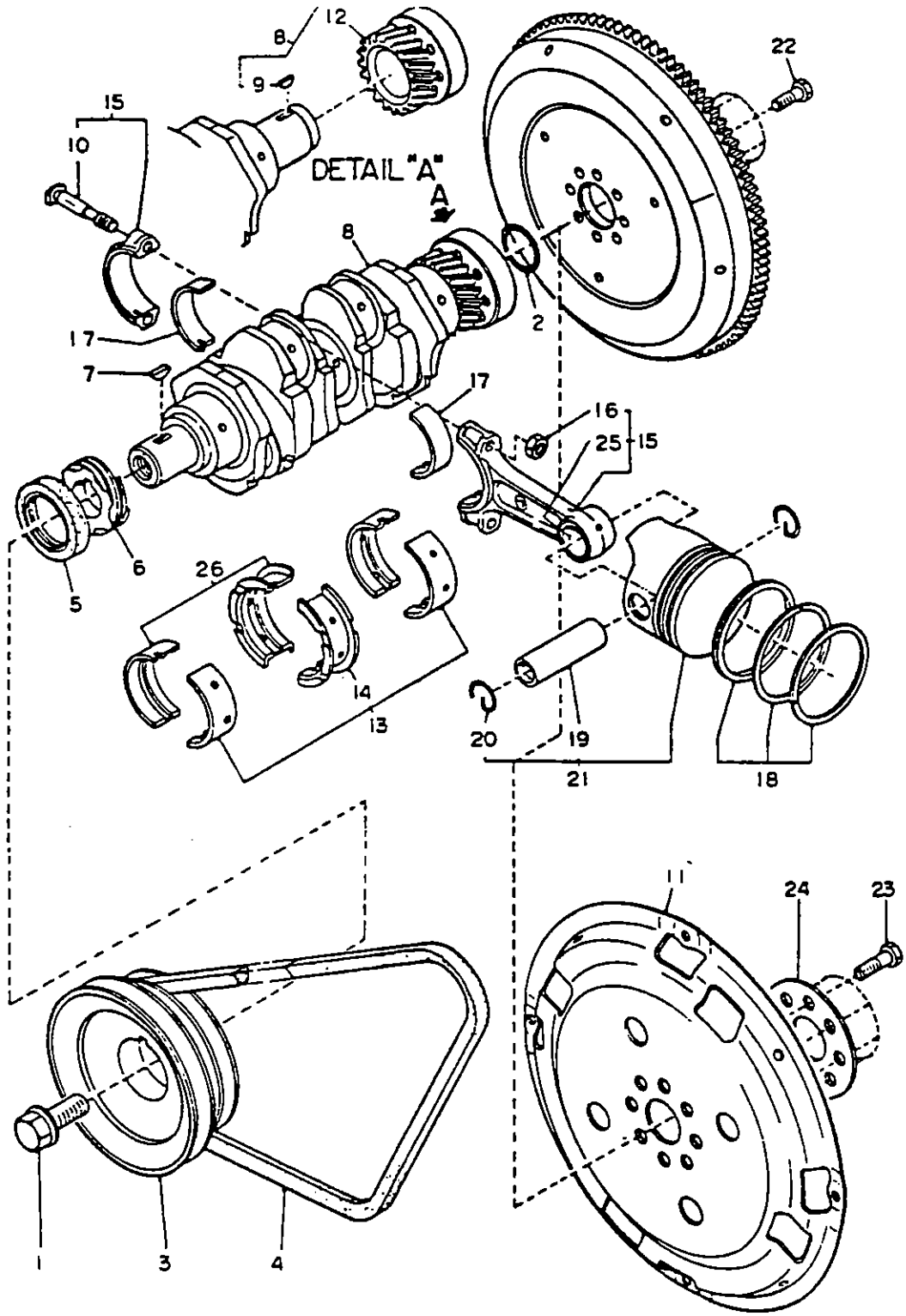
ITEM NO.	PART NAME	PART NUMBER	I.T.C.A	MODEL																												REMARKS
				EA 71	EA 81																											
				AAC6	AAC6	GCA4	GCA4	GAC3J	GAC4J	GTC1P	TCC5P	TWC1J	PCA1J	GTA3J	TCA2G	TCA3G	TGA1I	GCK3I	GWC1I	PCC1I	GCK3J	TWK5P	PAK6J	GTK3J	TWA6I	PAA6I	XAC1G	XCC1G					
1	HEAD CP, CYLINDER	410247740		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
2	GUIDE, INT VLV	880904110	†	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
3	OIL SEAL, INT VLV	412777000	†	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
4	HEAD CP, CYLINDER	410248740		-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
5	GASKET, CYL HD	412307111	†	2	2	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	GASKET, CYL HD	412307222	†	-	-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
6	GASKET, 12.5×18×2	803912030		2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
7	PLUG, 12×12	807012040		2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
8	STUD, 10×66×18	800910300		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
9	NUT, 11×9	802011010		F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	
10	BOLT, 11×162×34	800211030		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
11	WASHER, 11.5×23×4	803011070		F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	
12	HEAD CP, CYLINDER	410257740		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
13	HEAD CP, CYLINDER	410249200		-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
14	PLUG, CYLINDER HEAD	11051AA010	†	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	

1-C09	CRANK SHAFT & PISTON	FIGURE 030-1



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ITEM NO.	PART NAME	PART NUMBER	I.T.C.A	MODEL: EA 71	MODEL: EA 81	REMARKS
1	BOLT, 14×26×26	800114110	†	1111	1111 1111 1111 1111 1111 1111 1111 1111 1111	
2	O-RING, CRANK SHF R	413967000		1111	---- ---- ---- ---- ---- ---- ---- ---- ----	
	O-RING, CRANK SHF R	413967100		----	1111 1111 1111 1111 1111 1111 1111 1111 1111	
3	PULLEY, CR/SHF	413187200		1111	---- ---- ---- ---- ---- ---- ---- ---- ----	
	PULLEY, CR/SHF	413187100		----	1111 1111 1111 1111 1111 1111 1111 1111 1111	
4	V BELT, 10.7×8×900	809110290	†	1111	---- ---- ---- ---- ---- ---- ---- ---- ----	
	V BELT, 10.7×8×910	809110370	†	----	1111 1111 1111 1111 1111 1111 1111 1111 1111	
5	OIL SEAL, 38×55×9	806738040	†	1111	---- ---- ---- ---- ---- ---- ---- ---- ----	
	OIL SEAL, 38×59×9	806738070		----	1111 1111 1111 1111 1111 1111 1111 1111 1111	
6	GEAR, DISTR DRV	825504100		1111	1111 1111 1111 1111 1111 1111 1111 1111 1111	
7	WOODRUFF KEY	053205300		1111	1111 1111 1111 1111 1111 1111 1111 1111 1111	
8	CRANKSHAFT CP	310308010	†	1111	---- ---- ---- ---- ---- ---- ---- ---- ----	
	CRANKSHAFT CP	12200AA001	†	----	1111 1111 1111 1111 1111 1111 1111 1111 1111	
9	WOODRUFF KEY, 4×5×13	804504010	†	1111	1111 1111 1111 1111 1111 1111 1111 1111 1111	
10	BOLT, CONN ROD	413407000		8888	8888 8888 8888 8888 8888 8888 8888 8888 8888	
11	PLATE, CONV DRV	411887200		----	---1 1--- -11- ---- -1-- 1--- 11	
12	GEAR, CRANKSHAFT	813288610	†	1111	---- ---- ---- ---- ---- ---- ---- ---- ----	
	GEAR, CRANKSHAFT	413287010		----	1111 1111 1111 1111 1111 1111 1111 1111 1111	
13	BRG SET, CR/SHF STD	882658840		1111	---- ---- ---- ---- ---- ---- ---- ---- ----	STD
	BRG SET, CR/SHF 0.03	882708830		1111	---- ---- ---- ---- ---- ---- ---- ---- ----	U.S 0.03
	BRG SET, CR/SHF 0.05	882668831		1111	---- ---- ---- ---- ---- ---- ---- ---- ----	U.S 0.05
	BRG SET, CR/SHF 0.25	882688833		1111	---- ---- ---- ---- ---- ---- ---- ---- ----	U.S 0.25
	BRG SET, CRK STD	485437000		----	1111 1111 1111 1111 1111 1111 1111 1111 1111	STD
	BRG SET, CRK US 0.03	485437001		----	1111 1111 1111 1111 1111 1111 1111 1111 1111	U.S 0.03
	BRG SET, CRK US 0.05	485437002		----	1111 1111 1111 1111 1111 1111 1111 1111 1111	U.S 0.05
	BRG SET, CRK US 0.25	485437003		----	1111 1111 1111 1111 1111 1111 1111 1111 1111	U.S 0.25
14	CTR BRG SET, STD	485367010		1111	---- ---- ---- ---- ---- ---- ---- ---- ----	STD
	CTR BRG SET, US 0.03	485367011		1111	---- ---- ---- ---- ---- ---- ---- ---- ----	U.S 0.03
	CTR BRG SET, US 0.05	485367012		1111	---- ---- ---- ---- ---- ---- ---- ---- ----	U.S 0.05
	CTR BRG SET, US 0.25	485367013		1111	---- ---- ---- ---- ---- ---- ---- ---- ----	U.S 0.25
	CTR BRG SET,	485367021		1111	---- ---- ---- ---- ---- ---- ---- ---- ----	US.0.03+0S.0.04
	CTR BRG SET, STD	485367100		----	1111 1111 1111 1111 1111 1111 1111 1111 1111	STD
14	CTR BRG SET, US 0.03	485367101		----	1111 1111 1111 1111 1111 1111 1111 1111 1111	U.S 0.03
	CTR BRG SET, US 0.05	485367102		----	1111 1111 1111 1111 1111 1111 1111 1111 1111	U.S 0.05
	CTR BRG SET, US 0.25	485367103		----	1111 1111 1111 1111 1111 1111 1111 1111 1111	U.S 0.25
	CTR BRG SET,	485367111		----	1111 1111 1111 1111 1111 1111 1111 1111 1111	US.0.03+0S.0.04
15	ROD CP, CONN	410317020	†	4444	---- ---- ---- ---- ---- ---- ---- ---- ----	
	ROD CP, CONN	12100AA000	†	----	4444 4444 4444 4444 4444 4444 4444 4444 4444	
16	NUT, 8.5×8	802008070		8888	8888 8888 8888 8888 8888 8888 8888 8888 8888	
17	BRG SET, CONN ROD STD	382917900	†	1111	1111 1111 1111 1111 1111 1111 1111 1111 1111	STD
	BRG SET, ROD US 0.05	382927901	†	1111	1111 1111 1111 1111 1111 1111 1111 1111 1111	U.S 0.05
	BRG SET, ROD US 0.25	382937902	†	1111	1111 1111 1111 1111 1111 1111 1111 1111 1111	U.S 0.25
18	PISTON RING SET STD	480037100		1111	1111 1111 1111 1111 1111 1111 1111 1111 1111	STD

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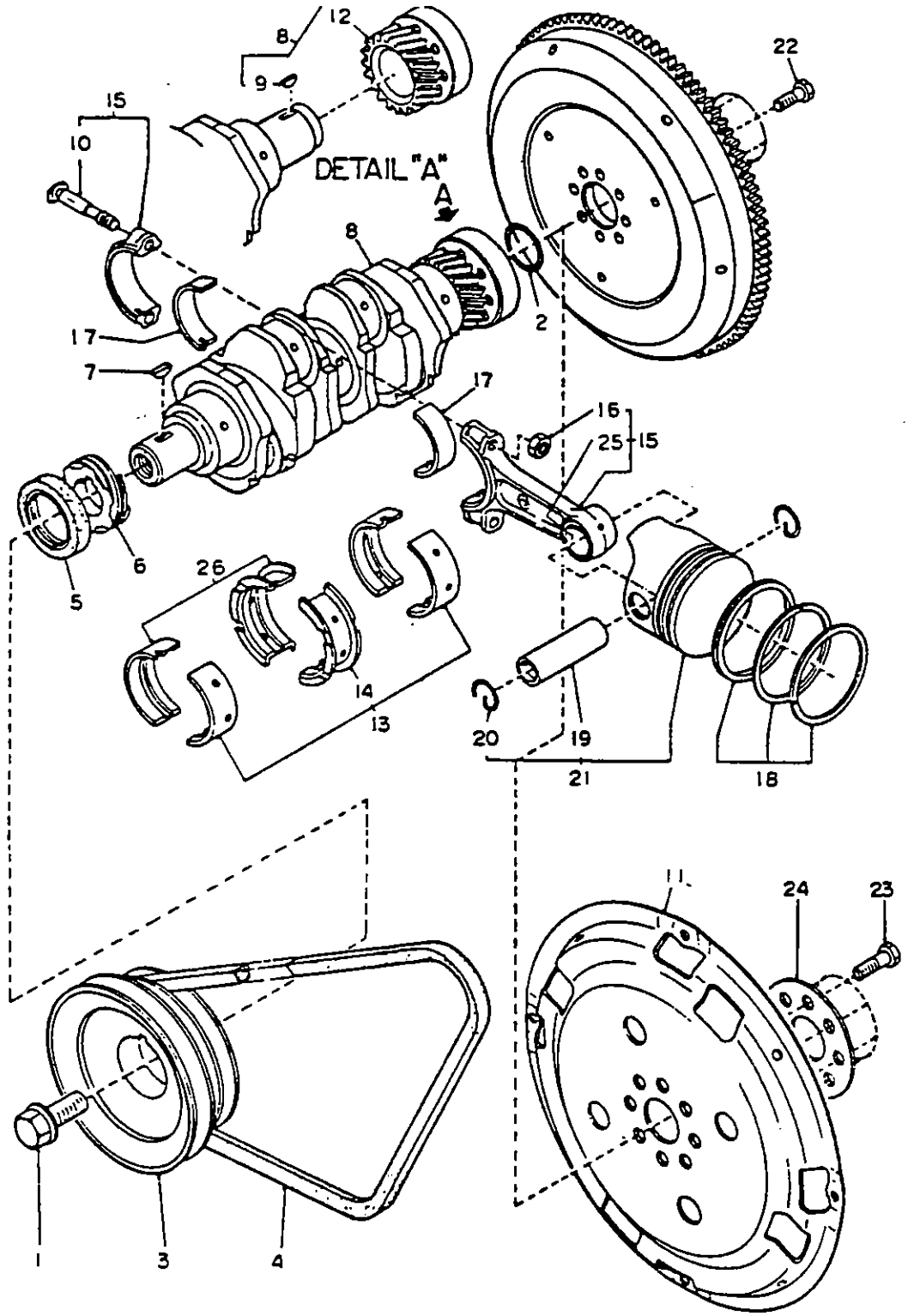

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ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	MODEL																														REMARKS
				EA 71				EA 81																										
				AA6	AC4	GA6	GC4	GA3J	GA42	GC1J	TA5P	TC1P	WC	PC1J	GA32	GC1Z	TA3G	TC1G	GA3I	GC1I	GK3I	WC1I	PC12	GK3J	TK5P	WA6	PA6J	GK32	TK3G	WA6I	PA62	XA1G	XC1G	
18	PISTON RING SET O.25	480037102		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	O.S O.25
	PISTON RING SET O.50	480037103		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	O.S O.50
19	PISTON PIN	313504310	†	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
20	CIR CLIP, IN-22	805322010		8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	
21	PISTON SET STD	480057110		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	STD
	PISTON SET 0, 25 OS	480057111		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	O.S 0.25
	PISTON SET 0, 5 OS	480057112		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	O.S 0.50
22	BOLT, 8.5×32×23	800208480		8	8	8	8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	BOLT, 9×32×23	800209030		-	-	-	-	8	8	8	-	-	8	8	8	8	-	-	8	8	8	8	8	8	-	8	8	8	-	8	8	-	-	
23	BOLT, 9×20×18	800209020		-	-	-	-	-	-	-	8	8	-	-	-	-	8	8	-	-	-	-	-	-	8	-	-	-	8	-	-	8	8	
24	BACK PLATE, CONV DRV	411447000		-	-	-	-	-	-	-	1	1	-	-	-	-	1	1	-	-	-	-	-	-	1	-	-	-	1	-	-	1	1	
25	BUSH, CONN ROD	473367001	†	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
26	BRG SET2, CRK US 0.03	485627000		-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	U.S 0.03
	BRG SET2, CRK US 0.03	485627100		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	U.S 0.03

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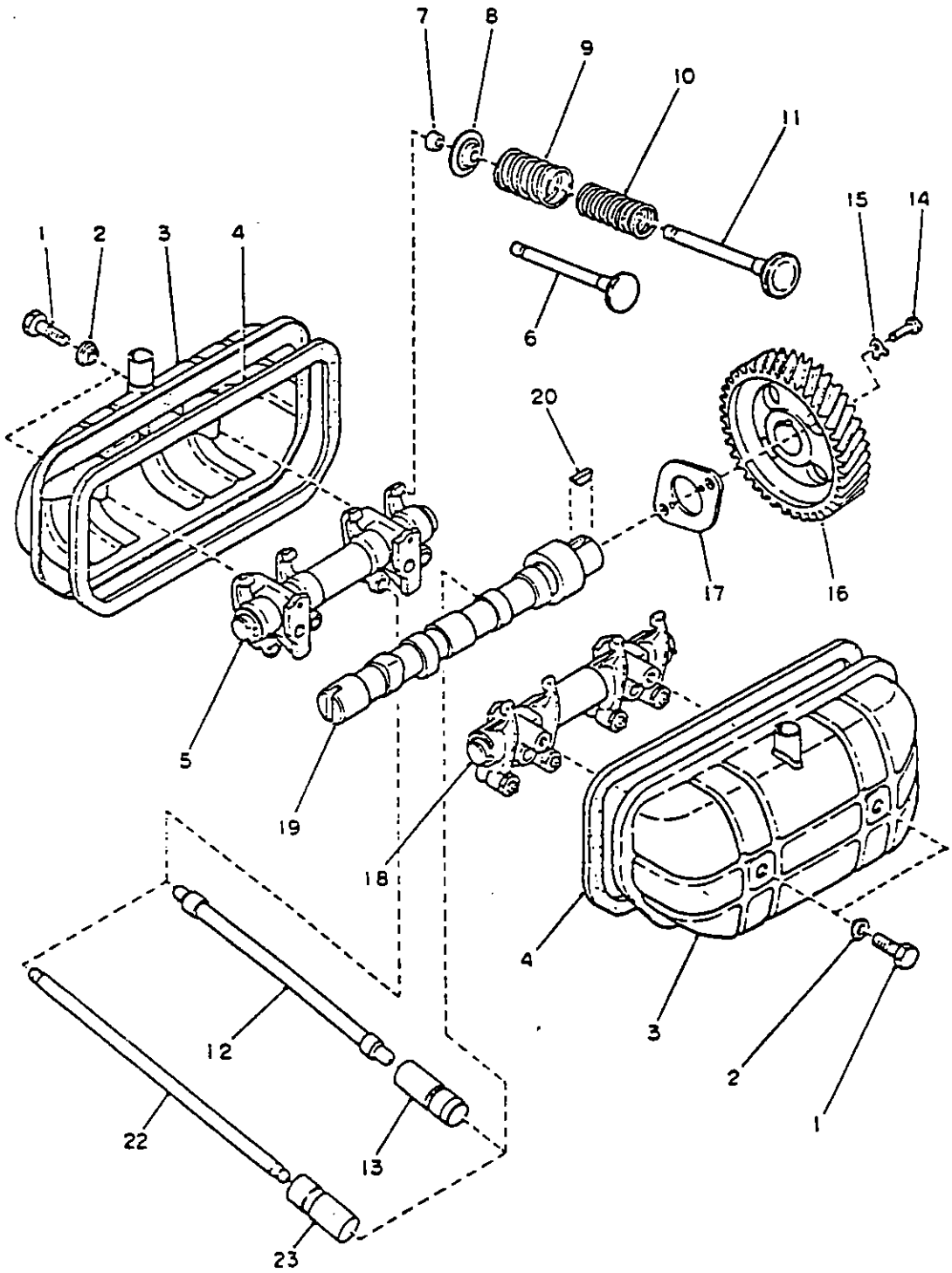

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ITEM NO.	PART NAME	PART NUMBER	I.T.C.A	EA 71				EA 81																										REMARKS
				AA6	AC4	GA6	GC4	GA3J	GA42	GC1J	TA5P	TC1P	WC	PC1J	GA32	GC12	TA3G	TC1G	GA31	GC11	GK31	WC11	PC12	GK3J	TK5P	WA6	PA6J	GK32	TK3G	WA61	PA62	XA1G	XC1G	
1	BOLT, 8×22×15	800108330		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
2	SEAL WASHER, RKR CVR	812764110		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
3	COVER, VLV RKR	412657100	†	2	2	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	COVER, VLV RKR	412657200		-	-	-	-	2	2	2	-	-	2	2	2	2	-	-	2	2	2	2	2	2	-	2	2	2	-	2	2	-	-	
	COVER CP, VLV RKR	410237100		-	-	-	-	-	-	-	2	2	-	-	-	-	2	2	-	-	-	-	-	-	2	-	-	-	2	-	-	2	2	
4	GASKET, VLV RKR CVR	812608600		2	2	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	GASKET, VLV RKR CVR	412607000		-	-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
5	VALVE ROCKER ASSY, RH	419997020		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	VALVE ROCKER ASSY, RH	419997120		-	-	-	-	1	1	1	-	-	1	1	1	1	-	-	1	1	1	1	1	1	-	1	1	1	-	1	1	-	-	
	VALVE ROCKER ASSY, RH	419997200		-	-	-	-	-	-	-	1	1	-	-	-	-	1	1	-	-	-	-	-	-	1	-	-	-	1	-	-	1	1	
6	VALVE, EXH	415567210	†	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
7	KEY, VLV SPG RTN	815614130		H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	
8	RETAINER, VLV SPG	415577120	†	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	
9	SPRING, VLV	815588800	†	8	8	8	8	8	8	8	-	-	8	8	8	8	-	-	8	8	8	8	8	8	-	8	8	8	-	8	8	-	-	
	SPRING, VLV	415587000		-	-	-	-	-	-	-	8	8	-	-	-	-	8	8	-	-	-	-	-	-	8	-	-	-	8	-	-	8	8	
10	SPRING 2, VLV	815598610	†	8	8	8	8	8	8	8	-	-	8	8	8	8	-	-	8	8	8	8	8	8	-	8	8	8	-	8	8	-	-	
	SPRING 2, VLV	415597100		-	-	-	-	-	-	-	8	8	-	-	-	-	8	8	-	-	-	-	-	-	8	-	-	-	8	-	-	8	8	
11	VALVE, INTAKE	415557100	†	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
12	ROD CP, VLV PUSH	410557400	†	8	8	8	8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	ROD CP, VLV PUSH	410557120		-	-	-	-	8	8	8	-	-	8	8	8	8	-	-	8	8	8	8	8	8	-	8	8	8	-	8	8	-	-	
13	LIFTER CP, VLV	810518600	†	8	8	8	8	8	8	8	-	-	8	8	8	8	-	-	8	8	8	8	8	8	-	8	8	8	-	8	8	-	-	
14	BOLT, 6×15×15	800206110	†	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
15	LOCK WASHER	803506030		2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
16	GEAR, CAM SHF	815018600		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	GEAR, CAM SHF	415017000		-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
17	PLATE, CAM SHF	815196100	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
18	VALVE ROCKER ASSY, LH	419987020		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	VALVE ROCKER ASSY, LH	419987120		-	-	-	-	1	1	1	-	-	1	1	1	1	-	-	1	1	1	1	1	1	-	1	1	1	-	1	1	-	-	
	VALVE ROCKER ASSY, LH	419987200		-	-	-	-	-	-	-	1	1	-	-	-	-	1	1	-	-	-	-	-	-	1	-	-	-	1	-	-	1	1	
19	CAM SHAFT	415103220		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	CAM SHAFT	415107100		-	-	-	-	1	1	1	-	-	1	1	1	1	-	-	1	1	1	1	1	1	-	1	1	1	-	1	1	-	-	
19	CAM SHAFT	415107600		-	-	-	-	-	-	-	1	1	-	-	-	-	1	1	-	-	-	-	-	-	1	-	-	-	1	-	-	1	1	
20	WRUF KEY, 5×6.5×20	804505030		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
22	ROD CP, VLV PUSH	410557300		-	-	-	-	-	-	-	8	8	-	-	-	-	8	8	-	-	-	-	-	-	8	-	-	-	8	-	-	8	8	
23	LIFTER CP, HYDRO	410517000		-	-	-	-	-	-	-	8	8	-	-	-	-	8	8	-	-	-	-	-	-	8	-	-	-	8	-	-	8	8	

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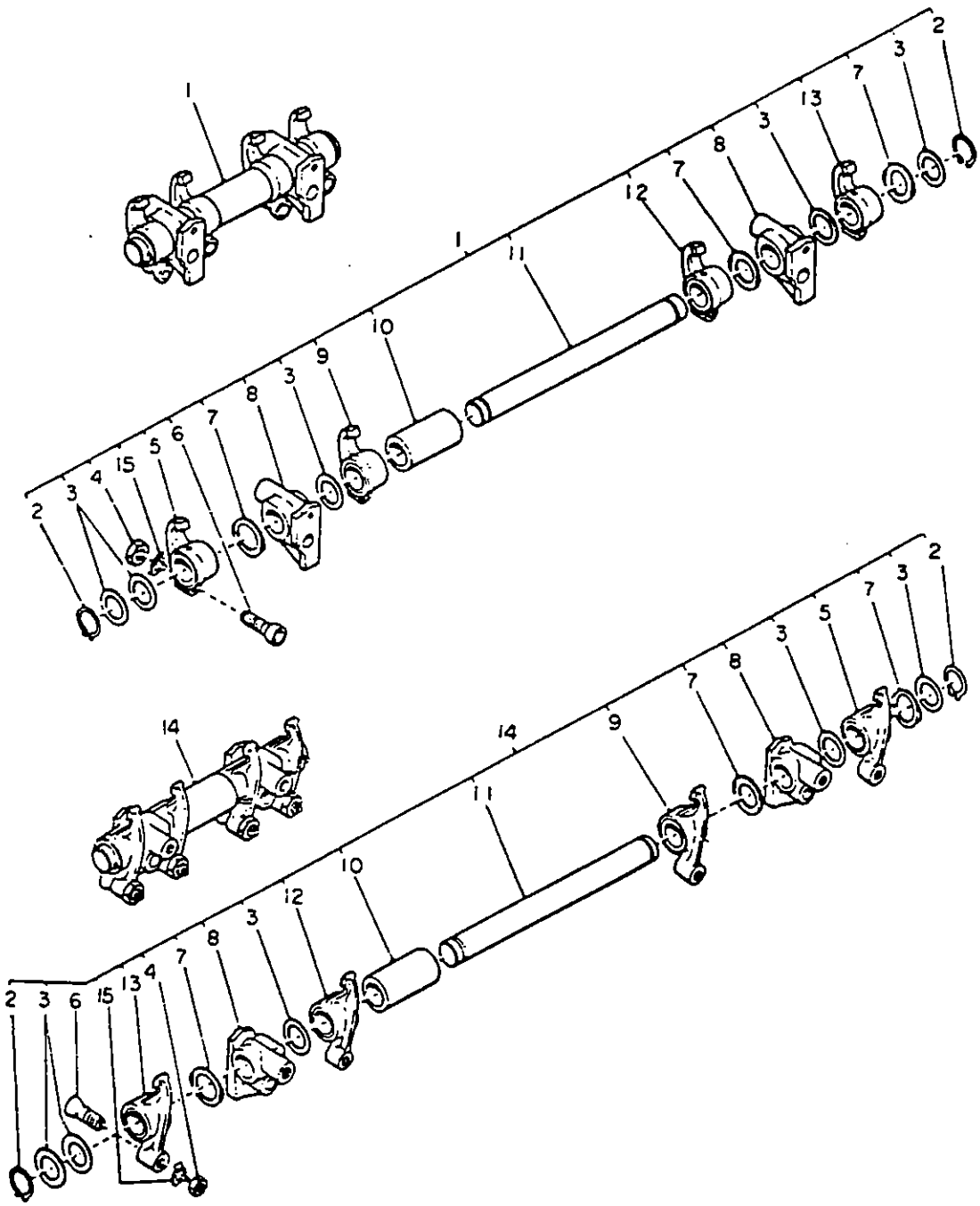

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ITEM NO.	PART NAME	PART NUMBER	I.T.C.A.	MODEL: EA 71	MODEL: EA 81	REMARKS
1	VALVE ROCKER ASSY, RH	419997120		- - - -	1 1 1 - - 1 1 1 1 - - 1 1 1 1 1 1 - 1 1 1 - 1 1 - -	
	VALVE ROCKER ASSY, RH	419997200		- - - -	- - - 1 1 - - - 1 1 - - - - - 1 - - - 1 - - 1 1	
2	SNAP RING, OUT	031518000		- - - -	4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	
3	WASHER, 18.3×26×1.6	803018050		- - - -	A A A A A A A A A A A A A A A A A A A A A A A A A A	
4	NUT, 8×4	802008040		- - - -	8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	
5	ARM 3, VLV RKR	415767000		- - - -	2 2 2 - - 2 2 2 2 - - 2 2 2 2 2 2 - 2 2 2 - 2 2 - -	
	ARM CP, VLV RKR	410537100		- - - -	- - - 2 2 - - - 2 2 - - - - - 2 - - - 2 - - 2 2	
6	SCREW, VLV RKR	415407100		- - - -	8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	
7	SPRING WASHER, RKR	815494100		- - - -	6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	
8	SUPPORT, VLV RKR SHF	415467000	†	- - - -	4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	
9	ARM CP, VLV RKR	410537000	*	- - - -	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
10	SPACER, VLV RKR SHF	415507000		- - - -	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
11	SHAFT, VLV RKR	415447000		- - - -	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
12	ARM CP 2, VLV RKR	410547000		- - - -	2 2 2 - - 2 2 2 2 - - 2 2 2 2 2 2 - 2 2 2 - 2 2 - -	
	ARM CP 2, VLV RKR	410547000		- - - -	- - - 2 2 - - - 2 2 - - - - - 2 - - - 2 - - 2 2	
13	ARM 4, VLV RKR	415777000		- - - -	2 2 2 - - 2 2 2 2 - - 2 2 2 2 2 2 - 2 2 2 - 2 2 - -	
	ARM CP 2, VLV RKR	410547100		- - - -	- - - 2 2 - - - 2 2 - - - - - 2 - - - 2 - - 2 2	
14	VALVE ROCKER ASSY, LH	419987120		- - - -	1 1 1 - - 1 1 1 1 - - 1 1 1 1 1 1 - 1 1 1 - 1 1 - -	
	VALVE ROCKER ASSY, LH	419987200		- - - -	- - - 1 1 - - - 1 1 - - - - - 1 - - - 1 - - 1 1	
15	LOCK WASHER	803508080		- - - -	- - - 8 8 - - - 8 8 - - - - - 8 - - - 8 - - 8 8	

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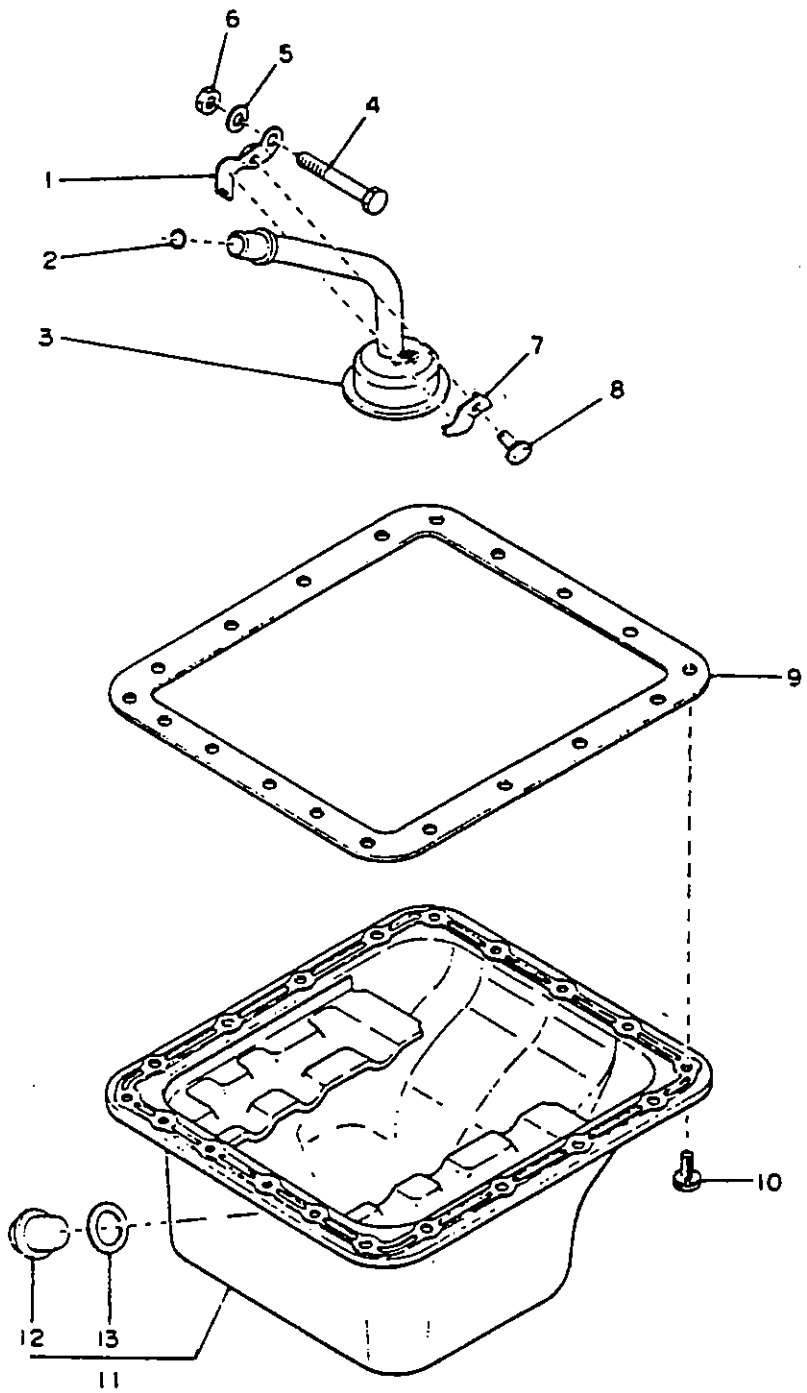

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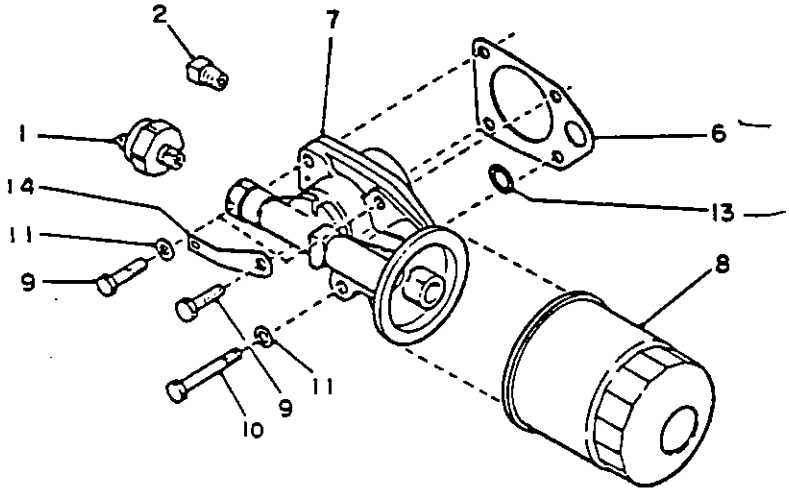
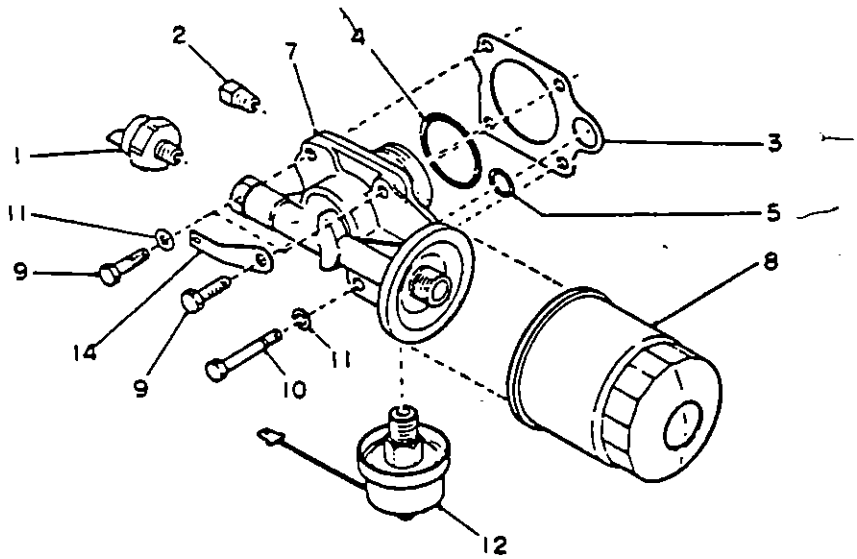
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	MODEL: EA 71	MODEL: EA 81	REMARKS
1	STAY CP, O/STRA	320404300		1 1 1 1	- - - -	
	STAY CP, O/STRA	420407000	†	- - - -	1 1 1 1	
2	O-RING, 14×2.4	806914020		1 1 1 1	1 1 1 1	
3	OIL STRAINER CP	320444300		1 1 1 1	1 1 1 1	
4	BOLT	016708553	†	1 1 1 1	1 1 1 1	
5	SPRING WASHER	032008000	†	1 1 1 1	1 1 1 1	
6	NUT	021808000	†	1 1 1 1	1 1 1 1	
7	STAY 2, O/STRA	15052AA000	†	1 1 1 1	1 1 1 1	
8	BOLT & WASHER	011306180	†	1 1 1 1	1 1 1 1	
9	GASKET, O/PAN	811606100	†	1 1 1 1	- - - -	
	GASKET, O/PAN	411607000		- - - -	1 1 1 1	
10	BOLT & WASHER	800506010		H H H H	H H H H	
11	OIL PAN CP, CRK CASE	410157100	†	1 1 1 1	- - - -	
	OIL PAN CP, CRK CASE	410157000		- - - -	1 1 1 1	
12	PLUG, 20×14	807020010		1 1 1 1	1 1 1 1	
13	GASKET, OIL DRAIN	11126AA000	†	1 1 1 1	1 1 1 1	





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ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	EA71				EA 81																										REMARKS
				AA6	AC4	GA6	GC4	GA3J	GA42	GC1J	TA5P	TC1P	WC	PC1J	GA32	GC12	TA3G	TC1G	GA3I	GC1I	GK3I	WC1I	PC12	GK3J	TK5P	WA6	PA6J	GK32	TK3G	WA6I	PA62	XA1G	XC1G	
1	SW ASSY, OIL PRESS	429957000	†	1	1	1	1	-	1	-	-	-	1	-	-	-	-	-	1	1	1	-	-	-	-	1	-	-	-	1	-	-	-	
2	PLUG 1/8	15027AA000	†	-	-	-	-	1	-	1	1	1	-	1	1	1	1	1	-	-	-	1	1	1	1	-	1	1	1	-	1	1	1	
3	GASKET, O/PUMP BODY	424207000		-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
4	O-RING, 38.2×3	806938020		-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
5	O-RING, 14×2.4	806914020		-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
6	GASKET, O/PUMP BODY	824206100	†	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
7	OIL PUMP ASSY	429967000	†	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	OIL PUMP ASSY	429967100		-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
8	OIL FILTER CP	15208AA000	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
9	BOLT, 6×26×26	800106500		3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	
10	BOLT	016606500		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
11	WASHER	031006000	†	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	
12	GAUGE ASSY, OIL PRESS	15031AA001	†	-	-	-	-	1	-	1	1	1	-	1	1	1	1	1	-	-	-	1	1	1	1	-	1	1	1	-	1	1	1	
13	O-RING, 10.8×2.4	806910050	†	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
14	STAY 4, W/HARN	425867020	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	

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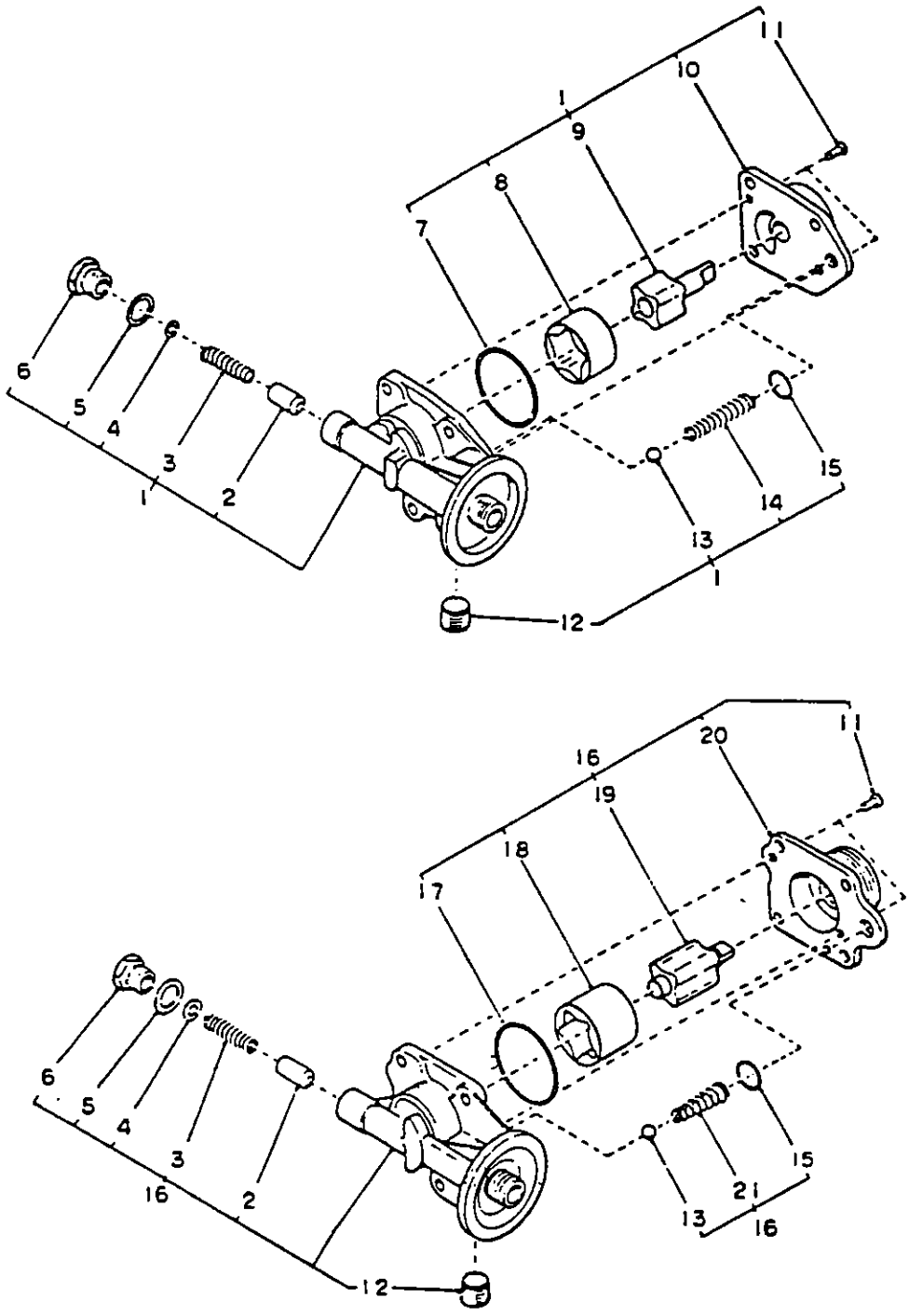
1-C16	OIL PUMP	FIGURE 056-1



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ITEM NO.	PART NAME	PART NUMBER	I.T.C.A.	MODEL: EA 71	MODEL: EA 81	REMARKS
1	OIL PUMP ASSY	429967000	†	1 1 1 1	- - - -	
2	VALVE, OIL RELIEF	15019AA000	†	1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
3	SPRING, RELIEF VLV	15020AA000	†	1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
4	WASHER, 6×9.4×0.5	803006130		1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
5	WASHER, 14.5×20×1	803214010		1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
6	PLUG, 14×9.5	807014040		1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
7	O-RING, 47.5×2.0	806947020	†	1 1 1 1	- - - -	
8	ROTOR, O/PUMP OUT	824184100		1 1 1 1	- - - -	
9	GEAR CP, O/PUMP DRV	820418600	†	1 1 1 1	- - - -	
10	HOLDER, O/PUMP BODY	824314140	†	1 1 1 1	- - - -	
11	SCREW, PAN HD4×8×8	801104020		2 2 2 2	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
12	PLUG, 15.806×11.5	807015010		1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
13	BALL, 7.937	806007010		1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
14	SPRING, BYPASS VLV	824306100		1 1 1 1	- - - -	
15	O-RING, 15.5×1.5	806915050	†	1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
16	OIL PUMP ASSY	429967100		- - - -	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
17	O-RING, 49.7×3.5	806949030		- - - -	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
18	ROTOR, O/PUMP OUT	424187000		- - - -	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
19	GEAR CP, O/PUMP DRV	420417000		- - - -	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
20	HOLDER, O/PUMP BODY	424317000		- - - -	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
21	SPRING, BYPASS VLV	15024AA000	†	- - - -	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	

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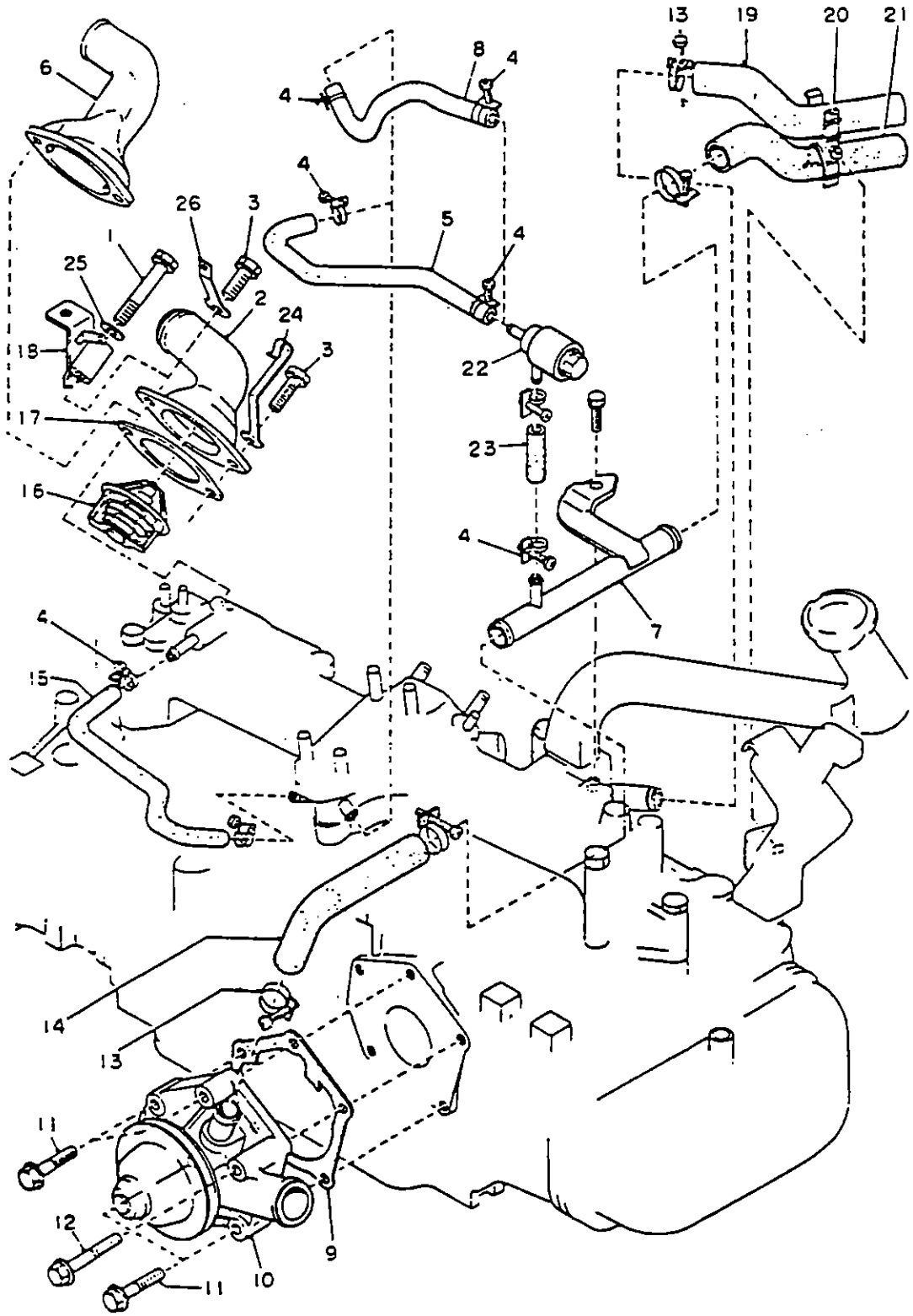
WATER PUMP & COOLING SYSTEM (EXC. TURBO)

FIGURE 060-1



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ITEM NO.	PART NAME	PART NUMBER	I.T.C. A	MODEL EA 71	MODEL EA 81	REMARKS
1	BOLT	016608700		1111	1111111111111111-11---------1	
2	COVER, THERMO	417547100		1111	1-111111-----1111-1111--1----	
3	BOLT & WASHER ASSY	011308252		1111	1111111111111211222222222222-	
4	HOSE CLAMP, 12	805912010		6666	6666666666666666666666666666	
5	HOSE, 6×12	807606112	†	----1----------	----------	
6	COVER, THERMO	417547200		----1------1111----1----11-1111		
7	PIPE CP, WATER BYPASS	410847210	†	1111	1111111111111111111111111111	
8	HOSE, 6×12	807606102		1111	1-111111111111111111111111111	
9	GASKET, W/PUMP	417407000		1111	1111111111111111111111111111	
10	WATER PUMP CP	21110AA050	†	1111	----------	
	WATER PUMP CP	21110AA060	†	----1111	1111111111111111111111111111	
11	BOLT & WASHER	011306380	†	4444	4444444444444444444444444444	
12	BOLT & WASHER ASSY	011306552		1111	1111111111111111111111111111	
13	HOSE CLAMP, 23	805923020		4444	4444444444444444444444444444	
14	HOSE, 15×22×56×101	807615021		1111	1111111111111111111111111111	
15	HOSE, 6×12	807606062		1111	1111111111111111111111111111	
16	THERMOSTAT	21200AA060	†	1111	1111111111111111111111111111	
17	GASKET, THERMO COVER	11072AA000	†	1111	1111111111111111111111111111	
18	BRACKET, SOLENOID VAL	461557200		1111	1111111111111-11---------1	
19	HOSE, 15×22	807615032		1111	1111111111111111111111111111	
20	CLAMP, HTR HOSE	417257010	†	1111	1111111111111111111111111111	
21	HOSE, 15×22	807615042		1111	1111111111111111111111111111	
22	VALVE ASSY, TERMO CONTR	417207010		1111	1111111111111111111111111111	
23	HOSE, 6×12×40	807606060	†	1111	1111111111111111111111111111	
24	STAY, CARB PROTECTOR	425377520	†	1111	1-111111111111-11---------1	
25	SPRING WASHER	032008000	†	1111	1111111111111111111111111111	
26	STAY	425377000		----------	----------1--111111111-	

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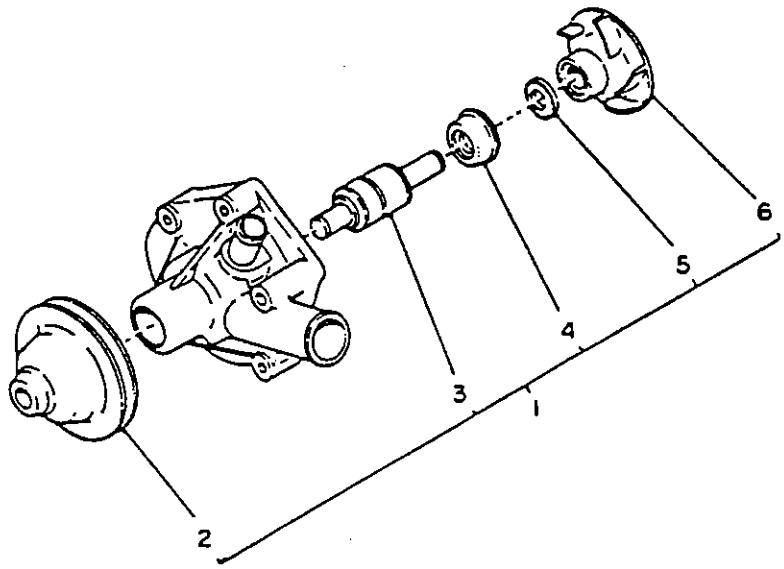

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ITEM NO.	PART NAME	PART NUMBER	I.T.C. A	MODEL																																REMARKS
				EA 71	EA 81																																
				A6	A4	G5	G4	G3	G4	G1	T5	T1	W1	P3	G1	G2	T3	T2	G1	G1	G3	W1	P1	G1	T3	W5	P6	G8	T3	W6	P8	X1	X1	C1	C1		
1	WATER PUMP CP	21110AA050	†	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	WATER PUMP CP	21110AA060	†	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
2	PULLEY, W/PUMP	417357000		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	PULLEY, W/PUMP	417357100		-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
3	SHAFT, W/PUMP	817364100		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
4	MECH SEAL, W/PUMP	21123AA020	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
5	PLATE CP, WATER PUMP	310682100	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
6	IMPELLER, W/PUMP	317370100		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	

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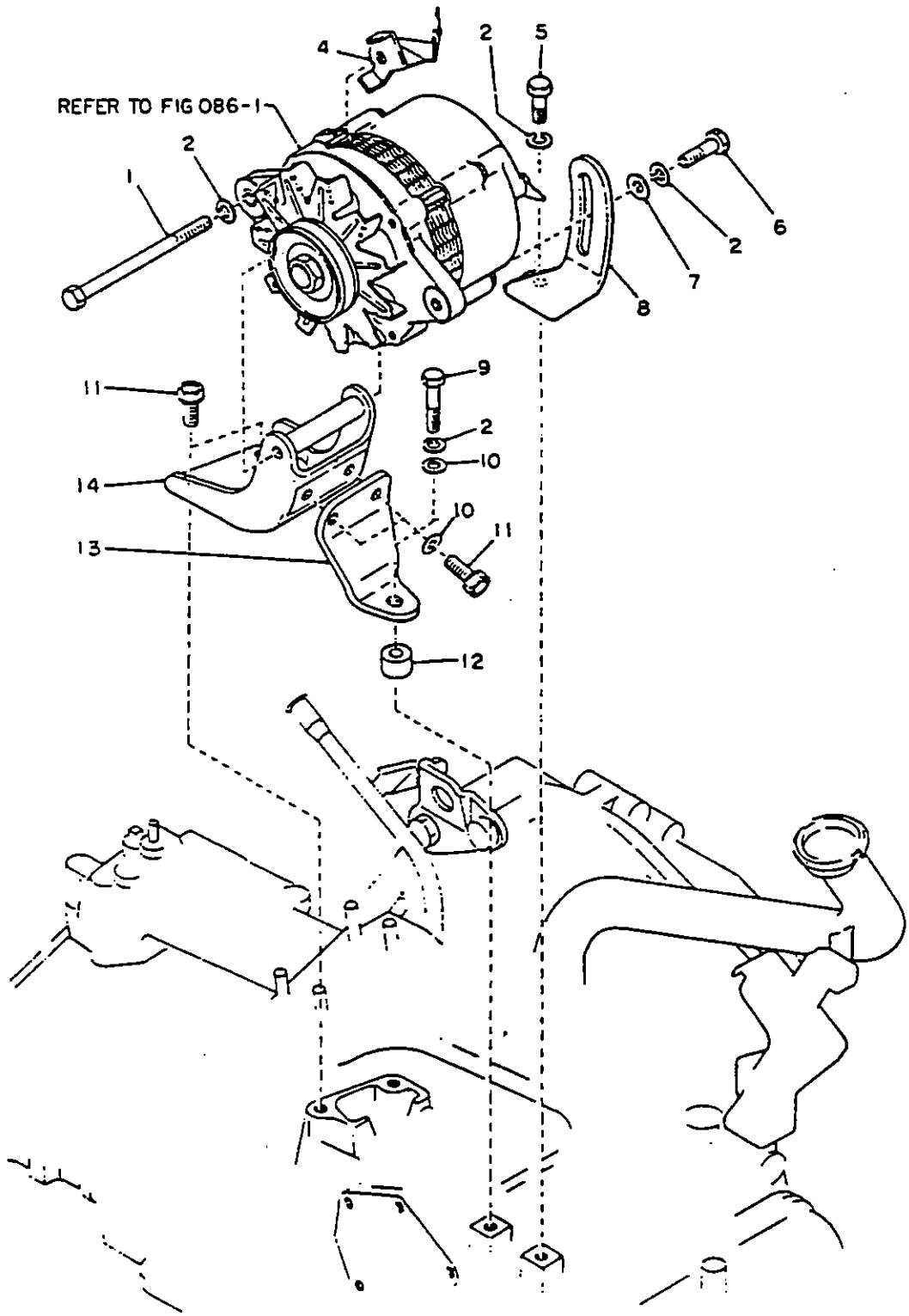
1-D10	ALTERNATOR (I)	FIGURE 080-1



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ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	MODEL																												REMARKS
				EA 71	EA 81																											
				A C 0 4	A C 6 4	G C A 3 J	G C A 4 2	G C A 1 J	T C A 5 P	T W C 1 P	P C A 1 J	G C A 3 2	T C A 1 2	T C A 3 G	G C A 1 I	G C K 1 I	W P C 1 Z	G K 3 J	T W A 5 P	P A 6 J	G K 3 2	T K 3 G	W P A 5 1	A A 6 2	X A C 1 G	X C 1 G							
1	BOLT, 8×125×32	800208600		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1						
2	SPRING WASHER	032008000	†	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4						
4	STAY, S/PLUG CORD	425937020		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1						
	STAY, S/PLUG CORD	425937030	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	APR/83~					
5	BOLT	016708283	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1						
6	BOLT	016708283	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1						
7	WASHER, 8.5×19×2	803008060		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1						
8	BRACKET 2, GEN	425297100		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-						
	BRACKET 2, GEN	425297200		-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1						
9	BOLT	016708363	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1						
10	WASHER, 8.5×16×2	803008140		3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3						
11	BOLT & WASHER	011308200		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4						
12	SPACER, GEN BKT	425347010	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1						
13	BRACKET 3, GEN	425307110		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-						
	BRACKET 3, GEN	425307010		-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1						
14	BRACKET CP, GEN	420517110		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1						

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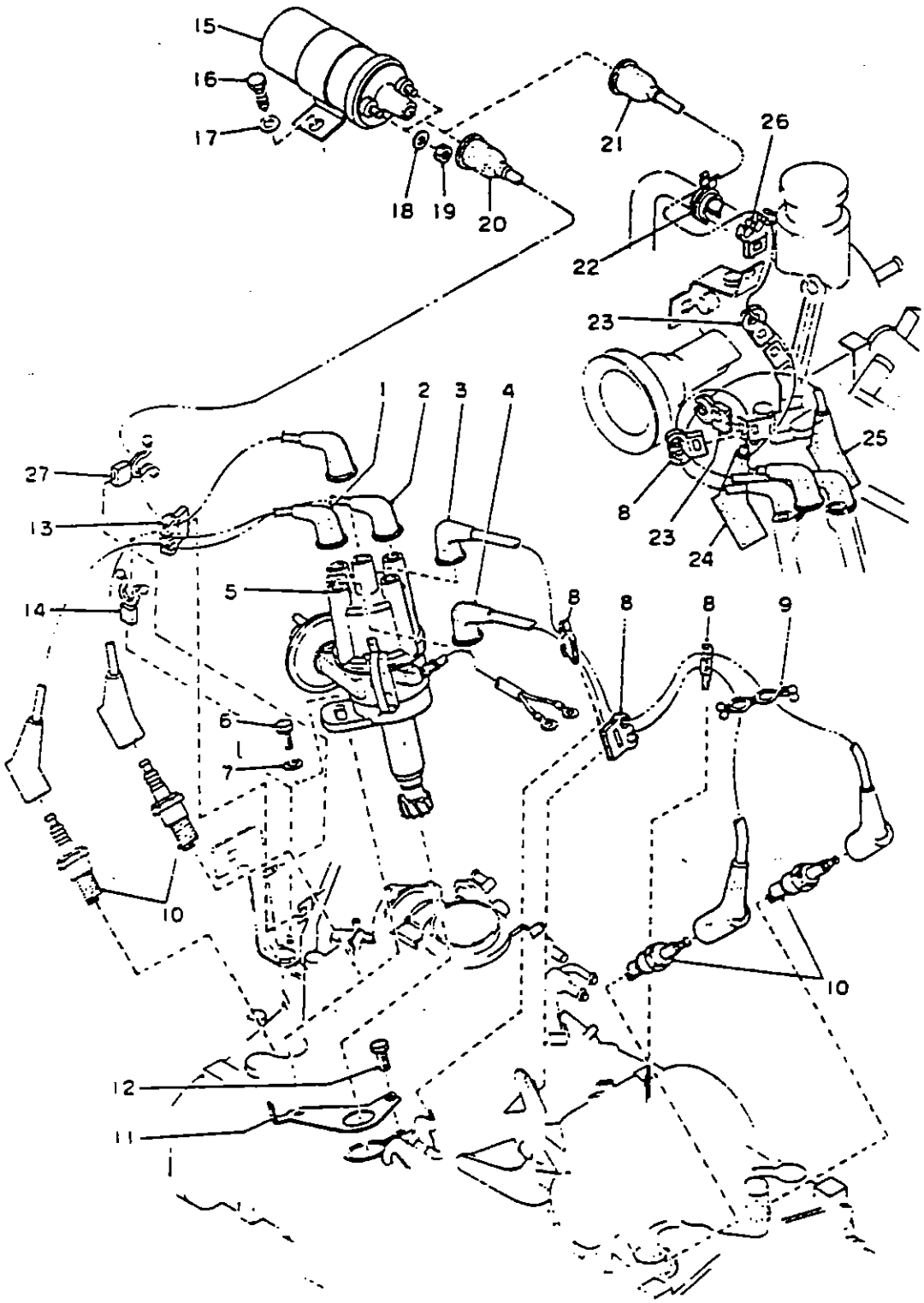

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ITEM NO.	PART NAME	PART NUMBER	I.T.C.A	MODEL EA 71				MODEL EA 81																										REMARKS
				AA6	AC4	GA6	GC4	GA3J	GA42	GC1J	TA5P	TC1P	WC	PC1J	GA32	GC12	TA3G	TC1G	GA3I	GC1I	GK3I	WC1I	PC12	GK3J	TK5P	WA6	PA6J	GK32	TK3G	WA6I	PA62	XA1G	XC1G	
1	CORD CP 3, S/PLUG	420737110		1	1	1	1	1	1	1	1	1	-	1	-	-	-	-	1	1	1	1	-	1	1	1	1	-	-	1	-	1	1	
2	CORD CP, S/PLUG	420587110		1	1	1	1	1	1	1	1	1	-	1	-	-	-	-	1	1	1	1	-	1	1	1	1	-	-	1	-	1	1	
3	CORD CP 4, S/PLUG	420747110		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
4	CORD CP 2, S/PLUG	420727100		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
6	BOLT & WASHER	011306180	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
7	WASHER, 6.5×16×2	803006210		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
8	SUPPORTER, S/PLUGCORD	825916100		3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	
9	CLIP	325780110	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
10	SPARK PLUG CP	SOA528000	†	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	U.S.A
	SPARK PLUG	420547803		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	CANADA
11	PLATE, DISTR	425537100		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
12	BOLT & WASHER	800506010		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
13	SUPPORTER, S/PLUG	325914300		1	1	1	1	1	1	1	1	1	1	1	-	-	-	-	1	1	1	1	-	1	1	1	1	-	-	1	-	1	1	
14	SUPPORTER	24027AA010	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
15	COIL ASSY, IGNITION	429887810	†	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	1	1	1	-	-	1	1	-	-	1	-	
	COIL ASSY, IGNITION	429887310		1	1	1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	-	-	-	1	1	-	-	1	1	-	1	
16	TAPPING SCREW	047406160	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
17	WASHER	903100014		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
18	SPRING WASHER	032005000	†	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
19	NUT	021705000	†	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
20	CORD CP, DISTR	420777410		1	1	1	1	1	1	1	1	1	-	-	-	-	-	-	1	1	1	-	-	1	1	-	-	-	-	-	-	1	1	
	CORD CP, DISTR	420777310	†	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	1	-	-	-	1	1	-	-	1	-	-	-	
21	CORD CP, DISTR	420778030		-	-	-	-	-	1	-	-	-	-	-	1	1	1	1	-	-	-	-	-	-	-	-	-	1	1	-	-	1	1	
	CORD CP, DISTRIBUTOR	420778500		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	1	-	-	
22	SUPPORTER, DISTR CORD	425927100		-	-	-	-	-	1	-	-	-	-	-	1	1	1	1	-	-	-	-	1	-	-	-	-	1	1	-	-	1	1	
23	SUPPORTER, DISTR CORD	425917100	†	-	-	-	-	-	2	-	-	-	-	-	2	2	2	2	-	-	-	-	2	-	-	-	-	2	2	-	-	2	2	
24	CORD CP, S/PLUG	420587310		-	-	-	-	-	1	-	-	-	-	-	1	1	1	1	-	-	-	-	1	-	-	-	-	1	1	-	-	1	1	
25	CORD CP 3, S/PLUG	420737410		-	-	-	-	-	1	-	-	-	-	-	1	1	1	1	-	-	-	-	1	-	-	-	-	1	1	-	-	1	1	
26	SUPPORTER, S/PLUGCORD	425917000		-	-	-	-	-	1	-	-	-	-	-	1	1	1	1	-	-	-	-	1	-	-	-	-	1	1	-	-	1	1	
27	SUPPORTER, 10	24028AA000	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	

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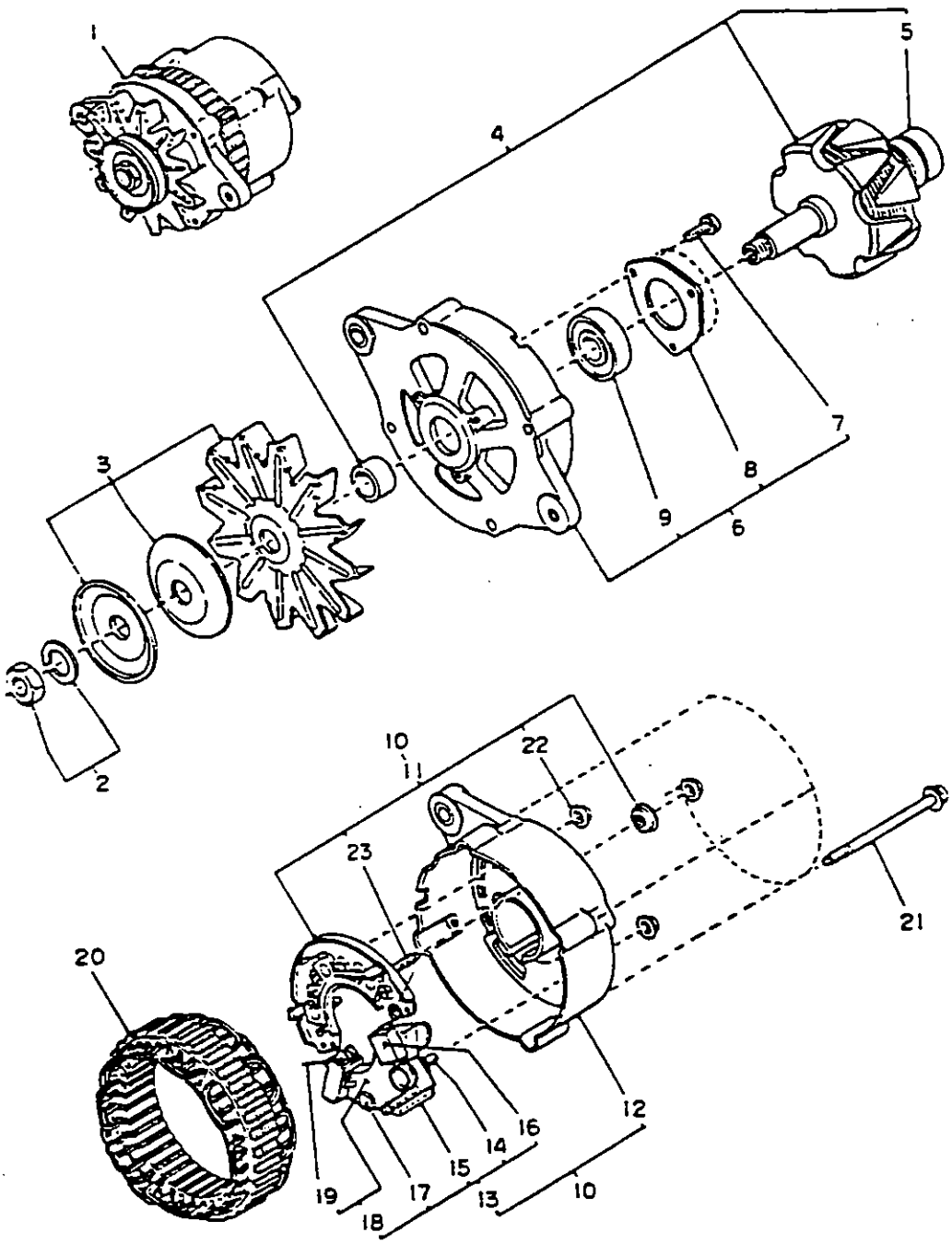
1-E02	ALTERNATOR (II)	FIGURE 086-1



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ITEM NO.	PART NAME	PART NUMBER	I.T.C.A	MODEL																																REMARKS
				EA 71			EA 81																															
				AA6	AC4	BC4	GA3J	GA2J	GA1J	TA5P	TC1P	WC1J	PC2J	GA3J	GA2G	TA1G	TC1G	GA1I	GK3I	GW1I	PC1I	GK3J	TW5P	WA6J	PA6J	GK3J	TW3G	PA6I	XA12	XC1G							
1	ALTERNATOR ASSY	429907600	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	HITACHI LR155-15C
2	NUT SET, PULLEY	395715311	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
3	PULLEY ASSY, ALTERNATOR	495007341	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
4	ROTOR ASSY, ALTERNATOR	495047341		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
5	BALL BEARING	495387401	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
6	FRONT COVER ASSY, ALTER	495017101		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
7	SCREW KIT	495027301		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
8	RETAINER, ALTER BRG	495297001		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
9	BALL BEARING	395385301		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
10	REAR COVER ASSY, ALTER	495337311		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
11	DIODE ASSY	495347151	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
12	REAR COVER, ALTER	495307101		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
13	BRUSH REGULATOR ASSY	495737311	†	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
14	BOLT	495037301		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
15	IC REGULATOR ASSY	495757301		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
16	CONDENSER	495767301		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
17	BOLT	495037311		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
18	BRUSH ASSY, ALTERNATOR	495267101		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
19	BRUSH SET	495747301		2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
20	STATOR ASSY, ALTERNATOR	495207311		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
21	THROUGH BOLT	495097001		4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
22	NUT	495777301		5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
23	RIVET	495807301		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	

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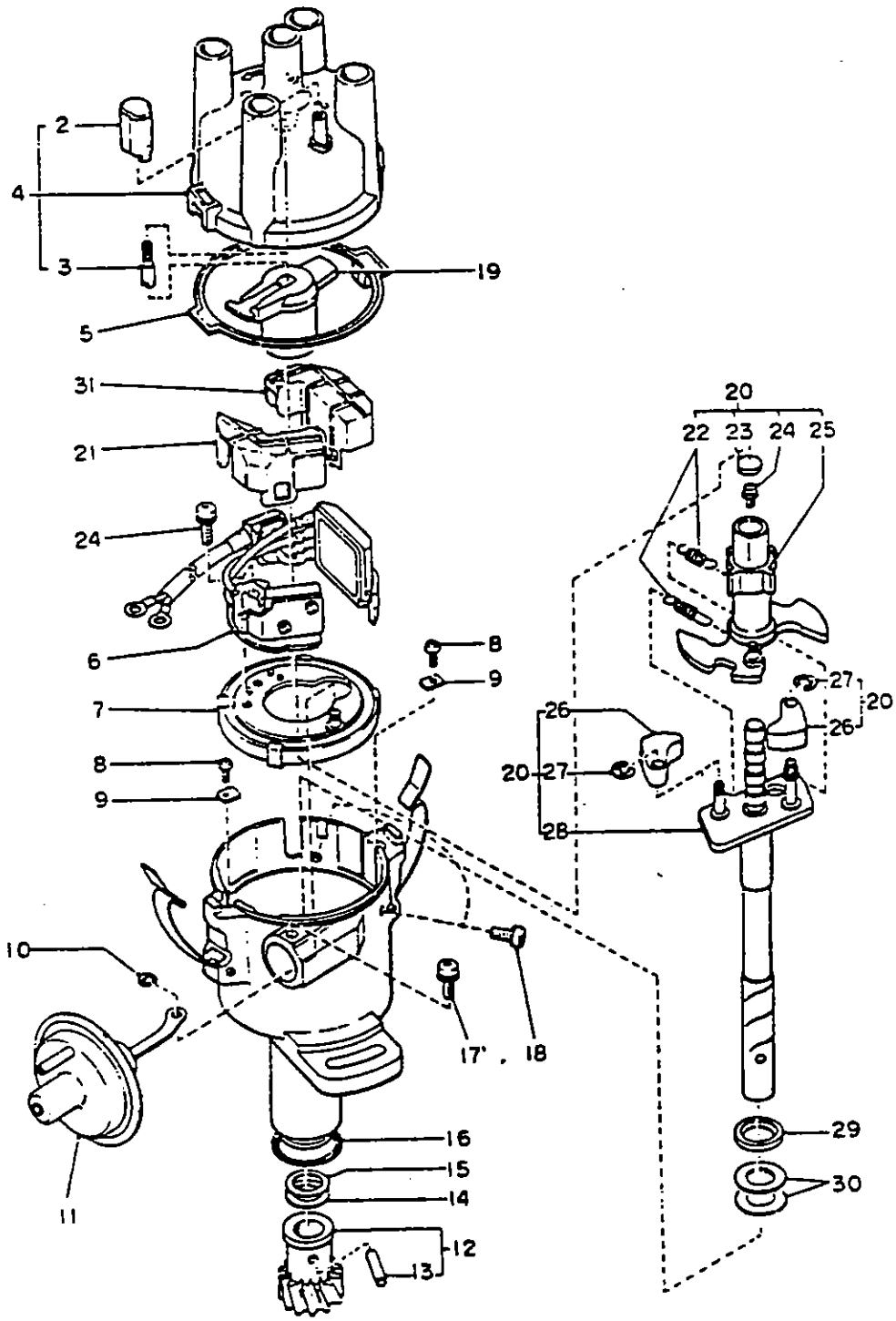
1-E03	DISTRIBUTOR (EXC. 4WD)	FIGURE 087-1



ITEM NO.	PART NAME	PART NUMBER	I.T.C.A.	MODEL																												REMARKS
				EA 71	EA 81																											
				AAC64	AAC64	GAC34	GAC34J	GAC12J	TAC15P	TWC1P	PGC1J	GAC13J	GAC22G	TAC13I	TAC13I	TBC13I	GGE13I	GWC11I	PGC12I	TKX35J	TWA66P	PGA63J	GTX32G	TWX36.6I	PAA6.62	XAC11G	XAC11G	
1	DISTRIBUTOR ASSY	429878602		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	ND 100291-0080
2	CAP, RUBBER	391814302		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
3	CARBON POINT CP	391654302		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
4	CAP ASSY, DISTRIBUTOR	391004302		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
5	PACKING, DUST PROOF	491787202		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
6	PICK UP COIL SET	491467302		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
7	PLATE CP, CON/BRKR	491057302		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
8	SCREW	043104080	†	2	2	2	2	2	2	2	-	-	2	2	2	2	2	2	-	-	2	2	-	-	2	2	-	-	-	-	-	
9	PLATE	391804302		2	2	2	2	2	2	2	-	-	2	2	2	2	2	2	-	-	2	2	-	-	2	2	-	-	-	-	-	
10	CLIP, SNAP RING	391824302	†	1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
11	VACUUM CONTROLLER ASSY	491607002		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
12	GEAR KIT	491437602		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
13	STRAIGHT PIN, 5×20	391834302		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
14	THRUST WASHER, 0.3T	491793202	†	1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
15	THRUST WASHER, 0, 2T	491133202	†	1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
16	O-RING	391764302		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
17	SCREW & WASHER	491627102		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
18	SCREW ASSY	000026047	†	2	2	2	2	2	2	2	-	-	2	2	2	2	2	2	-	-	2	2	-	-	2	2	-	-	-	-	-	
19	ROTOR, DISTRIBUTOR	491017102		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
20	SHAFT & GOVERNOR ASSY	491718602		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
21	COVER, DUST PROOF	491777302		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
22	SPRING A, GOVERNOR	491727302		2	2	2	2	2	2	2	-	-	2	2	2	2	2	2	-	-	2	2	-	-	2	2	-	-	-	-	-	
23	CAP, CAM	491895802		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
24	SCREW & WASHER	391584302	†	3	3	3	3	3	3	3	-	-	3	3	3	3	3	3	-	-	3	3	-	-	3	3	-	-	-	-	-	
25	ROTOR SUB ASSY, SIGNAL	491448602		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
26	WEIGHT, GOVERNOR	391424302		2	2	2	2	2	2	2	-	-	2	2	2	2	2	2	-	-	2	2	-	-	2	2	-	-	-	-	-	
27	CLIP, SNAP RING	391824302	†	2	2	2	2	2	2	2	-	-	2	2	2	2	2	2	-	-	2	2	-	-	2	2	-	-	-	-	-	
28	SHAFT ASSY, DISTRIBUTOR	491127202		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
29	WASHER, T=2.5	391234302		•	•	•	•	•	•	•	-	-	•	•	•	•	•	•	-	-	•	•	-	-	•	•	-	-	-	-	-	
	WASHER, T=2.7	391234312		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	
	WASHER, T=2.9	391234322		•	•	•	•	•	•	•	-	-	•	•	•	•	•	•	-	-	•	•	-	-	•	•	-	-	-	-	-	
30	THRUST WASHER, 0.5T	491133302		2	2	2	2	2	2	2	-	-	2	2	2	2	2	2	-	-	2	2	-	-	2	2	-	-	-	-	-	
31	COVER, DUST PROOF	491777312		1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	-	1	1	-	-	-	-	-	

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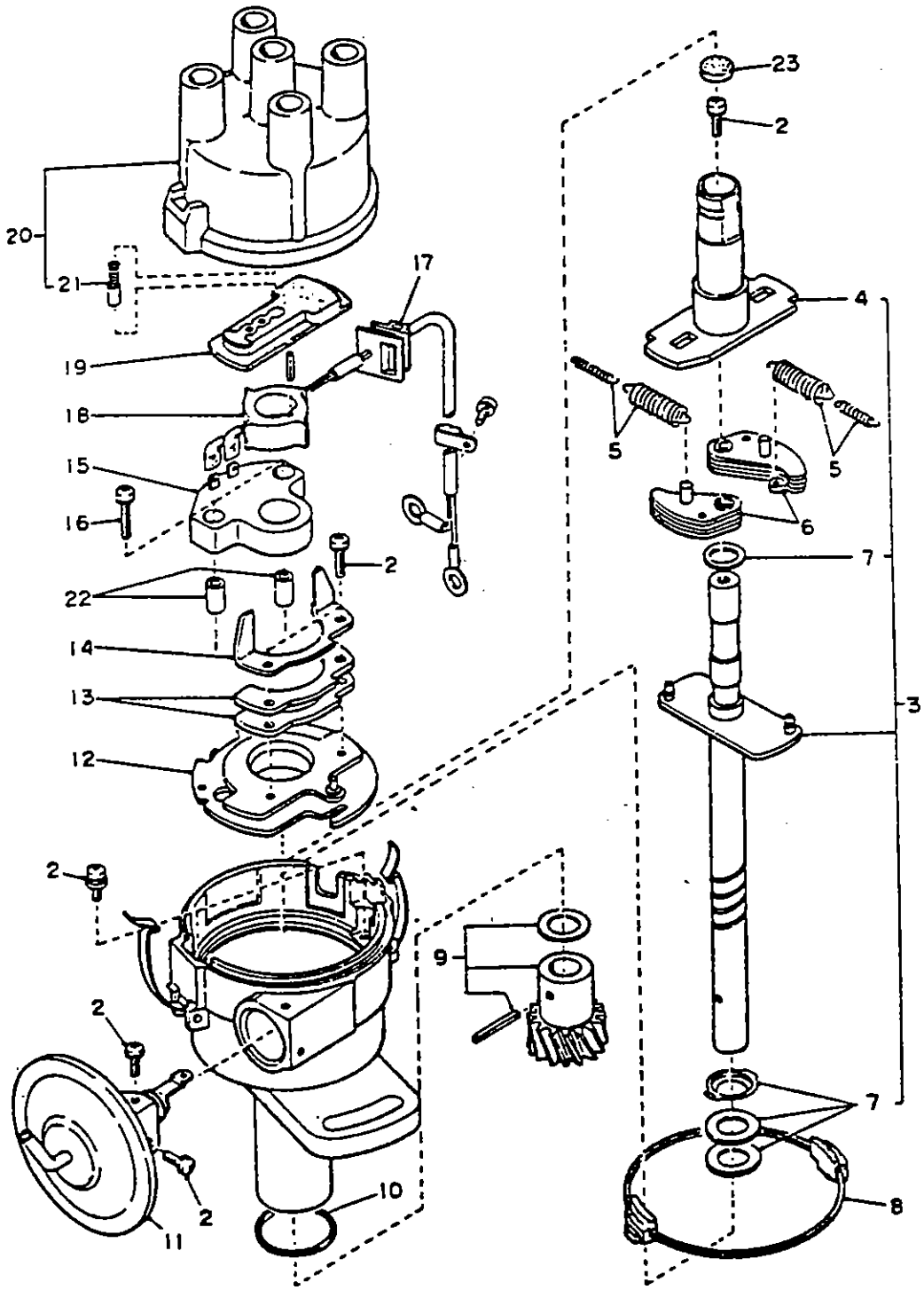
1-E04 DISTRIBUTOR UNIT (4WD)

FIGURE 087-2



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ITEM NO.	PART NAME	PART NUMBER	I.T.C.A.	MODEL																									REMARKS
				EA 71	EA 81																								
				AAC64	AAC84	GAC43	GAC45	GAC34J	GAC41J	TAC51P	TWCC1J	PGAC13	GTAC12	TAC13G	TGAC11	GGAC13	GWKC11	PGKT12	TWKA35	PGAK6J	GTWK23	PGAA61	XXAC12	XXAC16		
1	DISTRIBUTOR ASSY	429878110		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	HITACHI D4R80-03
2	SCREW SET	491877401		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
3	SHAFT ASSY, DISTRIBUTOR	491127411		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
4	CAM ASSY, DISTRIBUTOR	491858101		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
5	SPRING SET, GOVERNOR	491458101		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
6	WEIGHT, GOVERNOR	491427401		-	-	-	-	-	-	2	2	-	-	-	-	-	-	2	2	-	-	2	2	-	-	2	2	2	2	
7	THRUST WASHER SET	491867401		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
8	PACKING	491237401		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
9	PINION SET	491437401		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
10	O-RING	491762001		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
11	VACUUM CONTROLLER ASSY	491608101		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
12	PLATE CP, CON/BRKR	491057401		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
13	MAGNET SET	491987401		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
14	STATOR	491977401		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
15	PICKUP COIL & CONTR UN	491467401		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
16	SCREW & WASHER, 4×12	491557401		-	-	-	-	-	-	2	2	-	-	-	-	-	-	2	2	-	-	2	2	-	-	2	2	2	2	
17	WIRING HARNESS ASSY	491998101		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
18	RELUCTOR	491967401		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
19	ROTOR, DISTRIBUTOR	491017051	†	-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
20	CAP ASSY, DISTRIBUTOR	491007001	†	-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
21	CARBON POINT CP	891654101		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	
22	SPACER	491077401		-	-	-	-	-	-	2	2	-	-	-	-	-	-	2	2	-	-	2	2	-	-	2	2	2	2	
23	PACKING, DUST PROOF	491232001		-	-	-	-	-	-	1	1	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	1	1	

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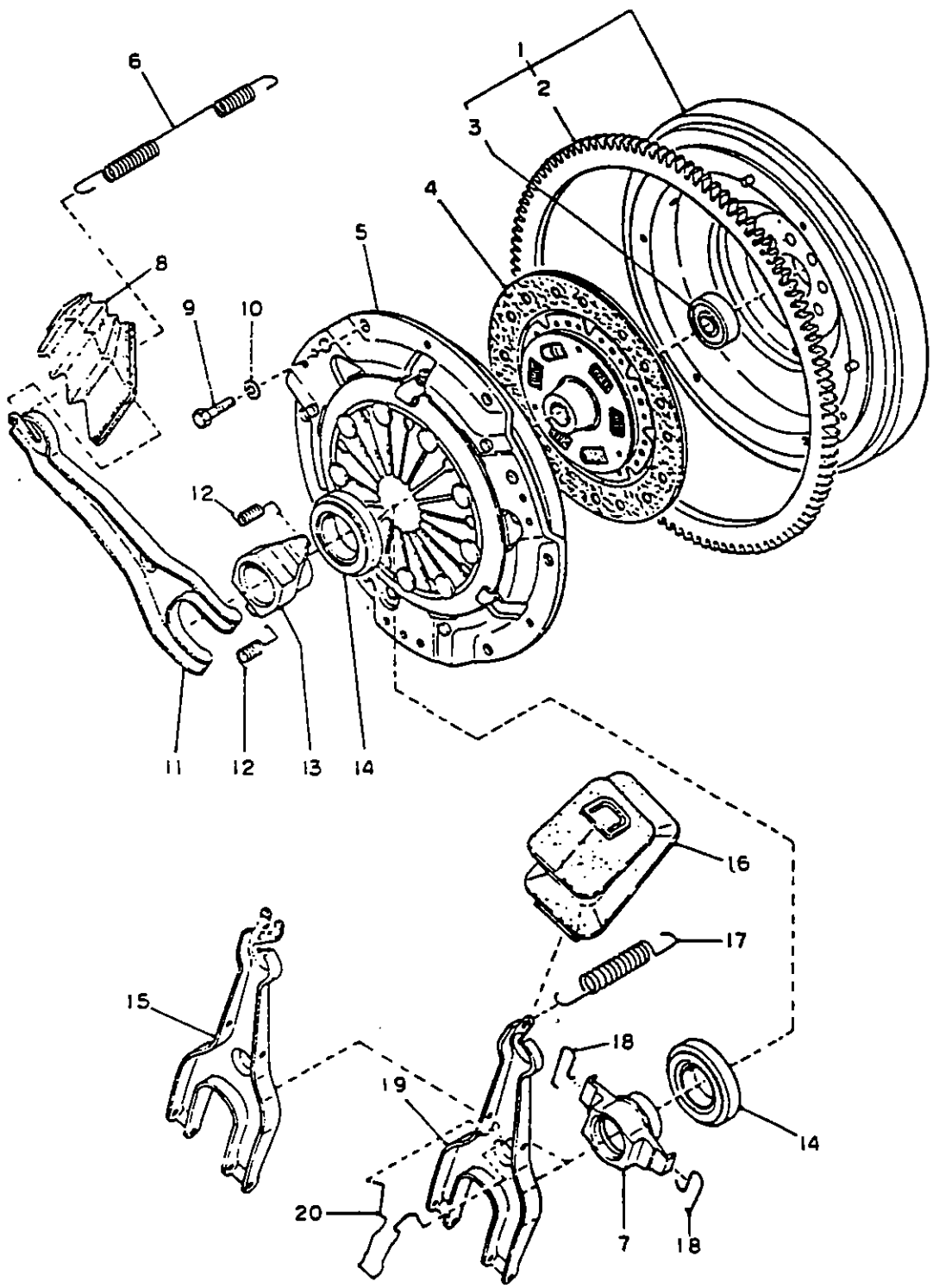

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ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	MODEL EA 71				EA 81																										REMARKS
				AA6	AC4	GA6	GC4	GA3J	GA42	GC1J	TA5P	TC1P	WC	PC1J	GA32	GC12	TA3G	TC1G	GA3I	GC1I	GK3I	WC1I	PC12	GK3J	TK5P	WA6	PA6J	GK32	TK3G	WA6I	PA62	XA1G	XC1G	
1	FLY WHEEL CP	430227140	†	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	FLY WHEEL CP	430227240	†	-	-	-	-	1	1	1	-	-	-	-	1	1	-	-	1	1	1	-	-	1	-	-	-	1	-	-	-	-	-	
	FLY WHEEL CP	430227410	†	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	-	-	
2	RING GEAR STARTER	331043600		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	RING GEAR STARTER	12312AA010	†	-	-	-	-	1	1	1	-	-	1	1	1	1	-	-	1	1	1	1	1	1	-	1	1	1	-	1	1	-	-	
3	BALL BRG 12×32.5×10	806212030		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	BALL BRG 12×32×10	806212020		-	-	-	-	1	1	1	-	-	1	1	1	1	-	-	1	1	1	1	1	1	-	1	1	1	-	1	1	-	-	
4	DISK CP CLUTCH	430127120	†	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	DISK CP CLUTCH	430127410	†	-	-	-	-	1	1	1	-	-	-	-	1	1	-	-	1	1	1	-	-	1	-	-	-	1	-	-	-	-	-	
	DISK CP CLUTCH	430127320	†	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	-	-	
5	COVER CP CLUTCH	430157230	†	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	COVER CP CLUTCH	430157330	†	-	-	-	-	1	1	1	-	-	-	-	1	1	-	-	1	1	1	-	-	1	-	-	-	1	-	-	-	-	-	
	COVER CP CLUTCH	430157410	†	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	-	-	
6	SPRING REL FORK RTRN	431927100		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
7	HOLDER REL BRG	431527000		-	-	-	-	1	1	1	-	-	-	-	1	1	-	-	1	1	1	-	-	1	-	-	-	1	-	-	-	-	-	
	HOLDER REL BRG	431527100		-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	-	-	
8	SEALING CCH REL FORK	831784100		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
9	BOLT	016508160	†	6	6	6	6	6	6	6	-	-	6	6	6	6	-	-	6	6	6	6	6	6	-	6	6	6	-	6	6	-	-	
10	SPRING WASHER	032008000	†	6	6	6	6	6	6	6	-	-	6	6	6	6	-	-	6	6	6	6	6	6	-	6	6	6	-	6	6	-	-	
11	FORK CCHRELEASE	331614300		1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
12	SPRING REL BRG HLDR	831738620	†	2	2	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
13	HOLDER REL BRG	831528600	†	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
14	BEARING CLUTCH REL	431517000		-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	1	1	-	-	1	1	-	-	1	1	-	-	
	BEARING CLUTCH REL	30502KA000	†	1	1	1	1	1	1	1	-	-	-	-	1	1	-	-	1	1	1	-	-	1	-	-	-	1	-	-	-	-	-	
15	FORK CCHRELEASE	431617200		-	-	-	-	1	1	1	-	-	-	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	-	1	1	-	-	
16	SEALING CCH REL FORK	431787000		-	-	-	-	1	1	1	-	-	1	1	1	1	-	-	1	1	1	1	1	1	-	1	1	1	-	1	1	-	-	
17	SPRING REL FORK RTRN	431927300		-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	
18	CLIP CCH FORK & HLDR	30539AA000	†	-	-	-	-	2	2	2	-	-	2	2	2	2	-	-	2	2	2	2	2	2	-	2	2	2	-	2	2	-	-	
19	FORK CCHRELEASE	431617100		-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	
20	RETAINER SPR CCH FK	431637010		-	-	-	-	1	1	1	-	-	1	1	1	1	-	-	1	1	1	1	1	1	-	1	1	1	-	1	1	-	-	

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U.S.A. AND CANADIAN MODELS

BS	PD	GRD	XMSN	BODY MDL	ENGINE MDL	OPG	PS	AC	HH	HV	LUT	MSL	IDENTIFICATION NUMBER	
2DR	1.6	STD	4F	AF2E3YD	EA71AA7								JF1AF21B*EA	100001 and after
					EA71AC5									
		DL	5F	AF2E3YN	EA71GA7								JF1AF22B*EB	
					EA71GC5									
	1.8	GL	5F	AF4E3YM	EA81GA5J	•			•				JF1AF43B*EB	
					EA81GA6J	•			•			•		
					EA81GC2J	•			•					
					EA81GK4J	•			•					
		GL	AT	AF4E3YT	EA81TA7P	•				•	•		JF1AF43B*EC	
					EA81TC2P	•				•	•			
					EA81TK6P	•				•	•			
		GL	4WD (DR)	AF5E3YK	EA81PA7J	•			•				JF1AF43B*EE	
					EA81PC2J	•			•					
					EA81PK7J	•			•					
4DR	1.6	DL	5F	AB2E4YN	EA71GA7								JF1AB22B*EB	200001 and after
					EA71GC5									
	1.8	GL	5F	AB4E4YM AB4EDYM	EA81GA5J	•			•				JF1AB43B*EB	
					EA81GA6J	•			•			•		
					EA81GC2J	•			•					
					EA81GK4J	•			•					
					EA81GA5W	•	•		•					
					EA81GA6W	•	•		•			•		
					EA81GC2W	•	•		•					
					EA81GK4W	•	•		•					
					EA81GA52	•	•	•	•					
					EA81GA62	•	•	•	•			•		
					EA81GC22	•	•	•	•					
					EA81GK42	•	•	•	•					
		GL	AT	AB4E4YT AB4EDYT	EA81TA7P	•				•	•		JF1AB43B*EC	
					EA81TA8P	•				•	•	•		
					EA81TC2P	•				•	•			
					EA81TK6P	•				•	•			
					EA81TA7D	•	•			•	•	•		
					EA81TA8D	•	•			•	•			
					EA81TC2D	•	•			•	•			
					EA81TK6D	•	•			•	•			
					EA81TA5G	•	•	•		•	•			
					EA81TA6G	•	•	•		•	•	•		
					EA81TC2G	•	•	•		•	•			
					EA81TK4G	•	•	•		•	•			
		GL	4WD AT	AB5E4YT AB5EDYT	EA81XA2D	•	•			•	•		JF2AB53B*EF	
					EA81XC2D	•	•			•	•			
					EA81XK2D	•	•			•	•			
					EA81XA2G	•	•	•		•	•			
					EA81XC2G	•	•	•		•	•			
					EA81XK2G	•	•	•		•	•			
HT	1.6	DL	5F	AW2E2YN	EA71GA7								JF1AW22B*EB	300001 and after
					EA71GC5									
	1.8	GL	5F	AW4E2YM AW4EBYN	EA81GA5J	•			•				JF1AW43B*EB	
					EA81GA6J	•			•			•		
					EA81GC2J	•			•					
					EA81GK4J	•			•					
					EA81GA5W	•	•		•					
					EA81GA6W	•	•		•			•		
					EA81GC2W	•	•		•					
					EA81GK4W	•	•		•					
					EA81GA52	•	•	•	•					
					EA81GA62	•	•	•	•			•		
					EA81GC22	•	•	•	•					
					EA81GK42	•	•	•	•					
		GL	AT	AW4E2YT AW4EBYT	EA81TA7P	•				•	•		JF1AW48B*EC	
					EA81TC2P	•				•	•			
					EA81TK6P	•				•	•			
					EA81TA7D	•	•			•	•			
					EA81TC2D	•	•			•	•			

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U.S.A. AND CANADIAN MODELS (Cont'd)

BS	PD	GRD	XMSN	BODY MDL	ENGINE MDL	OPG	PS	AC	HH	HV	LUT	MSL	IDENTIFICATION NUMBER	
HT	1.8	GL	AT	AW4E2YT AW4EBYT	EA81TK6D	•	•			•	•		JF1AW43B*EC	300001 and after
					EA81TA5G	•	•	•		•	•			
					EA81TC2G	•	•	•		•	•			
					EA81TK4G	•	•	•		•	•			
		GL	4WD B-AT	AW5EBYB	EA81XA23		•	•		•	•		JF2AW55B*EF	
					EA81XC23		•	•		•	•			
					EA81XK23		•	•		•	•			
SW	1.8	DL	5F	AM4E4YN	EA81GA5i				•				JF1AM42B*EB	400001 and after
					EA81GA6i				•			•		
					EA81GC2i				•					
					EA81GK4i				•					
		DL	4WD	AM5E4YG	EA81WA7i								JF2AM52B*ED	
					EA81WC2i									
					EA81WK7i									
		GL	5F	AM4E4YM AM4EDYM	EA81GA5J	•			•				JF1AM43B*EB	
					EA81GA6J	•			•			•		
					EA81GC2J	•			•					
					EA81GK4J	•			•					
					EA81GA5W	•	•		•					
					EA81GA6W	•	•		•			•		
					EA81GC2W	•	•		•					
					EA81GK4W	•	•		•					
					EA81GA52	•	•	•	•					
					EA81GA62	•	•	•	•			•		
					EA81GC22	•	•	•	•					
					EA81GK42	•	•	•	•					
		GL	AT	AM4E4YT AM4EDYT	EA81TA7P	•				•	•		JF1AM43B*EC	
					EA81TC2P	•				•	•			
					EA81TK6P	•				•	•			
					EA81TA7D	•	•			•	•			
					EA81TC2D	•	•			•	•			
					EA81TK6D	•	•			•	•			
					EA81TA5G	•	•	•		•	•			
					EA81TC2G	•	•	•		•	•			
					EA81TK4G	•	•	•		•	•			
		GL	4WD DR	AM5E4YK AM5EDYK	EA81PA7J	•			•				JF2AM53B*EE	
					EA81PC2J	•			•					
					EA81PK7J	•			•					
					EA81PA7W	•	•		•					
					EA81PC2W	•	•		•					
					EA81PK7W	•	•		•					
					EA81PA72	•	•	•	•					
					EA81PC22	•	•	•	•					
					EA81PK72	•	•	•	•					
		GL	4WD AT	AM5E4YT AM5EDYT	EA81XA2P	•				•	•		JF2AM53B*EF	
					EA81XC2P	•				•	•			
					EA81XK2P	•				•	•			
					EA81XA2D	•	•			•	•			
					EA81XC2D	•	•			•	•			
					EA81XK2D	•	•			•	•			
					EA81XA2G	•	•	•		•	•			
					EA81XC2G	•	•	•		•	•			
					EA81XK2G	•	•	•		•	•			
		GL	4WD B-AT	AM5E4YB AM5EDYB	EA81XA23		•	•		•	•		JF2AM55B*EF	
					EA81XC23		•	•		•	•			
					EA81XK23		•			•	•			
MPV	1.8	GL	4WD DR	AT5EBYK	EA81PA7J	•			•				JF2AT53B*EE	500001 and after
					EA81PC2J	•			•					
					EA81PK7J	•			•					
		GL	4WD AT	AT5E2YT	EA81XA2P	•				•	•		JF2AT5A3B*EF	
					EA81XC2P	•				•	•			
					EA81XK2P	•				•	•			
		GL	4WD B-AT	AT5EBYB	EA81XA23		•	•		•	•		JF2AT55B*EF	
					EA81XC23		•	•		•	•			
					EA81XK23		•	•		•	•			

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CATALOG PAGE BREAKDOWN

GRID #	ILLUSTRATION TITLE	FIGURE #

GRID #: Each grid has a grid number which is useful to search the part number information by indexes.

ILLUSTRATION TITLE: Each illustration is named after most main part information as a matter of convenience.

FIGURE #: Figure number indicated the illustration numbers. In the case that part number information is overflown from one grid, the same figure number and illustration title appears.

Figure numbers are not always consecutive. Omitted figure numbers are not applicable for model.

ITEM NO.: This number corresponds to the illustration.

PART NAME: Please refer to the abbreviation table.

PART NUMBER: Number used for ordering parts.

ITCA: The code letter in the 'ITCA' column shows interchangeability between the new part (named X) and the part on the upper line (named Y).

ITEM NO.	PART NAME	PART NUMBER	ITCA

The code letters/symbol are defined as follows:

A: X and Y are mutually interchangeable.
B: X can be used in lieu of Y, but Y can not be used in lieu of X.
C: X can be used in lieu of Y by using the part described in REMARKS at the same time. Y can not be used in lieu of X.
D: X and Y are not interchangeable with each other.
E: Y can be used in lieu of X by using the part described in REMARKS at the same time. X can not be used in lieu of Y.
F: Y can be used in lieu of X. X can not be used in lieu of Y.
†: The most current part number. If necessary, refer to the Supercede Number History section.

ENGINE — EU5-01

U.S.A.	CANADA
EA71	EA81
n	n

MODEL — BU5-01

MODEL									
U.S.A. & CANADA									
2 DR		4 DR		HT		SW		M	
STD	DL	GL	DL	GL	DL	GL	DL	GL	GL
n	n	n	n	n	n	n	n	n	n

DL: 4 Wheel Drive
4 Speed Manual Transmission—1.8

GL: 4 Wheel Drive
Dual Range Transmission—1.8

Application Symbols:
n: represents the quantity to be required per vehicle corresponding to the model shown in model columns. In the case that ten or more pieces are required, it is shown with an alphabetical character as follows:

Quantity	10	11	12	13	14	15	16-
Character	A	B	C	E	F	G	H

*: An asterisk indicates quantity is decided as required.

–: A dash indicates this part is not applicable to the model.

REMARKS: Supplementary explanations regarding the following information are shown in the REMARKS column using abbreviations because of the limited space.

1. Color, thickness, width, weight, material, etc.
   Example: T=35.5 Thickness is 35.5mm
2. Applicable models are shown in this column.
   Example: CANADA: The part is applicable only to models of Canada.
3. Part Numbers shown in this column can be used in lieu of the original part in the PART NUMBER column and may be supplied instead of one ordered, when ITCA remains blank.

ENGINE MODEL — Reference to Body Model is as follows:

ENGINE MODEL		P/D	B/S	TRANS	GRADE	COMMENT	MODEL CODE
EA71	AA7	1.6	2DR	4MT	STD		AF2E3YD
	AC5		2DR	4MT	STD		AF2E3YD
	GA7	1.6	2DR	5MT	DL		AF2E3YN
			4DR	5MT	DL		AB2E4YN
			HT	5MT	DL		AW2E2YN
	GC5	1.6	2DR	5MT	DL		AF2E3YN
			4DR	5MT	DL		AB2E4YN
			HT	5MT	DL		AW2E2YN
EA81	GA5J	1.8	2DR	5MT	GL	OPG HH	AF4E3YM
			4DR	5MT	GL	OPG HH	AB4E4YM
							AB4EDYM
			HT	5MT	GL	OPG HH	AW4E2YM
							AW4EBYM
			SW	5MT	GL	OPG HH	AM4E4YM
							AM4EDYM
	GA6J	1.8	2DR	5MT	GL	OPG HH C	AF4E3YM
			4DR	5MT	GL	OPG HH C	AB4E4YM
							AB4EDYM
			HT	5MT	GL	OPG HH C	AW4E2YM
							AW4EBYM
			SW	5MT	GL	OPG HH C	AM4E4YM
							AM4EDYM
	GC2J	1.8	2DR	5MT	GL	OPG HH	AF4E3YM
			4DR	5MT	GL	OPG HH	AB4E4YM
							AB4EDYM
			HT	5MT	GL	OPG HH	AW4E2YM
							AW4EBYM
			SW	5MT	GL	OPG HH	AM4E4YM
							AM4EDYM
	TA7P	1.8	2DR	3AT	GL	OPG HV LUT	AF4E3YT
			4DR	3AT	GL	OPG HV LUT	AB4E4YT
							AB4EDYT
			HT	3AT	GL	OPG HV LUT	AW4E2YT
							AW4EBYT
			SW	3AT	GL	OPG HV LUT	AM4E4YT
							AM4EDYT
	TC2P	1.8	2DR	3AT	GL	OPG HV LUT	AF4E3YT
			4DR	3AT	GL	OPG HV LUT	AB4E4YT
							AB4EDYT
			HT	3AT	GL	OPG HV LUT	AW4E2YT
							AW4EBYT
			SW	3AT	GL	OPG HV LUT	AM4E4YT
							AM4EDYT
	PA7J	1.8	2DR	4MT 4WD DR	GL	OPG HH	AF5E3YK
			SW	4MT 4WD DR	GL	OPG HH	AM5E4YK
							AM5EDYK
			MPV	4MT 4WD DR	GL	OPG HH	AT5EBYK
	PC2J	1.8	2DR	4MT 4WD DR	GL	OPG HH	AF5E3YK
			SW	4MT 4WD DR	GL	OPG HH	AM5E4YK
							AM5EDYK
			MPV	4MT 4WD DR	GL	OPG HH	AT5EBYK
	GA5W	1.8	4DR	5MT	GL	OPG PS HH	AB4E4YM
			HT	5MT	GL	OPG PS HH	AW4E2YM
			SW	5MT	GL	OPG PS HH	AM4E4YM
	GA6W	1.8	4DR	5MT	GL	OPG PS HH C	AB4E4YM
			HT	5MT	GL	OPG PS HH C	AW4E2YM
			SW	5MT	GL	OPG PS HH C	AM4E4YM
	GC2W	1.8	4DR	5MT	GL	OPG PS HH	AB4E4YM
			HT	5MT	GL	OPG PS HH	AW4E2YM
			SW	5MT	GL	OPG PS HH	AM4E4YM
	GA52	1.8	4DR	5MT	GL	OPG PS AC HH	AB4EDYM
			HT	5MT	GL	OPG PS AC HH	AW4EBYM
			SW	5MT	GL	OPG PS AC HH	AM4EDYM
	GA62	1.8	4DR	5MT	GL	OPG PS AC HH C	AB4EDYM
			HT	5MT	GL	OPG PS AC HH C	AW4EBYM
			SW	5MT	GL	OPG PS AC HH C	AM4EDYM
	GC22	1.8	4DR	5MT	GL	OPG PS AC HH	AB4EDYM
			HT	5MT	GL	OPG PS AC HH	AW4EBYM
			SW	5MT	GL	OPG PS AC HH	AM4EDYM
	PC2W	1.8	SW	4MT 4WD DR	GL	OPG PS HH	AM5E4YK
	TA8P	1.8	4DR	3AT	GL	OPG HV LUT	AB4EDYT
	TA7D	1.8	4DR	3AT	GL	OPG PS HV LUT	AB4E4YT
			HT	3AT	GL	OPG PS HV LUT	AW4E2YT
			SW	3AT	GL	OPG PS HV LUT	AM4E4YT
	TA8D	1.8	4DR	3AT	GL	OPG PS HV LUT C	AB4E4YT
	TC2D	1.8	4DR	3AT	GL	OPG PS HV LUT	AB4E4YT
			HT	3AT	GL	OPG PS HV LUT	AW4E2YT
			SW	3AT	GL	OPG PS HV LUT	AM4E4YT
	TA5G	1.8	4DR	3AT	GL	OPG PS AC HV LUT	AB4EDYT
			HT	3AT	GL	OPG PS AC HV LUT	AW4EBYT
			SW	3AT	GL	OPG PS AC HV LUT	AM4EDYT

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SUBARU 1984 PARTS CATALOG

ENGINE MODEL		P/D	B/S	TRANS	GRADE	COMMENT	MODEL CODE
E A 8 1	TA6G	1.8	4DR	3AT	GL	OPG PS AC HV LUT C	AB4EDYT
	TC2G	1.8	4DR	3AT	GL	OPG PS AC HV LUT	AB4EDYT
			HT	3AT	GL	OPG PS AC HV LUT	AW4EBYT
			SW	3AT	GL	OPG PS AC HV LUT	AM4EDYT
	XA2D	1.8	4DR	3AT 4WD	GL	OPG PS HV LUT	AB5E4YT
							AB5EDYT
			SW	3AT 4WD	GL	OPG PS HV LUT	AM5E4YT
							AM5EDYT
	XC2D	1.8	4DR	3AT 4WD	GL	OPG PS HV LUT	AB5E4YT
							AB5EDYT
			SW	3AT 4WD	GL	OPG PS HV LUT	AM5E4YT
							AM5EDYT
	XA2G	1.8	4DR	3AT 4WD	GL	OPG PS AC HV LUT	AB5EDYT
			SW	3AT 4WD	GL	OPG PS AC HV LUT	AM5EDYT
	XC2G	1.8	4DR	3AT 4WD	GL	OPG PS AC HV LUT	AB5EDYT
			SW	3AT 4WD	GL	OPG PS AC HV LUT	AM5EDYT
	XA23	1.8	HT	3AT 4WD-B	GL	PS AC HT LUT	AW5EBYB
			SW	3AT 4WD-B	GL	PS AC HV LUT	AM5E4YB
							AM5EDYB
			MPV	3AT 4WD-B	GL	PS AC HV LUT	AT5EBYB
	XC23	1.8	HT	3AT 4WD-B	GL	PS AC HV LUT	AW5EBYB
			SW	3AT 4WD-B	GL	PS AC HV LUT	AM5E4YB
							AM5EDYB
			MPV	3AT 4WD-B	GL	PS AC HV LUT	AT5EBYB
	GA5i	1.8	SW	5MT	DL	HH	AM4E4YN
	GA6i	1.8	SW	5MT	DL	HH	AM4E4YN
	GC2i	1.8	SW	5MT	DL	HH	AM4E4YN
	WA7i	1.8	SW	4MT 4WD	DL	HH	AM5E4YG
	WC2i	1.8	SW	4MT 4WD	DL	HH	AM5E4YG
	PA7W	1.8	SW	4MT 4WD DR	GL	OPG PS HH	AM5E4YK
	PA72	1.8	SW	4MT 4WD DR	GL	OPG PS AC HH	AM5EDYK
	PC22	1.8	SW	4MT 4WD DR	GL	OPG PS AC HH	AM5EDYK
	XA2P	1.8	SW	3AT 4WD	GL	OPG HV LUT	AM5E4YT
			MPV	3AT 4WD	GL	OPG HV LUT	AT5E2YT
	XC2P	1.8	SW	3AT 4WD	GL	OPG HV LUT	AM5E4YT
			MPV	3AT 4WD	GL	OPG HV LUT	AT5E2YT
	GK4J	1.8	2DR	5MT	GL	OPG HH	AF4E3YM
			4DR	5MT	GL	OPG HH	AB4E4YM
							AB4EDYM
			HT	5MT	GL	OPG HH	AW4E2YM
							AW4EBYM
			SW	5MT	GL	OPG HH	AM4E4YM
							AM4EDYM
	TK6P	1.8	2DR	3AT	GL	OPG HV LUT	AF4E3YT
			4DR	3AT	GL	OPG HV LUT	AB4E4YT
							AB4EDYT
			HT	3AT	GL	OPG HV LUT	AW4E2YT
							AW4EBYT
			SW	3AT	GL	OPG HV LUT	AM4E4YT
							AM4E4YT
	PK7J	1.8	2DR	4MT 4WD DR	GL	OPG HH	AF5E3YK
			SW	4MT 4WD DR	GL	OPG HH	AM5E4YK
							AM5EDYK
			MPV	4MT 4WD DR	GL	OPG HH	AT5EBYK
	GK4W	1.8	4DR	5MT	GL	OPG PS HH	AB4E4YM
			HT	5MT	GL	OPG PS HH	AW4E2YM
			SW	5MT	GL	OPG PS HH	AM4E4YM
	GK42	1.8	4DR	5MT	GL	OPG PS AC HH	AB4EDYM
			HT	5MT	GL	OPG PS AC HH	AW4EBYM
			SW	5MT	GL	OPG PS AC HH	AM4EDYM
	TK6D	1.8	4DR	3AT	GL	OPG PS HV LUT	AB4E4YT
			HT	3AT	GL	OPG PS HV LUT	AW4E2YT
			SW	3AT	GL	OPG PS HV LUT	AM4E4YT
	TK4G	1.8	4DR	3AT	GL	OPG PS AC HV LUT	AB4EDYT
			HT	3AT	GL	OPG PS AC HV LUT	AW4EBYT
			SW	3AT	GL	OPG PS AC HV LUT	AM4EDYT
	XK2D	1.8	4DR	3AT 4WD	GL	OPG PS HV LUT	AB5E4YT
			SW	3AT 4WD	GL	OPG PS HV LUT	AM5E4YT
	XK2G	1.8	4DR	3AT 4WD	GL	OPG PS HV LUT	AB5EDYT
			SW	3AT 4WD	GL	OPG PS AC HV LUT	AM5EDYT
	XK23	1.8	HT	3AT 4WD-B	GL	PS AC HV LUT	AW5EBYB
			SW	3AT 4WD-B	GL	PS AC HV LUT	AM5E4YB
							AM5EDYB
			MPV	3AT 4WD-B	GL	PS AC HV LUT	AT5EBYB
	GK4i	1.8	SW	5MT	DL	HH	AM4E4YN
	WK7i	1.8	SW	4MT 4WD	DL	HH	AM5E4YG
	DK7W	1.8	SW	4MT 4WD DR	GL	OPG PS HH	AM5E4YK
	PK72	1.8	SW	4MT 4WD DR	GL	OPG PS AC HH	AM5EDYK
	XK2P	1.8	SW	3AT 4WD	GL	OPG HV LUT	AM5E4YT
							AM5EDYT
			MPV	3AT 4WD	GL	OPG HV LUT	AT5E2YT

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CROSS REFERENCE OF ENGINE AND BODY

ENGINE MODEL (EU4)		BODY TYPE & GRADE (BU4)																					
		2 DR.					4 DR.				HT				SW							M.P.V.	
		STD	DL	GL	GL	GL	DL	GL	GL	GL	DL	GL	GL	GL	DL	DL	GL	GL	GL	GL	GL	GL	GL
		4	5	5	A	D	5	5	A	E	5	5	A	B	5	W	5	A	D	E	B	D	E	B
E A 7 1	AA7	•																					
	AC5	•																					
	GA7		•				•				•												
	GC5		•				•				•												
	GA5J			•				•				•					•						
	GA6J			•				•				•					•						
	GC2J			•				•				•					•						
	TA7P				•				•				•					•					
	TC2P				•				•				•					•					
	PA7J					•													•			•	
	PC2J					•													•			•	
	GA5W							•				•					•						
	GA6W							•				•					•						
	GC2W							•				•					•						
	GA52							•				•					•						
	GA62							•				•					•						
	GC22							•				•					•						
	PC2W																		•				
	TA8P								•														
	TA7D								•				•					•					
	TA8D								•														
	TC2D								•				•					•					
	TA5G								•				•					•					
	TA6G								•														
	TC2G								•				•					•					
E A 8 1	XA2D									•										•			
	XC2D									•										•			
	XA2G									•										•			
	XC2G									•										•			
	XA23													•							•		•
	XC23													•							•		•
	GA5i														•								
	GA6i														•								
	GC2i														•								
	WA7i															•							
	WC2i															•							
	PA7W																		•				
	PA72																		•				
	PC22																		•				
	XA2P																			•		•	
	XC2P																			•		•	
	GK4J			•				•				•						•					
	TK6P				•				•				•						•				
	PK7J					•													•			•	
	GK4W							•				•						•					
	GK42							•				•						•					
	TK6D								•				•						•				
	TK4G								•				•						•				
	XK2D									•										•			
	XK2G									•										•			
	XK23													•							•		•
	GK4i														•								
	WK7i															•							
	PK7W																		•				
	PK72																		•				
	XK2P																			•		•	

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MODEL — Reference to Model Code is as follows:

BODY TYPE & GRADE			DESCRIPTION	P/S
2DR	STD	4	2 Door Sedan—4 Speed Manual Transmission	1.6
	DL	5	2 Door Sedan—5 Speed Manual Transmission	1.6
	GL	5	2 Door Sedan—5 Speed Manual Transmission	1.8
	GL	A	2 Door Sedan—Automatic Transmission	1.8
	GL	D	2 Door Sedan—4 Wheel Drive—Dual Range Transmission	1.8
4DR	DL	5	4 Door Sedan—5 Speed Manual Transmission	1.6
	GL	5	4 Door Sedan—5 Speed Manual Transmission	1.8
	GL	A	4 Door Sedan—Automatic Transmission	1.8
	GL	E	4 Door Sedan—4 Wheel Drive Automatic Transmission	1.8
HT	DL	5	Hardtop—5 Speed Manual Transmission	1.6
	GL	5	Hardtop—5 Speed Manual Transmission	1.8
	GL	A	Hardtop—Automatic Transmission	1.8
	GL	B	Hardtop—4 Wheel Drive Automatic Transmission W/Turbo	1.8
SW	DL	5	Station Wagon—5 Speed Manual Transmission	1.8
	DL	W	Station Wagon—4 Wheel Drive—4 Speed Manual Transmission	1.8
	GL	5	Station Wagon—5 Speed Manual Transmission	1.8
	GL	A	Station Wagon—Automatic Transmission	1.8
	GL	D	Station Wagon—4 Wheel Drive—Dual Range Transmission	1.8
	GL	E	Station Wagon—4 Wheel Drive—Automatic Transmission	1.8
	GL	B	Station Wagon—4 Wheel Drive—Automatic Transmission W/Turbo	1.8
MPV	GL	D	M.P.V.—4 Wheel Drive—Dual Range Transmission	1.8
	GL	E	M.P.V.—4 Wheel Drive—Automatic Transmission	1.8
	GL	B	M.P.V.—4 Wheel Drive—Automatic Transmission W/Turbo	1.8

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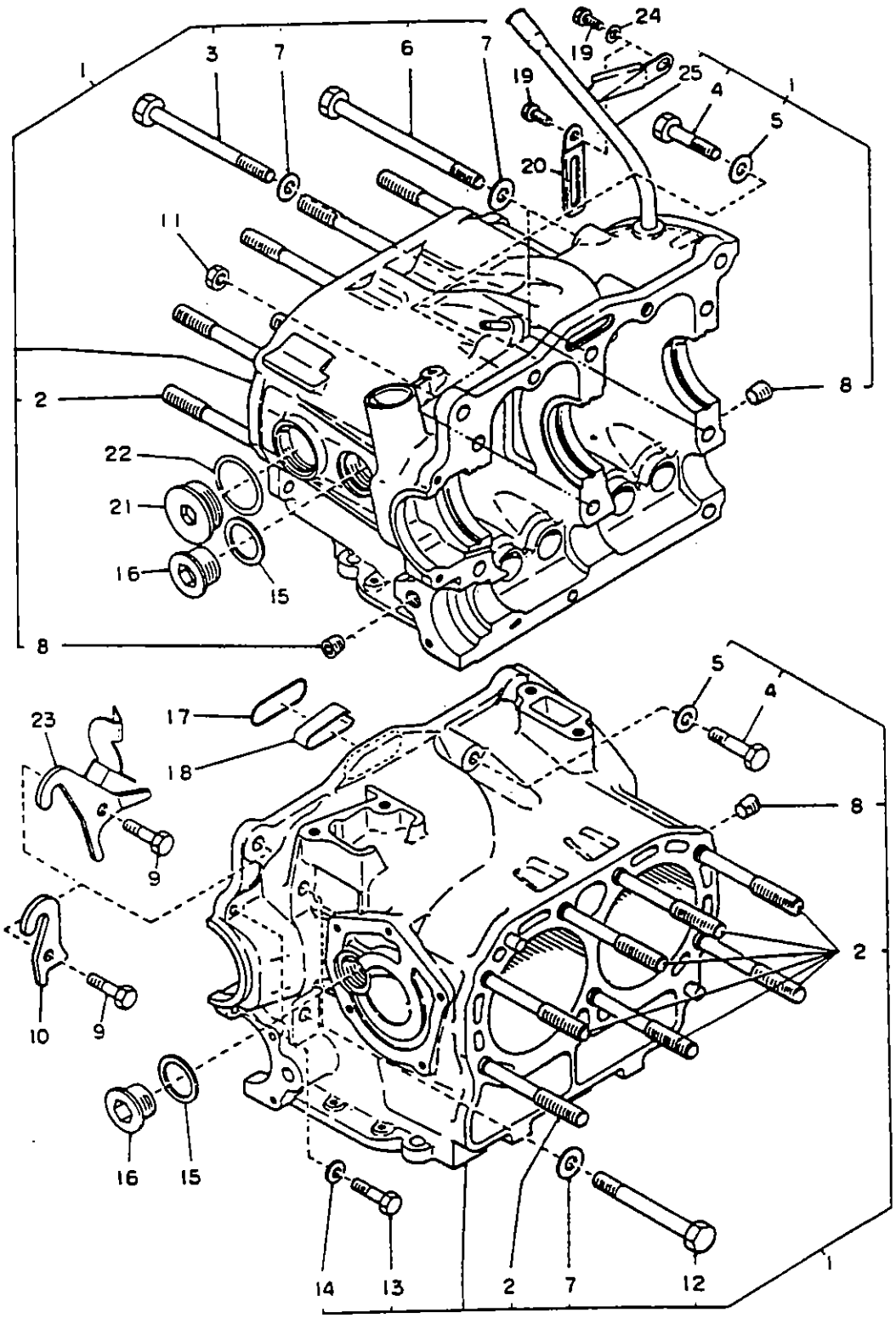

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13 BC
14 WA
15 GA
16 PL
17 O-
18 BA
19 BC
20 CL
21 PL
22 GA
23 HA
24 W
25 GL
GL

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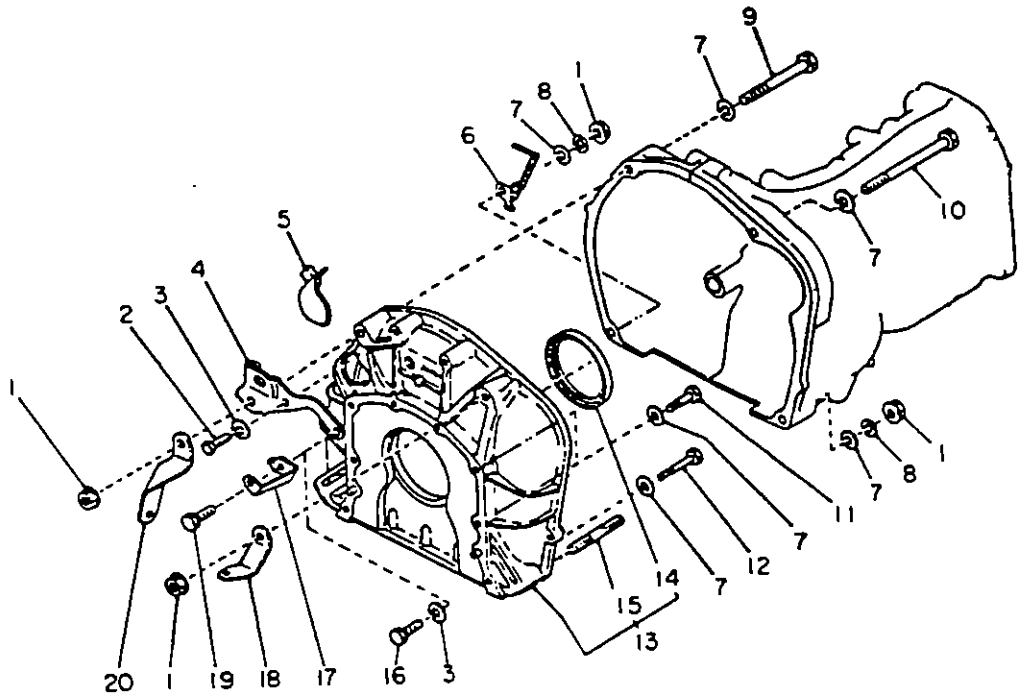
SUBARU

ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	CASE ASSY, CRANK	480047930	†	-	1	1	FOR MT
	CASE ASSY CRANK	480048300		-	1	1	FOR TURBO
	CASE ASSY, CRANK	480048400	†	-	1	1	FOR AT
2	STUD, 11×126.5×39	800911120		-	F	F	
3	BOLT, 10×108×28	800210030	†	-	1	1	
4	BOLT	016708654	†	-	2	2	
5	WASHER	031008002	†	-	3	3	
6	BOLT, 10×145×28	800210380		-	3	3	
7	WASHER, 10.5×18×2	803010120		-	6	6	
8	PLUG, MAIN GALLERY	811354110		-	3	3	
9	BOLT	016708383	†	-	1	1	
10	HANGER, CRK CASE F	411867000		-	1	1	EXC TURBO
11	NUT	021808000	†	-	1	1	
12	BOLT, 10×70×28	800210340		-	-	-	
	GASKET 26.2×31.5×1	803926020	†	-	2	2	
13	BOLT	016606220	†	-	2	2	
14	WASHER	031006000	†	-	2	2	
15	GASKET, 26.2×31.5×1	803926020	†	-	2	2	
16	PLUG, CRANKCASE	311374310	†	-	1	1	
17	O-RING, CRANKCASE	11071AA000	†	-	1	1	
18	BACK UP RING	11070AA000	†	-	1	1	
19	BOLT & WASHER	800506010		-	1	1	
20	CLIP	24232AA000	†	-	1	1	EXC TURBO
21	PLUG, CRANKCASE	397130100	†	-	1	1	
22	GASKET, 36.2×44×1.5	803936020		-	1	1	
23	HANGER, CRANKCASE F	411867220		-	1	-	FOR CARTER
24	WASHER	031006000	†	-	1	1	
25	GUIDE, OIL LEVEL	411117110		-	1	1	EXC.TURBO
	GUIDE, OIL LEVEL	411117200		-	1	1	TURBO



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11	BC
12	BC
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15	ST
16	BC
17	BF
18	ST
19	BC
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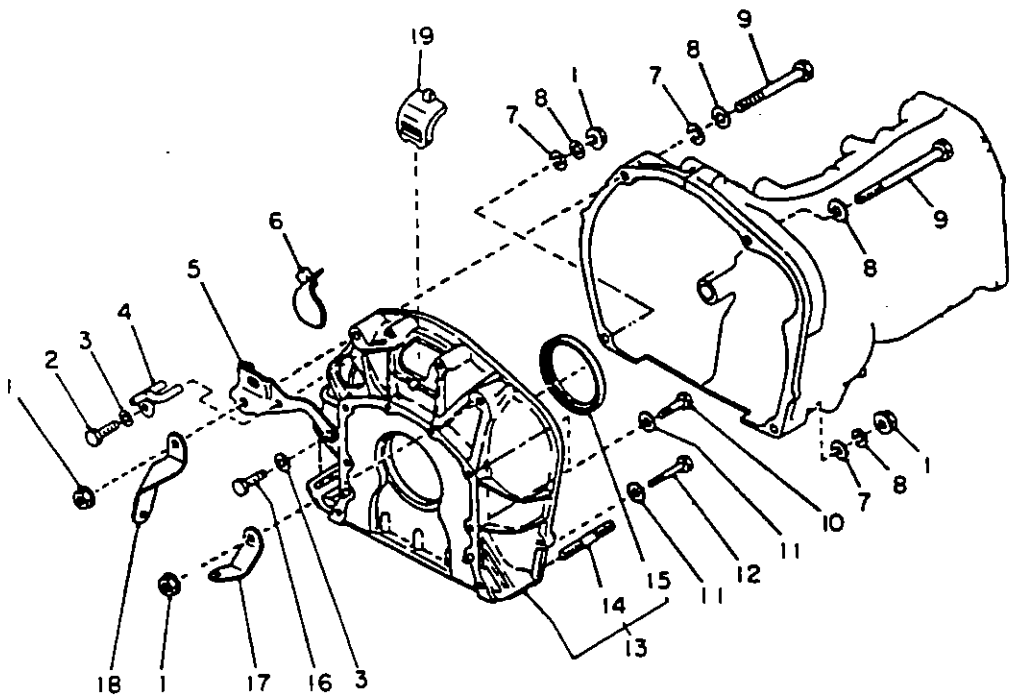
SUBARU

ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	FLANGE NUT, 10×9	802010080	†	4	4	4	
2	BOLT	016708283	†	1	1	1	
3	SPRING WASHER	032008000	†	2	2	2	
4	HANGER, CRANKCASE R	411877200		1	1	1	
5	PLUG, TIMING HOLE	411857110	†	1	1	1	
6	CLIP	422458220	†	1	1	1	
7	WASHER	031010000	†	2	2	2	
8	SPRING WASHER	032010000		4	4	4	
9	BOLT, 10×100×28	800210480	†	1	1	1	
10	BOLT, 10×110×28	800210500	†	1	1	1	
11	BOLT	016708283	†	5	5	5	
12	BOLT	016708453		2	-	-	
	BOLT	016708400	†	-	2	2	AT
	BOLT	016708654	†	-	2	2	EXC AT
13	HOUSING CP FLY WHEEL	410147510		1	-	-	
	HOUSHING CP FLY WHEL	410147300	†	-	1	1	EXC AT
	HOUSHING CP, FLY WHEL	410147600		-	1	1	AT
14	OIL SEAL 70×87×8.5	806770013	†	1	-	-	
	OIL SEAL 76×93×10	806776011	†	-	1	1	
15	STUD, 10×80×28	800910280		2	2	2	
16	BOLT	016508160	†	2	1	1	
17	BRACKET, ACCEL CABLE	421907410	†	-	1	-	FOR CARTER
18	STIFFENER, LH	411587000		-	1	1	4WD
19	BOLT & WASHER	011308200		-	1	-	FOR CARTER
20	STIFFENER, RH	411577010		-	1	1	4WD
	STIFFENER, RH	411577300		-	1	1	4WD-AT

1-C08	HOUSING (TURBO)	FIGURE 011-2



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13 HO:
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16 BOL
17 STIF
18 STIF

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ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	NUT 10×9	802010080	†	-	4	4	
2	BOLT	016708283	†	-	2	2	
3	SPRING WASHER	032008000	†	-	2	2	
4	PIPE CP2 VACUUM	420767010		-	1	1	
5	HANGER CRANKCASER	411877200		-	1	1	
6	PLUG TIMING HOLE	411857200		-	1	1	
7	WASHER	031010000	†	-	4	4	
8	SPRING WASHER	032010000		-	4	4	
9	BOLT 10×100×28	800210480	†	-	1	1	
	BOLT 10×140×28	800210520	†	-	1	1	
10	BOLT	016708283	†	-	6	6	
11	WASHER	031008002	†	-	8	8	
12	BOLT	016708400	†	-	2	2	
13	HOUSING CP FLY WHEEL	410147700		-	1	1	
14	STUD 10×80×28	800910280		-	2	2	
15	OIL SEAL 76×93×10	806776011	†	-	1	1	
16	BOLT	016508160	†	-	1	1	
17	STIFFENER LH	411587000		-	1	1	
18	STIFFENER RH	411577300		-	1	1	

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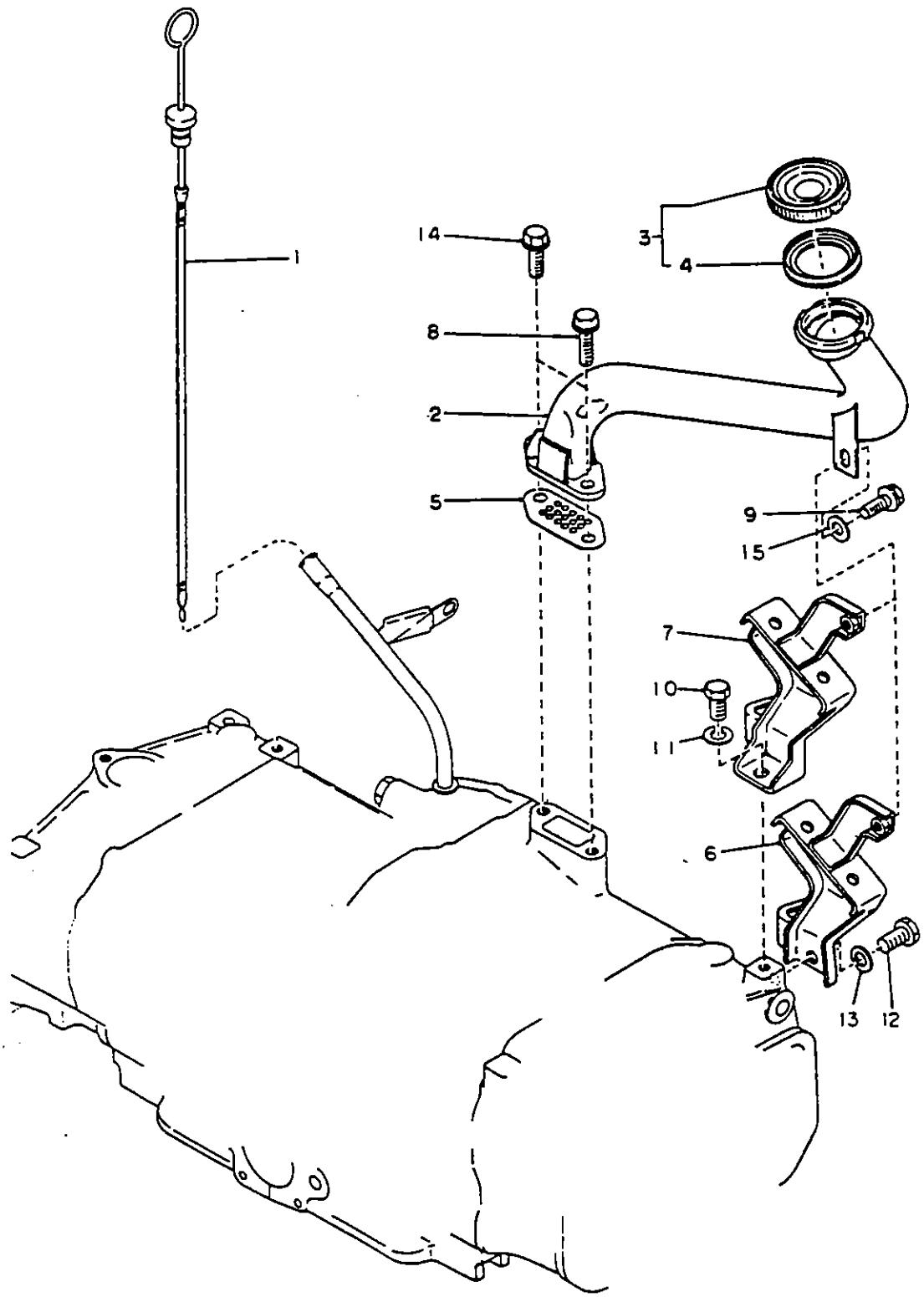
1-C09	OIL FILLER & OIL LEVEL GAUGE (EXC. TURBO)	FIGURE 012-1



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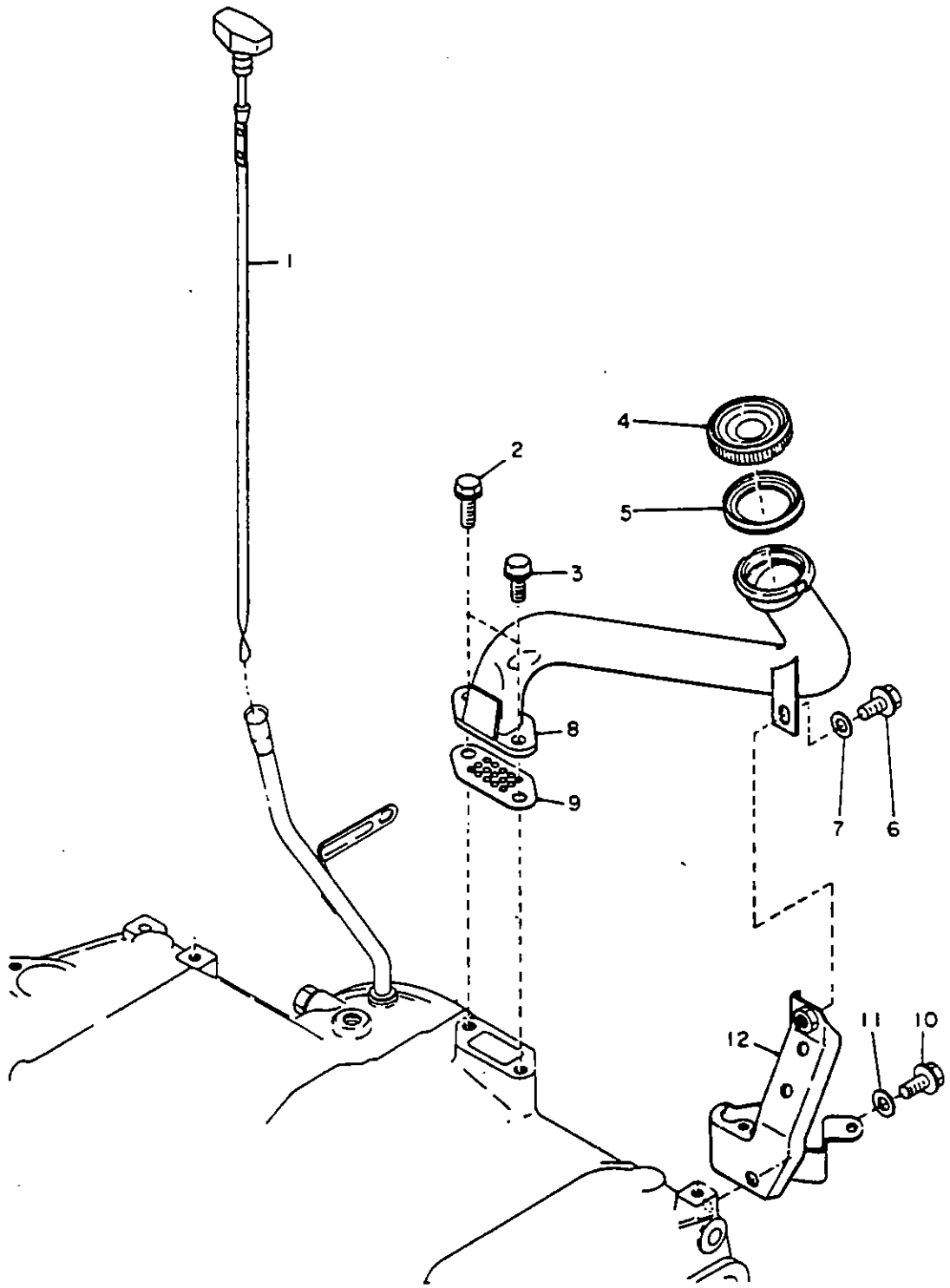
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	GAUGE CP, O/LVL	410277010	†	1	1	1	
2	DUCT CP, OIL FILLER	410137450		1	1	1	
3	CAP CP, OIL FILLER	15255AA001	†	1	1	1	~MAR/84
	CAP CP, OIL FILLER	410197100	A	1	1	1	MAY/84~
4	GASKET, 35×53×3.6	803935010	†	1	1	1	
5	GASKET, A/BRTH DUC	811708600	†	1	1	1	
6	STAY, O/FIL DUCT	411837400		-	1	1	
7	STAY, O/FIL DUCT	411837300		1	-	-	
8	BOLT & WASHER ASSY	011308280		-	1	1	4WD
	BOLT & WASHER	011308200		1	1	1	EXC 4WD
9	BOLT & WASHER	800506010		1	1	1	
10	BOLT	016508160	†	1	-	-	
11	SPRING WASHER	032008000	†	1	-	-	
12	BOLT	016610200	†	-	1	1	
13	SPRING WASHER	032010000		-	1	1	
14	BOLT & WASHER ASSY	011308200		1	1	1	
15	WASHER	031006000	†	1	1	1	

1-C10	OIL FILLER & OIL LEVEL GAUGE (TURBO)	FIGURE 012-2



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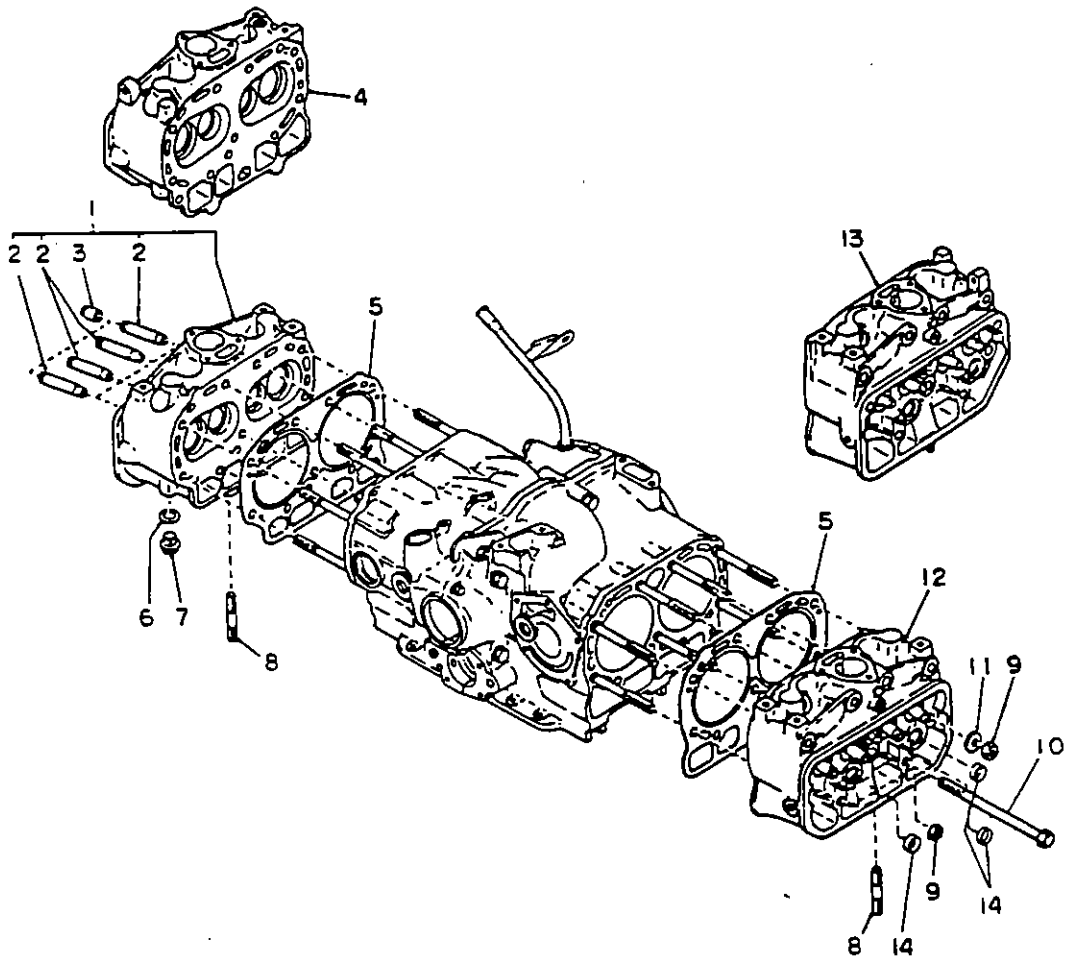
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	GAUGE CP OIL LEVEL	410277100		-	1	1	
2	BOLT & WASHER	011308280		-	1	1	
3	BOLT & WASHER	011308200		-	1	1	
4	CAP CP OIL FILLER	15255AA001	†	-	1	1	
5	GASKET 35×53×3.6	803935010	†	1	1	1	
6	BOLT & WASHER, 6×13×13	800506010		-	1	1	
7	SPRING WASHER	032008000	†	-	1	1	
8	DUCT CP, OIL FILLER	410137450		-	1	1	
9	GASKET AIR BRTHR DCT	811708600	†	-	1	1	
10	BOLT	016610200	†	-	1	1	
11	SPRING WASHER	032010000		-	1	1	
12	STAY OIL FILLER DUCT	411837200		-	1	1	

CYLINDER HEAD

FIGURE
020-1



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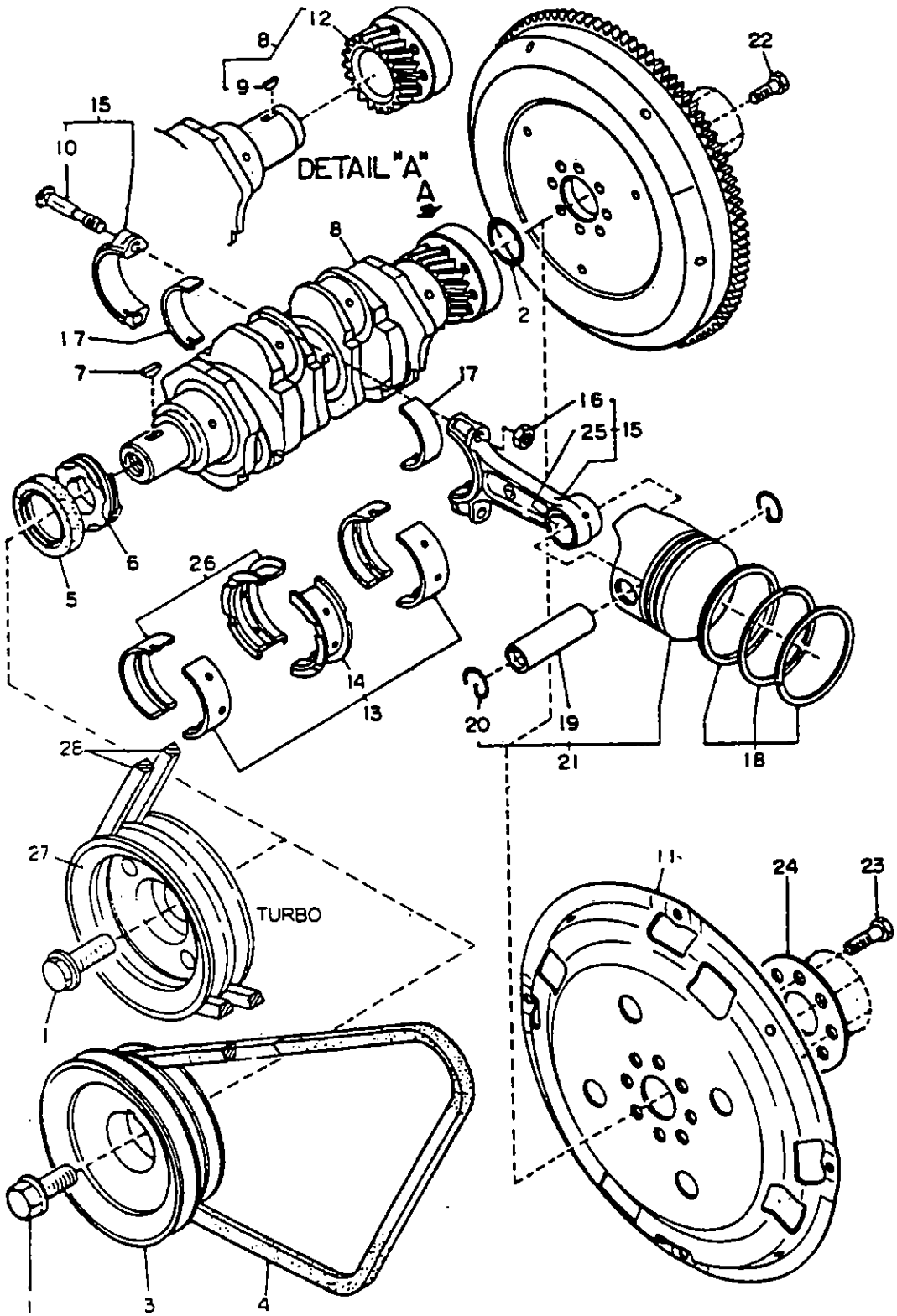
SUBARU

ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	HEAD CP, CYLINDER	410247740		1	-	-	
2	GUIDE, INT VLV	880904110	†	4	4	4	
3	OIL SEAL, INT VLV	412777000	†	4	4	4	
4	HEAD CP, CYLINDER	410248740		-	1	1	
	HEAD CP, CYLINDER	410249020		-	1	1	FOR TURBO
5	GASKET, CYL HD	412307111	†	2	-	-	
	GASKET, CYL HD	412307222	†	-	2	2	
	GASKET, CYL HEAD	412307401		-	2	2	FOR TURBO
6	GASKET, 12.5×18×2	803912030		2	2	2	
7	PLUG, 12×12	807012040		2	2	2	
8	STUD, 10×66×18	800910300		4	4	4	
	STUD 10×40×20	800910290	†	-	4	4	FOR TURBO
9	NUT, 11×9	802011010		F	F	F	
10	BOLT, 11×162×34	800211030		4	4	4	
11	WASHER, 11.5×23×4	803011070		F	F	F	
12	HEAD CP, CYLINDER	410257740		1	-	-	
13	HEAD CP, CYLINDER	410249200		-	1	1	
	HEAD CP2, CYLINDER	410258620		-	1	1	FOR TURBO
14	PLUG, CYLINDER HEAD	11051AA010	†	3	3	3	

CRANK SHAFT & PISTON

FIGURE 030-1



ITEM NO.	
1	BOI
2	O-F
	O-F
3	PUL
	PUL
4	V B
	V B
5	OIL
	OIL
6	GE
7	WO
8	CR
	CR
9	WC
10	BO
11	PL
12	GE
	GE
13	BR
	BR
	BR
	BR
	BR
	BR
	BR
14	CT
	CT
	CT
	CT
	CT
	CT
	CT
	CT
	CT
	CT
	CT
15	RO
	RC
16	NU
17	BR
	BR
	BR
18	PIS

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ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	BOLT, 14×26×26	800114110	†	1	1	1	
2	O-RING, CRANK SHF R	413967000		1	–	–	
	O-RING, CRANK SHF R	413967100		–	1	1	
3	PULLEY, CR/SHF	413187200		1	–	–	
	PULLEY, CR/SHF	413187100		–	1	1	
4	V BELT, 10.7×8×900	809110290	†	1	–	–	
	V BELT, 10.7×8×910	809110370	†	–	1	1	
5	OIL SEAL, 38×55×9	806738040	†	1	–	–	
	OIL SEAL, 38×59×9	806738070		–	1	1	
6	GEAR, DISTR DRV	825504100		1	1	1	
7	WOODRUFF KEY	053205300		1	1	1	
8	CRANKSHAFT CP	310308010	†	1	–	–	
	CRANKSHAFT CP	12200AA001	†	–	1	1	
9	WOODRUFF KEY, 4×5×13	804504010	†	1	1	1	
10	BOLT, CONN ROD	413407000		8	8	8	
11	PLATE, CONV DRV	411887200		–	1	1	FOR AT
12	GEAR, CRANKSHAFT	813288610	†	1	–	–	
	GEAR, CRANKSHAFT	413287010		–	1	1	
13	BRG SET, CR/SHF STD	882658840		1	–	–	STD
	BRG SET, CR/SHF 0.03	882708830		1	–	–	U.S 0.03
	BRG SET, CR/SHF 0.05	882668831		1	–	–	U.S 0.05
	BRG SET, CR/SHF 0.25	882688833		1	–	–	U.S 0.25
	BRG SET, CRK STD	485437000		–	1	1	STD
	BRG SET, CRK US 0.03	485437001		–	1	1	U.S 0.03
	BRG SET, CRK US 0.05	485437002		–	1	1	U.S 0.05
	BRG SET, CRK US 0.25	485437003		–	1	1	U.S 0.25
14	CTR BRG SET, STD	485367010		1	–	–	STD
	CTR BRG SET, US 0.03	485367011		1	–	–	U.S 0.03
	CTR BRG SET, US 0.05	485367012		1	–	–	U.S 0.05
	CTR BRG SET, US 0.25	485367013		1	–	–	U.S 0.25
	CTR BRG SET,	485367021		1	–	–	US.0.03+0S.0.04
	CTR BRG SET, STD	485367100		–	1	1	STD
	CTR BRG SET, US 0.03	485367101		–	1	1	U.S 0.03
	CTR BRG SET, US 0.05	485367102		–	1	1	U.S 0.05
	CTR BRG SET, US 0.25	485367103		–	1	1	U.S 0.25
	CTR BRG SET,	485367111		–	1	1	US.0.03+0S.0.04
15	ROD CP, CONN	410317020	†	4	–	–	
	ROD CP, CONN	12100AA000	†	–	4	4	
16	NUT, 8.5×8	802008070		8	8	8	
17	BRG SET, CONN ROD STD	382917900	†	1	1	1	STD
	BRG SET, ROD US 0.05	382927901	†	1	1	1	U.S 0.05
	BRG SET, ROD US 0.25	382937902	†	1	1	1	U.S 0.25
18	PISTON RING SET STD	480037100		1	1	1	STD

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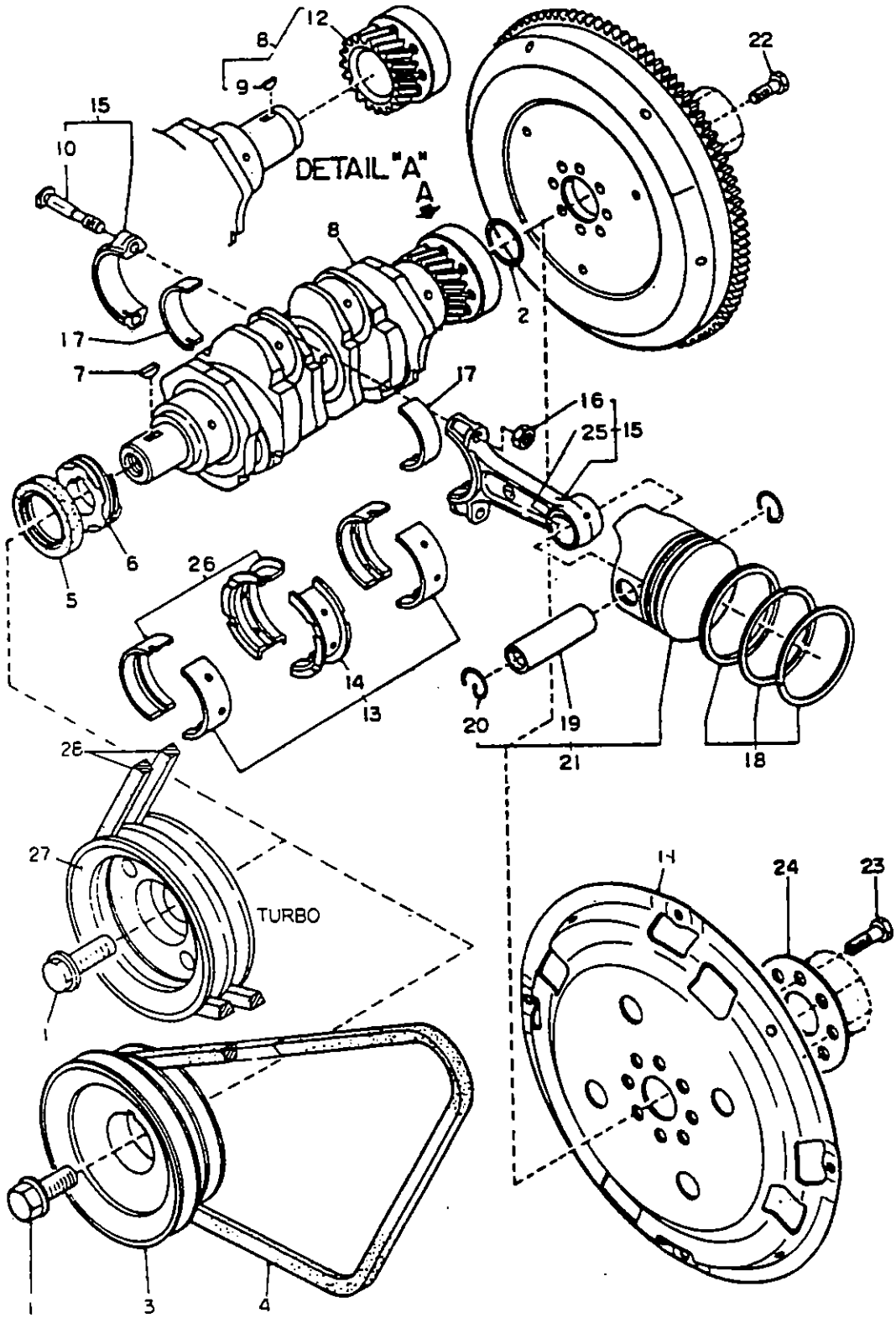
1-C13	CRANK SHAFT & PISTON	FIGURE 030-1



ITEM NO.	
18	PIST
	PIST
19	PIST
20	CIR
21	PIST
	PIST
	PIS
	PIS
	PIS
	PIS
22	BOL
	BOL
23	BOL
24	BAC
25	BUS
26	BR(
	BR(
27	PUL
28	"V"

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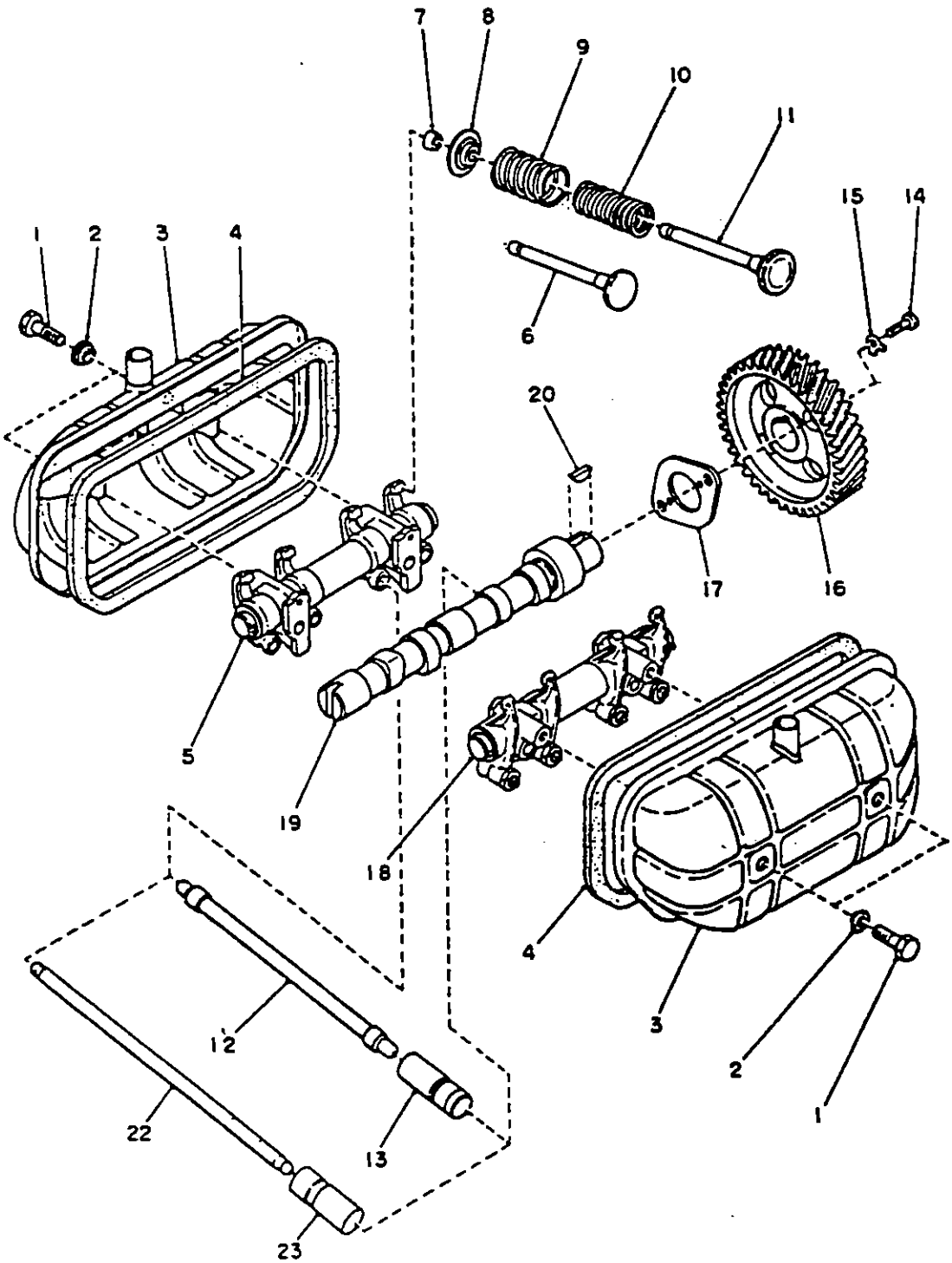
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
18	PISTON RING SET O.25	480037102		1	1	1	O.S O.25
	PISTON RING SET O.50	480037103		1	1	1	O.S O.50
19	PISTON PIN	313504310	†	4	4	4	
20	CIR CLIP, IN-22	805322010		8	8	8	
21	PISTON SET STD	480057110		4	4	4	STD
	PISTON SET 0, 25 OS	480057111		4	4	4	O.S O.25
	PISTON SET 0, 5 OS	480057112		4	4	4	O.S O.50
	PISTON SET	480057300		–	4	4	STD FOR TURBO
	PISTON SET	480057301		–	4	4	O.S 0.25 FOR TURBO
	PISTON SET	480057302		–	4	4	O.S 0.50 FOR TURBO
22	BOLT, 8.5×32×23	800208480		8	–	–	
	BOLT, 9×32×23	800209030		–	8	8	EXC AT
23	BOLT, 9×20×18	800209020		–	8	8	
24	BACK PLATE, CONV DRV	411447000		–	1	1	FOR AT
25	BUSH, CONN ROD	473367001	†	4	4	4	
26	BRG SET2, CRK US 0.03	485627100		1	–	–	U.S O.O3
	BRG SET2, CRK US 0.03	485627000		–	1	1	U.S O.O3
27	PULLEY CRANKSHAFT	413187300		–	1	1	FOR TURBO
28	"V" BELT SET	410957000		–	–	1	FOR TURBO

1-C14	CAMSHAFT & VALVE ROCKER	FIGURE 035-1



ITEM NO.

1 BOL
2 SE/
3 CO'
CO'
CO'
4 GA
GA
5 VAL
VAL
VAL
6 VAL
7 KE'
8 RE
9 SPF
SP
10 SP
SP
11 VAL
12 RO
RO
13 LIF
14 BO
15 LO
16 GE
GE
17 PL
18 VAL
VAL
VAL
19 CA
CA
CA
CA
20 WF
22 RC
23 LIF

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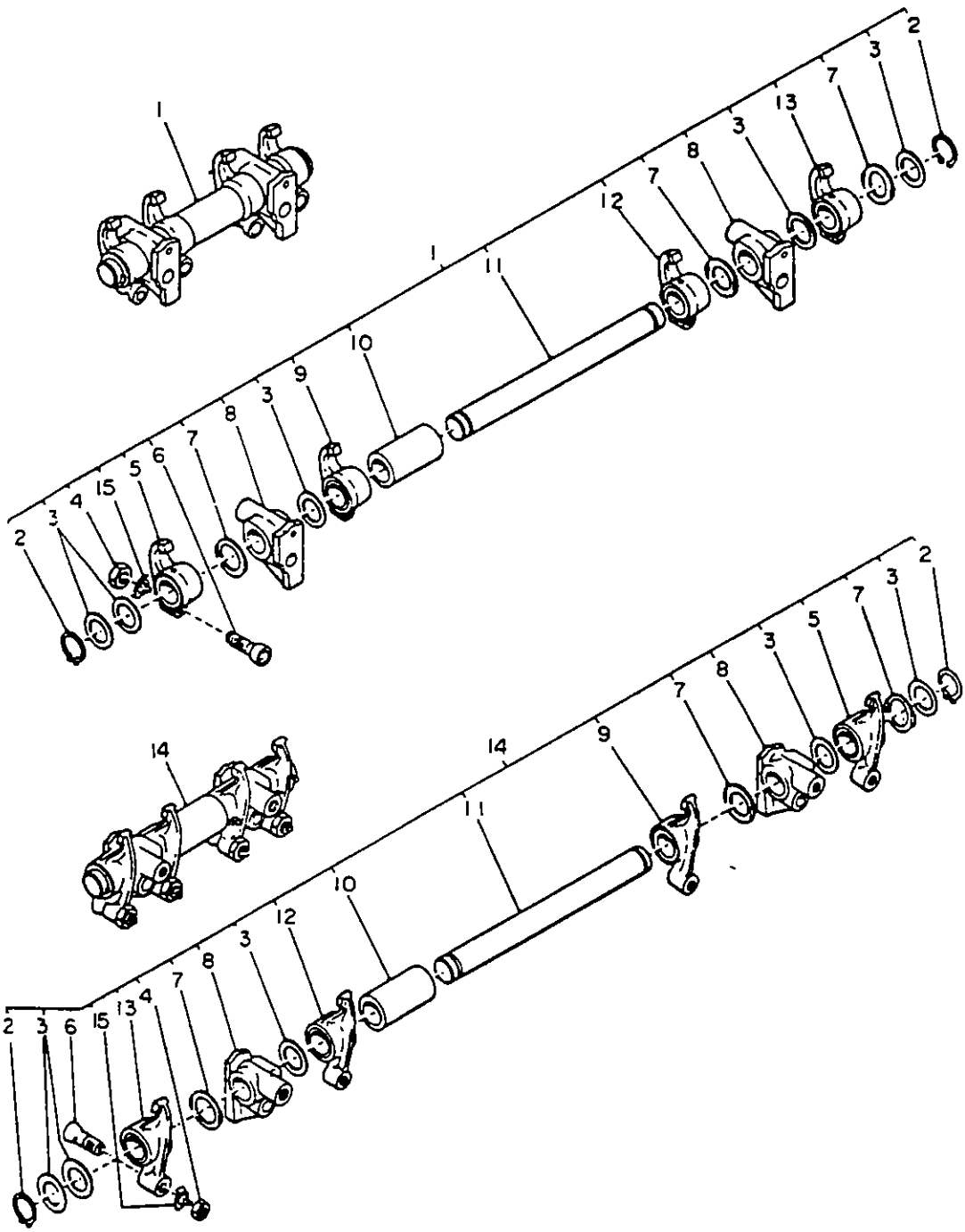
SUB

ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	BOLT, 8×22×15	800108330		4	4	4	
2	SEAL WASHER, RKR CVR	812764110		4	4	4	
3	COVER, VLV RKR	412657100	†	2	-	-	
	COVER CP VLV ROCKER	410237100		-	2	2	FOR AT
	COVER, VLV RKR	412657200		-	2	2	FOR MT
4	GASKET, VLV RKR CVR	812608600		2	-	-	
	GASKET VLV ROC COVER	412607000		-	2	2	
5	VALVE ROCKER ASSY, RH	419997020		1	-	-	
	VALVE ROCKER ASSY, RH	419997120		-	1	1	FOR MT
	VALVE ROCKER ASSY, RH	419997200		-	1	1	FOR AT
6	VALVE EXHAUST	415567210	†	4	4	4	
7	KEY, VLV SPG RTN	815614130		H	H	H	
8	RETAINER, VLV SPG	415577120	†	8	8	8	
9	SPRING, VLV	815588800	†	8	8	8	
	SPRING VALVE	415587000		-	8	8	FOR AT
10	SPRING 2, VLV	815598610	†	8	8	8	
	SPRING 2 VALVE	415597100		-	8	8	FOR AT
11	VALVE, INTAKE	415557100	†	4	4	4	
12	ROD CP, VLV PUSH	410557400	†	8	-	-	
	ROD CP, VLV PUSH	410557120		-	8	8	EXC TURBO
13	LIFTER CP, VLV	810518600	†	8	8	8	EXC TURBO
14	BOLT, 6×15×15	800206110	†	2	2	2	
15	LOCK WASHER	803506030		2	2	2	
16	GEAR, CAM SHF	815018600		1	-	-	
	GEAR, CAM SHF	415017000		-	1	1	
17	PLATE, CAM S	815196100	†	1	1	1	
18	VALVE ROCKE - ASSY, LH	419987020		1	-	-	
	VALVE ROCKER ASSY, LH	419987120		-	1	1	FOR MT
	VALVE ROCKER ASSY, LH	419987200		-	1	1	FOR AT
19	CAM SHAFT	415103220		1	-	-	
	CAM SHAFT	415107100		-	1	1	FOR MT
	CAM SHAFT	415107600		-	1	1	FOR AT
	CAM SHAFT	415107800		-	1	1	FOR TURBO
20	WRUF KEY, 5×6.5×20	804505030		1	1	1	
22	ROD CP, VLV PUSH	410557300		-	8	8	FOR AT
23	LIFTER CP, HYDRO	410517000		-	8	8	FOR AT

VALVE ROCKER (1800cc)

FIGURE 036-2



ITEM NO.

1 VAL
VAL
2 SNA
3 WAS
4 NU
5 ARM
ARM
6 SCF
7 SPF
8 SUF
9 ARM
10 SPA
11 SHA
12 ARM
13 ARM
ARM
14 VAL
VAL
15 LOC

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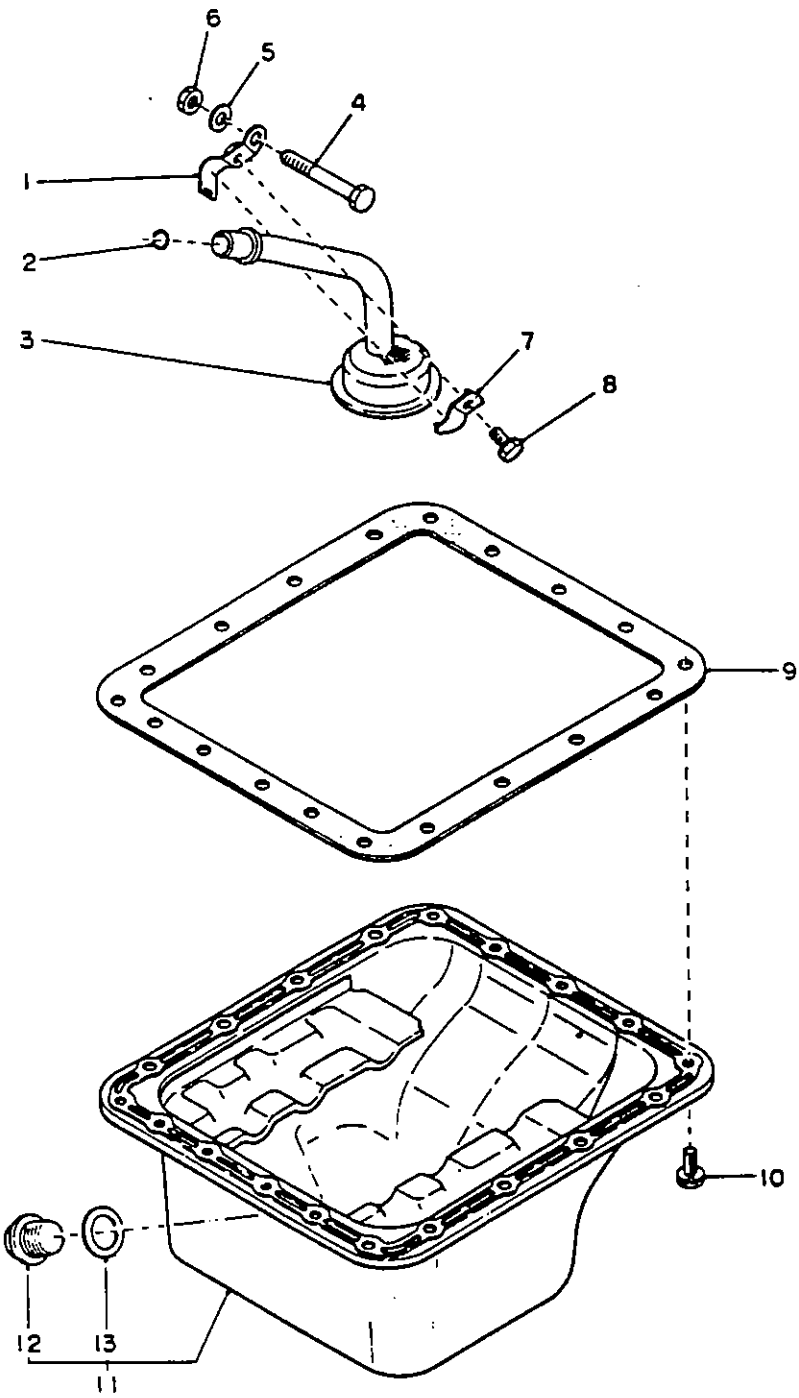
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	VALVE ROCKER ASSY, RH	419997120		-	1	1	FOR MT
	VALVE ROCKER ASSY RH	419997200		-	1	1	FOR AT
2	SNAP RING, OUT	031518000		-	4	4	
3	WASHER, 18.3×26×1.6	803018050		-	A	A	
4	NUT, 8×4	802008040		-	8	8	
5	ARM 3, VLV RKR	415767000		-	2	2	FOR MT
	ARM CP VALVE ROCKER	410537100		-	2	2	FOR AT
6	SCREW, VLV RKR	415407100		-	8	8	
7	SPRING WASHER, RKR	815494100		-	6	6	
8	SUPPORT, VLV RKR SHF	415467000	†	-	4	4	
9	ARM CP, VLV RKR	410537000		-	2	2	
10	SPACER, VLV RKR SHF	415507000		-	2	2	
11	SHAFT, VLV RKR	415447000		-	2	2	
12	ARM CP 2, VLV RKR	410547000		-	2	2	
13	ARM 4, VLV RKR	415777000		-	2	2	FOR MT
	ARM CP2 VALVE ROCKER	410547100		-	2	2	FOR AT
14	VALVE ROCKER ASSY, LH	419987120		-	1	1	FOR MT
	VALVE ROCKER ASSY LH	419987200		-	1	1	FOR AT
15	LOCK WASHER	803508080		-	8	8	



ITEM NO.

1 S
S
2 O
3 O
4 B
5 S
6 N
7 S
8 B
9 G
G
10 B
11 O
O
12 P
13 G

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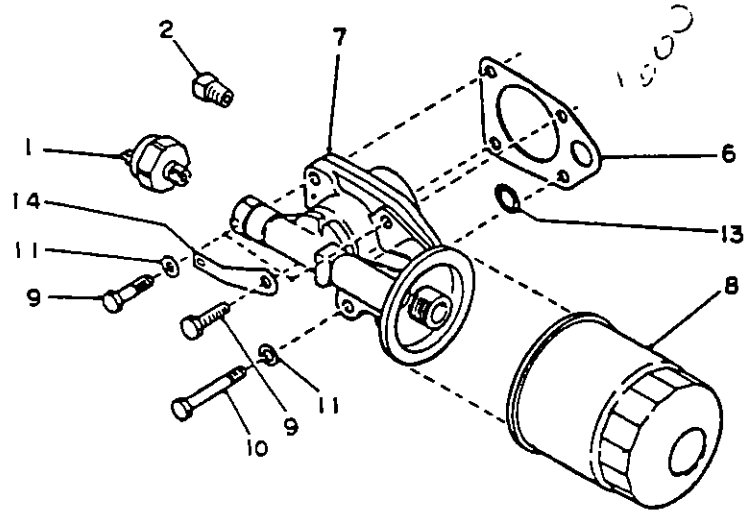
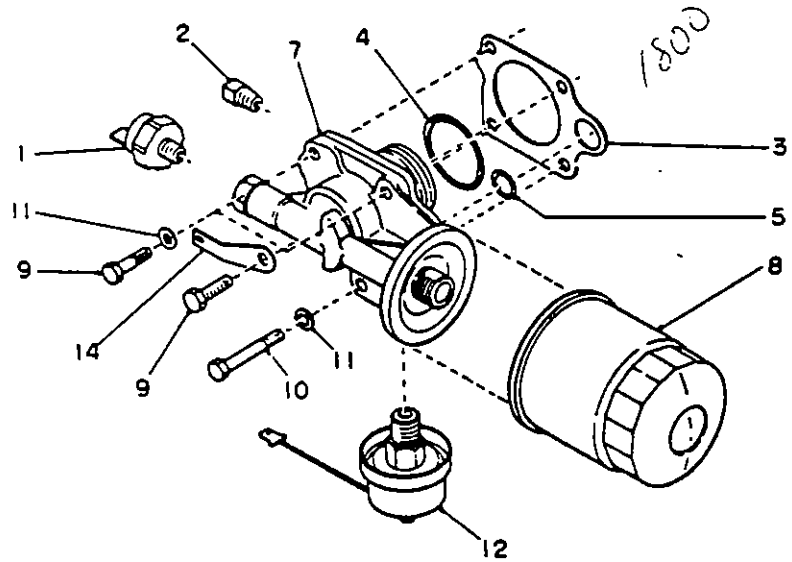
SUBARU SUE

ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA61	CANADA EA61	REMARKS
1	STAY CP, O/STRA	320404300		1	-	-	
	STAY CP OIL STRAINER	420407000	†	-	1	1	
2	O-RING, 14×2.4	806914020		1	1	1	
3	OIL STRAINER CP	320444300		1	1	1	
4	BOLT	016708553	†	1	1	1	
5	SPRING WASHER	032008000	†	1	1	1	
6	NUT	021808000	†	1	1	1	
7	STAY 2, O/STRA	15052AA000	†	1	1	1	
8	BOLT & WASHER	011306180	†	2	2	2	
9	GASKET, O/PAN	811606100	†	1	-	-	
	GASKET, OIL PAN	411607000		-	1	1	
10	BOLT & WASHER	800506010		H	H	H	
11	OIL PAN CP, CRK CASE	410157100	†	1	-	-	
	OIL PAN CP CRA CASE	410157000		-	1	1	
12	PLUG, 20×14	807020010		1	1	1	
13	GASKET, OIL DRAIN	11126AA000	†	1	1	1	

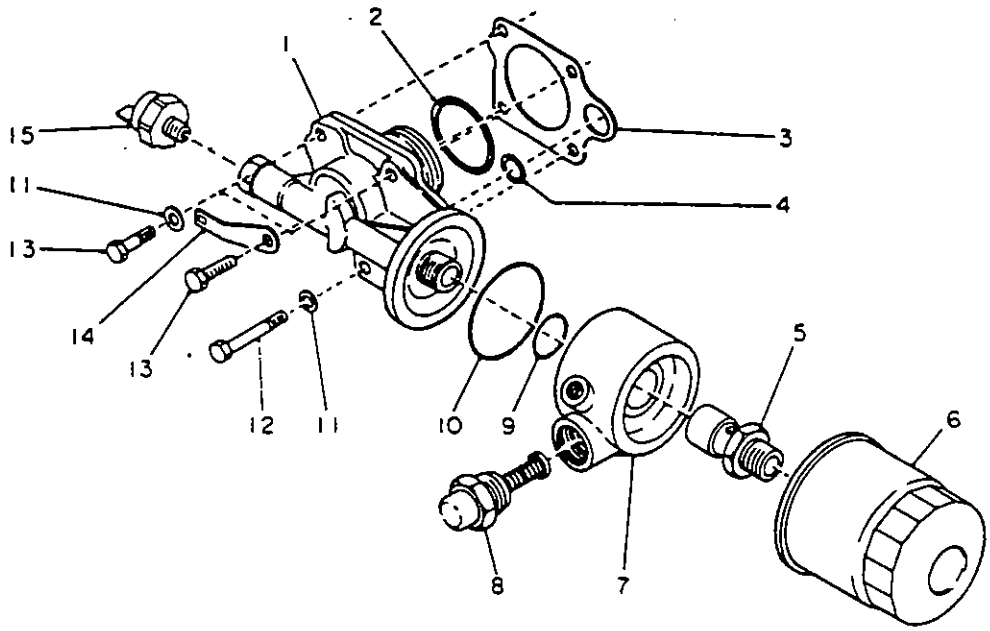
1-D02	OIL PUMP & OIL FILTER (EXC. TURBO)	FIGURE 055-1





ITEM NO.	
1	SW'A'
2	PLUG
3	GASK
4	O-RIN
5	O-RIN
6	GASK
7	OIL F
	OIL F
8	OIL F
9	BOLT
10	BOLT
11	WASH
12	GAUC
13	O-RIN
14	STAY

ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	SW ASSY, OIL PRESS	429957000	†	1	1	1	
2	PLUG 1/8	15027AA000	†	-	1	1	
3	GASKET, O/PUMP BODY	424207000		-	1	1	
4	O-RING, 38.2×3	806938020		-	1	1	
5	O-RING, 14×2.4	806914020		-	1	1	
6	GASKET, O/PUMP BODY	824206100	†	1	-	-	
7	OIL PUMP ASSY	429967000	†	1	-	-	
	OIL PUMP ASSY	429967100		-	1	1	
8	OIL FILTER CP	15208AA000	†	1	1	1	
9	BOLT, 6×26×26	800106500		3	3	3	
10	BOLT	016606500		1	1	1	
11	WASHER	031006000	†	3	3	3	
12	GAUGE ASSY, OIL PRESS	15031AA001	†	-	1	1	
13	O-RING, 10.8×2.4	806910050	†	1	-	-	
14	STAY 4, W/HARN	425867020	†	1	1	1	



ITEM NO.

1 OIL
2 O-F
3 GA
4 O-F
5 CO
6 OIL
7 AT
8 TH
9 O-F
10 O-F
11 WA
12 BO
13 BO
14 ST
15 SW

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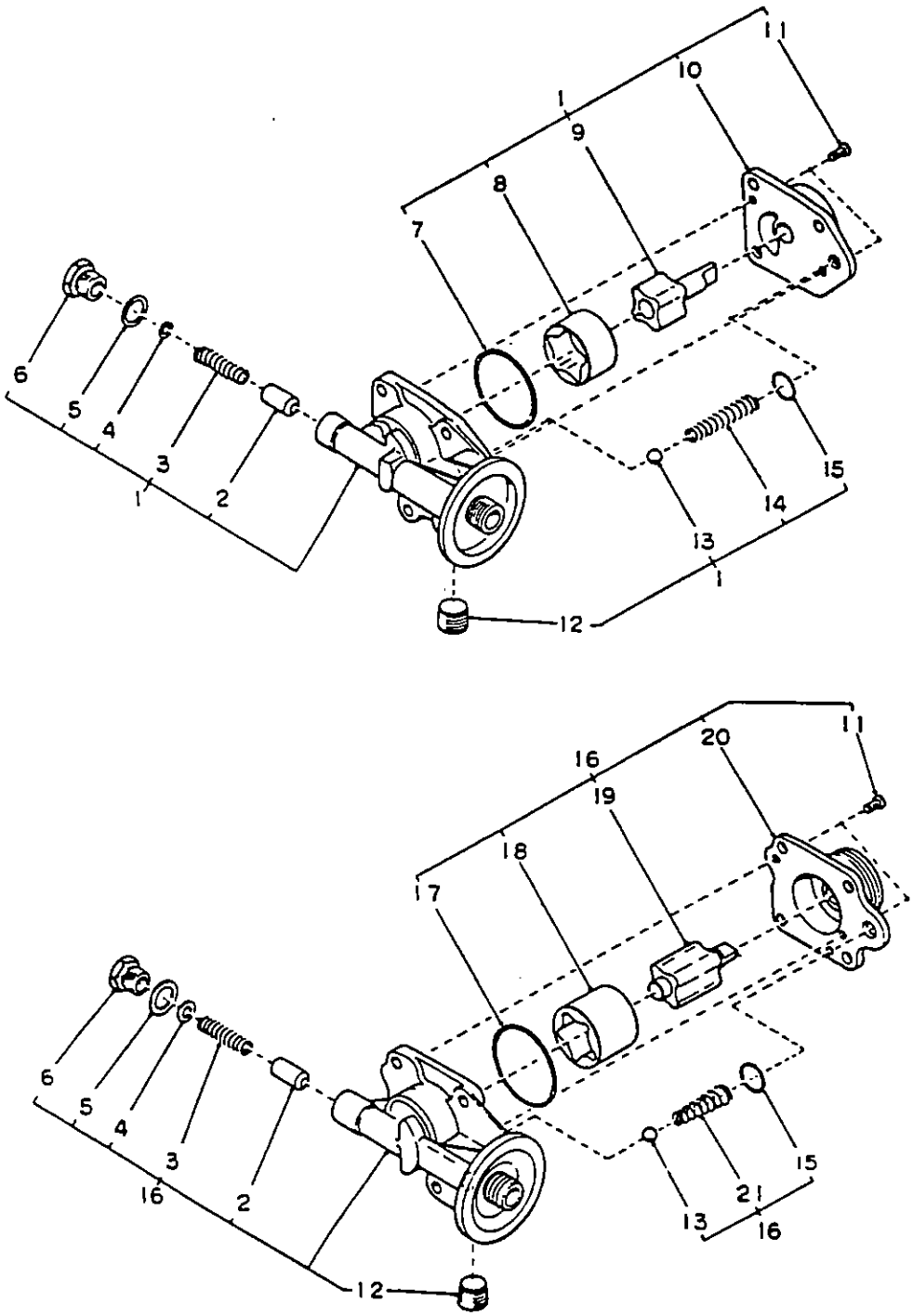
SUBARU SU

ITEM NO.	PART NAME	PART NUMBER	I.T.C.A	U.S.A EA71	U.S.A EA81	CANADA EA81	REMARKS
1	OIL PUMP ASSY	429967100		-	1	1	
2	O-RING 38.2×3	806938020		-	1	1	
3	GASKET OIL PUMP BODY	424207000		-	1	1	
4	O-RING 14×2.4	806914020		-	1	1	
5	CONNECTOR OIL COOLER	424617200		-	1	1	
6	OIL FILTER CP	15208AA000	†	-	1	1	
7	ATTACHMENT CP O CLR	420687000		-	1	1	
8	THERMO CONTROL VALVE	417207100		-	1	1	
9	O-RING 23.5×2.0	806923020		-	1	1	
10	O-RING 59.6×2.4	806959010		-	1	1	
11	WASHER	031006000	†	-	3	3	
12	BOLT	016606500		-	1	1	
13	BOLT 6×26×26	800106500		-	3	3	
14	STAY 4, W HARNESS	425867020	†	-	1	1	
15	SWITCH ASSY OIL PRESS	429957000	†	-	1	1	



ITEM NO.	
1	OIL
2	PLL
3	SPF
4	WA
5	WA
6	PLL
7	O-F
8	RO
9	GE
10	HO
11	SCF
12	PLL
13	BAL
14	SPI
15	O-F
16	OIL
17	O-F
18	RO
19	GE
20	HC
21	SP

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SUBARU

ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA61	CANADA EA81	REMARKS
1	OIL PUMP ASSY	429967000	†	1	–	–	
2	PLUG 15.806×11.5	807015010		1	1	1	
3	SPRING, RELIEF VLV	15020AA000	†	1	1	1	
4	WASHER, 6×9.4×0.5	803006130		1	1	1	
5	WASHER, 14.5×20×1	803214010		1	1	1	
6	PLUG, 14×9.5	807014040		1	1	1	
7	O-RING, 47.5×2.0	806947020	†	1	–	–	
8	ROTOR, O/PUMP OUT	824184100		1	–	–	
9	GEAR CP, O/PUMP DRV	820418600	†	1	–	–	
10	HOLDER, O/PUMP BODY	824314140	†	1	–	–	
11	SCREW, PAN HD4×8×8	801104020		2	2	2	
12	PLUG, 15.806×11.5	807015010		1	1	1	
13	BALL, 7.937	806007010		1	1	1	
14	SPRING, BYPASS VLV	824306100		1	–	–	
15	O-RING, 15.5×1.5	806915050	†	1	1	1	
16	OIL PUMP ASSY	429967100		–	1	1	
17	O-RING, 49.7×3.5	806949030		–	1	1	
18	ROTOR, O/PUMP OUT	424187000		–	1	1	
19	GEAR CP, O/PUMP DRV	420417000		–	1	1	
20	HOLDER, O/PUMP BODY	424317000		–	1	1	
21	SPRING, BYPASS VLV	15024AA000	†	–	1	1	

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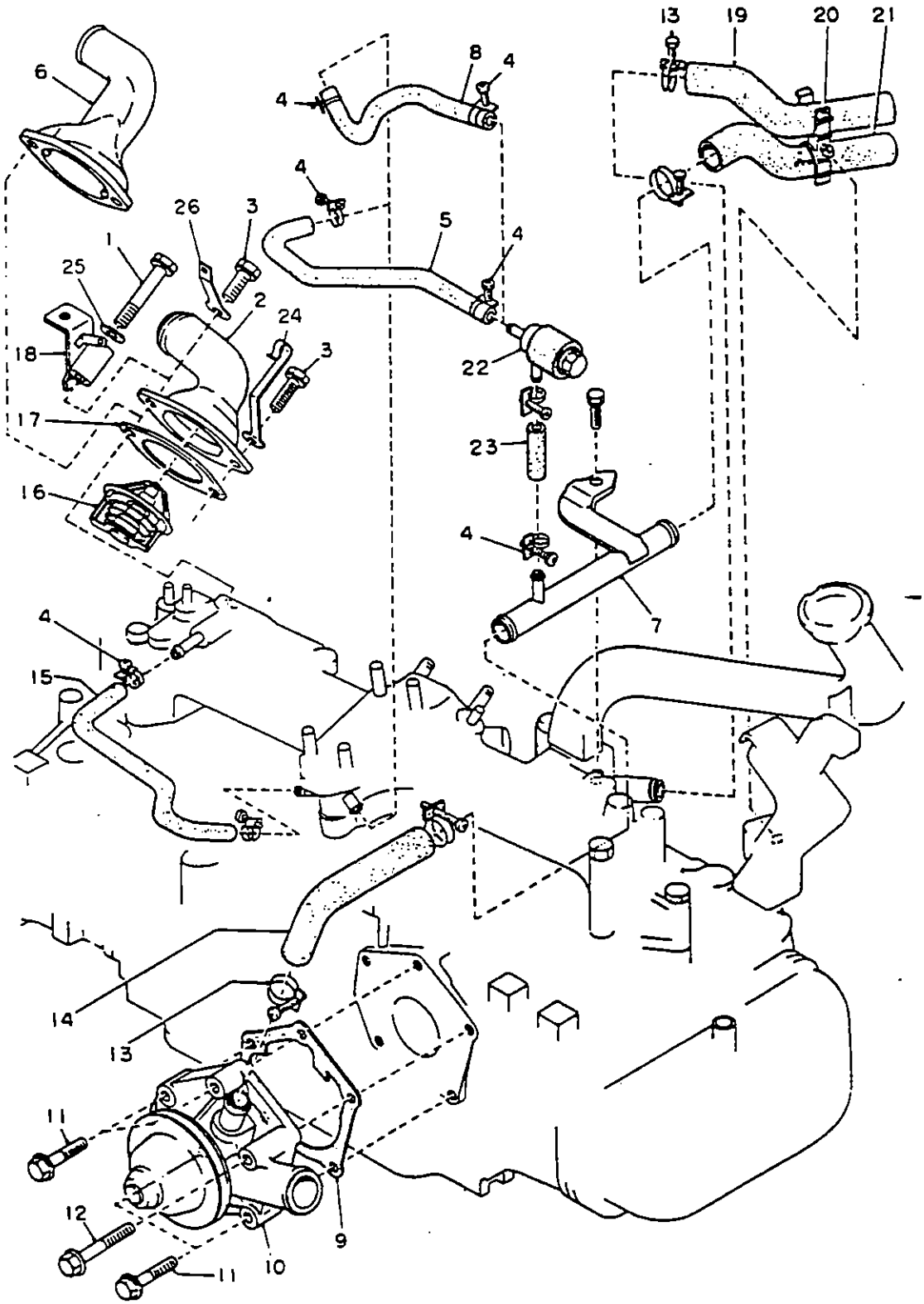
1-D05	WATER PUMP & COOLING SYSTEM (EXC. TURBO)	FIGURE 060-1



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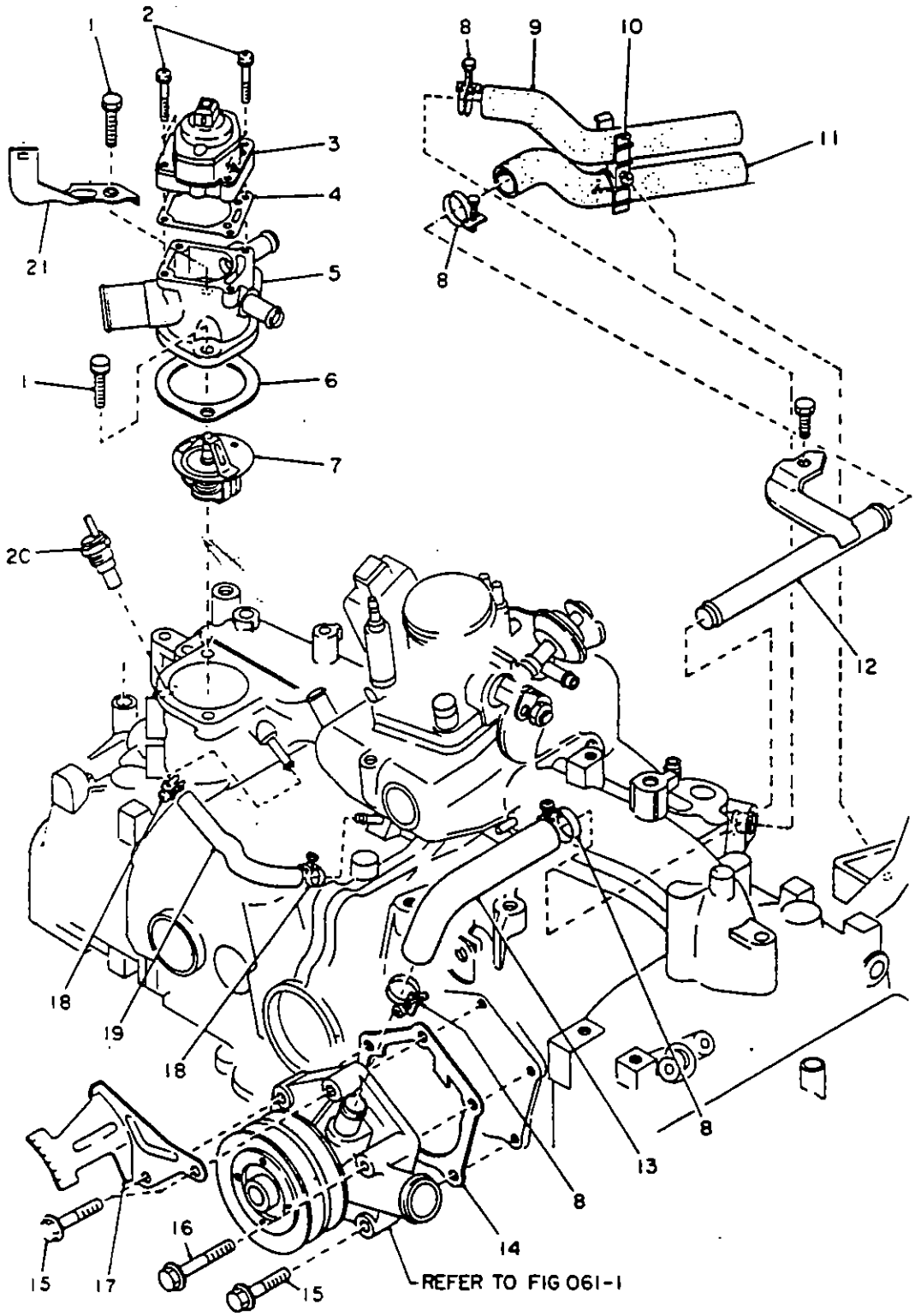
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	BOLT	016608700		1	1	1	
2	COVER, THERMO	417547100		1	1	1	
3	BOLT & WASHER ASSY	011308252		1	2	2	
4	HOSE CLAMP, 12	805912010		6	6	6	
5	HOSE, 6×12	807606112	†	-	1	-	FOR CARTER
6	COVER, THERMO	417547200		-	1	1	
7	PIPE CP, WATER BYPASS	410847210	†	1	1	1	
8	HOSE, 6×12	807606102		-	-	-	EXC CARTER
9	GASKET, W/PUMP	417407000		1	1	1	
10	WATER PUMP CP	21110AA050	†	1	-	-	
	WATER PUMP CP	21110AA060	†	-	1	1	
11	BOLT & WASHER	011306380	†	4	4	4	
12	BOLT & WASHER ASSY	011306552		1	1	1	
13	HOSE CLAMP, 23	805923020		4	4	4	
14	HOSE, 15×22×56×101	807615021		1	1	1	
15	HOSE, 6×12	807606062		1	1	1	
16	THERMOSTAT	21200AA060	†	1	1	1	
17	GASKET, THERMO COVER	11072AA000	†	1	1	1	
18	BRACKET, SOLENOID VAL	461557200		1	1	1	
19	HOSE, 15×22	807615032		1	1	1	
20	CLAMP, HTR HOSE	417257010	†	1	1	1	
21	HOSE, 15×22	807615042		1	1	1	
22	VALVE ASSY, TERMO CONTR	417207010		1	1	1	
23	HOSE, 6×12×40	807606060	†	1	1	1	
24	STAY, CARB PROTECTOR	425377520	†	1	1	-	
25	SPRING WASHER	032008000	†	1	1	1	
26	STAY	425377000		-	1	1	

1-D06 WATER PUMP & COOLING SYSTEM (TURBO)

FIGURE 060-2



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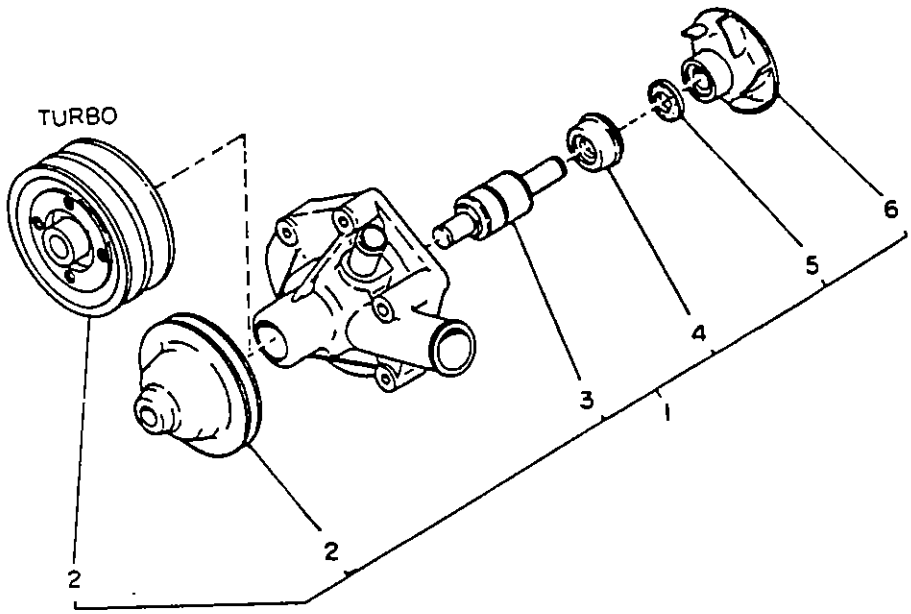
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	BOLT & WASHER	011308252		-	2	2	
2	SCREW & WASHER	043504250		-	4	4	
3	VALVE ASSY AUXILI AIR	14467AA001	†	-	1	1	
4	GASKET AUX AIR VALVE	14468AA000	†	-	1	1	
5	COVER CP THERMO CASE	410567000		-	1	1	
6	GASKET THERMO COVER	11072AA000	†	-	1	1	
7	THERMOSTAT	21200AA060	†	1	1	1	
8	HOSE CLAMP 23	805923020		-	4	4	
9	HOSE 15×22	807615032		-	1	1	
10	CLAMP HEATER HOSE	417257010	†	-	1	1	
11	HOSE 15×22	807615042		-	1	1	
12	PIPE CP WATER BYPASS	410847300		-	1	1	
13	HOSE 15×22×56×101	807615021		-	1	1	
14	GASKET WATER PUMP	417407000		-	1	1	
15	BOLT & WASHER	011306380	†	-	4	4	
16	BOLT & WASHER	011306552		-	1	1	
17	PLATE TIMING	423817000		-	1	1	
18	HOSE CLAMP 12	805912010		-	2	2	
19	HOSE 6×12	807606132		-	1	1	
20	THERMOMETOR CP	21203AA000	†	-	1	1	
21	STAY, S-PLUG CORD	425937310		-	1	1	

WATER PUMP

FIGURE
061-1



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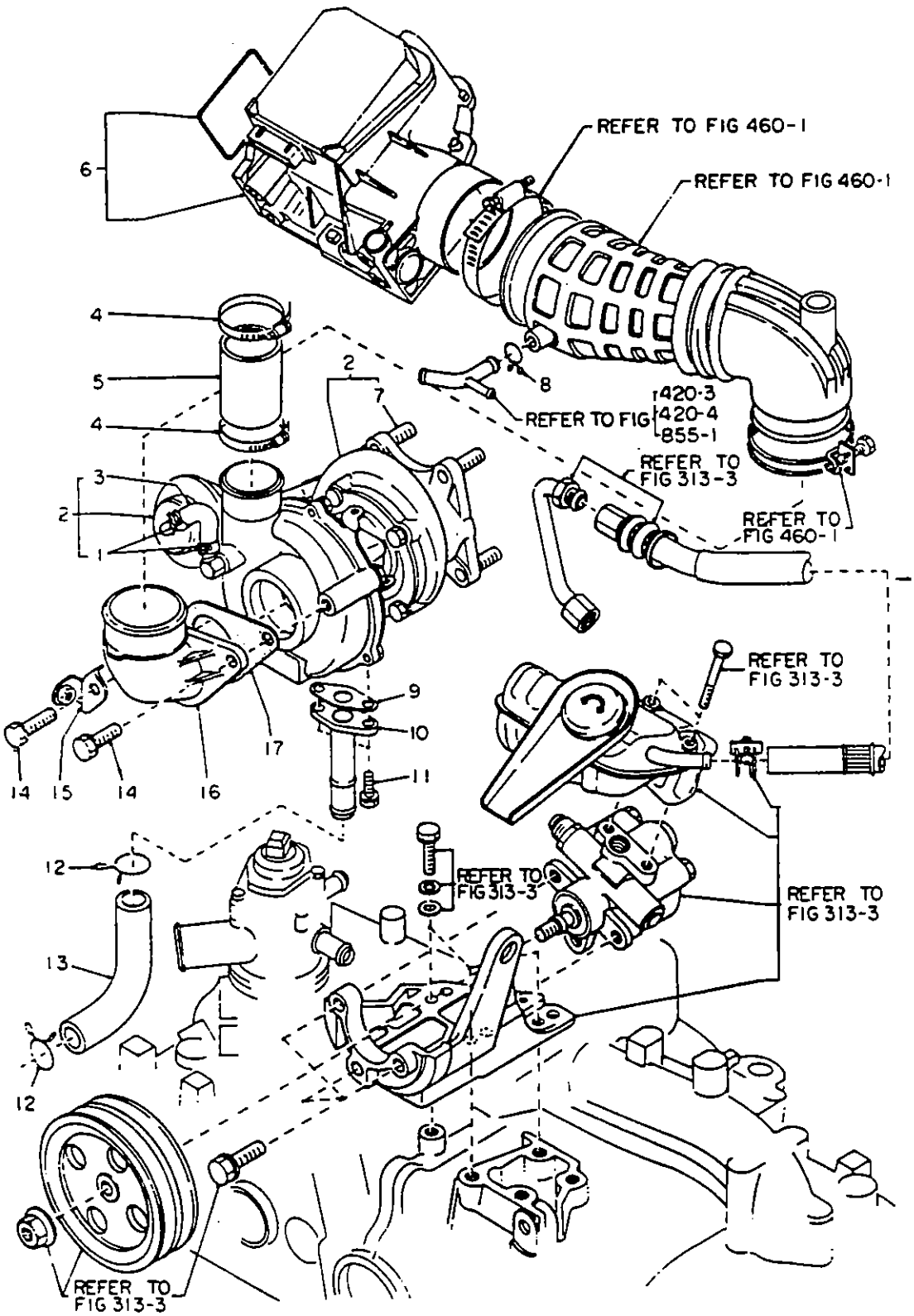
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA91	REMARKS
1	WATER PUMP CP	21110AA050	†	1	-	-	
	WATER PUMP CP	21110AA060	†	-	1	1	
	WATER PUMP CP	21110AA070	†	-	1	1	FOR TURBO
2	PULLEY, W/PUMP	417357000		1	-	-	
	PULLEY, W/PUMP	417357100		-	1	1	
	PULLEY WATER PUMP	417357200		-	1	1	FOR TURBO
3	SHAFT, W/PUMP	817364100		1	1	1	
4	MECH SEAL, W/PUMP	21123AA020	†	1	1	1	
5	PLATE CP, WATER PUMP	310682100	†	1	1	1	
6	IMPELLER, W/PUMP	317370100		1	1	1	

1-D08 TURBO CHARGER (TURBO)

FIGURE 065-1



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ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	HOSE CLAMP 12	805912030		-	2	2	
2	TURBO CHARGER CP	14410AA010	†	-	1	1	
3	HOSE VACUUM 6.3×12	482287000		-	1	1	
4	HOSE CLAMP, 50	805950030		-	2	2	
5	HOSE 41×53×85	807541010		-	1	1	
6	SENSOR ASSY AIR FLOW	429737100		-	1	1	
7	STUD, 10×34×12	800910340	†	-	4	4	
8	HOSE CLAMP, 13	805913040		-	1	1	
9	GASKET OIL RETURN	15196AA000	†	-	1	1	
10	PIPE CP OIL RETURN	420847000		-	1	1	
11	BOLT & WASHER 6×13×13	800506010		-	2	2	
12	HOSE CLAMP, 22	805922050	†	-	2	2	
13	HOSE 15×22×55×80	807815031		-	1	1	
14	BOLT & WASHER	011308252		-	2	2	
15	STAY 2 OIL PIPE	425087000		-	1	1	
16	ELBOW BLOWER INLET	422537000		-	1	1	
17	GASKET BLOWER INLET	422107000		-	1	1	

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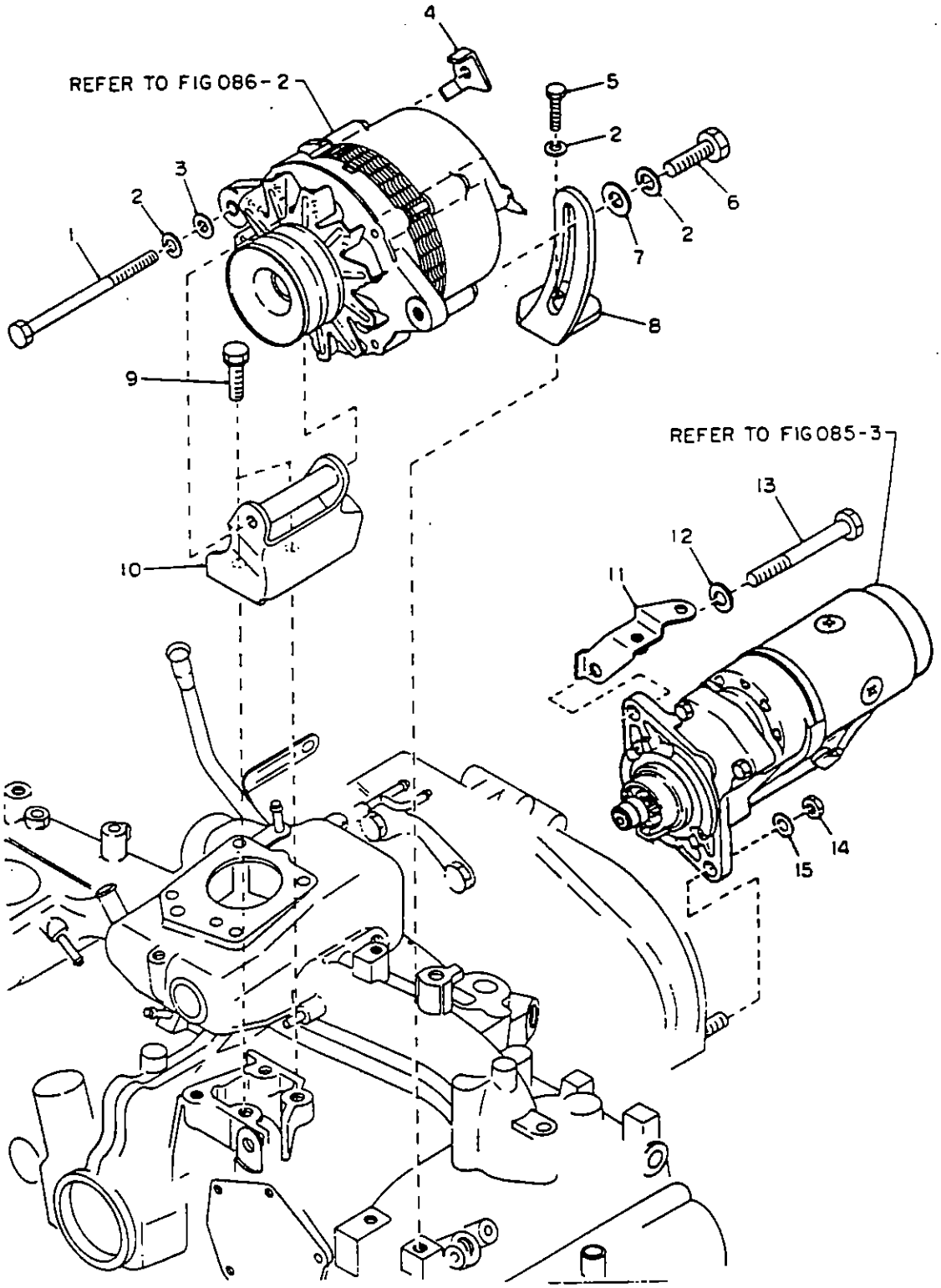
1-E03	STARTER & ALTERNATOR (TURBO)	FIGURE 080-2



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ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	BOLT 8×125×32	800208600		-	1	1	
2	SPRING WASHER	032008000	†	-	3	3	
3	WASHER	031008002	†	-	1	1	
4	NUT PLATE ALTERNATOR	11717AA000	†	-	1	1	
5	BOLT	016708283	†	-	1	1	
6	BOLT	016708283	†	-	1	1	
7	WASHER 8.5×19×2	803008060		-	1	1	
8	ALTERNATOR BRACKET	425297300		-	1	1	
9	BOLT & WASHER	011310220		-	2	2	
10	BRACKET CP, ALTER.	420517400		-	1	1	
11	STAY BATTERY CABLE	426537100		-	1	1	
12	SPRING WASHER	032010000		-	1	1	
13	BOLT, 10×140×28	800210520	†	-	1	1	
14	NUT 10×8	802010080	†	-	1	1	
15	WASHER	031010000	†	-	1	1	

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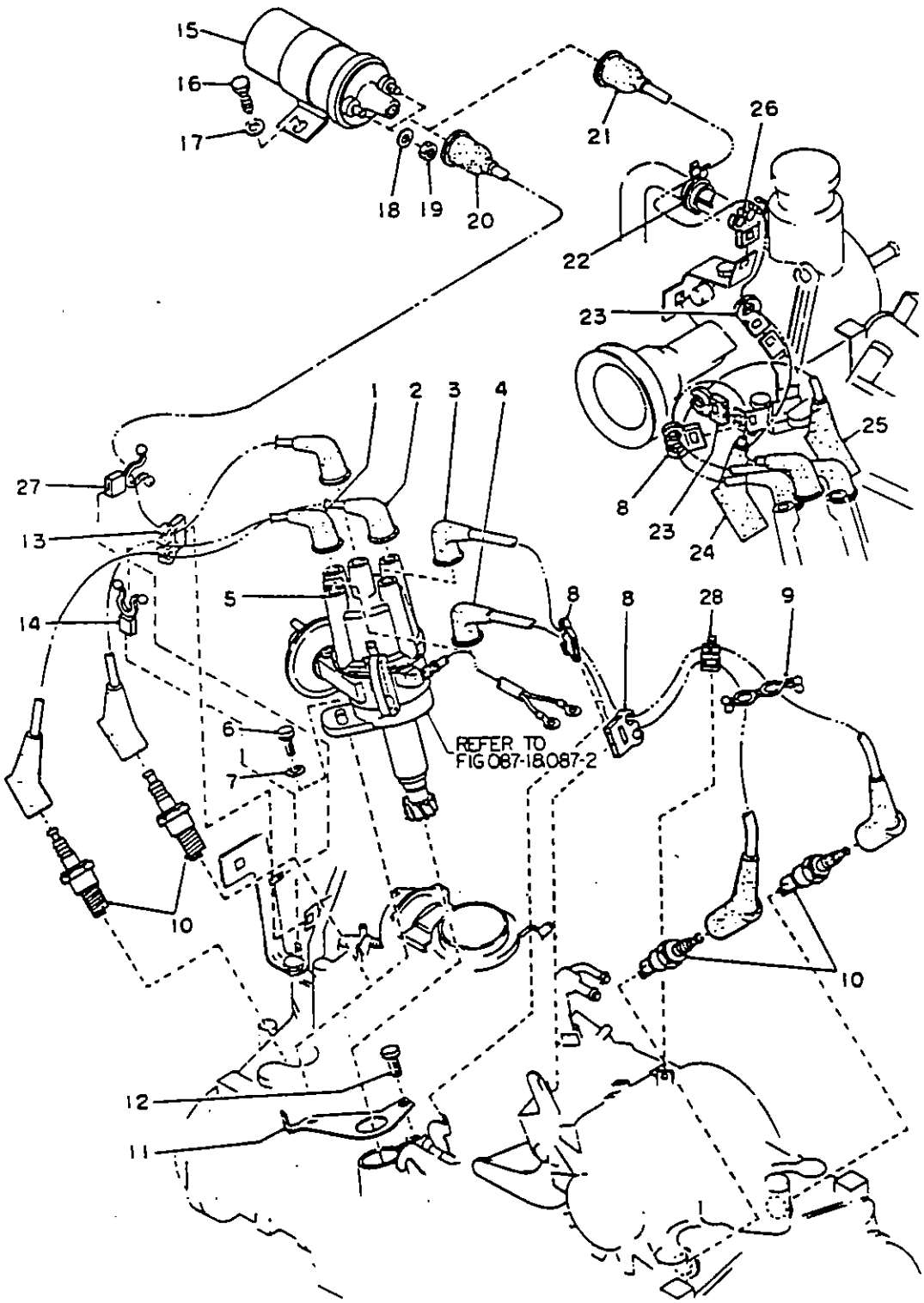
1-E04	IGNITION & DISTRIBUTOR (EXC. TURBO)	FIGURE 081-1



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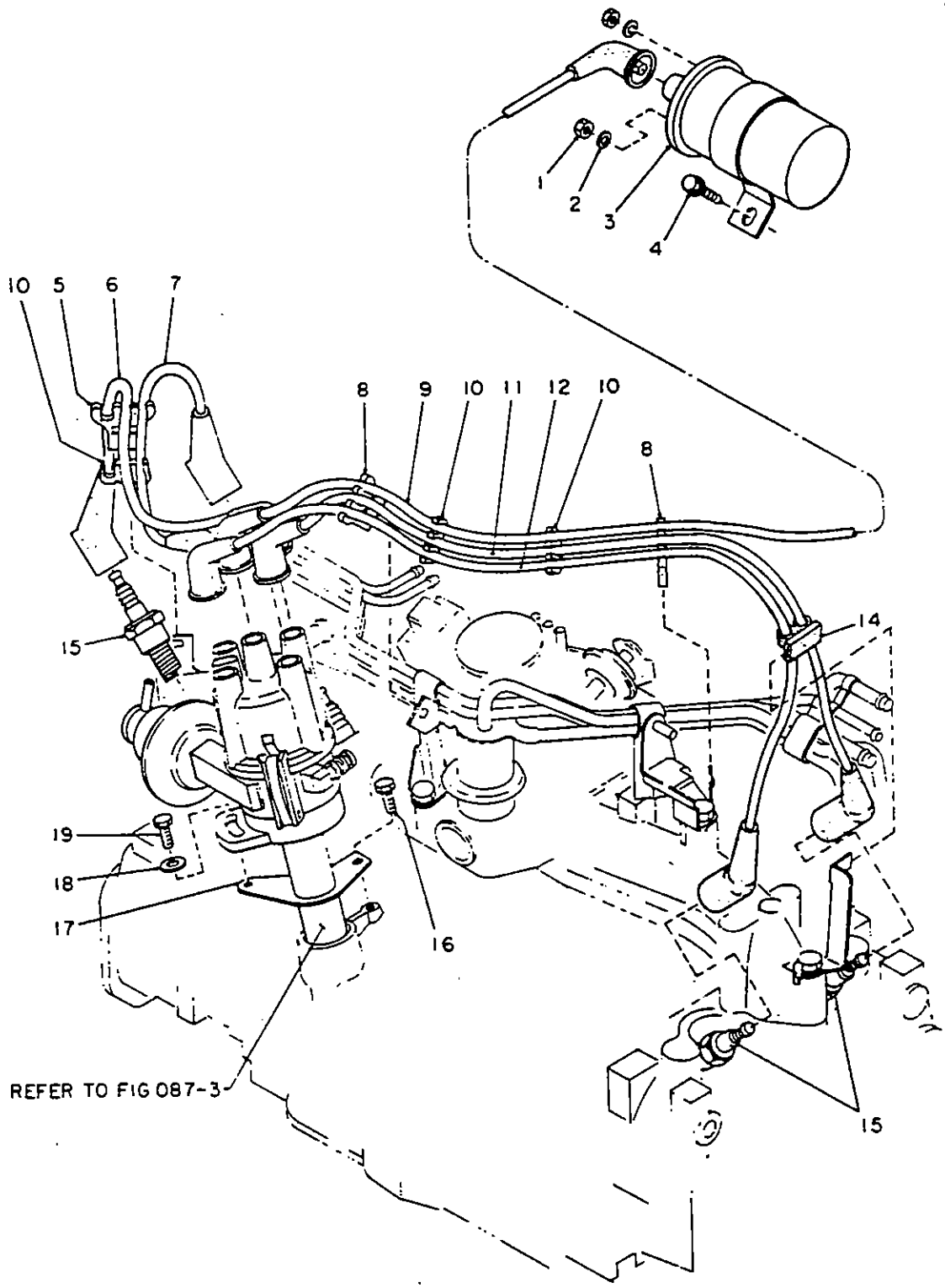
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A		CANADA	REMARKS
				EA71	EA81	EA81	
1	CORD CP 3, S/PLUG	420737110		1	1	1	
2	CORD CP, S/PLUG	420587110		1	1	1	
3	CORD CP 4, S/PLUG	420747110		1	1	1	
4	CORD CP 2, S/PLUG	420727100		1	1	1	
6	BOLT & WASHER	011306180	†	1	1	1	
7	WASHER, 6.5×16×2	803006210		1	1	1	
8	SUPPORTER, S/PLUGCORD	825916100		2	2	2	
9	CLIP	325780110	†	1	1	1	
10	SPARK PLUG CP	SOA528000	†	4	4	–	U.S.A
	SPARK PLUG	420547803		–	–	4	CANADA
11	PLATE, DISTR	425537100		1	1	1	
12	BOLT & WASHER	800506010		1	1	1	
13	SUPPORTER, S/PLUG	325914300		1	1	1	
14	SUPPORTER	24027AA010	†	1	1	1	
15	COIL ASSY, IGNITION	429887810	†	1	1	–	CAL. & FED (2WD MT)
	COIL ASSY, IGNITION	429887310		–	1	1	CAN & FED (4WD MT),FED (AT)
16	TAPPING SCREW	047406160	†	1	1	1	
17	WASHER	903100014		1	1	1	
18	SPRING WASHER	032005000	†	2	2	2	
19	NUT	021705000	†	2	2	2	
20	CORD CP, DISTR	420777410		1	1	–	CAL & FED (2WD MT) EXC. PS
	CORD CP, DISTR	420777310	†	–	1	1	CAN&FED (4WD,MT&AT) EXC. PS
21	CORD CP, DISTR	420778030		–	1	–	CAL & FED (2WD MT) INC. PS
	CORD CP, DISTRIBUTOR	420778500		–	1	1	CAN&FED (4WD,MT&AT) INC. PS
22	SUPPORTER, DISTR CORD	425927100		–	1	1	
23	SUPPORTER, DISTR CORD	425917100	†	–	2	2	
24	CORD CP, S/PLUG	420587310		–	1	1	
25	CORD CP 3, S/PLUG	420737410		–	1	1	
26	SUPPORTER, S/PLUGCORD	425917000		–	1	1	
27	SUPPORTER, 10	24028AA000	†	1	1	1	
28	SUPPORTER, S/PLUG	425917500		1	1	1	

1-E05	IGNITION & DISTRIBUTOR (TURBO)	FIGURE 081-2



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ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	NUT	021705000	†	-	2	2	
2	SPRING WASHER	032005000	†	-	2	2	
3	COIL ASSY IGNITION	429887900		-	1	1	
4	TAPPING SCREW	047406160	†	-	1	1	
5	SUPT, SPARK PLUG CORD	425917000		-	1	1	
6	CORD CP SPARK PLUG	420587400		-	1	1	
7	CORD CP3 SPARK PLUG	420737500		-	1	1	
8	SUPT, SPARK PLUG CORD	325914300		-	2	2	
9	CORD CP, DISTRIBUTOR	420778610		-	1	1	
10	SUPT, SPARK PLUG CORD	425917400		-	3	3	
11	CORD CP4 SPARK PLUG	420747200		-	1	1	
12	CORD CP2 SPARK PLUG	420727200		-	1	1	
14	SUPT, SPARK PLUG CORD	425917500		-	1	1	
15	SPARK PLUG CP	SOA528000	†	-	4	-	BPR6ES-11
	SPARK PLUG CP	420547803		-	-	4	CAN,CHAMPION
16	BOLT & WASHER	800506010		-	1	1	
17	PLATE DISTRIBUTOR	425537200		-	1	1	
18	WASHER, 6.5x16x2	803006210		-	1	1	
19	BOLT & WASHER	011306180	†	-	1	1	

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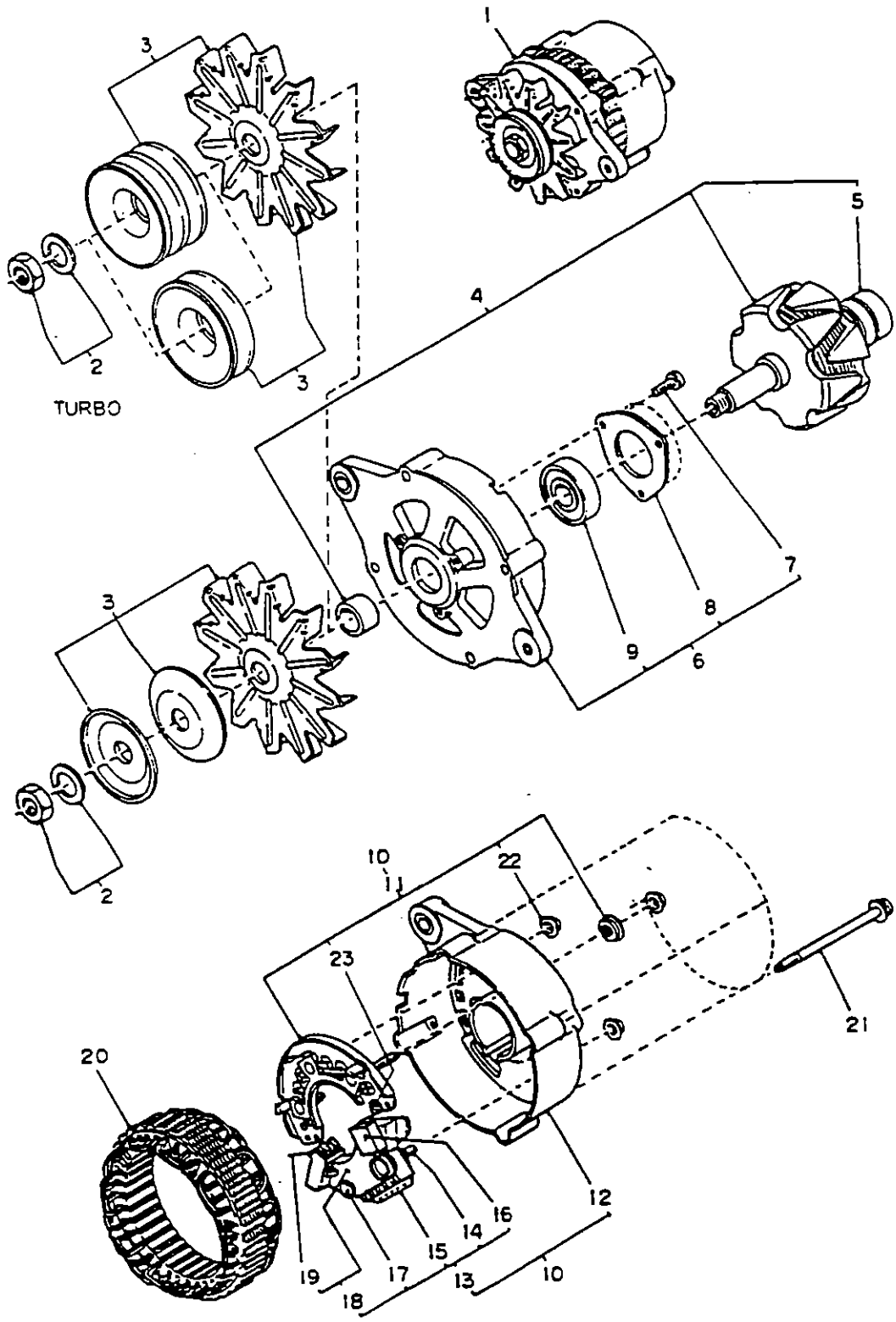
1-E13	ALTERNATOR	FIGURE 086-1



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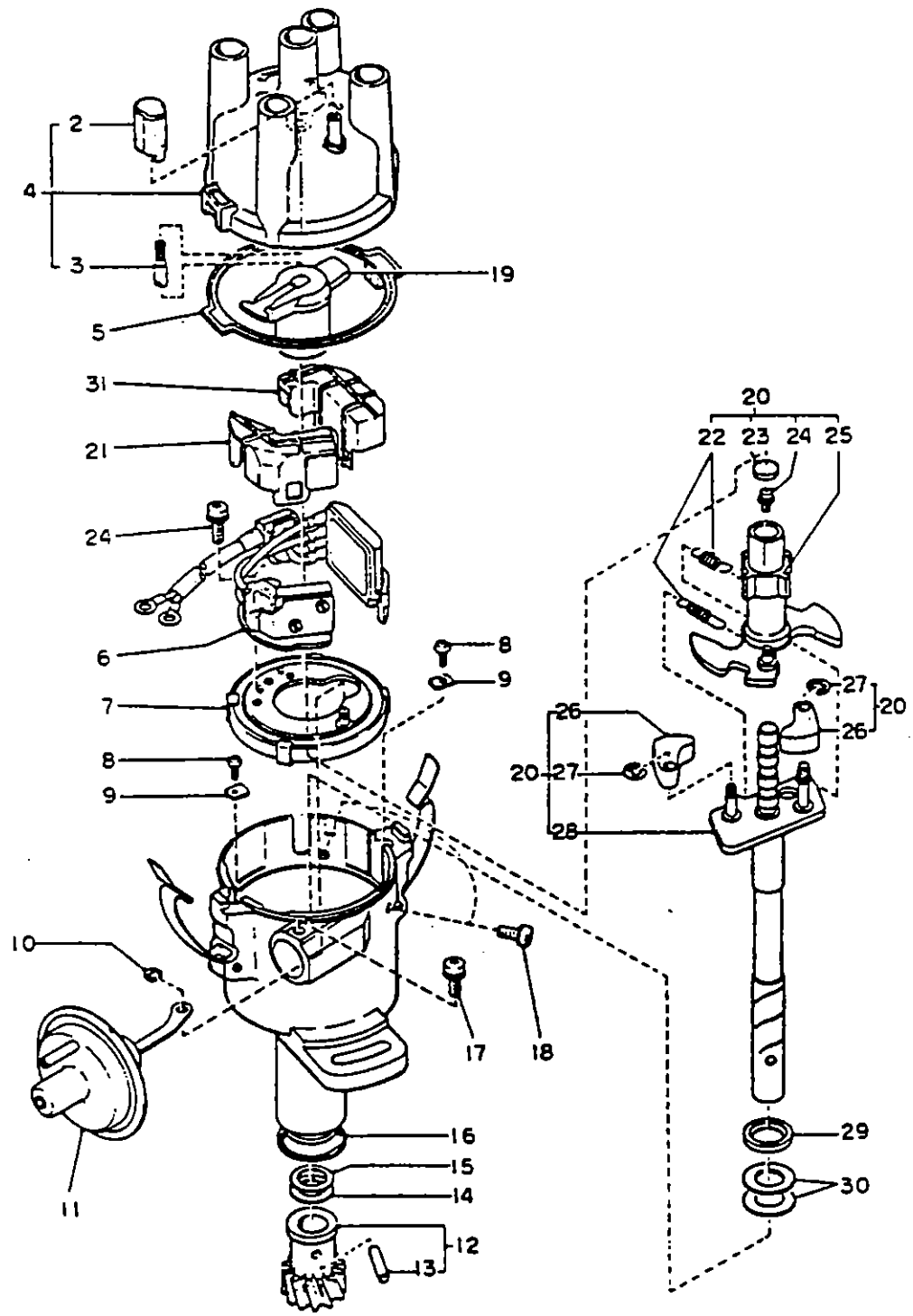
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	ALTERNATOR ASSY	429907600	†	1	1	1	EXC TURBO
	ALTERNATOR ASSY	429907700		–	1	–	TURBO (EXC CAN)
	ALTERNATOR ASSY	429907800		–	–	1	CAN-TURBO
2	NUT SET, PULLEY	495717041		1	1	1	
3	PULLEY ASSY, ALTER.	495007341	†	1	1	1	EXC TURBO
	PULLEY ASSY, ALTER.	495007501		–	1	–	TURBO (EXC CAN)
	PULLEY ASSY, ALTER.	495007401		–	–	1	CAN-TURBO
4	ROTOR ASSY, ALTER.	495047601		1	1	1	
5	BALL BEARING	495387401	†	1	1	1	
6	FRONT COVER ASSY, ALTER	495017601		1	1	1	
7	SCREW KIT	495027301		1	1	1	
8	RETAINER, ALTER BRG	495297001		1	1	1	
9	BALL BEARING	395385301		1	1	1	
10	REAR COVER ASSY, ALTER	495337601		1	1	1	
11	DIODE ASSY	495347601		1	1	1	
12	REAR COVER	495307601		1	1	1	
13	BRUSH REGULATOR ASSY	495737601		1	1	1	
14	BOLT	495037301		1	1	1	
15	IC REGULATOR ASSY	495757301		1	1	1	
16	CONDENSER	495767301		1	1	1	
17	BOLT	495037311		1	1	1	
18	BRUSH ASSY, ALTER.	495267601		1	1	1	
19	BRUSH SET	495747601		2	2	2	
20	STATOR ASSY, ALTER.	495207601		1	1	1	
21	THROUGH BOLT	495097001		4	4	4	
22	NUT	495777301		5	5	5	
23	RIVET	495807301		1	1	1	

1-E14	DISTRIBUTOR (I)	FIGURE 087-1



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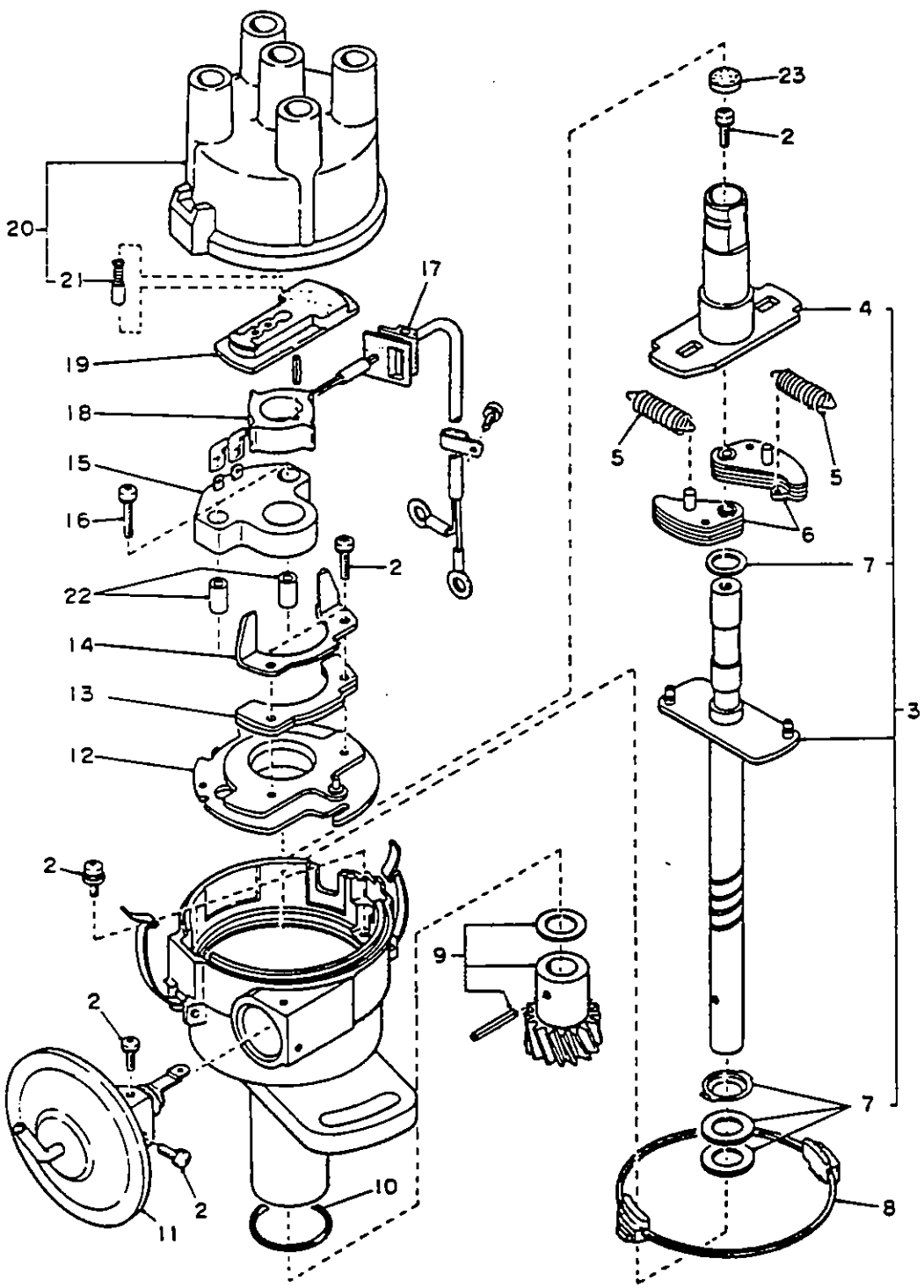
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	DISTRIBUTOR ASSY	429879000		1	1	-	MT & 2WD MT (NIPPON DENSON)
2	CAP, RUBBER	391814302		1	1	-	
3	CARBON POINT CP	391654302		1	1	-	
4	CAP ASSY, DISTRIBUTOR	391004302		1	1	-	
5	PACKING, DUST PROOF	491787202		1	1	-	
6	PICK UP COIL SET	491467302		1	1	-	
7	PLATE CP, CON/BRKR	491057302		1	1	-	
8	SCREW	043104080	†	2	2	-	
9	PLATE	391804302		2	2	-	
10	CLIP, SNAP RING	391824302	†	1	1	-	
11	VACUUM CONTROLER ASSY	491609002		1	1	-	
12	GEAR KIT	491437602		1	1	-	
13	STRAIGHT PIN, 5×20	391834302		1	1	-	
14	THRUST WASHER, 0.3T	491793202	†	1	1	-	
15	THRUST WASHER, 0. 2T	491133202	†	1	1	-	
16	O-RING	391764302		1	1	-	
17	SCREW & WASHER	491627102		1	1	-	
18	SCREW & WASHER	000026047	†	2	2	-	
19	ROTOR, DISTRIBUTOR	491017102		1	1	-	
20	SHAFT & GOVERNOR ASSY	491719002		1	1	-	
21	COVER, DUST PROOF	491777302		1	1	-	
22	SPRING A, GOVERNOR	491729002		2	2	-	
23	CAP, CAM	491895802		1	1	-	
24	SCREW & WASHER	391584302	†	3	3	-	
25	ROTOR SUB ASSY, SIGNAL	491449002		1	1	-	
26	WEIGHT, GOVERNOR	391424302		2	2	-	
27	CLIP, SNAP RING	391824302	†	2	2	-	
28	SHAFT ASSY, DISTRIBUTOR	491127202		1	1	-	
29	WASHER, T=2.5	391234302		*	*	-	
	WASHER, T=2.7	391234312		1	1	-	
	WASHER, T=2.9	391234322		*	*	-	
30	THRUST WASHER, 0.5T	491133302		2	2	-	
31	COVER, DUST PROOF	491777312		1	1	-	
32	HOUSING SET, DIST.	483957300		1	1	-	

1-E15	DISTRIBUTOR (II)	FIGURE 087-2



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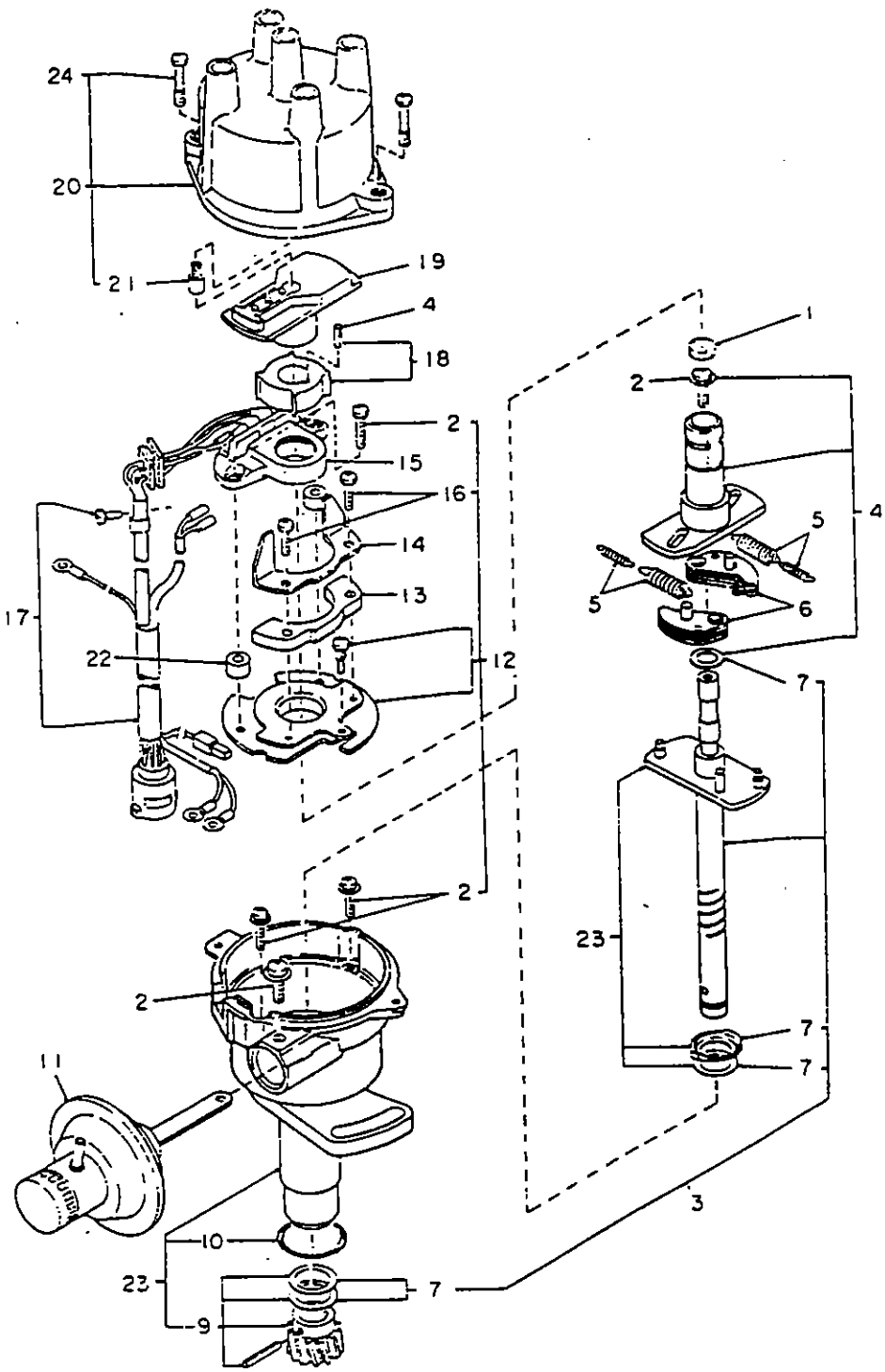
ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EAS1	CANADA EAS1	REMARKS
1	DISTRIBUTOR ASSY	429878900		-	1	1	4WD, FED MT (HITACHI)
	DISTRIBUTOR ASSY	429879100		-	1	-	AT & 4WD AT (HITACHI)
2	SCREW SET	491877401		-	1	1	
3	SHAFT ASSY, DISTRIBUTOR	491127411		-	1	1	
4	CAM ASSY, DISTRIBUTOR	491858901		-	1	1	
5	SPRING SET, GOVERNOR	491458901		-	1	1	
6	WEIGHT, GOVERNOR	491427401		-	2	2	
7	THRUST WASHER SET	491867401		-	1	1	
8	PACKING	491237401		-	1	1	
9	PINION SET	491437401		-	1	1	
10	O-RING	491762001		-	1	1	
11	VACUUM CONTROLER ASSY	491608901		-	1	1	
	VACUUM CONTROLER ASSY	491609101		-	1	-	
12	PLATE CP, CON/BRKR	491057401		-	1	1	
13	MAGNET SET	491988711		-	1	1	
14	STATOR	491977401		-	1	1	
15	PICKUP COIL & CONTR UN	491467401		-	1	1	
16	SCREW & WASHER, 4×12	491557401		-	2	2	
17	WIRING HARNESS ASSY	491998101		-	1	1	
18	RELUCTOR	491967401		-	1	1	
19	ROTOR, DISTR	491017051	†	-	1	1	
20	CAP ASSY, DISTRIBUTOR	491007001	†	-	1	1	
21	CARBON POINT CP	891654101		-	1	1	
22	SPACER	491077401		-	1	1	
23	PACKING, DUST PROOF	491232001		-	1	1	
24	HOUSING SET, DIST.	483957000		-	1	1	

1-E16	DISTRIBUTOR (III) (TURBO)	FIGURE 087-3



ITEM NO.

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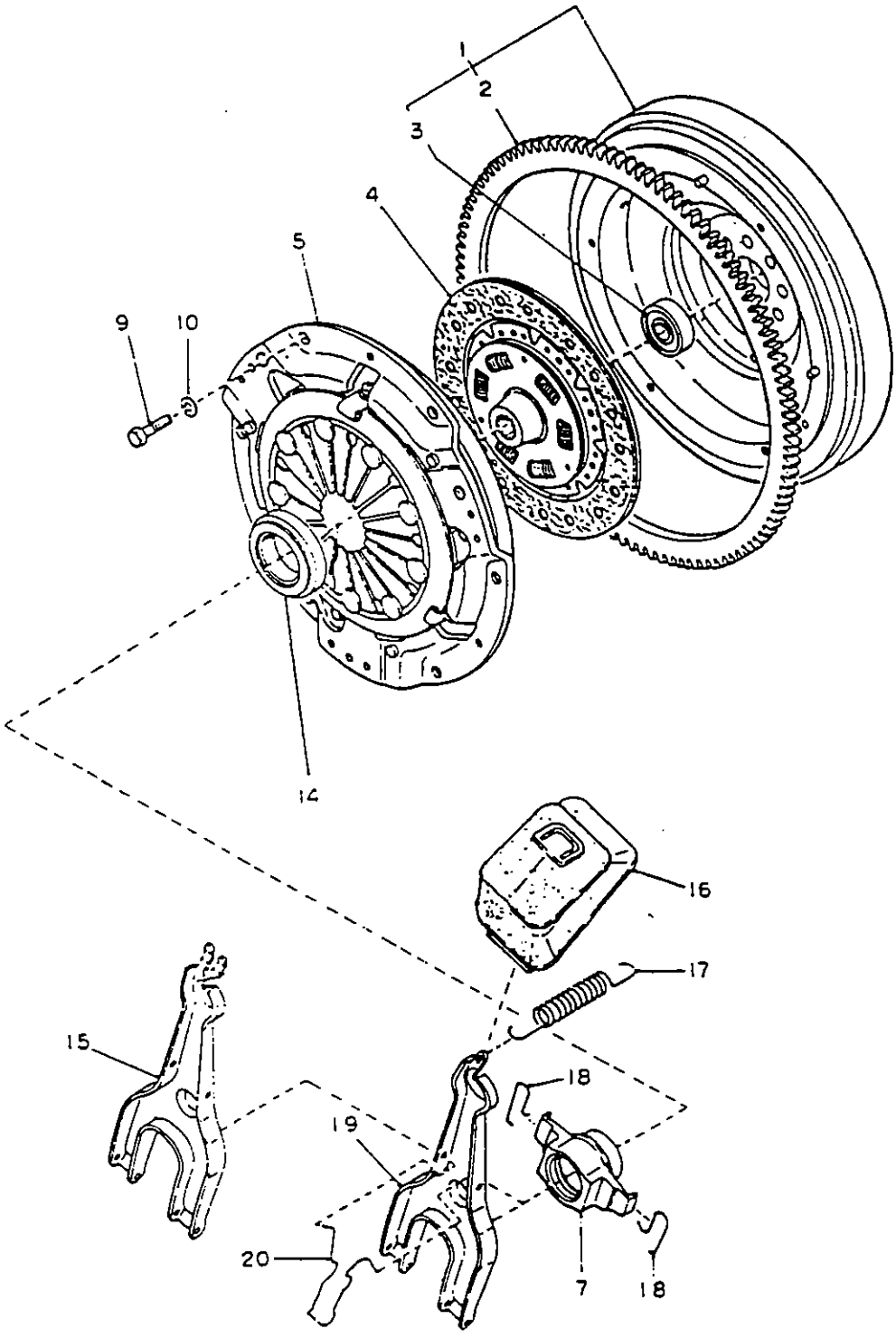
SUBARU

ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA61	CANADA EA51	REMARKS
1	DISTRIBUTOR ASSY	429878710		-	1	1	HITACHI INCL.NO.1-22
	PACKING, DUST PROOF	491232001		-	1	1	
2	SCREW SET	491878711		-	1	1	
3	SHAFT ASSY, DISTRIBUTOR	491128711		-	1	1	
4	CAM ASSY, DISTRIBUTOR	491858711		-	1	1	
5	SPRING SET, GOVERNOR	491458711		-	1	1	
6	WEIGHT, GOVERNOR	491427401		-	2	2	
7	THRUST WASHER SET	491867401		-	1	1	
9	PINION SET	491438711		-	1	1	
10	O-RING	491762001		-	1	1	
11	VACUUM CONTROLLER ASSY	491608711		-	1	1	
12	PLATE CP, CON/BRKR	491058711		-	1	1	
13	MAGNET SET	491988711		-	1	1	
14	STATOR	491978711		-	1	1	
15	PICKUP COIL & CONTR UN	491468711		-	1	1	
16	SCREW & WASHER	491557401		-	2	2	
17	WIRING HARNESS ASSY	491998711		-	1	1	
18	RELUCTOR	491968711		-	1	1	
19	ROTOR, DISTRIBUTOR	491018711		-	1	1	
20	CAP ASSY, DISTRIBUTOR	491008711		-	1	1	
21	CARBON POINT CP	891654101		-	1	1	
22	SPACER	491078711		-	2	2	
23	HOUSING SET, DIST.	483957100		-	1	1	
24	SCREW, DISTRIBUTOR CAP	491568711		-	2	2	

CLUTCH

FIGURE 100-1



ITEM NO.
1 FLY
FLY
FLY
2 RIN
3 BAL
BAL
4 DIS
DIS
5 CO
CO
7 HO
HO
9 BO
10 SP
14 BE
BE
15 FO
16 SE
17 SP
18 CL
19 FO
20 RE

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SUBARU

ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	U•S•A EA71	U•S•A EA81	CANADA EA81	REMARKS
1	FLY WHEEL CP	430227310	†	1	–	–	1600
	FLY WHEEL CP	430227240	†	–	1	1	1800 (EXC.4WD)
	FLY WHEEL CP	430227410	†	–	1	1	1800 4WD
2	RING GEAR STARTER	12312AA010	†	1	1	1	
3	BALL BRG 12×32.5×10	806212030		1	–	–	1600
	BALL BRG 12×32×10	806212020		–	1	1	1800
4	DISK CP CLUTCH	430127410	†	1	1	1	EXC.4WD
	DISK CP CLUTCH	430127320	†	–	1	1	4WD
5	COVER CP CLUTCH	430157330	†	1	1	1	EXC.4WD
	COVER CP CLUTCH	430157410	†	–	1	1	4WD
7	HOLDER REL BRG	431527000		1	1	1	EXC.4WD
	HOLDER REL BRG	431527100		–	1	1	4WD
9	BOLT	016508160	†	6	6	6	
10	SPRING WASHER	032008000	†	6	6	6	
14	BEARING CLUTCH REL	431517000		–	1	1	4WD
	BEARING CLUTCH REL	30502KA000	†	–	–	–	EXC.4WD
15	FORK CCHRELEASE	431617200		–	1	1	1800
16	SEALING CCH REL FORK	431787000		1	1	1	
17	SPRING REL FORK RTRN	431927300		1	1	1	
18	CLIP CCH FORK & HLDR	30539AA000	†	2	2	2	
19	FORK CCHRELEASE	431617100		1	–	–	1600
20	RETAINER SPR CCH FK	431637010		1	–	–	1600

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85-89

INTRODUCTION

This parts catalog contains all the information of Engine parts number and body parts number for 1985 through 1989 model years' vehicles (2 Door & MPV) of SUBARU 1600 & 1800.

1. Models and Identification Numbers

(85MY)

BS	PD	GRD	XM SN	BODY MDL	IDENTIFICATION NUMBER	
2D	1600	STD	4	AF2F3YD	JF1AF21B*FA	100001 and After
	1800	GL	5	AF4F3YM	JF1AF43B*FB	
			A	AF4F3YT	JF1AF43B*FC	
			D	AF5F3YK	JF2AF53B*FE	
MPV		GL	D	AT5F8YK	JF2AT53B*FE	500001 and After
			W/A	AT5F2YT	JF2AT53B*FF	

(86MY)

BS	PD	GRD	XM SN	BODY MDL	IDENTIFICATION NUMBER	
2D	1600	STD	4	AF2G3YD	JF1AF21B*GA	100001 and After
		GL	5/6	AF2G3YM	JF1AF23B*GB	
	1800		5/8	AF4G3YM	JF1AF43B*GB	
			A	AF4G3YT	JF1AF43B*GC	
			D	AF5G3YK	JF2AF53B*GB	
MPV		GL	D	AU5GBYK	JF3AU53B*GE	500001 and After

(87MY)

BS	PD	GRD	XM SN	BODY MDL	IDENTIFICATION NUMBER	
2D	1600	STD	4	AF2H3YD	JF1AF21B*HA	100001 and after
			5/6	AF2H3YN	JF1AF21B*HB	103261 and after
	1800		W	AF5H3YD	JF2AF51B*H4	104067 and after
	1600	GL	5/6	AF2H3YM	JF1AF23B*HB	100001 and after
	1800		A	AF4H3YT	JF1AF43B*HC	
			D	AF5H3YK	JF2AF53B*HE	
MPV		GL	D	AU5HBYK	JF3AU53B*HE	500001 and after

(88MY)

BS	PD	GRD	XM SN	BODY MDL	IDENTIFICATION NUMBER	
2D	1600	STD	5/6	AF2J3YN	JF1AF21B*JB	100001 and After
	1800		W	AF5J3YM	JF2AF51B*J4	
		GL	5/8	AF4J3YM	JF1AF43B*JB	
			A	AF4J3YT	JF1AF43B*JC	
			D	AF5J3YK	JF2AF53B*JE	
MPV		GL	D	AU5JBYK	JF3AU53B*JE	500001 and After

(89MY)

BS	PD	GRD	XMSN	BODY MDL	IDENTIFICATION NUMBER	
2D	1600	STD	5/6	AF2K3YN	JF1AF21B*KB	100001 and after
	1800		W	AF5K3YD	JF2AF51B*K4	
			5/8	AF4K3YM	JF1AF43B*KB	
			A	AF4K3YT	JF1AF43B*KC	
			D	AF5K3YK	JF2AF53B*KE	

INTRODUCTION

NOTE:

BS : Body Style Classification

20 : 2 Door Sedan (Hatchback)

MPV : Open MPV (Brat)

PD : Piston Displacement (liter)

GRD : Grade

XMSN : Transmission

4 : 4 Speed Manual Transmission
5 : 5 Speed Manual Transmission
5/6 : 5 Speed Manual Transmission for 1600cc
5/8 : 5 Speed Manual Transmission for 1800cc
A : Automatic Transmission
W : 4 Wheel Drive Single Range Transmission
D : 4 Wheel Drive Daul Range Transmission

W/A : 4 Wheel Drive Automatic Transmission

BODY MDL : Body model code used in production

IDENTIFICATION NUMBER:

Each vehicle has a unique number. The number shown in this list indicates the starting number of each model. Check digit is shown at the mark '*' of this number.

2. Heading in Each Illustration and List

FRAME NO.	ILLUSTRATION TITLE	FIG. NO.	ITEM NO.	PART NUMBER	ITCA	PART NAME	MODEL APPLICATION	REMARKS

FRAME NO.

Each Frame has Frame number which is useful to search the part number information by indexes.

ILLUSTRATION TITLE

Each illustration is named after most main part information as a matter of convenience.

FIG. NO.

Figure number indicates the illustration numbers. In the case that part number information is overflown from one FRAME, the same FIG. NO. and ILLUSTRATION TITLE appears more than twice.

FIG. NO. is not sequential always. Omitted FIG-NOs are not applicable to the model for your country.

ITEM NO.

The numerical letter shows the illustration index corresponding to a part number.

PART NUMBER

The part number of spare parts is composed of nine numerical figures.

ITCA

The code letter in the "I.T.C.A." column shown interchangeability between the new part (X) and the part on upper line (Y).

The code letter means as follows:

A : X and Y are mutually interchangeable.
B : X can be used in lieu of Y, but Y can not be used in lieu of X.
C : X can be used in lieu of Y by using the part described in REMARK at the same time. Y can not be used in lieu of X.
D : X and Y are not interchangeable.
E : Y can be used in lieu of X by using the part described in REMARK at the same time. X can not be used in lieu of Y.
F : Y can be used in lieu of X. X can not be used in lieu of Y.

PART NAME

The part name is description in 20 characters with abbreviation. Please refer to the abbreviation table.

INTRODUCTION

MODEL APPLICATION PUB-NO. : ABM6-09U

The letter "n" shows the quantity to be required per vehicle corresponding to the model shown in model columns In case that ten or more pieces are required, it is shown with alphabetical letter as follows.

Quantity	10	11	12	13	14	15	16-
Character	A	B	C	E	F	G	H

"*" means Q'ty should be decided optionally.
"." means the part is not applicable to the model.

(85MY)

2D				MPV	
S T D	G L			G L	
4	5	A	D	D	W/A

(86~89MYS)

2D							MPV	
S T D	G L						G L	
4	5/6	W	5/6	5/8	A	D	D	

(86,87 & 88MYS)

BODY TYPE & GRADE			DESCRIPTION	
2D	STD	4	2 Door Sedan 4 Speed Manual Transmission	1600cc
		5/6	2 Door Sedan 5 Speed Manual Transmission	1600cc
		W	2 Door Sedan 4 Wheel Drive Single Range Transmission	1800cc
	GL	5/6	2 Door Sedan 5 Speed Manual Transmission	1600cc
		5/8	2 Door Sedan 5 Speed Manual Transmission	1800cc
		A	2 Door Sedan Automatic Transmission	1800cc
		D	2 Door Sedan 4 Wheel Drive Dual Range Transmission	1800cc
MPV	GL	D	M.P.V. 4Wheel Drive Dual Range Transmission	1800cc

(89MY)

BODY TYPE & GRADE			DESCRIPTION	
2D	STD	5/6	2 Door Sedan 5 Speed Manual Transmission	1600cc
		W	2 Door Sedan 4 Wheel Drive Single Range Transmission	1800cc
	GL	5/8	2 Door Sedan 5 Speed Manual Transmission	1800cc
		A	2 Door Sedan Automatic Transmission	1800cc
		D	2 Door Sedan 4 Wheel Drive Dual Range Transmission	1800cc

(MODEL) : The meaning of model code is as follows:

(85MY)

BODY TYPE & GRADE			DESCRIPTION	
2D	STD	4	2 Door Sedan 4 Speed Manual Transmission	1600cc
	GL	5	2 Door Sedan 5 Speed Manual Transmission	1800cc
		A	2 Door Sedan Automatic Transmission	1800cc
		D	2 Door Sedan 4 Wheel Drive Dual Range Transmission	1800cc
MPV	GL	D	M.P.V. 4 Wheel Drive Dual Range Transmission	1800cc
		W/A	M.P.V. 4 Wheel Drive Automatic Transmission	1800cc

REMARKS

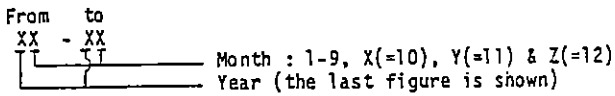
Supplementary explanation regarding the following information are added in the REMARKS column with abbreviation or marks because of the limited space.

1) Color, thickness, width, weight, material, etc.

Example : T=35.5 Thickness is 35.5mm

2) The starting date when a part is incorporated in a vehicle and/or the end date when a part was discontinued. Usually, the date is shown as follows.

Exampel : 59-5Y : From Sept., 1985 to Nov., 1985
-5Z : From Starting in production to Dec., 1985
5X- : From Oct., 1985 and after



3) Applicable models are shown in this column.

Example : CANADA : The part is applicable only to Canadian model.

4) Part-Number shown in this column can be used in lieu of the original part in PART NUMBER column and may be supplied instead of one ordered, when ITCA remain in blank.

Abbreviation Table of Transmission

4F	:	4 Speed Manual Transmission
5F	:	5 Speed Manual Transmission
AT	:	Automatic Transmission
2W	:	2 Wheel Drive Transmission (Front Wheel Drive)
4W	:	4 Wheel Drive Transmission
4WSR	:	4 Wheel Drive Single Range Transmission
4WDR	:	4 Wheel Drive Dual Range Transmission
4WAT	:	4 Wheel Drive Automatic Transmission
AMT	:	All Manual Transmission i.e. 4F, 5F & 4WDR
AAT	:	All Automatic Transmission i.e. AT & 4WAT
A2W	:	All 2 Wheel Drive Transmission i.e. 4F, 5F & AT
A4W	:	All 4 Wheel Drive Transmission i.e. 4WDR & 4WAT

ITEM NO.	PART NAME	PART NUMBER	I•T•C•A	MODEL																												REMARKS
				EA 71	EA 81																											
				A	G	G	A	G	G	G	G	G	G	T	T	M	M	W	W	W	W	P	P	P	P	P	P	P	P	P	P	
				5	5	2	2	2	2	2	2	2	2	3	3	3	3	2	3	2	3	2	3	2	3	2	3	2	3	2	3	
						H	I	I	J	W	2	0	V	P	D	P	D			I	I	W	W	J	J	2	2					
1	VALVE ROCKER ASSY, RH	419997100	†	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
2	SNAP RING, OUT	031518000		-	-	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
3	WASHER, 18.3×26×1.6	803018050		-	-	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
4	NUT, 8×4	802008040		-	-	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	
5	ARM 3, VLV RKR	415761900		-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
6	SCREW, VLV RKR	415407000	†	-	-	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	
7	SPRING WASHER, RKR	815494100		-	-	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
8	SUPPORT, VLV RKR SHF	415467000	†	-	-	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
9	ARM CP, VLV RKR	410531900		-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
10	SPACER, VLV RKR SHF	415507000		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
11	SHAFT, VLV RKR	415447000		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
12	ARM CP 2, VLV RKR	410541900		-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
13	ARM 4, VLV RKR	415771900		-	-	2	2	2	2	2	2	2	2	2	-	-	-	-	2	2	2	2	2	2	2	2	2	2	2	2	2	
14	VALVE ROCKER ASSY, LH	419987100		-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	

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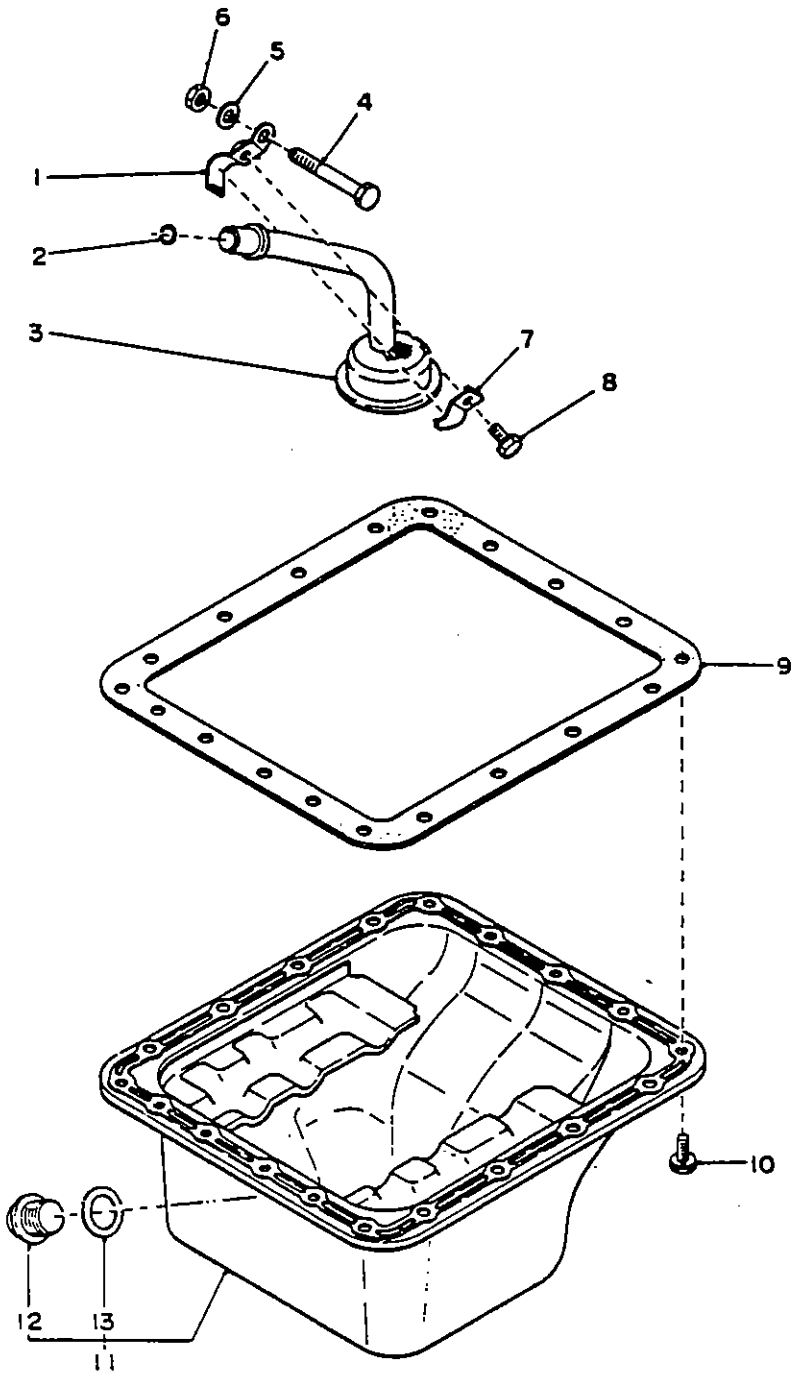

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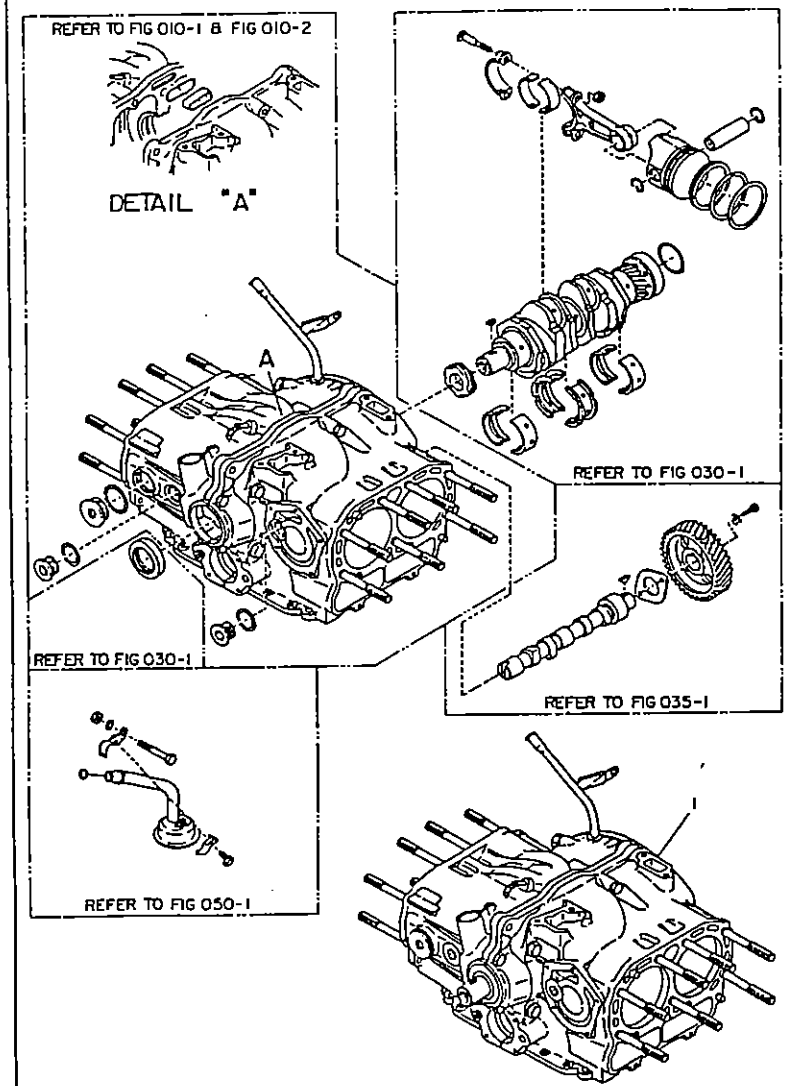
SUBARU

1-D01

GROUP INDEX

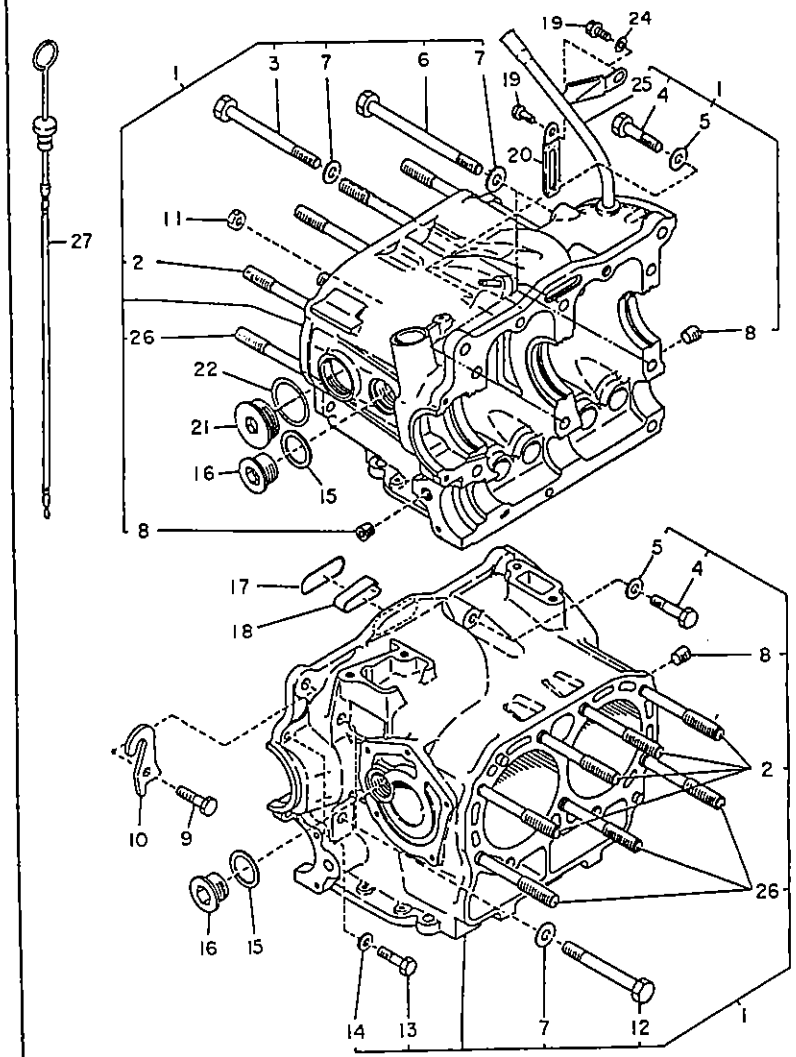
FRAME	FIG-NO.	FIG-TITLE
1-D02	003-1	SHORT BLOCK ENGINE
1-D03	010-1	CRANK CASE (1600CC)
1-D04	010-2	CRANK CASE (1800CC)
1-D05	011-1	HOUSING
1-D07	012-1	OIL FILLER & OIL LEVEL GAUGE
1-D08	020-1	CYLINDER HEAD
1-D09	030-1	CRANK SHAFT & PISTON
1-D11	035-1	CAMSHAFT & VALVE ROCKER
1-D13	036-1	VALVE ROCKER (1600CC)
1-D14	036-2	VALVE ROCKER (1800CC)
1-D15	050-1	OIL PAN
1-D16	055-1	OIL PUMP & OIL FILTER
1-D17	056-1	OIL PUMP
1-D18	060-1	WATER PUMP & COOLING SYSTEM
1-E02	061-1	WATER PUMP
1-E03	070-1	INTAKE MANIFOLD & CARBURETER (HITACHI SYS)
1-E05	071-1	AIR CLEANER
1-E06	072-1	CARBURETER
1-E10	073-1	CARBURETER SHIELD
1-E11	080-1	ELECTRICAL EQUIPMENT (I): ALTERNATOR
1-E12	080-1A	ELECTRICAL EQUIPMENT STARTER
1-E13	081-1	ELECTRICAL EQUIPMENT IGNITION & DISTRIBUTOR
1-E14	082-1	ELECTRICAL EQUIPMENT WIRING HARNESS (HITACHI SYS)
1-E15	085-1A	STARTER (I): 1600CC
1-E16	085-2	STARTER (II): 1800CC (EXC.4WD AT & AT)
1-E17	085-3	STARTER (III):1800CC (4WD AT & AT)
1-E18	086-1	ALTERNATER
1-F01	087-1	DISTRIBUTOR
1-F03	087-2	DISTRIBUTOR
1-F04	090-1	EMISSION CONTROL SYSTEM (I): P.C.V.
1-F05	091-1	EMISSION CONTROL SYSTEM (II):(SECONDARY AIR FILTER & HITACHI)
1-F06	092-1	EMISSION CONTROL EQUIPMENT (III): (HITACHI SYS)
1-F08	092-1B	EMISSION CONTROL EQUIPMENT (V)
1-F10	092-2	EMISSION CONTROL SYSTEM (VI) (HOSE&CLIP) (HITACHI SYS)
1-F12	092-4	EMISSION CONTROL SYSTEM (VIII)
1-F13	094-1	AIR SUCTION SYSTEM (I)
1-F14	094-2	AIR SUCTION SYSTEM (II)

1-D02	SHORT BLOCK ENGINE	FIG. 003-1



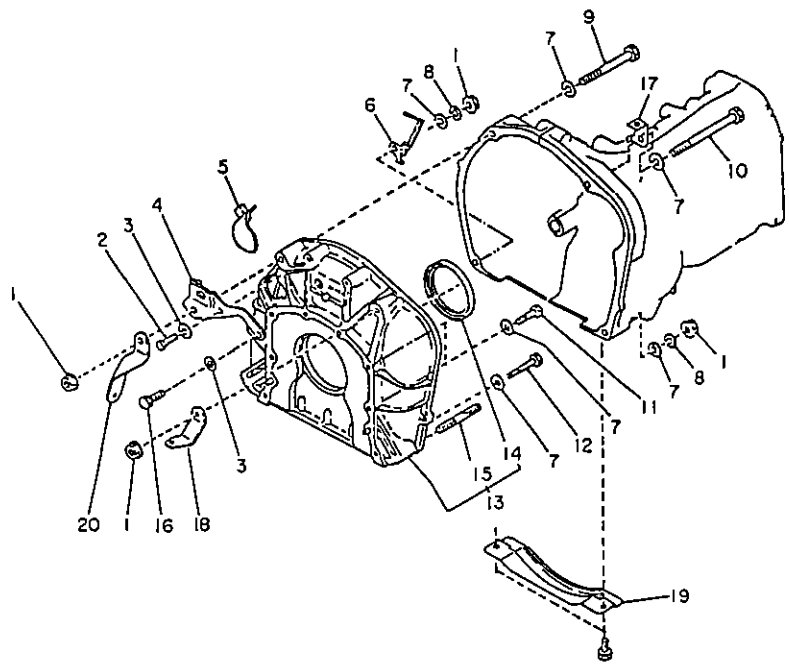
ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2 D STD	2 D GL	MPV GL	REMARKS REFER TO FRAME NO. 1-A06
				4	W	A	
1	48237 8700		SHORT BLOCK ENG	.	1	1	FOR.1.8L
	10103 AA120		SHORT BLOCK ENGINE	1	1	.	FOR 1.6

1-D04	CRANK CASE (1800CC)	FIG. 010-2



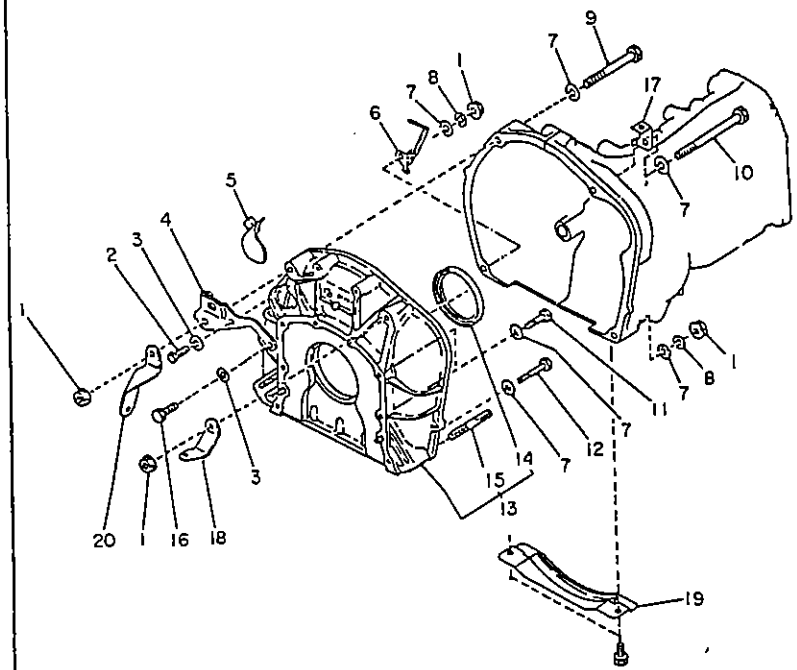
ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2 D STD 4	2 D GL 4	2 D GL ADD	MPV GL	REMARKS REFER TO FRAME NO. 1-A06
1	11010 AA080		BLOCK ASSY-CYL	.	.	1	.	FOR.2W
	11010 AA120		BLOCK ASSY-CYL	.	1	1	1	FOR.4W
2	8009 11120		STUD,11X126.5X39	.	F	F	F	
3	8002 10030		BOLT,10X108X28	.	1	1	1	
4	0167 08654		BOLT	.	2	2	2	
5	0310 08000		WASHER	.	2	2	2	
6	8002 10380		BOLT,10X145X28	.	3	3	3	
7	8030 10120		WASHER,10.5X18X2	.	5	5	5	
8	81135 4110		PLUG,MAIN GALLERY	.	3	3	3	
9	0166 08380		BOLT	.	1	1	1	
10	41186 7000		HANGER,CRK CASE F	.	1	1	1	
11	0218 08000		NUT	.	1	1	1	
12	8002 10340		BOLT,10X70X28	.	2	2	2	
13	0166 06220		BOLT	.	2	2	2	-82
	0166 0622A		BOLT	.	2	2	.	83-
14	0310 06000		WASHER	.	2	2	2	
15	8039 26020		GASKET,26.2X31.5X1	.	2	2	2	
16	11021 AA010		PLUG-CYL BLOCK	.	2	2	2	-82
	30499 KA000		PLUG-CYL BLOCK	.	2	2	.	83-
17	11071 AA000		O RING-CYL BLOCK	.	1	1	1	
18	11070 AA000		RING-BACK UP	.	1	1	1	
19	8005 06010		BOLT&WASHER	.	1	1	1	
20	24232 AA000		CLIP-NO3	.	1	1	1	
21	11021 AA000		PLUG-CYL BLOCK	.	1	1	1	-82
	11021 AA001		PLUG-CYL BLOCK	.	1	1	.	83-
22	8039 36020		GASKET,36.2X44X1.5	.	1	1	1	
24	0310 06000		WASHER	.	1	1	1	
25	41111 7110		GUIDE,OIL LEVEL	.	1	1	1	
26	8009 11130		STUD-11X126.5X39	.	6	6	6	
27	41027 7010		GAUGE CP-OIL LVL	.	1	1	1	

1-D05	HOUSING	FIG. 011-1



ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2D STD	2D GL	MPV GL	REMARKS REFER TO FRAME NO. 1-A06
				4%W	6%A	D%	
1	8020 10080		FLANGE NUT,10X9	4	4	4	
2	0167 08220		BOLT	1	1	1	-82
	0167 0822A		BOLT	.	1	1	83-
3	0320 08000		SPRING WASHER	2	2	2	-82
	0320 08006		SPRING WASHER	.	2	2	83-
4	41187 7200		HANGER,CRANK CASE R	1	1	1	
5	41185 7110		PLUG-TIMING HOLE	1	1	1	
6	24233 AA050		CLIP-NO4	1	.	1	
	24233 AA051	B	CLIP-NO4	1	.	1	-5X
	24233 AA052	B	CLIP-NO4	1	1	1	5Y-
7	0310 10000		WASHER	5	5	5	
8	0320 10000		SPRING WASHER	2	2	2	
9	8002 10480		BOLT,10X100X28	1	.	1	
	8002 10520		BOLT-10X140X28	.	1	.	FOR AT
10	8002 10500		BOLT,10X110X28	1	1	1	
	8002 10510		BOLT,10X126X28	.	.	.	
11	0167 08283		BOLT	5	5	5	-82
	0167 0828D		BOLT	.	5	5	83-
12	0167 08453		BOLT	2	2	.	
	0167 08400		BOLT	.	.	2	FOR AT
	0167 08654		BOLT	.	2	2	
13	11410 AA010		HSG ASSY-FLYWHEEL	1	1	.	FOR 1.6
	41014 7300		HSG ASSY-FLYWHEEL	.	1	1	-7X
	11410 AA020		HSG ASSY-FLYWHEEL	.	1	1	7Y-
	41014 7600		HOUSHING CP,FLY WHEL	.	1	.	-7X
	11410 AA030		HSG ASSY-FLYWHEEL	.	1	.	7Y-
14	8067 70013		OIL SEAL 70X87X8.5	1	1	.	FOR 1.6
	8067 76011		OIL SEAL 76X93X10	.	1	1	
15	8009 10280		STUD,10X80X28	2	2	2	
16	0166 08180		BOLT	2	2	2	-82
	0166 0818A		BOLT	.	2	2	83-
17	42653 7000		STAY-BAT CABLE	1	1	1	79-

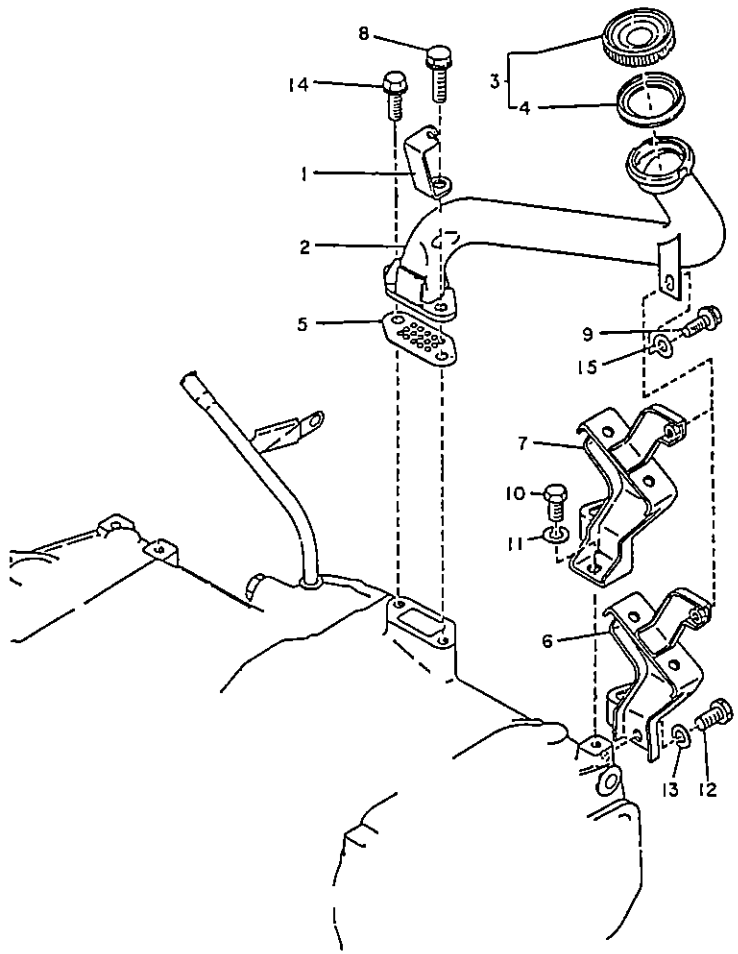
1-D06	HOUSING	FIG. 011-1



ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2 D STD 4WD	2 D GL 4WD	2 D GL 2WD	MPV GL 4WD	MPV GL 2WD	REMARKS REFER TO FRAME NO. 1-A06
18	41158 7000		STIFFENER,LH	. . 1	. . .	1	1	1	2WD
19	30217 AA010		COVER-CLUTCH HSG	. 1 .	1 . .	. .	. .	. .	-82
	30217 AA011		COVER-CLUTCH HSG	. 1 .	. . .	. .	. .	. .	83-
	44110 7110		COVER-CCH HSG	. . 1	. 1 .	1	1 .	.	FOR 4F
20	41157 7300		STIFFENER,RH	. . 1	. . .	1	1 .	.	FOR USA 4WD

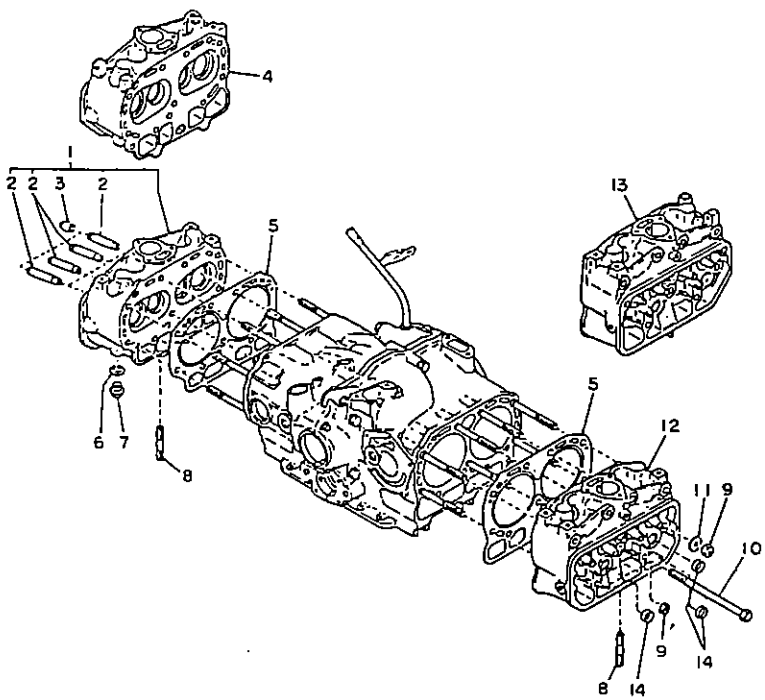
1-D07 OIL FILLER & OIL LEVEL GAUGE

FIG. 012-1



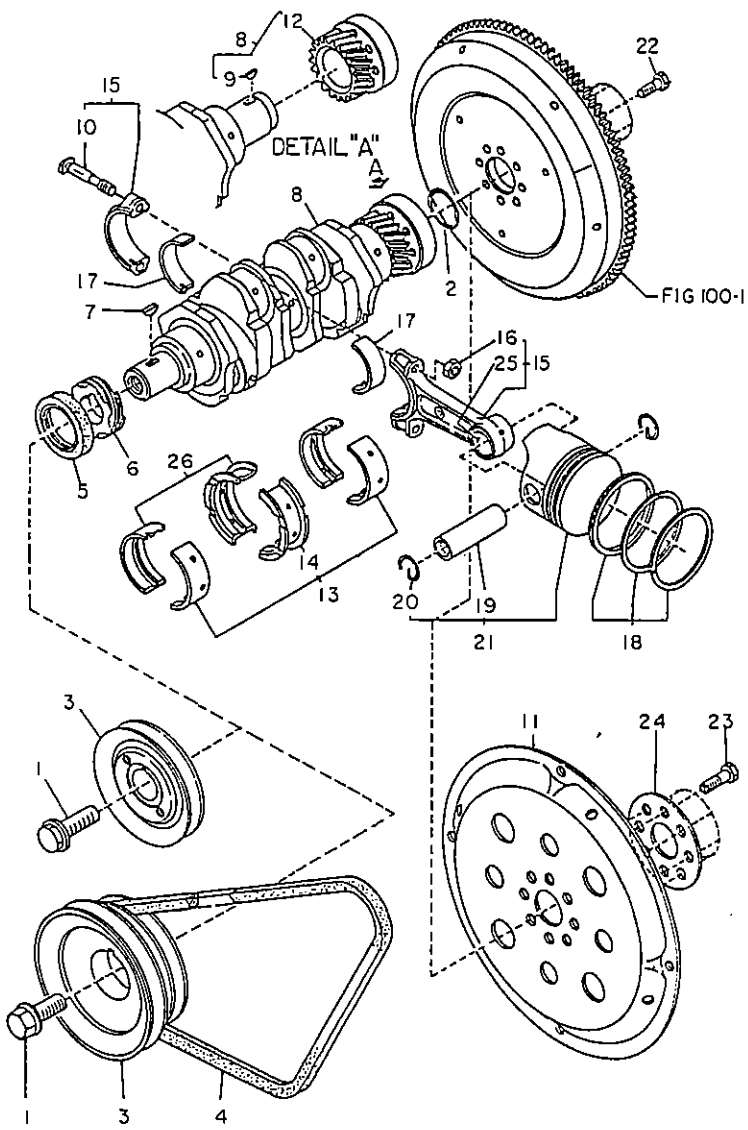
ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2 D STD 4WD	2 D STD 2WD	2 D GL 4WD	2 D GL 2WD	MPV GL	REMARKS REFER TO FRAME NO. 1-A06
1	41158 7000		STIFFENER LH	..	1	..	1	1	-82 EXC.1.6 & USA 2W
	10011 AA000		STIFFENER LH	..	1	..	1	1	83- EXC.1.6 & USA 2W
2	41013 7450		DUCT CP,OIL FILLER	1	1	1	1	1	-75
	15260 AA050	B	DUCT-OIL-FILLER	.	1	1	1	1	76-
3	15255 AA001		CAP CP-OIL FILL	1	..	1	1	1	-6X
	15255 AA002		CAP CP-OIL FILLER	1	1	1	1	1	6X- E/#271529-
4	8039 35010		GASKET,35X53X3.6	1	1	1	1	1	
5	81170 8600		GASKET,A/BRTH DUC	1	1	1	1	1	
6	41183 7400		STAY,O/FIL DUCT	..	1	.	1	1	
7	41183 7300		STAY,O/FIL DUCT	1	.	1	..	..	
8	0113 08280		BOLT&WASHER AY	..	1	..	1	1	-82 FOR 4WD
	0113 0828A		BOLT & WASHER AY	..	1	..	1	1	83- FOR 4WD
	0113 08200		BOLT&WASHER	1	.	1	..	..	-82 FOR 2WD
	0113 0820A		BOLT & WASHER AY	.	1	..	..	..	83- FOR 2WD
9	8005 06010		BOLT&WASHER	1	1	1	1	1	-82
	8005 06320		BOLT & WASHER AY	.	1	1	1	1	83-
10	0166 08180		BOLT	1	.	1	..	..	-82
	0166 0818A		BOLT	.	1	..	..	..	83-
11	0320 08000		SPRING WASHER	1	.	1	..	..	-82
	0320 08006		SPRING WASHER	.	1	..	..	..	83-
12	0166 10200		BOLT	.	1	1	1	1	-82
	0166 1020A		BOLT	..	1	1	1	1	83-
13	0320 10000		SPRING WASHER	.	1	1	1	1	
14	0113 08200		BOLT & WASHER	1	1	1	1	1	-82
	0113 0820A		BOLT & WASHER	.	1	1	1	1	83-
15	0310 06000		WASHER	1	1	1	1	1	

1-D08	CYLINDER HEAD	FIG. 020-1



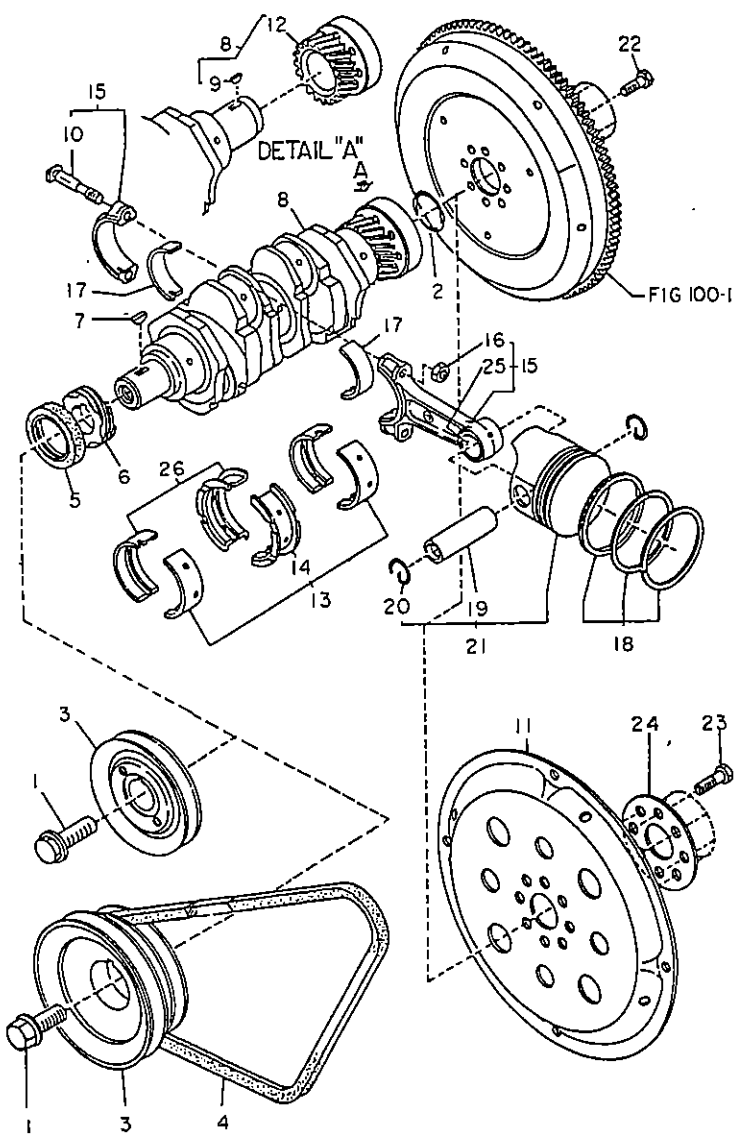
ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2D STD	2D GL	MPV GL	REMARKS REFER TO FRAME NO. 1-A06
1	11039 AA210		HEAD ASSY-CYL RH	11.	1...	...	FOR 1.6
2	88090 4110		GUIDE,INT VLV	888	8888	88	
3	41277 7000		SEAL-INT VALVE	888	8888	88	
4	11039 AA150		HEAD ASSY-CYL RH	..1	.111	11	
5	41230 7111		GSKT-CYL HEAD	22.	2...	...	1.6L
	41230 7122		GASKET,CYL HD	**.	*...	...	
	41230 7201		GSKT-CYL HEAD	..2	.222	22	1.8L
	41230 7222		GASKET,CYL HD	..*	.***	**	
6	8039 12030		GASKET,12.5X18X2	222	2222	22	
7	8070 12040		PLUG,12X12	222	2222	22	-82
	8070 12070		PLUG-12X12	.22	.222	2.	83-
8	8009 10300		STUD,10X66X18	44.	4...	...	
	8009 10290		STUD 10X40X20	..4	.444	44	
9	8020 11010		NUT,11X9	FFF	FFFF	FF	
10	8002 11030		BOLT,11X162X34	444	4444	44	
11	8030 11070		WASHER,11.5X23X4	FFF	FFFF	FF	
12	11063 AA070		HEAD ASSY-CYL LH	11.	1...	...	FOR 1.6
13	11039 AA170		HEAD ASSY,CYL	..1	.111	11	
14	11051 AA010		PLUG-CYL HEAD	666	6666	66	

1-D09	CRANK SHAFT & PISTON	FIG. 030-1



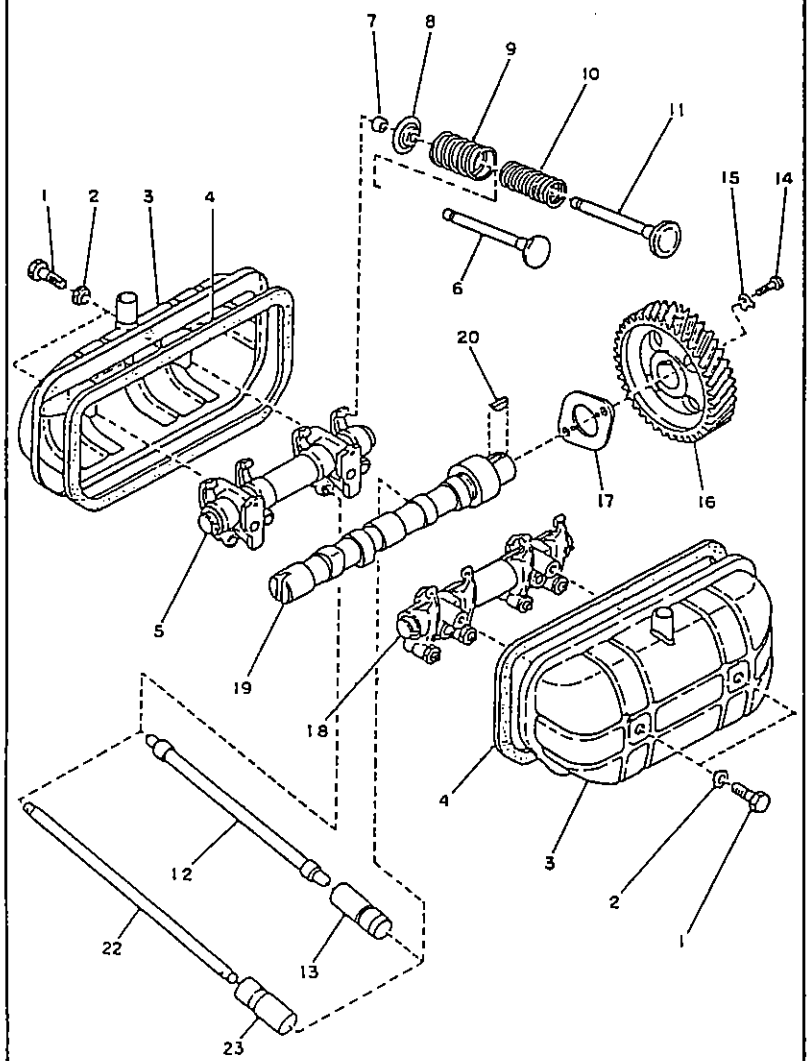
ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2 D STD 4AT	2 D STD MT	2 D STD AD	2 D GL	MPV GL	REMARKS REFER TO FRAME NO. 1-A06
1	8001 14110		BOLT,14X26X26	1	1	1	1	1	
2	41396 7000		"O"RING,CRANK SHF R	1	1	.	.	.	
	41396 7100		O RING CRANK SHAFT.R	.	1	1	1	1	
3	41318 7200		PULLEY,CRANKSHAF	1	1	.	.	.	
	41318 7100		PULLEY CRANK SHAFT	.	1	1	1	1	
4	8091 10380		V BELT 10.7X8X900	1	1	.	.	.	
	8091 10370		V BELT 10.7X8X910	.	1	1	1	1	
5	8067 38040		OIL SEAL,38X55X9	1	1	.	.	.	
	8067 38070		OIL SEAL 38X59X9	.	1	1	1	1	
6	82550 4100		GEAR,DISTR DRV	1	1	1	1	1	
7	8045 05060		WDF KEY-5X6.5X16	1	1	1	1	1	
8	31030 8010		CRANK SHAFT CP	1	1	.	.	.	
	12200 AA001		CRANKSHAFT COMPL	.	1	1	1	1	
9	8045 04010		WDF KEY-4X5X13	1	1	1	1	1	
10	12109 AA011		BOLT-CONN ROD	8	8	8	8	8	
11	41188 7200		PLATE,CONV DRV	.	.	.	1	.	FOR AT
12	81328 8610		GEAR,CRANK SHAFT	1	1	.	.	.	
	41328 7010		GEAR,CRANK SHAFT	.	1	1	1	1	
13	88265 8840		BRG SET,CR/SHF STD	1	1	.	.	.	STD
	88270 8830		BRG SET,CR/SHF 0.03	1	1	.	.	.	U.S 0.03
	88266 8831		BRG SET,CR/SHF 0.05	1	1	.	.	.	U.S 0.05
	88268 8833		BRG SET,CR/SHF 0.25	1	1	.	.	.	U.S 0.25
	48543 7000		BRG SET,CRK STD	.	1	1	1	1	STD
	48543 7001		BRG SET,CRK US 0.03	.	1	1	1	1	U.S 0.03
	48543 7002		BRG SET,CRK US 0.05	.	1	1	1	1	U.S 0.05
	48543 7003		BRG SET,CRK US 0.25	.	1	1	1	1	U.S 0.25
14	48536 7010		CTR BRG SET,STD	1	1	.	.	.	STD
	48536 7011		CTR BRG SET,US 0.03	1	1	.	.	.	U.S 0.03
	48536 7012		CTR BRG SET,US 0.05	1	1	.	.	.	U.S 0.05
	48536 7013		CTR BRG SET,US 0.25	1	1	.	.	.	U.S 0.25
	48536 7021		CTR BRG SET,	1	1	.	.	.	US.0.03+OS.0.04
	48536 7100		CTR BRG SET,STD	.	1	1	1	1	STD

1-D10	CRANK SHAFT & PISTON	FIG. 030-1



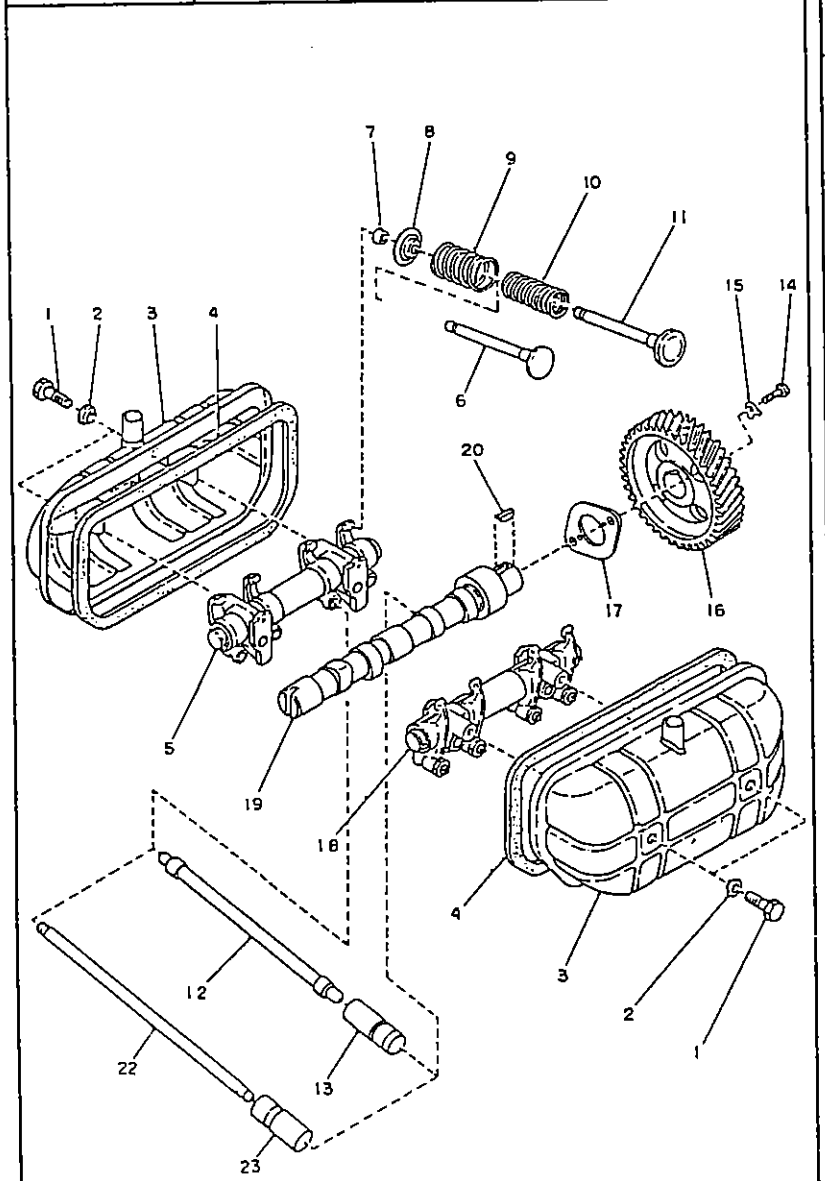
ITEM NO.	PART NUMBER	I.T.C.A.	PART NAME	2 D STD	2 D GL	MPV GL	REMARKS REFER TO FRAME NO. 1-A06
				4	W	4	A D D 2
14	48536 7101		CTR BRG SET,US 0.03	.	1	1	U.S 0.03
	48536 7102		CTR BRG SET,US 0.05	.	1	1	U.S 0.05
	48536 7103		CTR BRG SET,US 0.25	.	1	1	U.S 0.25
	48536 7111		CTR BRG SET,	.	1	1	US.0.03+OS.0.04
15	12100 AA020		ROD ASSY-CONN	4	4	.	
	12100 AA011		ROD ASSY-CONN	.	4	4	
16	8020 08070		NUT,8.5X8	8	8	8	
17	38291 7900		BRG SET,CONN ROD STD	1	1	.	STD
	12108 AA000		BEARING SET,C-ROD	.	1	1	STD
	38292 7901		BEARING SET C-ROD	1	1	.	US 0.05
	12108 AA020		BEARING SET,C-ROD	.	1	1	US 0.05
	38293 7902		BEARING SET C-ROD	1	1	.	US 0.25
	12108 AA030		BEARING SET,C-ROD	.	1	1	US 0.25
	12108 AA010		BEARING SET,C-ROD	.	1	1	US 0.03
18	48003 7100		PISTON RING SET STD	1	1	1	STD
	48003 7102		PISTON RING SET 0.25	1	1	1	O.S 0.25
	48003 7103		PISTON RING SET 0.50	1	1	1	O.S 0.50
19	31350 4310		PISTON PIN	4	4	4	
20	8053 22010		CIR CLIP,IN-22	8	8	8	
21	48005 7110		PISTON SET STD	4	4	4	STD
	48005 7111		PISTON SET 0,25 OS	4	4	4	O.S 0.25
	48005 7112		PISTON SET 0,5 OS	4	4	4	O.S 0.50
22	8002 08480		BOLT,8.5X32X23	8	8	.	1.6L MT
	8002 09030		BOLT,9X32X23	.	8	8	FOR MT
23	8002 09020		BOLT,9X20X18	.	.	8	FOR AT
24	41144 7000		BACK PLATE,CONV DRV	.	.	1	FOR AT
25	47336 7001		BUSH,CONN ROD	4	4	4	
26	48562 7100		BRG SET2,CRK US 0.03	1	1	.	U.S 0.03
	48562 7000		BRG SET2,CRK US 0.03	.	1	1	U.S 0.03

1-D11 CAMSHAFT & VALVE ROCKER FIG. 035-1



ITEM NO.	PART NUMBER	I-T-C-A	PART NAME	2 D STD	2 D GL	MPV GL	REMARKS REFER TO FRAME NO. 1-A06
1	8001 08330		BOLT,8X22X15	4	4	4	-82
	8001 08770		BOLT-8X22X15	.	4	.	83-
2	81276 4110		SEAL WASHER,RKR CVR	4	4	4	
3	41265 7100		COVER,VLV RKR	2	2	.	
	41023 7200		COVER CP,VLV RKR	.	2	2	
4	81260 8600		GASKET,VLV RKR CVR	2	2	.	
	41260 7000		GASKET VLV ROC COVER	.	2	2	
5	41999 7020		VALVE ROCKER AY,RH	1	1	.	
	41999 7120		VALVE ROCKER AY,RH	.	1	1	FOR MT
	41999 7200		VALVE ROCKER AY,RH	.	.	1	FOR AT
6	41556 7210		VALVE EXHAUST	4	4	4	
7	81561 4130		KEY,VLV SPG RTN	H	H	H	
8	41557 7120		RET-VALVE SPR	8	8	8	
9	81558 8810		SPRING,VLV	8	8	.	FOR MT
	41558 7000		SPRING VALVE	.	8	.	FOR AT
10	81559 8610		SPRING 2,VLV	8	8	.	FOR MT
	41559 7100		SPRING 2 VALVE	.	8	.	FOR AT
11	41555 7100		VALVE,INTAKE	4	4	4	
12	41055 7400		ROD CP,VLV PUSH	8	8	.	NON HYDRO
13	81051 8600		LIFTER CP,VLV	8	8	.	NON HYDRO
14	8002 06110		BOLT,6X15X15	2	2	2	
15	8035 06030		LOCK WASH-6X12X0.8	2	2	2	
16	81501 8600		GEAR,CAM SHF	1	1	.	
	41501 7000		GEAR,CAM SHF	.	1	1	
17	81519 6100		PLATE,CAMSHAFT	1	1	1	
18	41998 7020		VALVE ROCKER AY,LH	1	1	.	
	41998 7120		VALVE ROCKER AY,LH	.	1	1	FOR MT
	41998 7200		VALVE ROCKER AY,LH	.	1	.	FOR AT
19	41510 3220		CAMSHAFT	1	1	.	
	41510 7100		CAMSHAFT	.	1	1	FOR MT
	41510 7600		CAMSHAFT	.	1	.	FOR AT
20	8045 05030		WDF KEY-5X6.5X20	1	1	1	

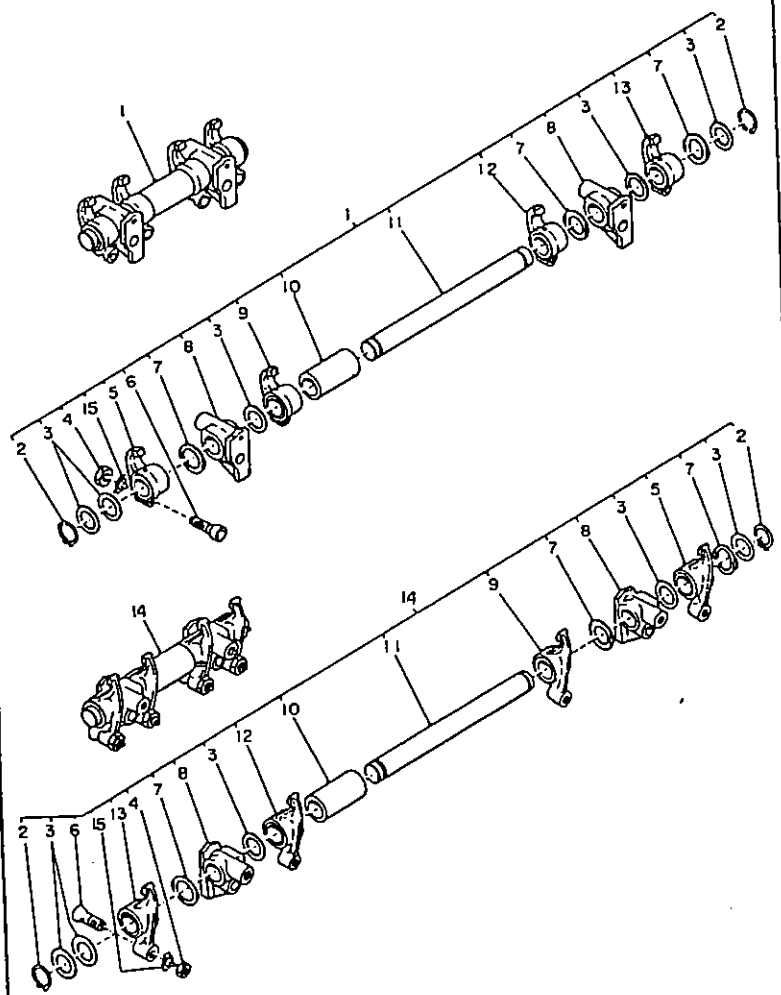
1-D12	CAMSHAFT & VALVE ROCKER	FIG. 035-1



ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2 D STD	2 D GL	MPV GL	REMARKS REFER TO FRAME NO. 1-A06
				4%	M%	A	D%	
22	41055 7300		ROD CP,VLV PUSH	..	8.	8	HYDRO
23	41051 7000		LIFTER CP,HYDRO	..	8.	8	HYDRO

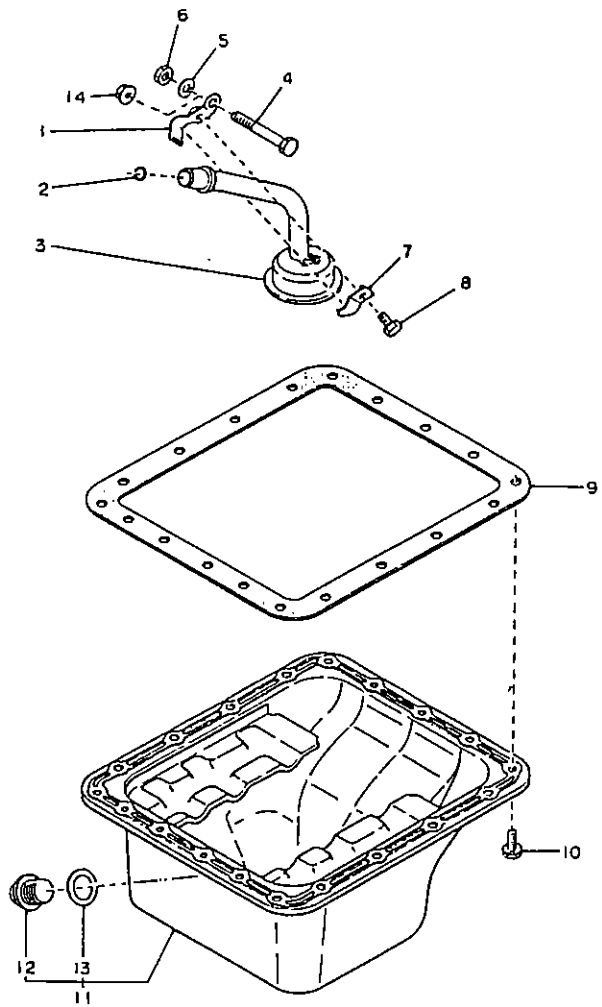
1-D14 VALVE ROCKER (1800CC)

FIG. 036-2



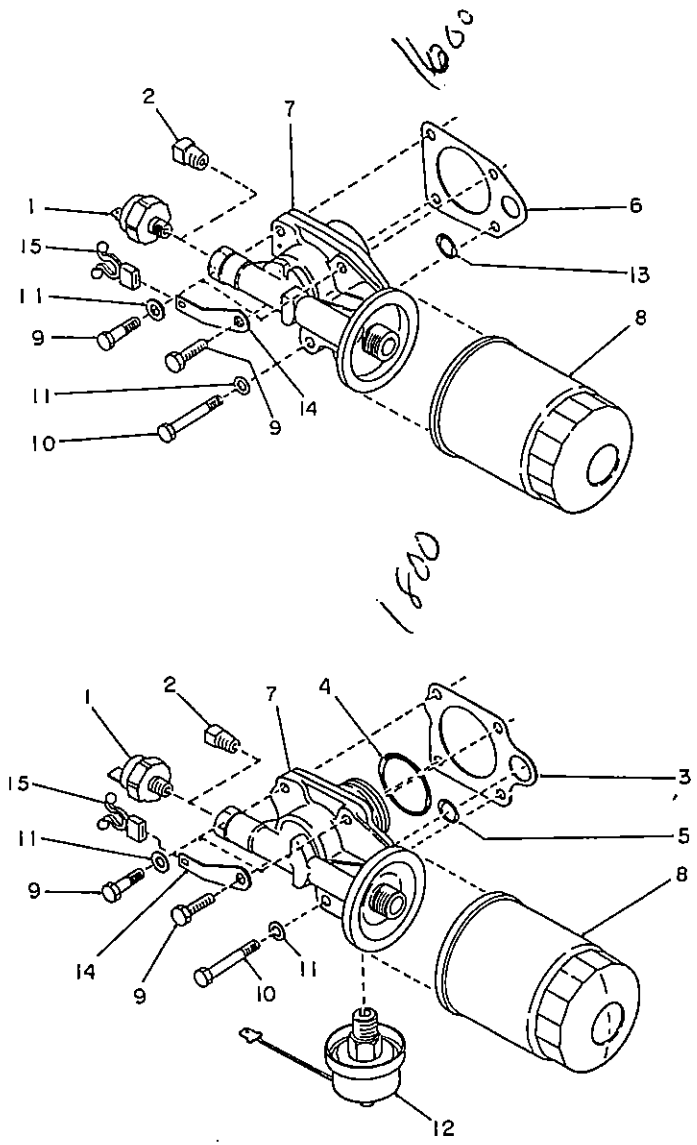
ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2D STD 4AT	2D GL 4AT	2D GL MPV	REMARKS REFER TO FRAME NO. 1-A06
1	41999 7120		VALVE ROCKER AY,RH	1	1	1	FOR MT
	41999 7200		VALVE ROCKER AY RH		1	1	FOR AT
2	0315 18000		SNAP RING,OUT	4	4	4	
3	8030 18050		WASHER,18.3X26X1.6	A	A	A	
4	8020 08040		NUT,8X4	8	8	8	
5	41576 7000		ARM 3,VLV RKR	2	2	2	FOR MT
	41053 7100		ARM CP VALVE ROCKER		2	2	FOR AT
6	41540 7100		SCREW,VLV RKR	8	8	8	
7	81549 4100		SPRING WASHER,RKR	6	6	6	
8	41546 7000		SUPPORT,VLV RKR SHF	4	4	4	
9	41053 7000		ARM CP,VLV RKR	2	2	2	
10	41550 7000		SPACER,VLV RKR SHF	2	2	2	
11	41544 7000		SHAFT,VLV RKR	2	2	2	
12	41054 7000		ARM CP 2,VLV RKR	2	2	2	
13	41577 7000		ARM 4,VLV RKR	2	2	2	FOR MT
	41054 7100		ARM CP2 VALVE ROCKER		2	2	FOR AT
14	41998 7120		VALVE ROCKER AY,LH	1	1	1	FOR MT
	41998 7200		VALVE ROCKER AY LH		1	1	FOR AT
15	8035 08080		LOCK WASHER		8	8	

1-D15	OIL PAN	FIG. 050-1



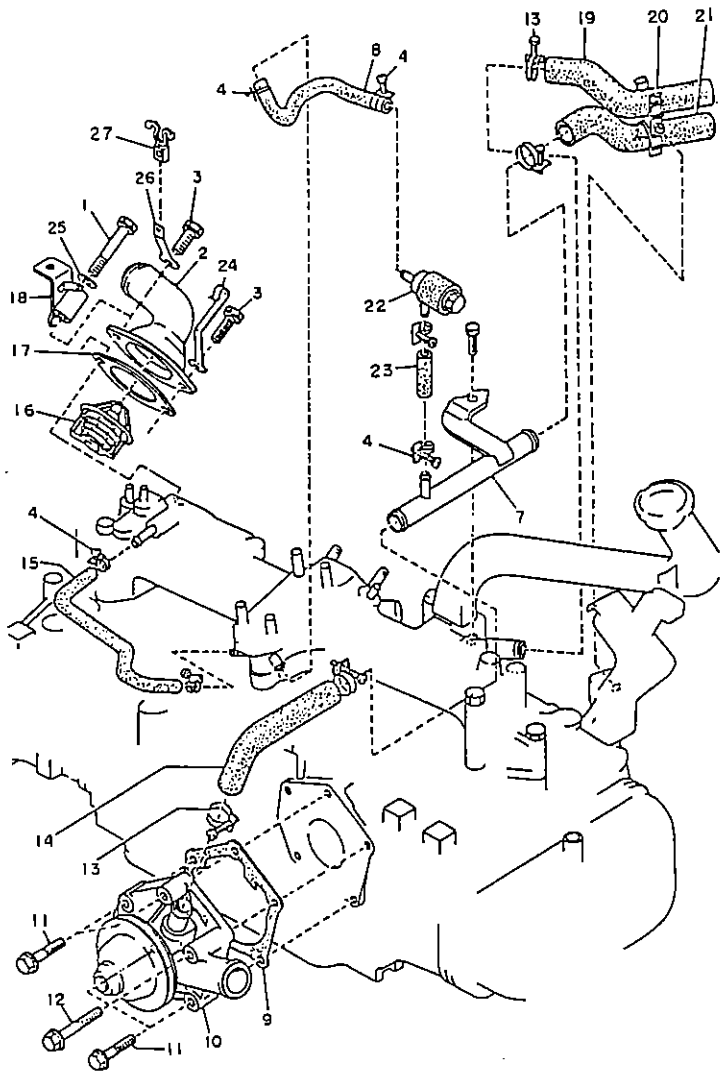
ITEM NO.	PART NUMBER	I.T.C.A.	PART NAME	2 D STD	2 D GL	MPV GL	REMARKS REFER TO FRAME NO. 1-A06
1	32040 4300		STAY CP,O/STRA	11.	1...	...	-7X
	15051 AA020		STAY-OIL STRNR	.1.	1...	...	7Y-
	42040 7000		STAY CP OIL STRAINER	..1	.111	11	
2	8069 14020		"O"RING,14X2.4	111	1111	11	
3	32044 4300		STRNR COMPL-OIL	111	1111	11	
4	0167 08553		BOLT	111	1111	11	-82
	0167 0855D		BOLT	.11	.111	1.	83-
5	0320 08000		SPRING WASHER	1..	.111	11	-4Y
6	0218 08000		NUT	1..	.111	11	-4Y
7	32495 4300		STAY 2,O/STRA	..1	.111	11	
	15052 AA000		STAY-OIL STRNR,2	11.	1...	...	
8	0113 06180		BOLT&WASHER	111	1111	11	-82
	0113 0618A		BOLT & WASHER	.11	.111	1.	83-
9	11121 AA010		GASKET-OIL PAN	11.	1...	...	
	41160 7000		GASKET,OIL PAN	..1	.111	11	
10	8005 06010		BOLT&WASHER	HHH	HHHH	HH	-82
	8005 06320		B & W AY-6X13X13	.HH	.HHH	H.	83-
11	41015 7100		OIL PAN CP,CRK CASE	11.	1...	...	
	41015 7000		PAN ASSY-OIL	..1	.111	11	
12	8070 20010		PLUG,20X14	.11	.111	11	
13	11126 AA000		GSKT-DRAIN PLUG	.11	.111	11	
14	8020 08130		NUT-8X7	111	1111	11	4Z-

1-D16	OIL PUMP & OIL FILTER	FIG. 055-1



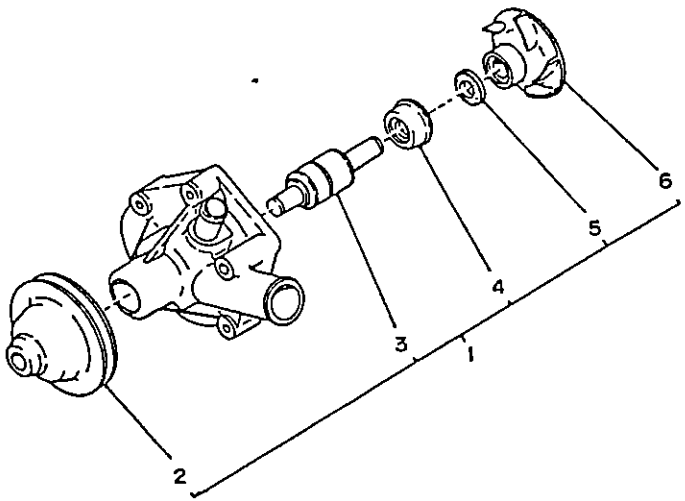
ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2 D STD	2 D GL	MPV GL	REMARKS REFER TO FRAME NO. 1-A06
1	42995 7000		SW AY,OIL PRESS	1	1	.	
2	15027 AA000		PLUG 1/8	.	1	1	-82
	15027 AA001		PLUG 1/8	.	1	1	83-
3	42420 7000		GASKET,O/PUMP BODY	1	1	1	
4	8069 38020		O RING,38.2X3	1	1	1	
5	8069 14020		"O"RING,14X2.4	1	1	1	
6	82420 6100		GASKET,O/PUMP BODY	1	1	.	
7	42996 7000		OIL PUMP AY	1	1	.	
	42996 7100		OIL PUMP AY	1	1	1	
8	15208 AA000		ELEM CP-OIL FLTR	1	1	1	
9	8001 06500		BOLT,6X26X26	3	3	3	-82
	8007 06330		BOLT-6X26X26	3	3	3	83-
10	0166 06500		BOLT	1	1	1	-82
	0166 0650A		BOLT	1	1	1	83-
11	0310 06000		WASHER	4	4	4	
12	15031 AA001		GAGE AY-OIL PRESS	1	1	1	
13	8069 10050		O RING 10.8X2.4	1	1	.	
14	42586 7020		STAY 4,W/HARN	1	1	1	-82
	24026 AA030		STAY-N04	1	1	1	83-
15	24027 AA010		SUPT-8	1	1	1	

1-E01	WATER PUMP & COOLING SYSTEM	FIG. 060-1



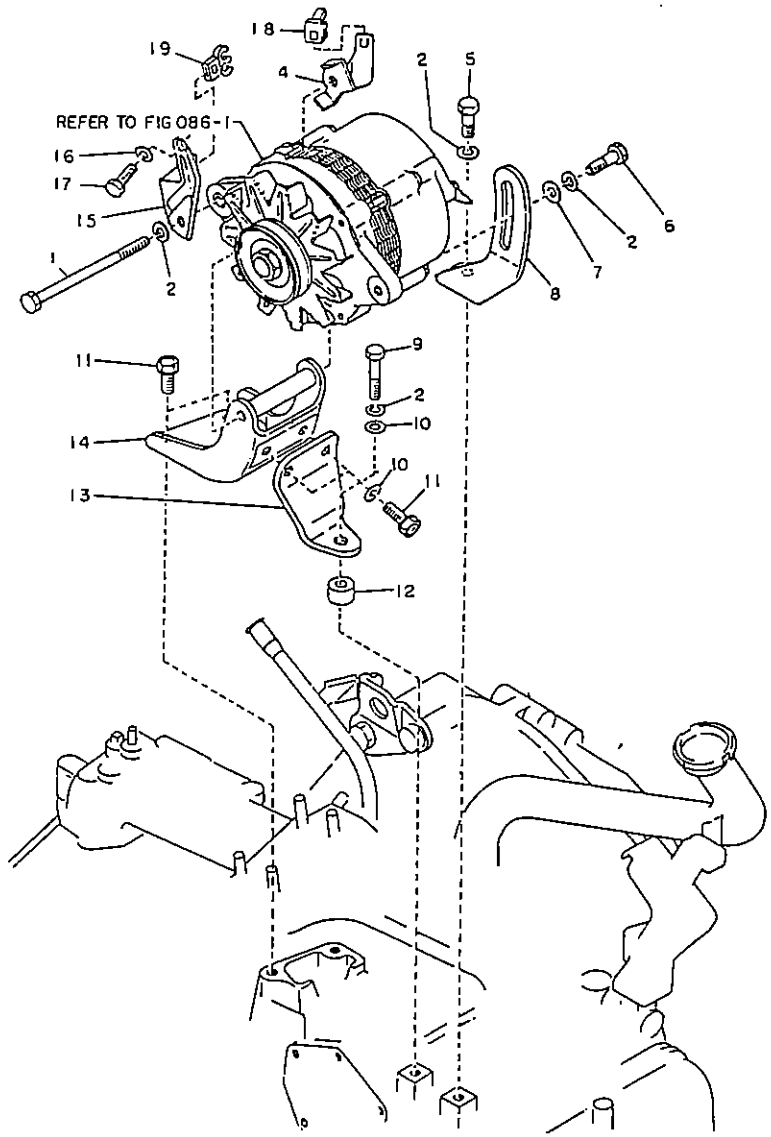
ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2 D STD 4	2 D STD M	2 D GL 5	2 D GL A	MPV GL D	MPV GL X	REMARKS REFER TO FRAME NO. 1-A06
25	0320 08006		SPRING WASHER	.	1	1	.	1	1	83-
26	42537 7000		STAY	.	1	1	.	1	1	
27	24027 AA020		SUPT-12	1	1	1	1	1	1	

1-E02	WATER PUMP	FIG. 061-1



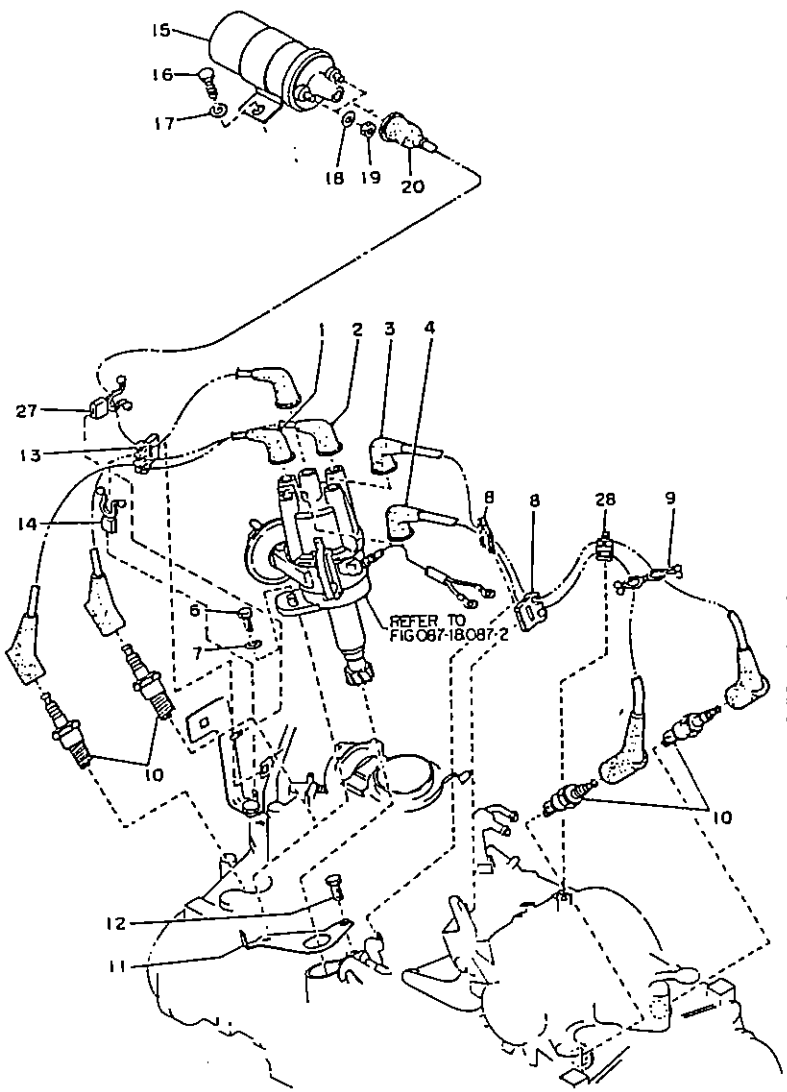
ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2 D STD 4	2 D STD W	2 D GL P	2 D GL A	MPV GL D	MPV GL X	REMARKS REFER TO FRAME NO. 1-A06
1	21110 AA050		PUMP ASSY-WATER	1	1	1	.	.	.	
	21110 AA060		PUMP ASSY-WATER	.	1	1	.	1	1	
2	41735 7000		PULLEY,W/PUMP	1	1	1	.	.	.	
	41735 7100		PULLEY WATER PUMP	.	1	1	.	1	1	
3	81736 4100		SHAFT,W/PUMP	1	1	1	1	1	1	
4	21123 AA020		SEAL-WATER PUMP	1	1	1	1	1	1	
5	31068 2100		PLATE CP,WATER PUMP	1	1	1	1	1	1	
6	21122 AA010		IMP-WATER PUMP	1	1	1	1	1	1	

1-E11	ELECTRICAL EQUIPMENT (I): ALTERNATOR	FIG. 080-1



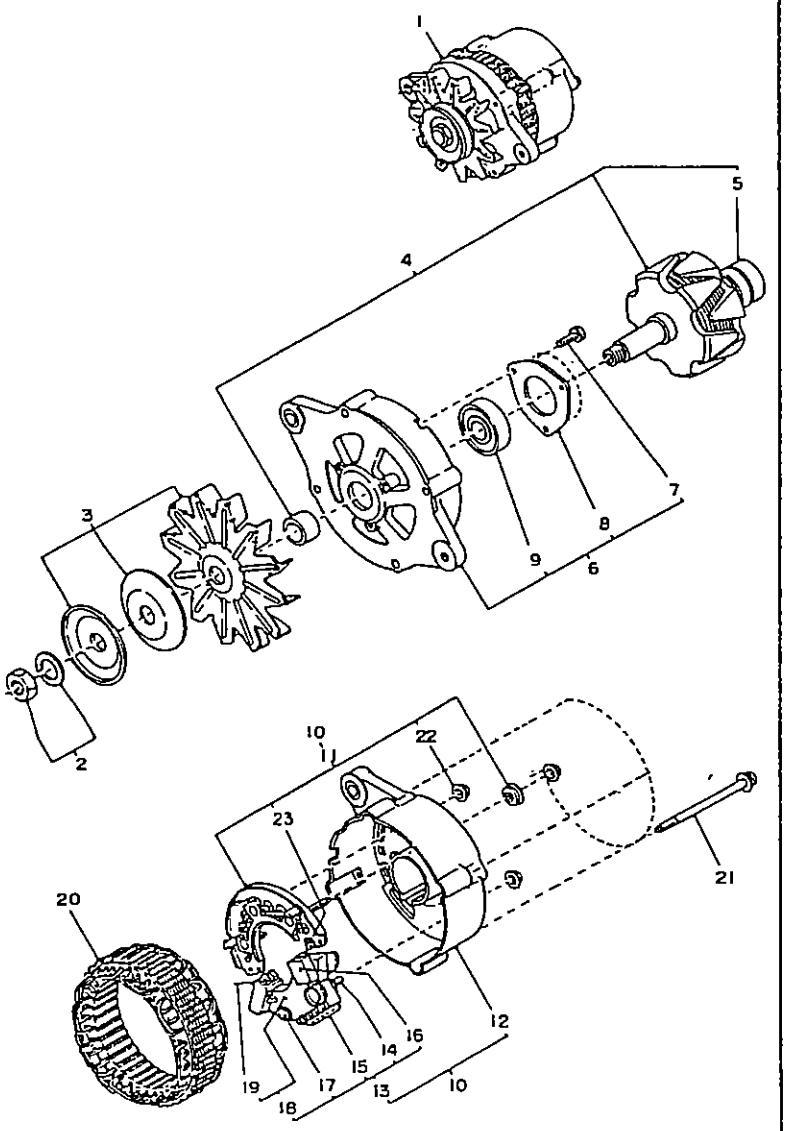
ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2 D STD	2 D GL	MPV GL	REMARKS REFER TO FRAME NO. 1-A06
1	8002 08600		BOLT,8X125X32	1	1	1	
2	0320 08000		SPRING WASHER	4	4	4	-82
	0320 08006		SPRING WASHER	.	4	4	83-
4	42593 7030		STAY SPARK PLUG CORD	1	1	1	
5	0167 08220		BOLT	1	1	1	-82
	0167 0822A		BOLT	.	1	1	83-
6	0167 08283		BOLT	1	1	1	-82
	0167 0828D		BOLT	.	1	1	83-
7	8030 08060		WASHER,8.5X19X2	1	1	1	-82
	8030 08190		WASH-8.5X19X2	.	1	1	83-
8	42529 7100		BRACKET 2,GEN	1	1	.	
	42529 7200		BRACKET 2,GEN	.	1	1	
9	0166 08350		BOLT	1	1	1	
10	8030 08140		WASHER,8.5X16X2	3	3	3	
11	0113 08200		BOLT & WASHER	1	1	1	-82
	0113 0820A		BOLT & WASHER	.	1	1	83-
12	42534 7010		SPACER,GEN BKT	4	4	4	
13	42530 7110		BRACKET 3,GEN	1	1	.	
	42530 7010		BRACKET 3 GENERATOR	.	1	1	
14	42051 7110		BRACKET CP,GEN	1	1	1	
15	42128 7220		SUPT-HT CABLE	1	1	1	
16	0311 06000		WASHER	1	1	1	
17	8005 06010		BOLT-6X13X13	1	1	1	-82
	8005 06320		BOLT-6X13X13	.	1	1	83-
18	22472 AA040		SUPT-HT CABLE	1	1	1	
19	82591 6100		SUPT-HT CABLE	1	1	1	

1-E13	ELECTRICAL EQUIPMENT IGNITION & DISTRIBUTOR	FIG. 081-1



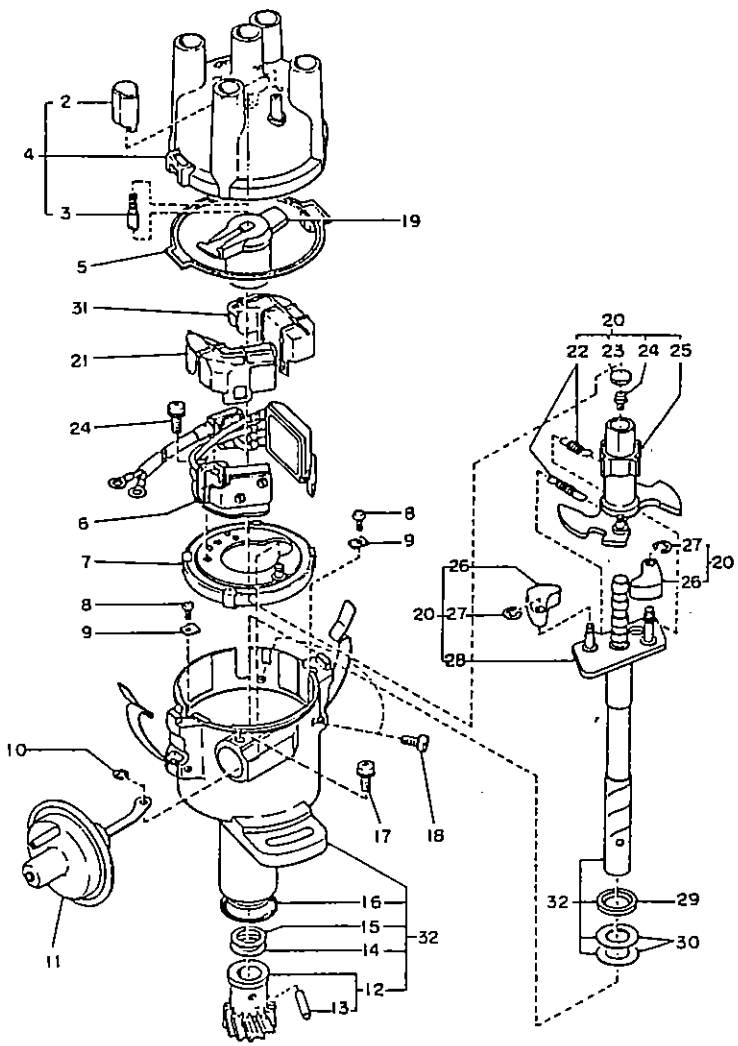
ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2 D STD 45	2 D STD WS	2 D GL 55	2 D GL A	2 D GL D	MPV GL D	MPV GL X	REMARKS REFER TO FRAME NO. 1-A06
1	42073 7110		CORD CP 3,S/PLUG	1	1	1	1	1	1	1	
2	42058 7110		CORD CP,S/PLUG	1	1	1	1	1	1	1	
3	42074 7110		CORD CP 4,S/PLUG	1	1	1	1	1	1	1	
4	42072 7100		CORD CP 2,S/PLUG	1	1	1	1	1	1	1	
6	0113 06180		BOLT & WASHER	1	1	1	1	1	1	1	-82
	0113 0618A		BOLT & WASHER AY	.	1	1	.	1	1	.	83-
7	8030 06210		WASHER,6.5X16X2	1	1	1	1	1	1	1	
8	82591 6100		SUPPORTER,S/PLUGCORD	2	2	2	2	2	2	2	
9	24231 AA020		CLIP-NO2	1	1	1	1	1	1	1	
10	22401 AA120		PLUG-SPARK	4	4	4	4	4	4	4	U.S.A
	22401 AA290		PLUG-SPARK	*	*	*	*	*	*	*	FOR CHANPION
	22401 AA150		PLUG-SPARK	4	.	4	4	4	4	4	CANADA
11	42553 7100		PLATE,DISTR	1	1	1	1	1	1	1	
12	8005 06010		BOLT & WASHER	1	1	1	1	1	1	1	-82
	8005 06320		BOLT-6X13X13	.	1	1	1	.	1	.	83-
13	32591 4300		SUPPORTER,S/PLUG	1	1	1	1	1	1	1	
14	24027 AA010		SUPT-8	3	3	3	3	3	2	3	
15	42988 7810		COIL AY,IGNITION	1	1	1	.	1	1	.	
	42988 7310		COIL AY,IGNITION	.	.	1	.	1	1	1	
16	0474 06160		TAPPING SCREW	1	1	1	1	1	1	1	
17	90310 0014		WASHER	1	1	1	1	1	1	1	
18	0320 05000		SPRING WASHER	2	2	2	2	2	2	2	
19	0217 05000		NUT	2	2	2	2	2	2	2	
20	42077 7410		CORD CP,DISTR	1	1	1	.	1	1	.	
	0474 06160		TAPPING SCREW	.	2	2	.	.	.	.	
	42077 7310		CORD CP,DISTR	.	.	1	.	1	1	1	
27	42539 7000		SUPPORTER,10	1	1	1	1	1	1	1	
28	42591 7500		SUPT SPARK PLUG CORD	1	1	1	1	1	1	1	

1-E18	ALTERNATER	FIG. 086-1



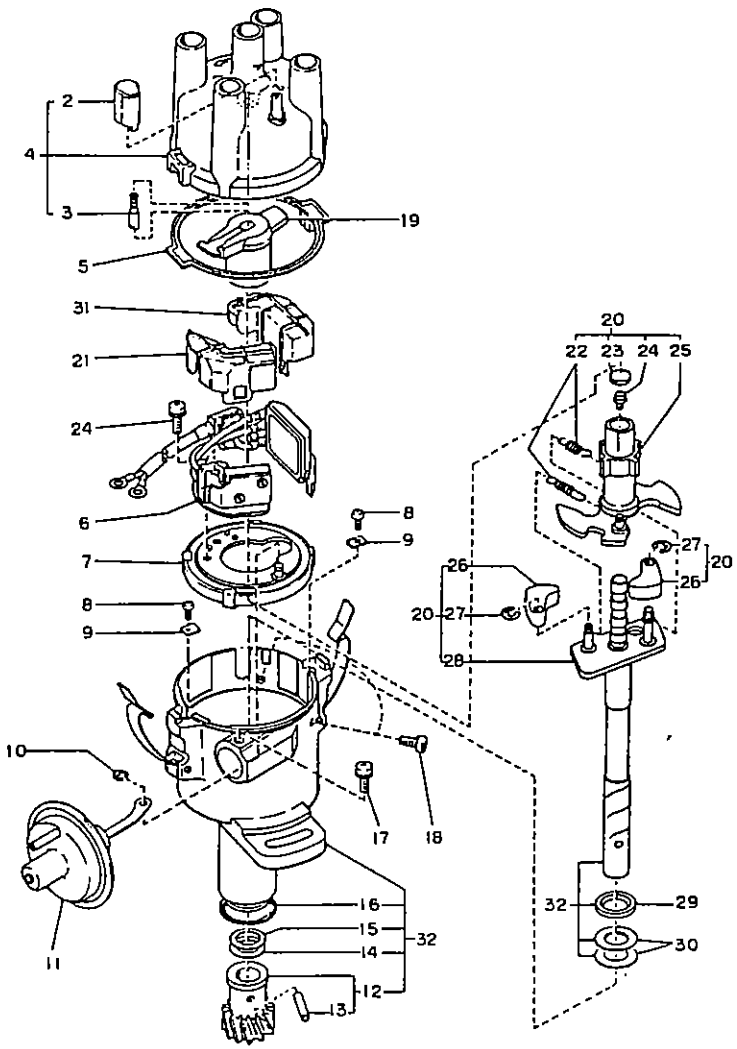
ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	Z D STD 4	Z D STD M	Z D GL 4	Z D GL 5	Z D GL A	MPV GL D	MPV GL D	REMARKS REFER TO FRAME NO. 1-A06
1	42990 7600		ALTERNATOR AY	1	1	1	1	1	1	1	
2	49571 7041		NUT SET,PULLEY	1	1	1	1	1	1	1	
3	49500 7341		PULLEY AY,ALTER.	1	1	1	1	1	1	1	
4	49504 7601		ROTOR AY,ALTER.	1	1	1	1	1	1	1	
5	89537 4111		BALL BEARING	1	1	1	1	1	1	1	
6	49501 7601		FRONT COVER AY,ALTER	1	1	1	1	1	1	1	
7	49502 7301		SCREW KIT	1	1	1	1	1	1	1	
8	49529 7001		RETAINER,ALTER BRG	1	1	1	1	1	1	1	
9	39538 5301		BALL BEARING	1	1	1	1	1	1	1	
10	49533 7601		REAR COVER AY,ALTER	1	1	1	1	1	1	1	
11	49534 7601		DIODE AY	1	1	1	1	1	1	1	
12	49530 7601		REAR COVER	1	1	1	1	1	1	1	
13	49573 7601		BRUSH REGULATOR AY	1	1	1	1	1	1	1	
14	49503 7301		BOLT	1	1	1	1	1	1	1	
15	49575 7301		IC REGULATOR AY	1	1	1	1	1	1	1	
16	49576 7301		CONDENSER	1	1	1	1	1	1	1	
17	49503 7311		BOLT	1	1	1	1	1	1	1	
18	49526 7601		BRUSH AY,ALTER.	1	1	1	1	1	1	1	
19	49574 7601		BRUSH SET	2	2	2	2	2	2	2	
20	49520 7601		STATOR AY,ALTER.	1	1	1	1	1	1	1	
21	49509 7001		THROUGH BOLT	4	4	4	4	4	4	4	
22	49577 7301		NUT	5	5	5	5	5	5	5	
23	49580 7301		RIVET	1	1	1	1	1	1	1	

1-F01	DISTRIBUTOR	FIG. 087-1



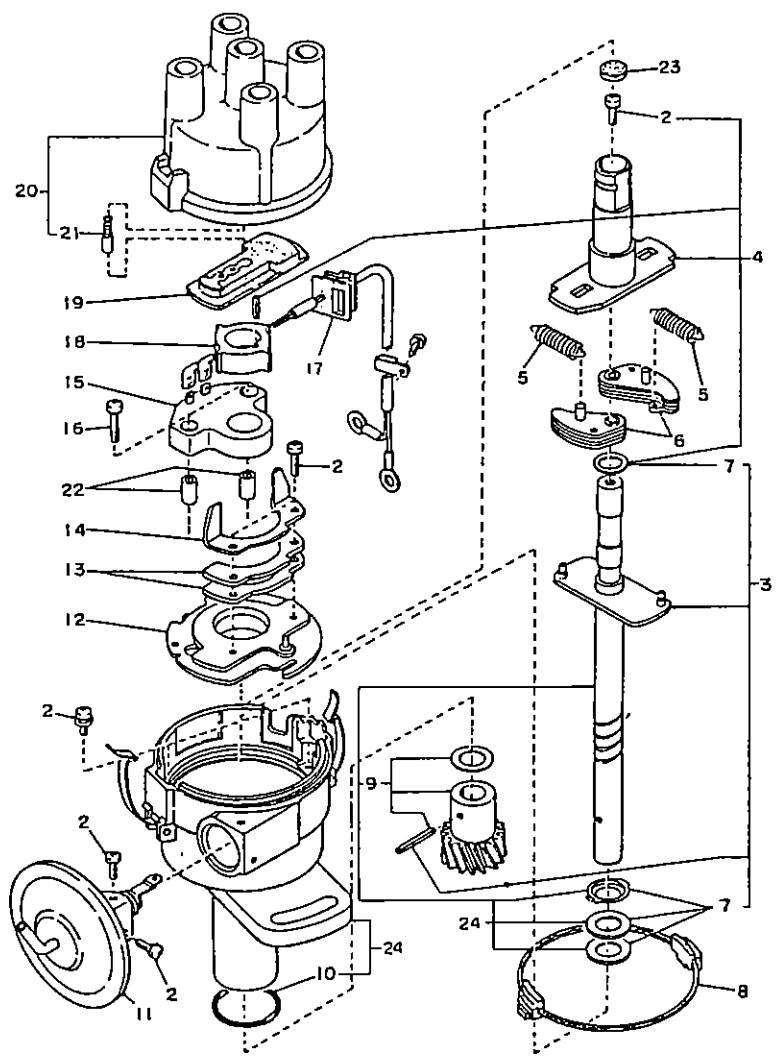
ITEM NO.	PART NUMBER	I.T.C.A	PART NAME *	2 D STD 4%	2 D STD WG%	2 D GL 4%	2 D GL AD%	MPV GL D%	REMARKS REFER TO FRAME NO. 1-A06
1	42987 9000		DISTRIBUTOR AY	1	1	1	1.1	1.	MT&4WDMT
2	39181 4302		CAP,RUBBER	1	1	1	1.1	1.	
3	39165 4302		CARBON POINT CP	1	1	1	1.1	1.	
4	39100 4302		CAP AY,DISTRIBUTOR	1	1	1	1.1	1.	
5	49178 7202		PACKING,DUST PROOF	1	1	1	1.1	1.	
6	49146 7302		PICK UP COIL SET	1	1	1	1.1	1.	
7	49105 7302		PLATE CP,CON/BRKR	1	1	1	1.1	1.	
8	0401 04080		SCREW	2	1	2	2.2	2.	
9	39180 4302		PLATE	2	1	2	2.2	2.	
10	39182 4302		CLIP,SNAP RING	1	1	1	1.1	1.	
11	49160 9002		VACUUM CONTROLER AY	1	1	1	1.1	1.	
12	49143 7602		GEAR KIT	1	1	1	1.1	1.	
13	39183 4302		STRAIGHT PIN,5X20	1	1	1	1.1	1.	
14	49179 3202		THRUST WASHER,0.3T	1	1	1	1.1	1.	
15	49113 3202		THRUST WASHER,0,2T	1	1	1	1.1	1.	
16	39176 4302		"O"RING	1	1	1	1.1	1.	
17	49162 7102		SCREW&WASHER	1	1	1	1.1	1.	
18	0000 26047		SCREW&WASHER	2	1	2	2.2	2.	
19	49101 7102		ROTOR,DISTRIBUTOR	1	1	1	1.1	1.	
20	49171 9002		SHAFT&GOVERNOR AY	1	1	1	1.1	1.	
21	49177 7302		COVER,DUST PROOF	1	1	1	1.1	1.	
22	49172 9002		SPRING A,GOVERNOR	2	1	2	2.2	2.	
23	49189 5802		CAP,CAM	1	1	1	1.1	1.	
24	39158 4302		SCREW&WASHER	3	1	3	3.3	3.	
25	49144 9002		ROTOR SUB AY,SIGNAL	1	1	1	1.1	1.	
26	39142 4302		WEIGHT,GOVERNOR	2	1	2	2.2	2.	
27	39182 4302		CLIP,SNAP RING	2	1	2	2.2	2.	
28	49112 7202		SHAFT AY,DISTRIBUTOR	1	1	1	1.1	1.	
29	39123 4302		WASHER,T=2.5	*	1	1	**.*	*.	
	39123 4312		WASHER,T=2.7	1	1	1	1.1	1.	
	39123 4322		WASHER,T=2.9	*	1	1	**.*	*.	
30	49113 3302		THRUST WASHER,0.5T	2	1	2	2.2	2.	

1-F02	DISTRIBUTOR	FIG. 087-1



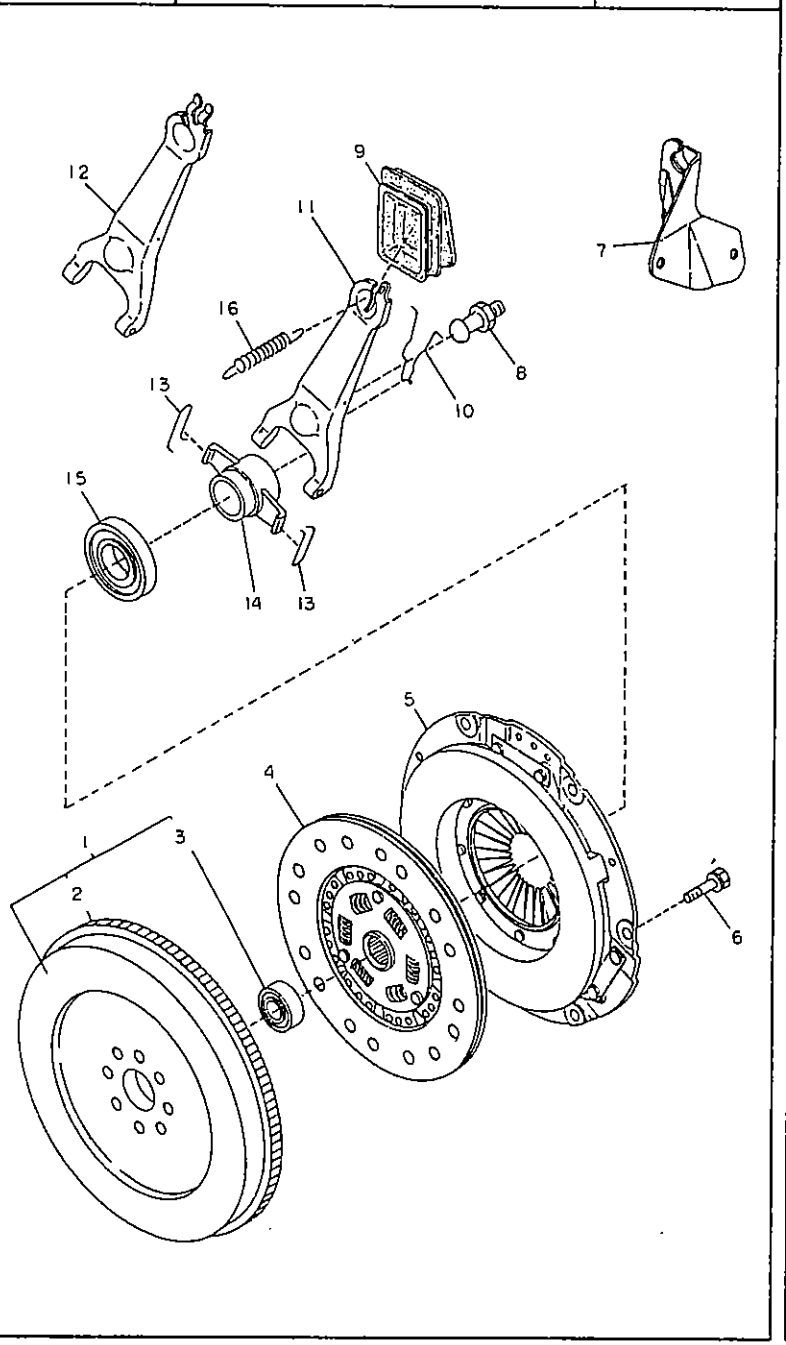
ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2 D STD 4	2 D STD 5	2 D GL 4	2 D GL 5	2 D GL A	MPV GL D	MPV GL X	REMARKS REFER TO FRAME NO. 1-A06
31	49177 7312		COVER,DUST PROOF	1	1	1	1.1		1	.	
32	48395 7300		HOUSING SET,DIST	1	1	1	1.1		1	.	

1-F03	DISTRIBUTOR	FIG. 087-2



ITEM NO.	PART NUMBER	ITCA	PART NAME	2 D STD 4WD	2 D GL 4WD	MPV GL 4WD	REMARKS REFER TO FRAME NO. 1-A06
1	42987 8900		DISTRIBUTOR AY	1	1	1	4WD,FEDMT
	42987 9100		DISTRIBUTOR AY	.	1	1	AT&4WDAT
2	49187 7401		SCREW SET	1	1	1	
3	49112 7411		SHAFT AY,DISTRIBUTOR	1	1	1	
4	49185 8901		CAM AY,DISTRIBUTOR	1	1	1	
5	49145 8901		SPRING SET,GOVERNOR	1	1	1	
6	49142 7401		WEIGHT,GOVERNOR	2	2	2	
7	49186 7401		THRUST WASHER SET	1	1	1	
8	49123 7401		PACKING	1	1	1	
9	49143 7401		PINION SET	1	1	1	
10	49176 2001		"O"RING	1	1	1	
11	49160 8901		VACUUM CONTROLER AY	1	1	1	
	49160 9101		VACUUM CONTROLER AY	.	1	1	
12	49105 7401		PLATE CP,CON/BRKR	1	1	1	
13	49198 8711		MAGNET SET	1	1	1	
14	49197 7401		STATOR	1	1	1	
15	49146 7401		PICKUP COIL&CONTR UN	1	1	1	
16	49155 7401		SCREW&WASHER,4X12	2	2	2	
17	49199 8101		WIRING HARNESS AY	1	1	1	
18	49196 7401		RELUCTOR	1	1	1	
19	49101 7051		ROTOR,DISTR	1	1	1	
20	49100 7001		CAP AY,DISTRIBUTOR	1	1	1	
21	89165 4101		CARBON POINT CP	1	1	1	
22	49107 7401		SPACER	1	1	1	
23	49123 2001		PACKING,DUST PROOF	1	1	1	
24	48395 7000		HOUSING SET,DIST	1	1	1	

1-G02	CLUTCH	FIG. 100-1



ITEM NO.	PART NUMBER	I.T.C.A	PART NAME	2D STD 4F	2D STD MT	2D STD WR	2D GL 4F	2D GL AT	2D GL DR	MPV GL DR	MPV GL MT	REMARKS REFER TO FRAME NO. 1-A06
1	43022 7310		FLYWHEEL ASSY	1	.	.	.	.	.	.	.	4F&5F 1600CC
	43022 7240		FLYWHEEL ASSY	.	1	.	1	1	.	.	.	5F 1600&1800CC
	43022 7410		FLYWHEEL ASSY	.	.	1	.	.	1	1	.	4WSR & 4WDR
2	12312 AA010		GEAR-RING	1	1	1	1	1	1	1	.	
3	8062 12030		BALL BRG 12X32.5X10	1	1	.	1	.	.	.	.	1600CC
	8062 12020		BALL BRG 12X32X10	.	.	1	.	1	1	1	.	5F 1600CC & 1800CC
4	43012 7410		DISK CP CLUTCH	.	.	.	1	.	.	.	.	5F 1800CC
	43012 7120		DISK CP CLUTCH	1	1	.	1	.	.	.	.	4F/5F 1600
	43012 7320		DISK CP CLUTCH	.	.	1	.	.	1	1	.	4WSR & 4WDR
5	43015 7220		COVER COMPL-CCH	1	1	.	1	.	.	.	.	1600 4F & 5F
	43015 7320		COVER COMPL-CCH	.	.	.	1	.	.	.	.	5F 1800CC
	43015 7400		COVER CP CLUTCH	.	.	1	.	.	1	1	.	4WSR & 4WDR
6	0113 08180		B & W ASSY	6	6	6	6	6	6	.	.	
7	43091 7400		BRKT CP-CCH CABLE	1	.	.	1	.	.	.	.	-4X 1600 4F & 1800 5F
	30552 AA010		BRKT CP-CCH CABLE	1	1	1	1	.	.	.	.	4Y-82 EXC.4WDR
	30552 AA011	B	BRKT CP-CCH CABLE	.	1	1	.	1	.	.	.	83- EXC.4WDR
	30552 AA020		BRKT CP-CCH CABLE	.	.	.	.	.	1	1	.	4WDR
8	44109 7000		PIVOT-REL LEVER	1	1	1	1	1	1	.	.	
9	43178 7000		COVER-REL DUST	1	1	1	1	1	1	.	.	
10	43163 7010		SPR-REL LEVER RET	1	1	1	1	1	1	.	.	
11	43161 7100		LEVER-CLUTCH REL	1	1	.	.	.	.	.	.	-77
	43161 7100		LEVER-CLUTCH REL	.	1	.	.	.	.	.	.	78-82 W/O HILL-HOLDER
	30531 AA090	B	LEVER-CLUTCH REL	.	1	.	.	.	.	.	.	83- W/O HILL-HOLDER
12	43161 7200		LEVER-CLUTCH REL	.	.	1	1	1	1	.	.	-77 5F,4WSR&4WDR
	43161 7200		LEVER-CLUTCH REL	.	.	1	.	1	1	1	.	78-82 W.HILL-HOLDER
	30531 AA100	B	LEVER-CLUTCH REL	.	.	1	.	1	1	1	.	83- W.HILL-HOLDER
13	30539 AA000		CLIP-CCH SLEEVE	2	2	2	2	2	2	2	.	
14	43152 7000		HOLDER REL BRG	1	1	.	1	.	.	.	.	4F & 5F
	43152 7100		SLV-REL BRG	.	.	1	.	.	1	1	.	4WSR & 4WDR
15	30502 KA000		BRG-CLUTCH REL	1	1	.	1	.	.	.	.	4F & 5F
	43151 7000		BEARING CLUTCH REL	.	.	1	.	.	1	1	.	4WSR & 4WDR
16	43192 7300		SPR-REL LEVER	1	1	1	1	1	1	.	.	-82